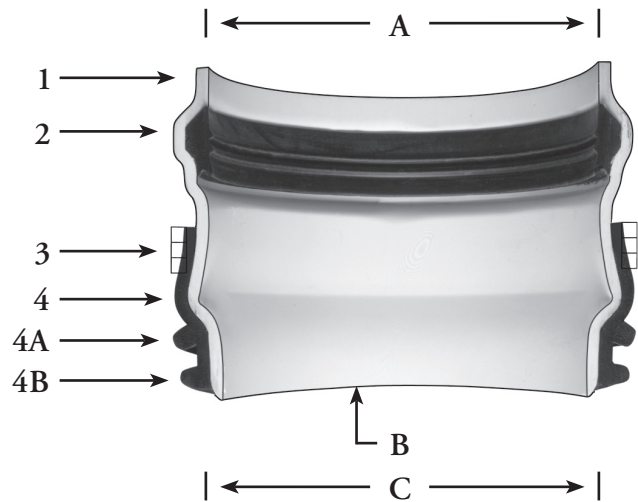


INSERTA TEE® SPECIFICATIONS

SDR35 Gasketed Bell

Gravity Applications

- A** Bell end accepts pipe with SDR35, ASTM D 3034 or equivalent O.D. specification in 4", 6", 8", 10", 12", 15" sizes
- B** Curvature varies with mainline diameters
- C** Spigot end PVC SDR35, ASTM D 3034 - Diameters: 4", 6", 8", 10", 12", 15" sizes



PART NO.	PART NAME	MATERIALS
1	Hub Adaptor	PVC SDR35 ASTM D 3034
2	Rubber Gasket	ASTM F 477
3	Securing Clamp*	Band SS #301 Screw SS #305 Housing SS #301
4	Rubber Sleeve	ASTM F 477
	4A** Upper Segment	
	4B*** Lower Segment	
*	Optional: #316 Stainless Steel band, screw and housing	
**	Distance between 4A and 4B will vary by product type	
***	Will not appear on rubber sleeves for concrete or clay pipe	

INSERTA TEE SIZE HOLE DIAMETER

4" (100 mm)	4 1/2" (112.5 mm)
6" (150 mm)	6 1/2" (162.5 mm)
8" (200 mm)	8 3/4" (218.8 mm)
10" (250 mm)	10 7/8" (271.9 mm)
12" (300 mm)	12 7/8" (321.8 mm)
15" (375 mm)	15 13/16" (395.3 mm)

Note: Recommended method of cutting hole is with hole saw for PVC and polyethylene, and diamond bit for concretes, clay and D.I.
(See Installation Instructions)



INSERTA TEE® INSTALLATION INSTRUCTIONS

U.S. Pat. No. 4365829 Canadian Pat. No. 1171114

Use Standard Hole Saw for PVC (solidwall, profile and closed profile) and corrugated polyethylene mainlines.

Use Poly Hole Saw for solidwall polyethylene mainlines.

Use Diamond Core Bits for concrete, clay, ductile iron and fiberglass mainlines.

Tools required:

1. Hand held drill with hole saws recommended for 4", 6" & 8" INSERTA TEES. Tie down Coring Machine recommended for 10", 12" & 15" INSERTA TEES and **ALL** Diamond Bits.
2. Bits INSERTA TEE size Bit(Hole) Diameter
4" (100mm).....4 1/2" (114.3mm)
6" (150mm).....6 1/2" (165.1mm)
8" (200mm).....8 3/4" (222.3mm)
10" (250mm).....10 7/8" (276.4mm)
12" (300mm).....12 7/8" (327.2mm)
15" (375mm).....15 13/16" (401.6mm)
3. 8 lb (3.6kg) hammer and 2" (50mm) x 4" (100mm) board. 4" (100mm) x 4" (100mm) on 15"
4. Bottle of INSERTA TEE solution 16 oz or 8 oz supplied with order.
(16 oz of water to 1 tablespoon of liquid soap)

INSTALLATION PROCEDURE*

1. See Bit Diameters listed above. Make sure bit is perpendicular to mainline. Core proper size hole. Feel inside hole and clear any remaining material.
2. Insert the rubber sleeve into the cored hole with the **GOLD VERTICAL LINE ON THE RUBBER SLEEVE** facing to the side of the mainline. The upper segment should be on top of the wall or rib and the lower segment should be on the inside of the pipe. Feel inside to be sure lower segment is flat against inside wall.
3. Apply the INSERTA TEE solution supplied to the inside of the rubber sleeve and to the outside of the PVC hub adapter's spigot. **WARNING! Using pipe lube** may result in hub adapter popping out!
4. Place the PVC hub adapter into the rubber sleeve. Make sure that the **RED VERTICAL LINE ON THE PVC HUB ADAPTER IS IN LINE WITH THE GOLD VERTICAL LINE ON THE RUBBER SLEEVE**. Push hub adapter in as far as possible by hand. Make sure hub adapter is perpendicular to mainline. Forcing hub adapter through at an angle may cause damage to rubber sleeve or hub adapter.
5. Place the 2 x 4 board onto the top of the PVC hub adapter.
6. The **RED HORIZONTAL LINE AT THE TOP OF THE HUB ADAPTER** is a **depth mark**. This tells the installer just how far to drive the adapter into the rubber sleeve. Using the board and hammer drive the PVC hub adapter into the rubber sleeve to where the **HORIZONTAL RED LINE ON THE PVC HUB ADAPTER MEETS THE TOP OF THE RUBBER SLEEVE**.
7. Place the stainless band around the top of the rubber sleeve and tighten down.
8. Install side service pipe in normal manner.

*** Do not install below spring line.**

*** CIPP & FFP installations**--remove clay/concrete from area where connection is to occur. Next go to "Installation Procedure."

INSERTA FITTINGS Co.
Tel 503/357-2110 Fax 503/359-5417
Email insertat@teleport.com
www.insertatee.com