

# GATE F-2885-M, F-2885M26 IRON

125 lb. SWP-200 lb. WOG† • OS and Y  
Solid Wedge Disc • Bolted Bonnet • Gland Packed • Flanged Ends

Flange shape and drilling to specification USAS B 16.1 (125 lb.)

## F-2885M26

Same as 2885M except all iron.

## SPECIFICATIONS

F-2885-M Conforms to: MSS SP-70.

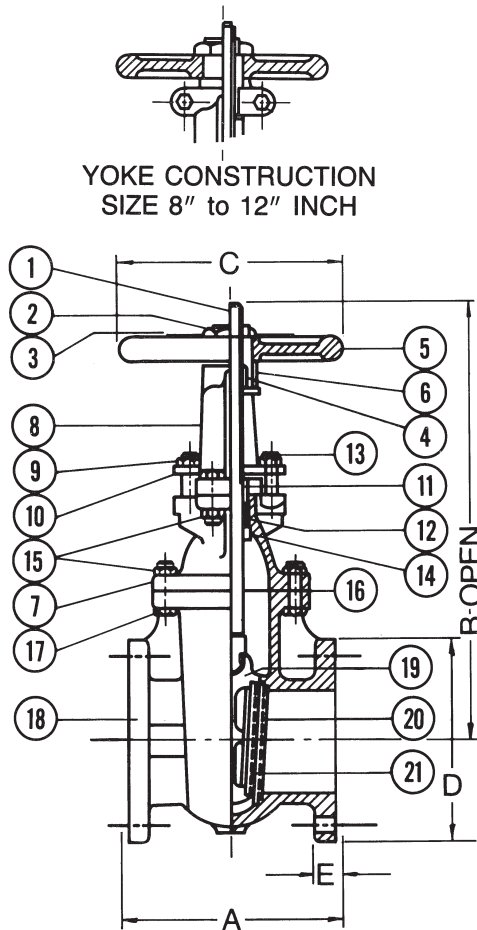
## MATERIAL LIST

| NO.            | DESCRIPTION          | MATERIAL & SPECIFICATION      |
|----------------|----------------------|-------------------------------|
| 1              | Stem                 | Brass ASTM B 16               |
| 2              | Handwheel Nut        | Ductile Iron                  |
| 3              | Identification Plate | Aluminum                      |
| 4              | Yoke Bushing         | Cast Bronze ASTM B 62         |
| 5              | Handwheel            | Cast Iron ASTM A 126, Class B |
| 6 <sup>2</sup> | Yoke Bushing Nut     | Cast Iron ASTM A 126, Class B |
| 7 <sup>1</sup> | Bonnet               | Cast Iron ASTM A 126, Class B |
| 8 <sup>1</sup> | Yoke                 | Cast Iron ASTM A 126, Class B |
| 9              | Gland Follower Nut   | Steel ASTM A 307-B            |
| 10             | Gland Follower       | Ductile Iron ASTM A 536       |
| 11             | Packing Gland        | Cast Bronze ASTM B 62         |
| 12             | Packing              | Non-Asbestos                  |
| 13             | Gland Follower Bolt  | Steel ASTM A 307-B            |
| 14             | Backseat Bushing     | Cast Bronze ASTM B 62         |
| 15             | Nut                  | Steel ASTM A 307-B            |
| 16             | Body Gasket          | Non-Asbestos                  |
| 17             | Bolt                 | Steel ASTM A 307-B            |
| 18             | Body                 | Cast Iron ASTM A 126, Class B |
| 19             | Wedge                | Cast Iron ASTM A 126, Class B |
| 20             | Seat Ring            | Cast Bronze ASTM B 62         |
| 21             | Wedge Face Ring      | Cast Bronze ASTM B 62         |

<sup>1</sup> Sizes 2" to 3" made with yoke integral with bonnet.

Sizes 4" through 12" made with separate yoke bolted to bonnet.

<sup>2</sup> Sizes 2" to 3" only



YOKE CONSTRUCTION  
SIZE 8" to 12" INCH

## DIMENSIONS - INCHES / MILLIMETERS

| Units  | Size   | A      | B       | C      | D      | E      |
|--------|--------|--------|---------|--------|--------|--------|
| Inches | 2      | 7      | 14.7    | 7      | 6      | 5/8    |
| MM     | 50.80  | 177.80 | 373.38  | 177.80 | 152.40 | 15.88  |
| Inches | 2 1/2  | 7 1/2  | 16.5    | 7      | 7      | 11/16  |
| MM     | 63.50  | 190.50 | 419.10  | 177.80 | 177.80 | 17.48  |
| Inches | 3      | 8      | 18.6    | 8      | 7 1/2  | 3/4    |
| MM     | 76.20  | 203.20 | 472.44  | 203.20 | 190.50 | 19.05  |
| Inches | 4      | 9      | 23.7    | 10     | 9      | 15/16  |
| MM     | 101.60 | 228.60 | 601.98  | 254.00 | 228.60 | 23.83  |
| Inches | 5      | 10     | 28.3    | 11.8   | 10     | 15/16  |
| MM     | 127.00 | 254.00 | 718.82  | 299.72 | 254.00 | 23.83  |
| Inches | 6      | 10 1/2 | 32.4    | 11.8   | 11     | 1      |
| MM     | 152.40 | 266.70 | 822.96  | 299.72 | 279.40 | 25.40  |
| Inches | 8      | 11 1/2 | 39.9    | 13.8   | 13 1/2 | 1 1/8  |
| MM     | 203.20 | 292.10 | 1013.46 | 350.52 | 342.90 | 28.58  |
| Inches | 10     | 13     | 50.3    | 15.7   | 16     | 1 3/16 |
| MM     | 254.00 | 330.20 | 1277.62 | 398.78 | 406.40 | 30.18  |
| Inches | 12     | 14     | 55.8    | 17.7   | 19     | 1 1/4  |
| MM     | 304.80 | 355.60 | 1417.32 | 449.58 | 482.60 | 31.75  |

† Non-Shock Suffix M – Signifies "MILVACO" Series International Valves.

**INNOVATION** IN EVERY VALVE

**MILWAUKEE VALVE**

The information presented on this sheet is correct at the time of publication. Milwaukee Valve reserves the right to change design, and/or material specifications without notice. For the most current information access [www.milwaukeevalve.com](http://www.milwaukeevalve.com)

[www.milwaukeevalve.com](http://www.milwaukeevalve.com)