



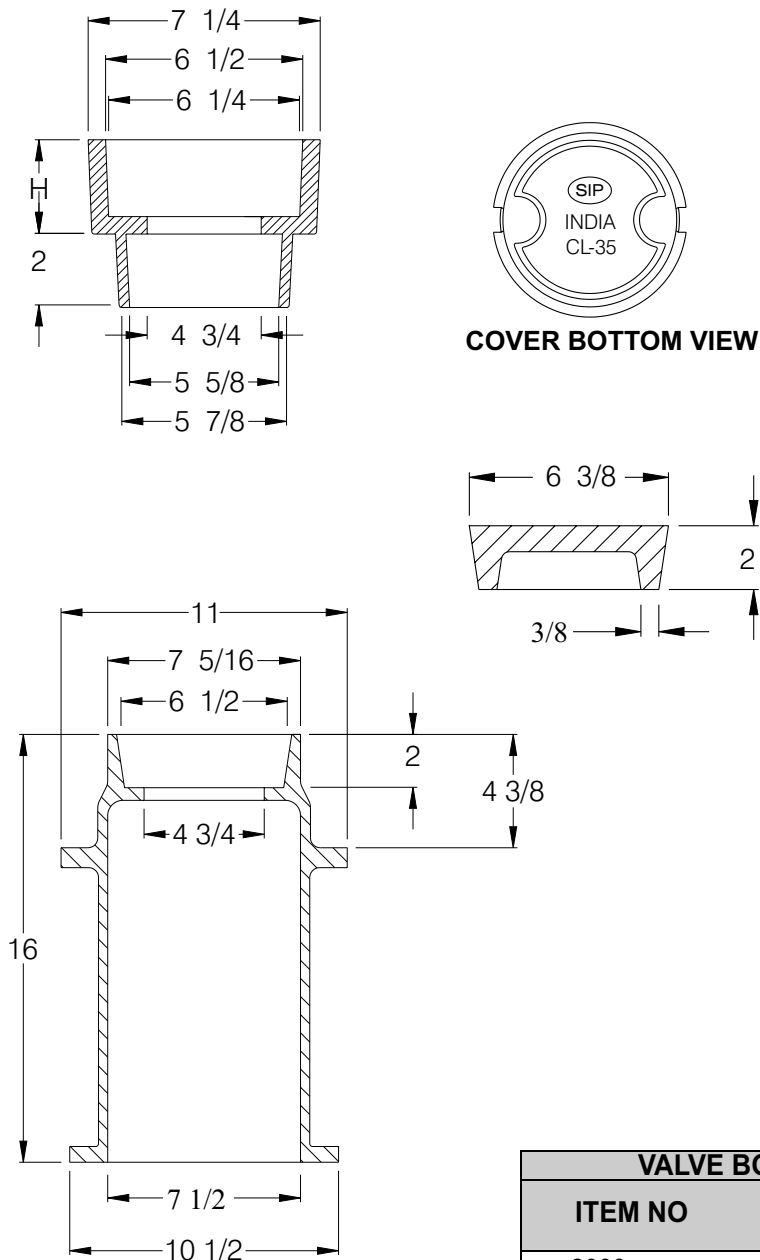
SERAMPORE INDUSTRIES
dba **SIP INDUSTRIES**

Casting Manufacturing since 1960.

VALVE & SERVICE BOXES



Quality Service Excellence



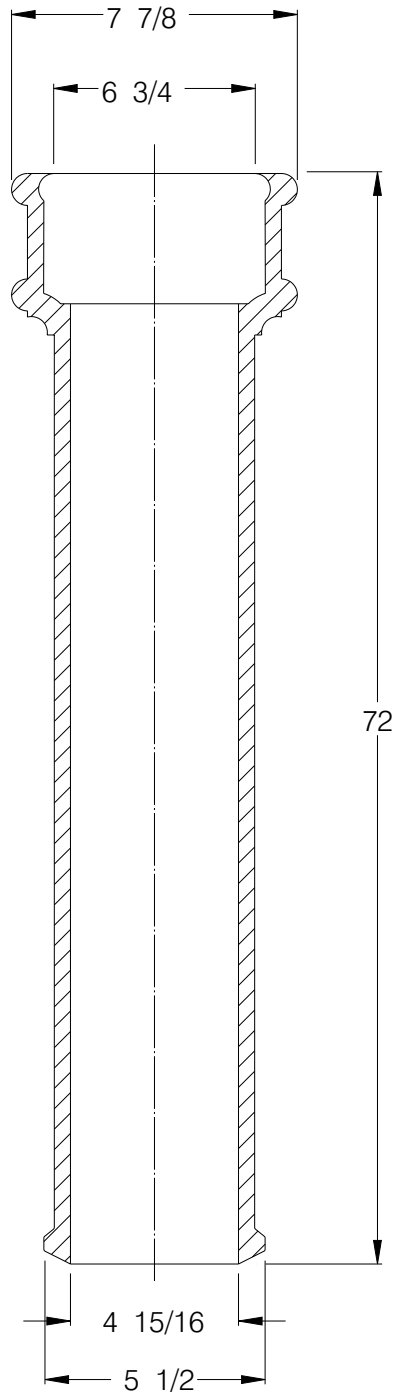
VALVE BOX	
ITEM NO	WEIGHT (LBS.)
2000	55
2010 (CL-35)	62

RISERS		
ITEM NO	H (IN.)	WEIGHT (LBS.)
2002	2	9
2003	3	12
2004	4	15
2006	6	27

DESCRIPTION : TYPE "A" VALVE BOX & EXTN.

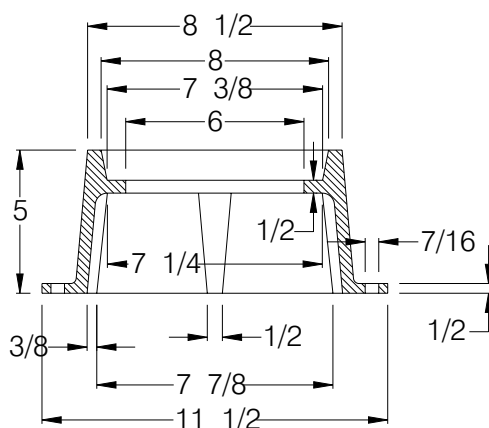
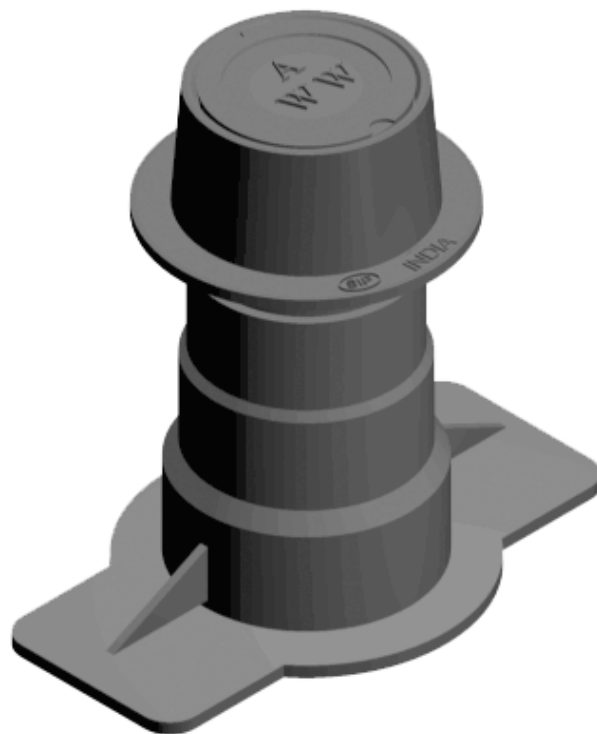
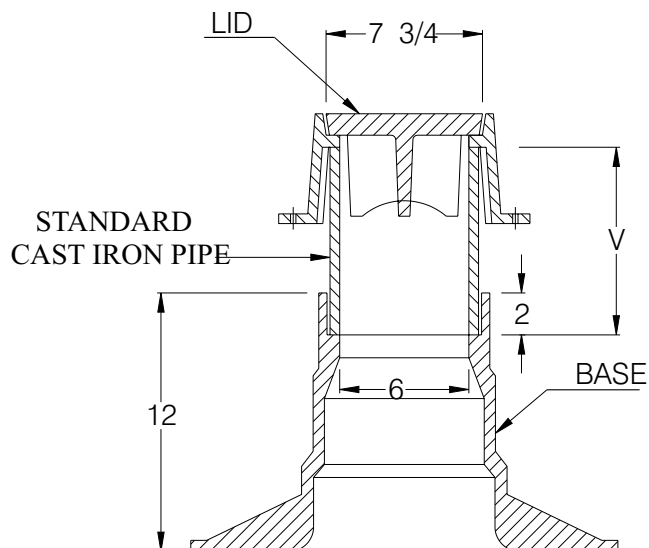
MATERIAL : Cast Iron, ASTM A48, Class 30B.

ALSO AVAILABLE : Cast Iron, ASTM A48, Class 35B.

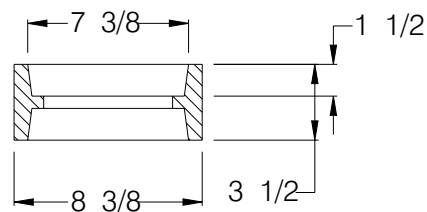


DESCRIPTION : TYPE "A" VALVE BOX EXTN. PIPE.
MATERIAL : Cast Iron, ASTM A48, Class 30B.
WEIGHT : 64 lbs.

ITEM NO. : 4000-4004

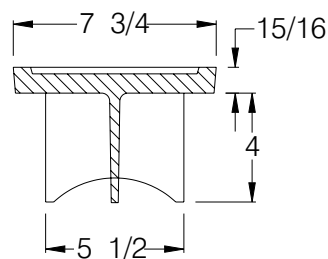


**PAVING RING
4003**



**COLLAR
4004**

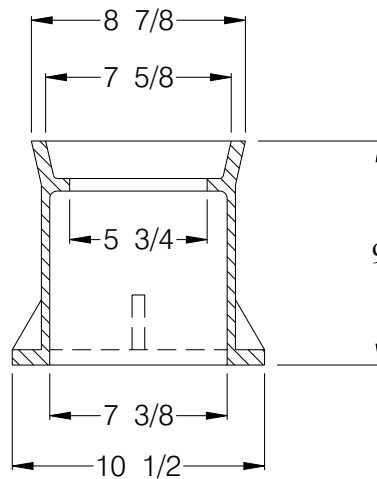
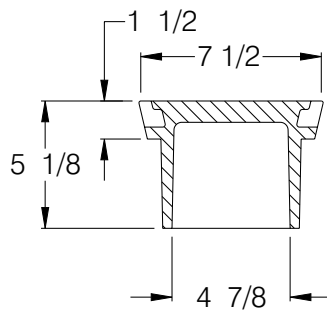
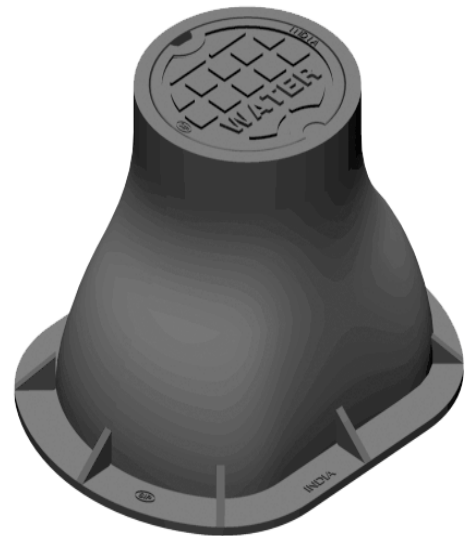
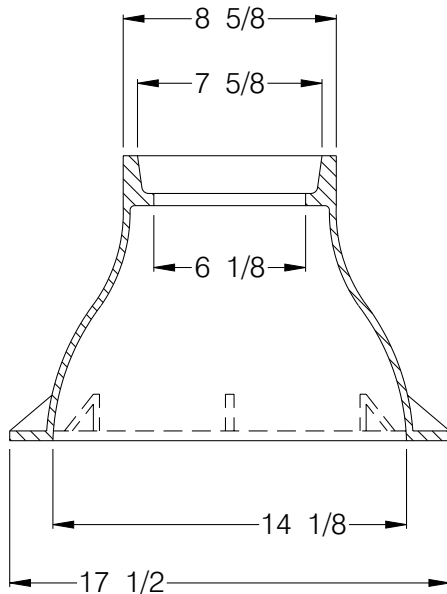
ITEM NO	REF. NO	DESCRIPTION	WEIGHT (LBS.)
4000	C-5	BASE ONLY	69
4002	C-7	LID ONLY	12
4003	C-6	PAVING RING	21
4004	C-5A	COLLAR	14



**LID
4002**

DESCRIPTION : AUSTIN VALVE BOX EQ. V8491.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

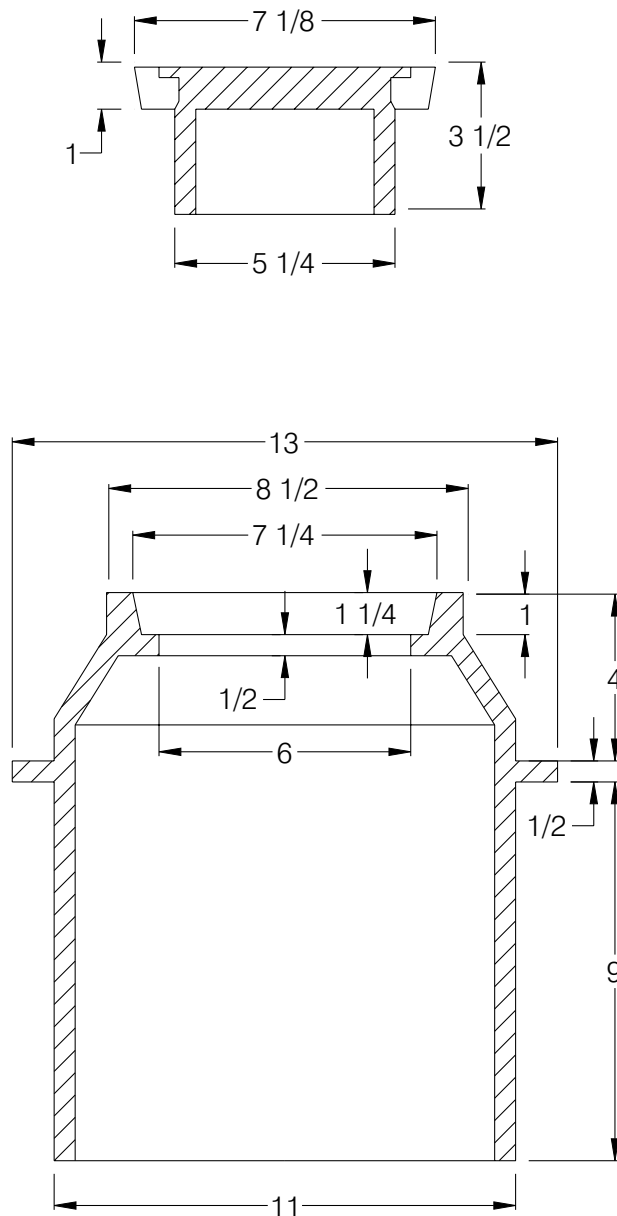
ITEM NO. : 4200-4213



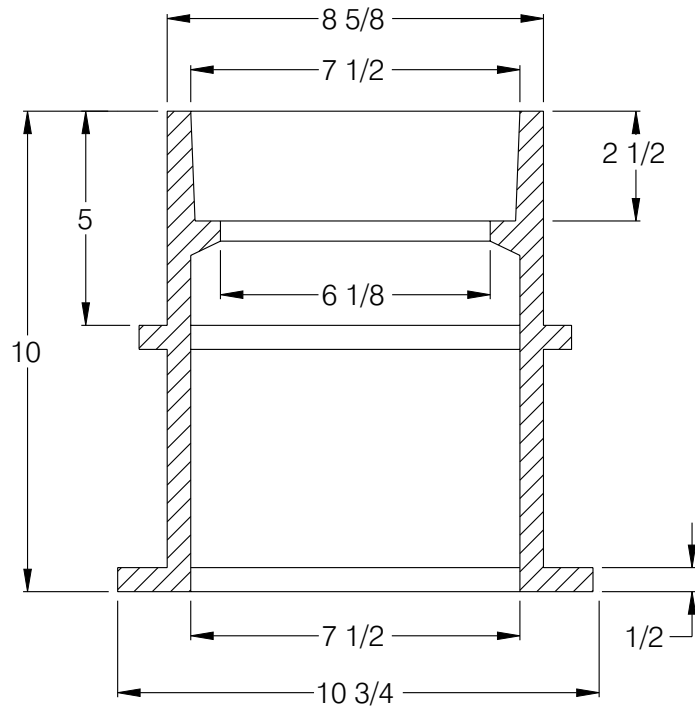
AVAILABLE MARKINGS	
4207	WATER
4208	SEWER
4209	GAS
4213	OPEN LEFT

ITEM NO	DESCRIPTION
4200	COMPLETE SET
4202	BASE ONLY
4204	EXTN. 10"
4205	EXTN. 13"
4206	EXTN. 15"
4207	LID ONLY

DESCRIPTION : SAN ANTONIO VBX EQ. #71.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

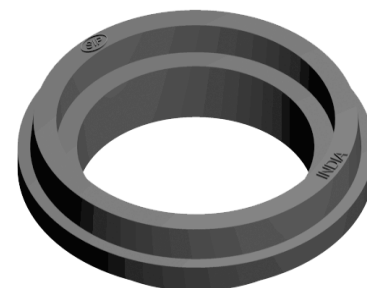
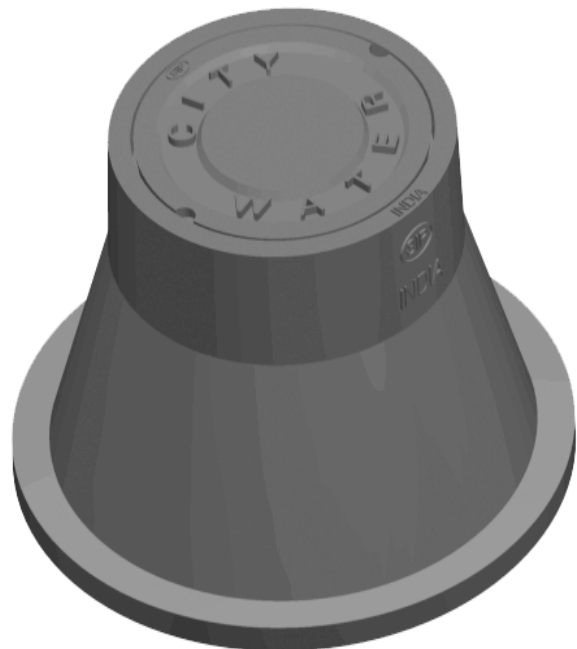
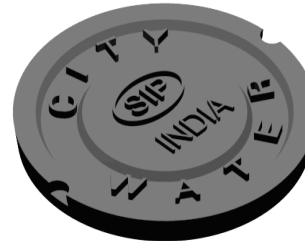
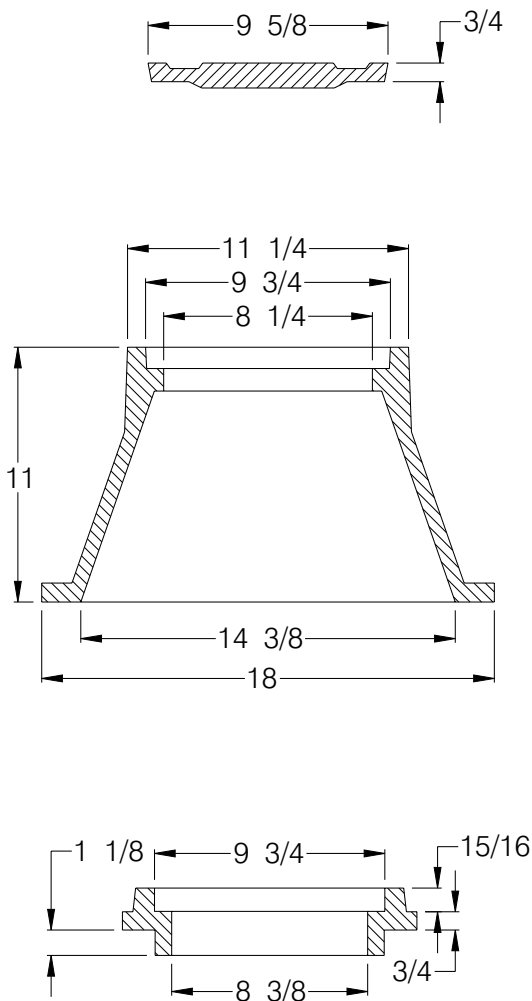


DESCRIPTION : CITY OF CORPUS CHRISTI VALVE BOX.
MATERIAL : Cast Iron, ASTM A48, Class 30B.
WEIGHT : 75 lbs.



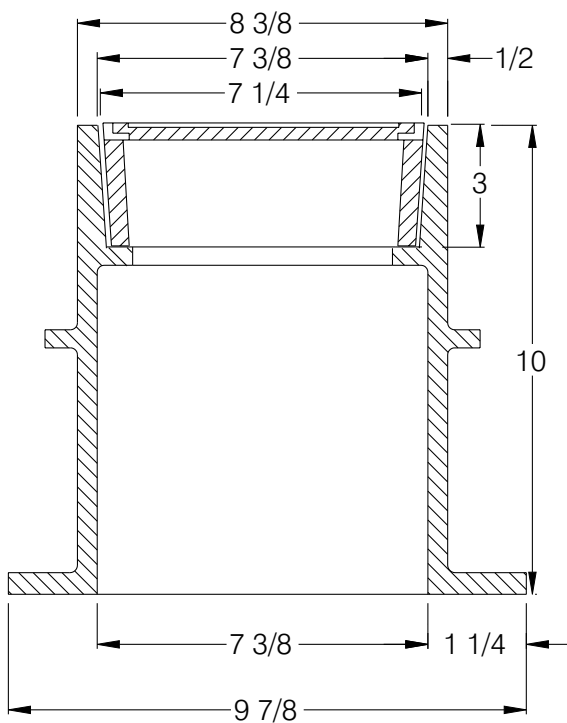
DESCRIPTION : DALLAS-SHORTY VALVE BOX.
MATERIAL : Cast Iron, ASTM A48, Class 30B.
WEIGHT : 36 lbs.

AVAILABLE MARKINGS	
4301	WATER
4302	SEWER
4303	CLEAN OUT



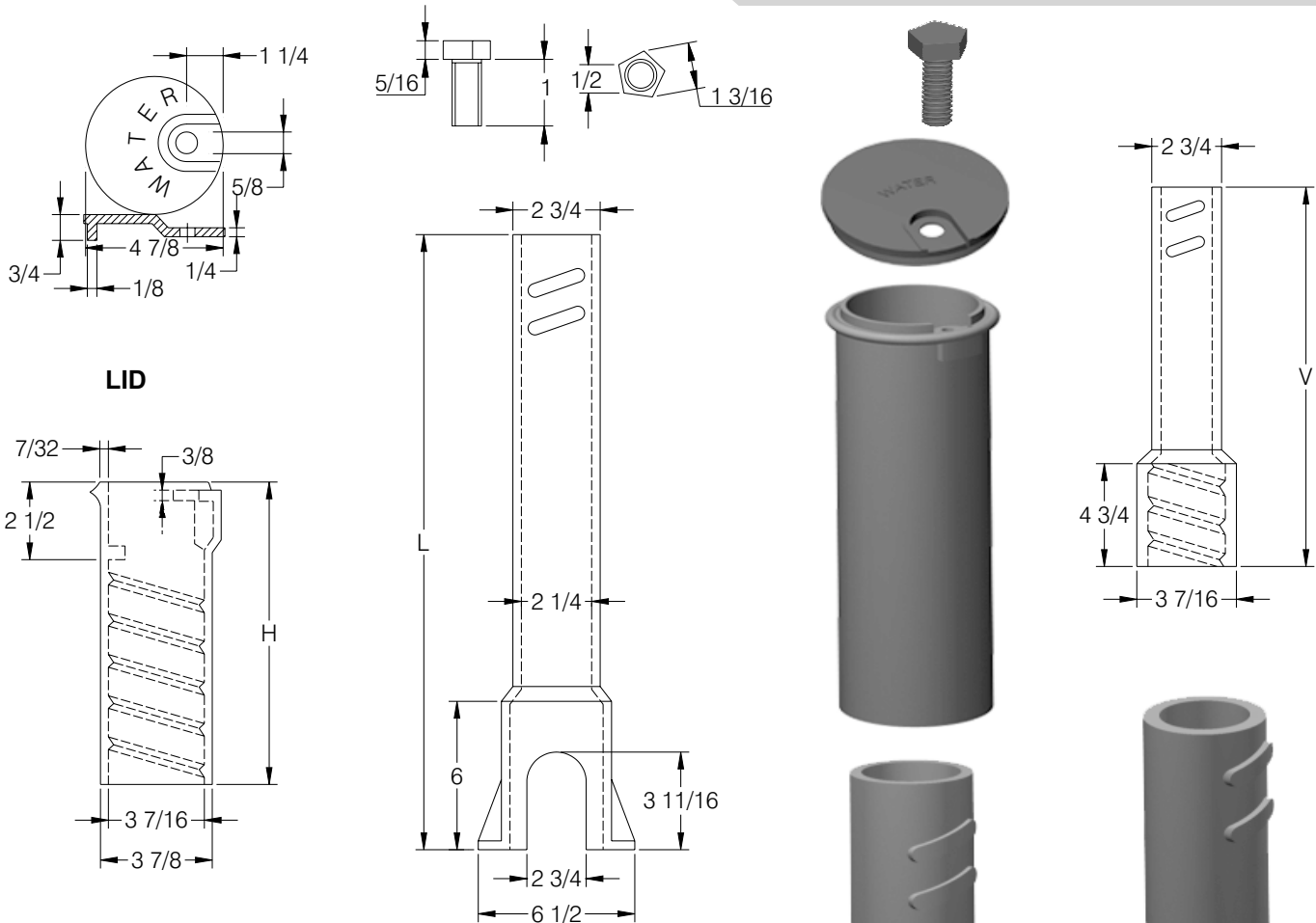
ITEM NO	DESCRIPTION
4400	VBX COMPLETE
4401	BASE ONLY
4402	EXTN. RING ONLY
4403	LID ONLY

DESCRIPTION : BONNET VALVE BOX & EXTENSION.
MATERIAL : Cast Iron, ASTM A48, Class 30B.



DESCRIPTION : TUCSON VALVE BOX.
MATERIAL : Cast Iron, ASTM A48, Class 30B.
WEIGHT : 50 lbs.

ITEM NO. : 5357- 6360



LID

TOP

BOTTOM

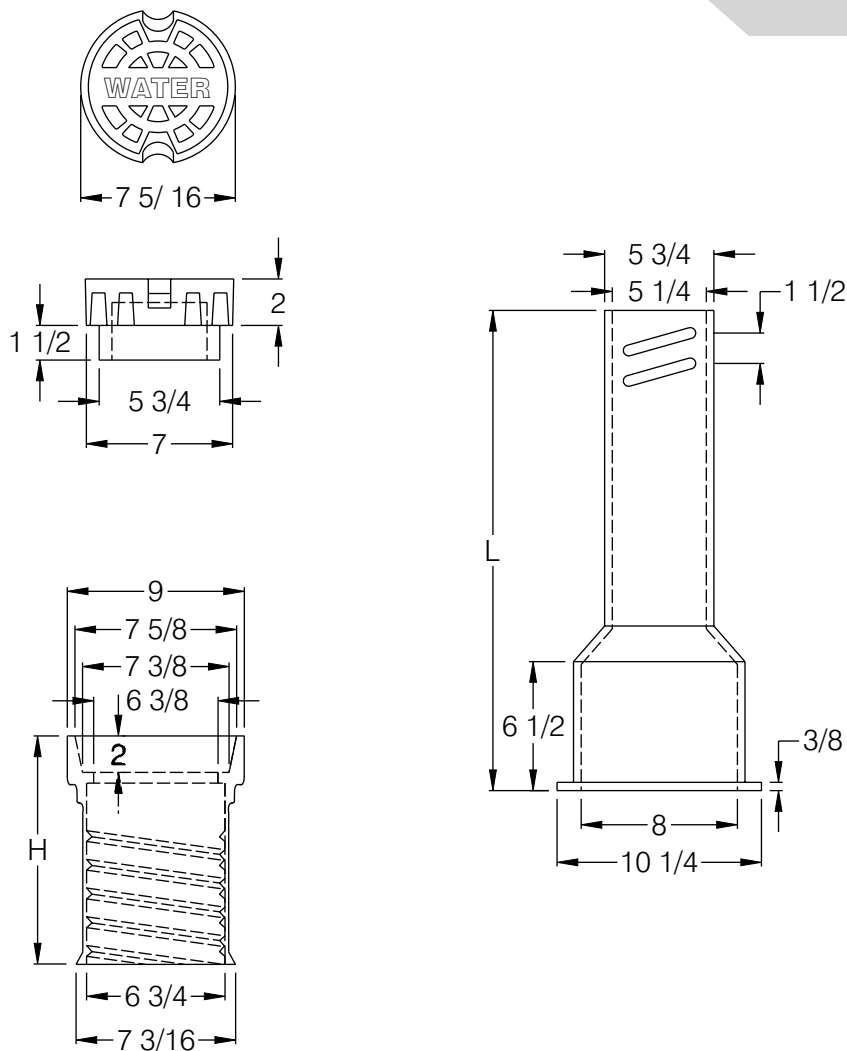
ITEM NO	REF. NO. EQ. NO.	BOX COMPLETE EXT. E (IN.)	TOP SECTION DIM. H (IN.)	BOTTOM SECTION DIM. L (IN.)	EXT. TYPE	WT. (LBS.)
	SB-89A	15 - 21	12	12		20
	SB-90B	18 - 24	12	15		21
	SB-90C	21 - 27	15	15		22
	SB-91C	24 - 33	15	21		24
	SB-92C	30 - 39	15	27		26
	SB-92D	30 - 42	18	27		28
6357	SB-93D	36 - 48	18	33		32
6358	SB-93E	36 - 54	24	33		37
6359	SB-94E	42 - 60	24	39		41
6360	SB-95E	41 - 64	30	39		44
	SB-100E	54 - 72	24	21	#154	50
	SB-100F	54 - 78	30	21	#154	53
	SB-101E	60 - 84	30	27	#154	55

DESCRIPTION : SCREW TYPE SERVICE BOX.

MATERIAL : Cast Iron, ASTM A48, Class 30B.

EXTENSION

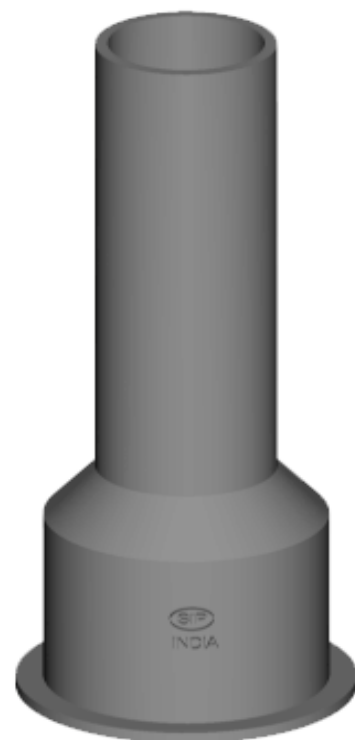
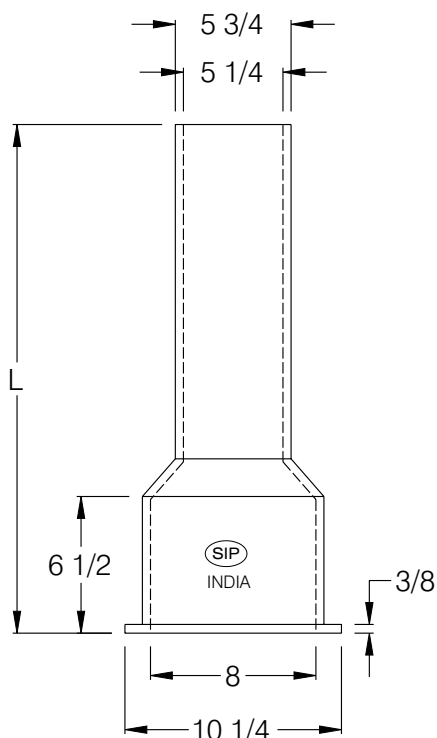
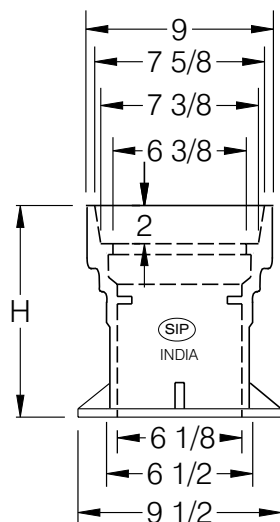
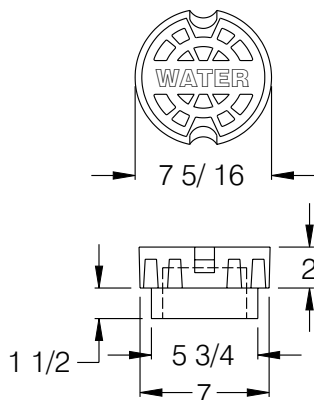
V = 9/16/28/30



ITEM NO	REF. NO. EQ. NO.	EXTENSION RANGE (IN.)	TOP SECTION DIM. H (IN.)	BOTTOM SECTION DIM. L (IN.)	EXTENSION TYPE
6000	461-S/18 24	19 - 22	10	15	
	462-S	27 - 32	10	24	
6005	562-S/24 36	27 - 37	16	24	
	563-S	33 - 43	16	30	
6009	564-S/36 48	39 - 50	16	36	
	662-S	36 - 52	26	30	
6013	664-S/39 60	39 - 60	26	36	
6017	666-S	51 - 71	26	24	#60
	668-S	62 - 82	26	36	#60

DESCRIPTION : SCREW TYPE VALVE BOX.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

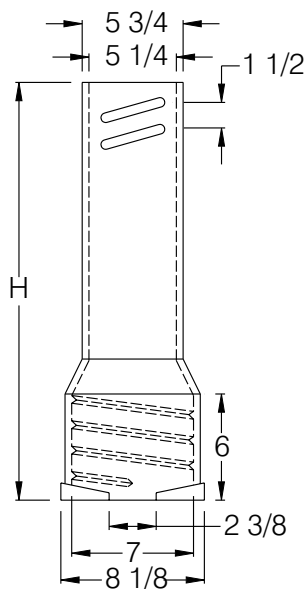




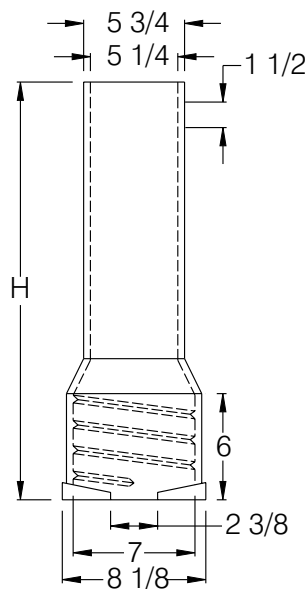
ITEM NO	REF. NO. EQ. NO.	EXTENSION RANGE (IN.)	TOP SECTION DIM. H (IN.)	BOTTOM SECTION DIM. L (IN.)	EXTENSION TYPE
6100	461-A/18 24	19 - 22	10	15	
	462-A	27 - 32	10	24	
6102	562-A/24 36	27 - 37	16	24	
	563-A	33 - 43	16	30	
6106	564-A/36 48	39 - 50	16	36	
	662-A	36 - 52	26	30	
6110	664-A/39 60	39 - 60	26	36	
	666-A	51 - 71	26	24	#60-A
	668-A	62 - 82	26	36	#60-A

DESCRIPTION : SLIP TYPE VALVE BOX.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

ITEM NO. : 6116-6118



SCREW TYPE



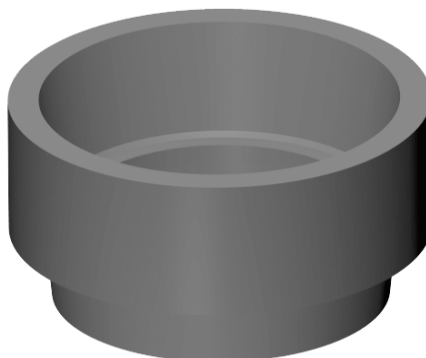
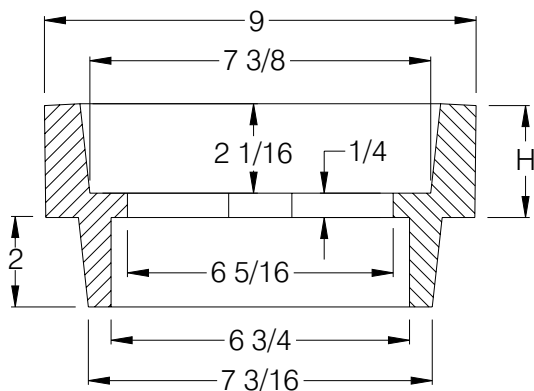
SLIP TYPE



ITEM NO	REF. NO		DIM. H (IN.)	HEIGHT INCREASE
	SCREW TYP.	SLIP TYP.		
6116	#58	#58-A	18	14
6117	#59	#59-A	24	18
6118	#60	#60-A	30	24

DESCRIPTION : VALVE BOX EXTENSION.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

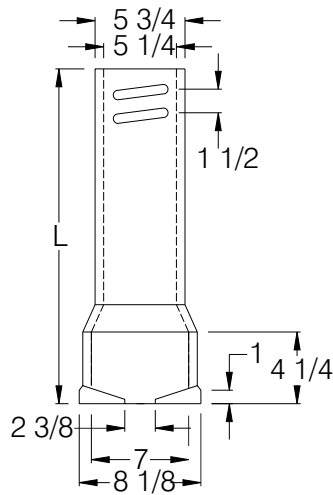
ITEM NO. : 6301-6308



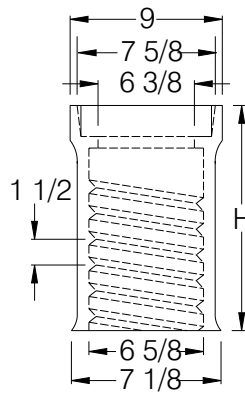
REF. NO.	DIM. H RISE (IN.)
6301	1
6302	1 1/2
6303	2
6304	2 1/2
6305	3
6306	4
6307	5
6308	6

DESCRIPTION : VALVE BOX RISER.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

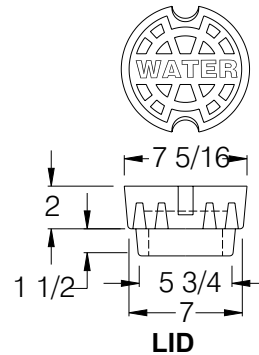
ITEM NO. : 6201-6271



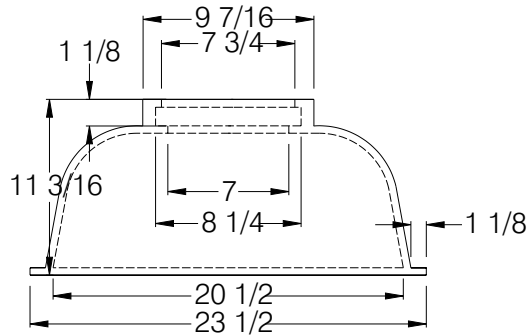
BOTTOM / EXTENSION



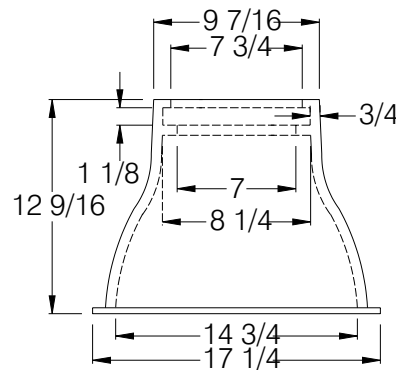
TOP



LID



#160 BASE



#6 BASE

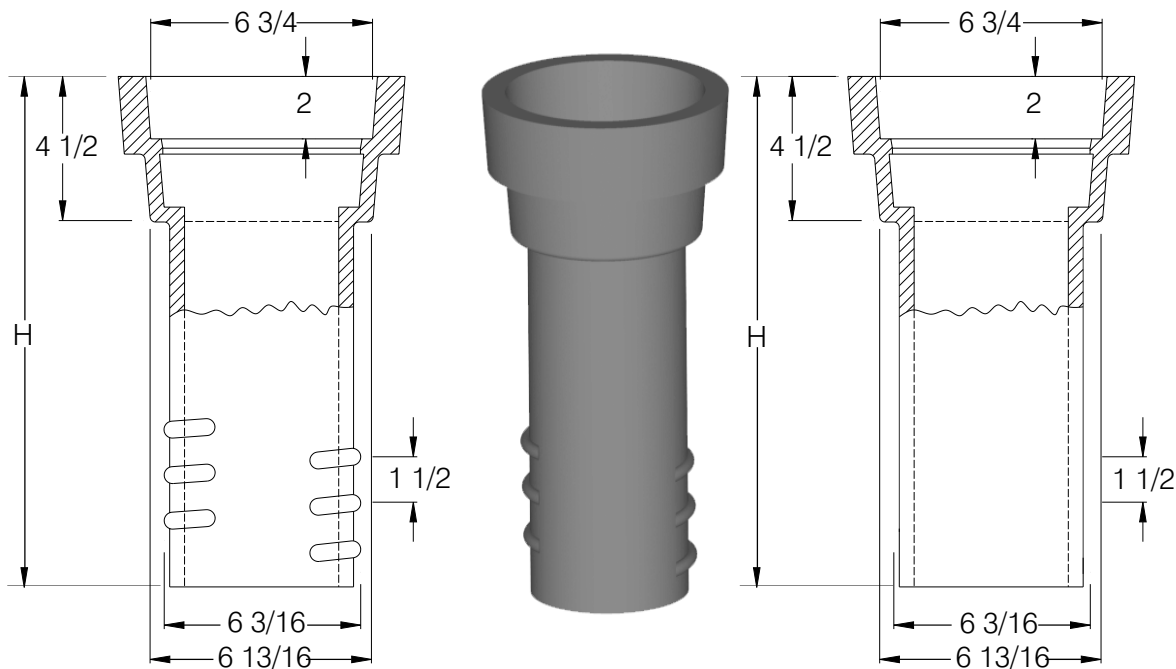
ITEM NO	REF. NO	HEIGHT (IN.)
6270	6	11
6271	160	10

ITEM NO	REF. NO	EXTENSION RANGE (IN.)	TOP SECTION DIM. H (IN.)	BOTTOM SECTION DIM. L (IN.)	BOTTOM / EXTENSION DIM. L (IN.)
6201	A	33 - 42	16	18	
6203	B	39 - 49	16	24	
6205	C	45 - 54	16	30	
	CC	51 - 60	16	36	
6207	D	45 - 66	26	30	
6209	DD	51 - 72	26	36	
6211	E	63 - 72	16	24	30 / #60-A
6213	F	63 - 84	26	24	30 / #60-A
	G	74 - 94	26	36	30 / #60-A

DESCRIPTION : SCREW TYPE VALVE BOX.

MATERIAL : Cast Iron, ASTM A48, Class 30B.

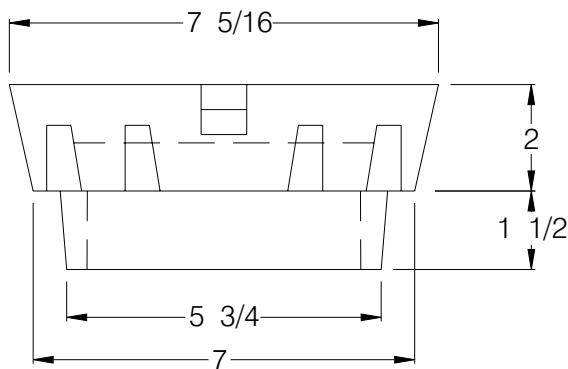




ITEM NO	REF. NO SCREW TYP. SLIP TYP.	DIM. H (IN.)	HEIGHT INCREASE
6312	#69	16 - 1/2	2-1/2 - 9
6313	#69	16 - 1/2	2-1/2 - 9
	18A	25 - 1/2	2-1/2 - 18
	24A	31 - 1/2	2-1/2 - 24

DESCRIPTION : VALVE BOX ADJ. RISER.
MATERIAL : Cast Iron, ASTM A48, Class 30B.

ITEM NO. : 6351 -6354



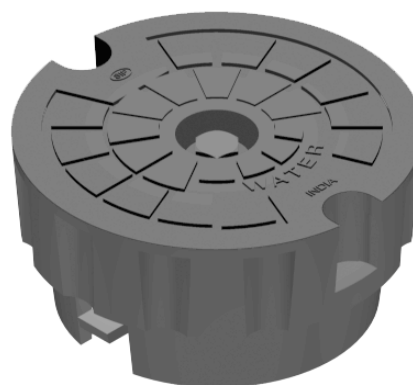
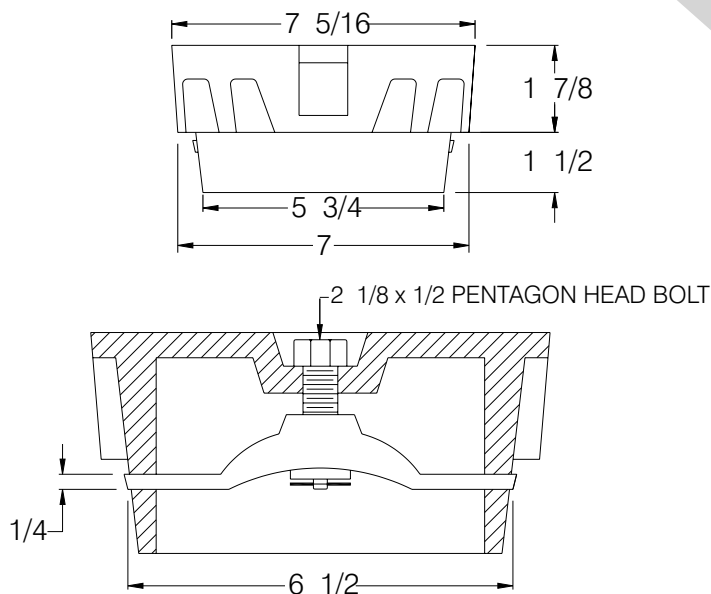
AVAILABLE MARKINGS

6351	WATER
6352	SEWER
6353	GAS
6354	RE-USE

DESCRIPTION : VALVE BOX LID.

MATERIAL : Cast Iron, ASTM A48, Class 30B.

ITEM NO. : 6355/6356



AVAILABLE MARKINGS

6355	WATER
6356	SEWER

DESCRIPTION : VALVE BOX LOCKING LID.

MATERIAL : Cast Iron, ASTM A48, Class 30B.

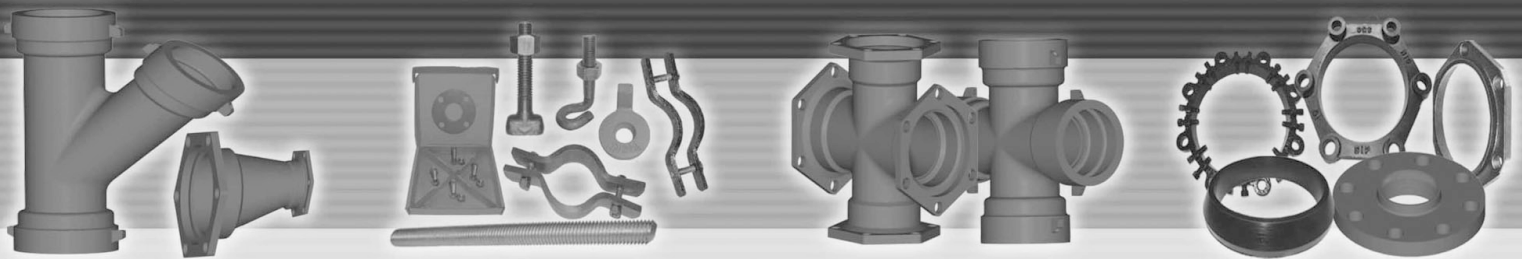
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