



**ROMAC  
INDUSTRIES,  
INC.**

1-800-426-9341

# "600" Series Pipe Restraining System

## Material Specifications

**Castings:** Ductile iron, meeting or exceeding ASTM A 536, Grade 65-45-12.

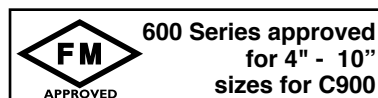
**Clamping Bolts:** High Strength Low Alloy Steel per AWWA C111

**Clamping Nuts:** ANSI B 18.2.2.

**Restraining Rods, T-Bolts and Nuts:** High strength, low alloy steel per AWWA C111.

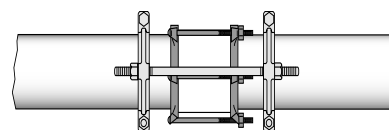
**Coating:** Color coded shop coat. Black on ductile iron sizes, Red on IPS (steel) size PVC.

**Not for use on polyethylene pipe or plain end mechanical joint fittings.**



## STYLE 611

for bell & spigot joints,  
Romac couplings and transitions



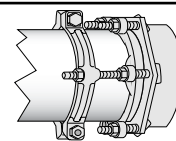
| NOM.<br>PIPE<br>SIZE | PIPE                      | PIPE<br>DIA.   | CATALOG<br>NUMBER          | CLAMPING BOLTS <sup>1</sup><br>QTY: SIZE | RESTRAINING RODS<br>QTY: SIZE | APPROX.<br>WEIGHT<br>(lbs.) | LIST PRICE |
|----------------------|---------------------------|----------------|----------------------------|------------------------------------------|-------------------------------|-----------------------------|------------|
| 4"                   | IPS size PVC<br>DI, C-900 | 4.50<br>4.80   | 611 - 4.50<br>611 - 4.80   | 4: 5/8" x 4"                             | 2: 3/4" x 18"                 | 18 1/2 #                    | \$61.18    |
| 6"                   | IPS size PVC<br>DI, C-900 | 6.63<br>6.90   | 611 - 6.63<br>611 - 6.90   | 4: 5/8" x 4"                             | 2: 3/4" x 20"                 | 22 #                        | 81.12      |
| 8"                   | IPS size PVC<br>DI, C-900 | 8.63<br>9.05   | 611 - 8.63<br>611 - 9.05   | 4: 3/4" x 5"                             | 2: 3/4" x 20"                 | 40 #                        | 131.45     |
| 10"                  | IPS size PVC<br>DI, C-900 | 10.75<br>11.10 | 611 - 10.75<br>611 - 11.10 | 4: 7/8" x 5"                             | 4: 3/4" x 22"                 | 50 #                        | 229.15     |
| 12"                  | IPS size PVC<br>DI, C-900 | 12.75<br>13.20 | 611 - 12.75<br>611 - 13.20 | 4: 7/8" x 5"                             | 4: 3/4" x 22"                 | 60 #                        | 250.70     |

<sup>1</sup> Per pair of castings **To Order:** Specify catalog number.

**Example:** For a 6" DI or C-900 Bell & Spigot Joint, order **Style 611 - 6.90**

## STYLE 612

for Mechanical Joints



| NOM.<br>PIPE<br>SIZE | PIPE                      | PIPE<br>DIA.   | CATALOG<br>NUMBER          | CLAMPING BOLTS <sup>1</sup><br>QTY: SIZE | RESTRAINING RODS<br>QTY: SIZE | APPROX.<br>WEIGHT<br>(lbs.) | LIST PRICE |
|----------------------|---------------------------|----------------|----------------------------|------------------------------------------|-------------------------------|-----------------------------|------------|
| 4"                   | IPS size PVC<br>DI, C-900 | 4.50<br>4.80   | 612 - 4.50<br>612 - 4.80   | 2: 5/8" x 4"                             | 2: 3/4" x 7"                  | 10 #                        | \$43.42    |
| 6"                   | IPS size PVC<br>DI, C-900 | 6.63<br>6.90   | 612 - 6.63<br>612 - 6.90   | 2: 5/8" x 4"                             | 2: 3/4" x 7"                  | 11 1/2 #                    | 52.61      |
| 8"                   | IPS size PVC<br>DI, C-900 | 8.63<br>9.05   | 612 - 8.63<br>612 - 9.05   | 2: 3/4" x 5"                             | 2: 3/4" x 7"                  | 20 1/2 #                    | 78.24      |
| 10"                  | IPS size PVC<br>DI, C-900 | 10.75<br>11.10 | 612 - 10.75<br>612 - 11.10 | 2: 7/8" x 5"                             | 4: 3/4" x 7"                  | 28 #                        | 146.78     |
| 12"                  | IPS size PVC<br>DI, C-900 | 12.75<br>13.20 | 612 - 12.75<br>612 - 13.20 | 2: 7/8" x 5"                             | 4: 3/4" x 7"                  | 32 #                        | 155.96     |

<sup>1</sup> Per pair of castings **To Order:** Specify catalog number.

**Example:** For a 6" DI or C-900 MJ fitting, order **Style 612 - 6.90**