



Standard Construction:

Frame: 6 x .100" 6063-T5 Extruded Aluminum

Blades: Vertical sightproof .090 6063-T5 Extruded Aluminum

Screen: Bird screen - 3/4" x .050 (19 mm x 12.7 mm)

flattened expanded aluminum in a removable

frame.

Finish: Mill aluminum.

Options:

Screens: Insect screen - 18 x 16 mesh aluminum

1/2" x .063 (12.7 mm x 1.6 mm) aluminum

Finish: Prime Coat

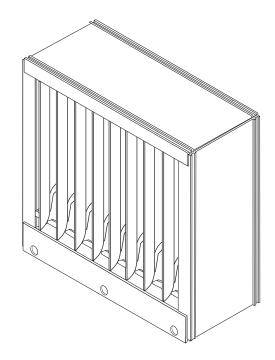
Baked Enamel Kynar 500 Enamel

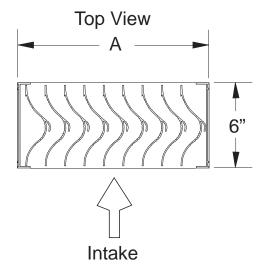
Clear Anodize - 204-R1 and 215-R1

Integral Color Anodize

Sill Extensions:

Flange Frame: Front or Rear Minimum Size: 8"w x 12"h Maximum Size: 96"w X 96"h





Specifications

Furnish and install where shown model WDRV-6 louver, manufactured by NCA Manufacturing. Louvers shall be the AMCA Licensed for Wind Driven Rain at 29.1 and 50 mph, Class A 1. Frames shall be .100 inches thick 6063-T5 extruded aluminum alloy. Blades shall be sight proof and .090 inches thick 6063-T5 aluminum alloy. Screens shall consist of 3/4" expanded aluminum, with an extruded frame, mounted to the louver interior, and be removable for cleaning. Louvers shall be finished with Polyurethane Acrylic Enamel, Kynar 500, powder Coat, Anodized or other finishes selected by the architect from NCA standard color charts.

Specifications are correct at time of printing. However, as part of our 'continuous improvement program,' we reserve the right to make further improvements without notice.

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Project:	Contractor:
Location:	Address:
Architect:	P.O. Number:
Engineer:	Date:

NCA MANUFACTURING, INC. 1036 SOUTH JUPITER ROAD GARLAND, TEXAS 75042 Tel. 972-276-5002 FAX 972-276-6747

PERFORMANCE DATA

WDRV-6 FREE AREA in SQ. FT.

Width-Inches

		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96
	12	0.34	0.57	0.80	1.03	1.26	1.49	1.72	1.95	2.18	2.40	2.63	2.86	3.09	3.32	3.55
	18	0.57	0.95	1.34	1.72	2.10	2.48	2.86	3.24	3.63	4.01	4.39	4.77	5.15	5.53	5.91
	24	0.80	1.34	1.87	2.40	2.94	3.47	4.01	4.54	5.08	5.61	6.14	6.68	7.21	7.75	8.28
	30	1.03	1.72	2.40	3.09	3.78	4.46	5.15	5.84	6.53	7.21	7.90	8.59	9.27	9.96	10.65
	36	1.26	2.10	2.94	3.78	4.62	5.46	6.30	7.14	7.98	8.81	9.65	10.49	11.33	12.17	13.01
hes	42	1.49	2.48	3.47	4.46	5.46	6.45	7.44	8.43	9.43	10.42	11.41	12.40	13.39	14.39	15.38
Inche	48	1.72	2.86	4.01	5.15	6.30	7.44	8.59	9.73	10.88	12.02	13.16	14.31	15.45	16.60	17.74
- 1	54	1.95	3.24	4.54	5.84	7.14	8.43	9.73	11.03	12.33	13.62	14.92	16.22	17.51	18.81	20.11
Height	60	2.18	3.63	5.08	6.53	7.98	9.43	10.88	12.33	13.78	15.23	16.68	18.13	19.58	21.03	22.48
He	66	2.40	4.01	5.61	7.21	8.81	10.42	12.02	13.62	15.23	16.83	18.43	20.03	21.64	23.24	24.84
	72	2.63	4.39	6.14	7.90	9.65	11.41	13.16	14.92	16.68	18.43	20.19	21.94	23.70	25.45	27.21
	78	2.86	4.77	6.68	8.59	10.49	12.40	14.31	16.22	18.13	20.03	21.94	23.85	25.76	27.66	29.57
	84	3.09	5.15	7.21	9.27	11.33	13.39	15.45	17.51	19.58	21.64	23.70	25.76	27.82	29.88	31.94
	90	3.32	5.53	7.75	9.96	12.17	14.39	16.60	18.81	21.03	23.24	25.45	27.66	29.88	32.09	34.30
	96	3.55	5.91	8.28	10.65	13.01	15.38	17.74	20.11	22.48	24.84	27.21	29.57	31.94	34.30	36.67

PRESSURE DROP - INCHES OF WATER (in. W.C.) INCHES WG X.1 2.5 1.5 2.5 1.5 2 2.5 3 4 5 6 7 8 9 1 0 1.5 2 2.5 3 4 5 6 7 8 9 1 0 SCALE X100 SCALE X1000

VELOCITY THROUGH FREE AREA **INTAKE PRESSURE DROP**

Performance shown is at standard air density, 0.075 lbs./ft.

Class Coefficient 0.4 and above 1 2 0.3 to 0.399 0.2 to 0.299

Water Penetration

Water Penetration Data (15 minute duration) applies to test unit 48" x 48" only. The ratings do not include the effects of birdscreen.

Beginning of Water Penetration is above 1250 FPM Free Area Velocity.

29.1 mph Wind Driven Rain Test are per AMCA Standard 500-L. Figure 5.11 Setup. Performance Based Test louver 41-3/8" x 40-3/8", 1m x 1m Core Size.

Velocity Through Cal. Plate	Core Velocity Through Louver	Specified Flow	Nominal Supply Flow	Corrected Penetrated Water Flow	Water Penetration Effectiveness	Water Penetration Classification
(fpm)	(fpm)	(gal/hr)	(gal/hr)	(gal/hr)	(%)	
484	489	20.135	41.209	0.0000	100.0	Α
587	573	20.135	39.266	0.0150	99.9	Α
672	697	20.135	39.170	0.1462	99.3	Α

50 mph Wind Driven Rain Test are per AMCA Standard 500-L. Figure 5.11 Setup. Performance Based Test louver size 41-3/8" x 40-3/8". 1m x 1m Core Size.

				,		
Velocity	Core Velocity	Specified	Nominal	Corrected	Water	Water
Through	Through	Flow	Supply Flow	Penetrated	Penetration	Penetration
Cal. Plate	Louver			Water Flow	Effectiveness	Classification
(fpm)	(fpm)	(gal/hr)	(gal/hr)	(gal/hr)	(%)	
274	297	53.693	133.366	0.0157	100.0	Α
386	408	53.693	124.709	0.0678	99.9	Α
473	474	53.693	122.530	0.1021	99.8	Α
570	581	53.693	118.545	0.1726	99.7	Α
694	688	53.693	111.888	0.2587	99.5	Α

Discharge Loss 0.199 and below

The Discharge Loss Coefficient is Class 1. The Discharge Loss Coefficient is calculated per AMCA 511, Appendix C5 using Actual Flow divided by the Theoretical Flow.



WDRV-6 - 02-05

NCA Manufacturing, Inc. certifies that the Model WDRV-6 louver shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings program. The AMCA Certified Seal applies to Water Penetration, Air Peformance, and Wind Driven Rain.