

20BB/BS Series

600 WOG / 150 SWP

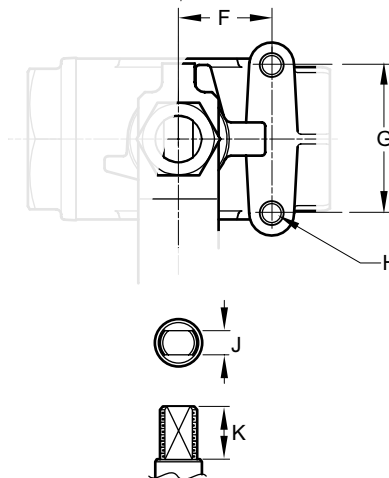
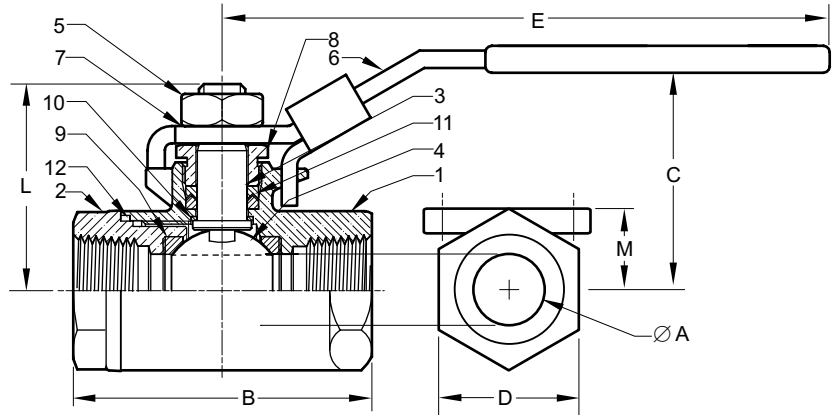
1/4" - 2"

Specifications: MSS SP110

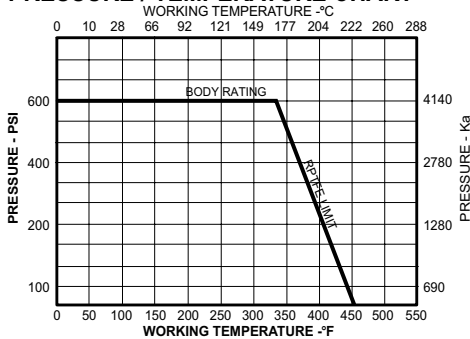
- ASTM Grade Materials Used Throughout
- Standard Port Design
- Low Operating Torque
- Chevron Style Stem Packing
- Locking Oval or Lever Handle Available
- Full Depth N.P.T. Threads
- Standard Actuator Mounting Pads
- Designed per MSS SP 110.

MATERIALS

Item	Part Name	20BBOR-02	20BSOR-02
1	Body	Bronze ASTM-B584 / A744 C84400	
2	Tailpiece	1/4"-3/4" ASTM B16 C36000	
		1"-2" ASTM B584 C84400	
3	Stem	Brass ASTM B16 C36000	Stainless Steel ASTM-A276
4	Ball	ASTM B16 C36000 Hard Chrome Plated	Type 316
5	Handle Nut	Plated Carbon Steel	Stainless Steel Type 18-8
6	Handle	Plated Carbon Steel	Stainless Steel Type 304
7	Lock Washer	Plated Steel	Stainless Steel Type 410
8	Packing Nut	Brass ASTM B16 C36000	
9	Seat	15% Glass Filled PTFE	
10	Thrust Washer		
11	Packing		
12	Body/Tailpiece Seal	PTFE	



PRESSURE / TEMPERATURE CHART



DIMENSIONS

NPS		A	B	C	D	E	F	G	H	J	K	L	M
1/4	IN.	0.38	2.09	1.65	.82	4.187	.50	1.12	10-24NC	.196	.390	0.88	.410
	mm	9.5	53.1	41.9	20.8	106.3	12.7	28.4		5.0	9.9	22.2	10.4
3/8	IN.	0.38	2.09	1.65	.82	4.187	.50	1.12	10-24NC	.196	.390	0.88	.410
	mm	9.5	53.1	41.9	20.8	106.3	12.7	28.4		5.0	9.9	22.2	10.4
1/2	IN.	0.50	2.36	1.77	1.06	4.187	.50	1.12	10-24NC	.196	.390	1.00	.57
	mm	12.7	59.9	45.0	26.9	106.3	12.7	28.4		5.0	9.9	25.4	14.5
3/4	IN.	0.69	2.80	2.05	1.34	5.75	.87	1.37	10-24NC	.275	.560	1.25	.750
	mm	17.4	71.1	52.1	34.0	146.1	22.1	34.8		7.0	14.2	31.8	19.1
1	IN.	0.88	3.23	2.24	1.62	5.75	.87	1.37	10-24NC	.275	.560	1.25	0.91
	mm	22.2	82.0	56.9	41.1	146.1	22.1	34.8		7.0	14.2	31.8	23.1
1-1/4	IN.	1.000	3.62	2.48	1.88	7.625	.93	1.50	1/4-20NC	.355	.650	1.38	1.050
	mm	25.4	91.9	63.0	47.8	193.7	23.6	38.1		9.0	16.5	34.9	26.7
1-1/2	IN.	1.25	4.06	2.68	2.25	7.625	.93	1.50	1/4-20NC	.355	.650	1.38	1.250
	mm	31.8	103.1	68.1	57.2	193.7	23.6	38.1		9.0	16.5	34.9	31.8
2	IN.	1.50	4.65	2.91	2.75	7.63	.93	1.50	1/4-20NC	.355	.650	1.38	1.25
	mm	38.1	118.1	73.9	69.9	193.7	23.6	38.1		9.0	16.5	34.9	31.8

TORQUE RATINGS and FLOW CO-EFFICIENT

VALVE SIZE	RECOM-MENDED ACTUATOR TORQUE at MAXIMUM VALVE PRESSURE in. lbs. (Nm)	Cv
1/4 & 3/8	20 2.26	6.8
1/2	40 4.52	9.8
3/4	50 5.65	25
1	100 11.30	35
1-1/4	140 15.82	47
1-1/2	190 21.47	81
2	240 27.12	105

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The information presented on this sheet is correct at the time of publication.
Milwaukee Valve reserves the right to change design, and/or material specifications without notice. For the most current information, access www.milwaukeevalve.com.

MILWAUKEE VALVE

