

Section 2721

Engineered Surface Drainage Products

GENERAL

PVC surface drainage inlets shall include the drain basin type as indicated on the contract drawing and referenced within the contract specifications. The ductile iron grates (12" and 15" frames are cast iron) for each of these fittings are to be considered an integral part of the surface drainage inlet and shall be furnished by the same manufacturer. The surface drainage inlets shall be as manufactured by Nyloplast a division of Advanced Drainage Systems, Inc., or prior approved equal.

MATERIALS

The drain basins required for this contract shall be manufactured from PVC pipe stock, utilizing a thermo-molding process to reform the pipe stock to the specified configuration. The drainage pipe connection stubs shall be manufactured from PVC pipe stock and formed to provide a watertight connection with the specified pipe system. This joint tightness shall conform to ASTM D3212 for joints for drain and sewer plastic pipe using flexible elastomeric seals. The pipe bell spigot shall be joined to the main body of the drain basin or catch basin. The pipe stock used to manufacture the main body and pipe stubs of the surface drainage inlets shall meet the mechanical property requirements for fabricated fittings as described by ASTM D3034, Standard for Sewer PVC Pipe and Fittings; ASTM F1336, Standard for PVC Gasketed Sewer Fittings.

The grates furnished for all surface drainage inlets shall be ductile iron grates for sizes 8", 10", 12", 15", 18", 24" and 30" (12" and 15" frames are cast iron) shall be made specifically for each basin so as to provide a round bottom flange that closely matches the diameter of the surface drainage inlet. Grates for drain basins shall be capable of supporting H-25 wheel loading for heavy-duty traffic or H-10 loading for pedestrian traffic. 12" and 15" grates will be hinged to the frame using pins. Metal used in the manufacture of the castings shall conform to ASTM A536 grade 70-50-05 for ductile iron and ASTM A-48-83 class 30B for 12" and 15" cast iron frames. Grates shall be provided painted black.

INSTALLATION

The specified PVC surface drainage inlet shall be installed using conventional flexible pipe backfill materials and procedures. The backfill material shall be crushed stone or other granular material meeting the requirements of class 1 or 2 material as defined in ASTM D2321. The surface drainage inlets shall be bedded and back-filled uniformly in accordance with ASTM D2321. The drain basin body will be cut at the time of the final grade so as to maintain a one piece, leak proof structure. No brick, stone or concrete block will be used to set the grate to the final grade height. For H-25 Load rated installations, an 8" to 10" thick concrete ring will be poured under the grate and frame as recommended by details provided from the manufacturer.

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