Section G

Ford Curb Stops and Meter Valves



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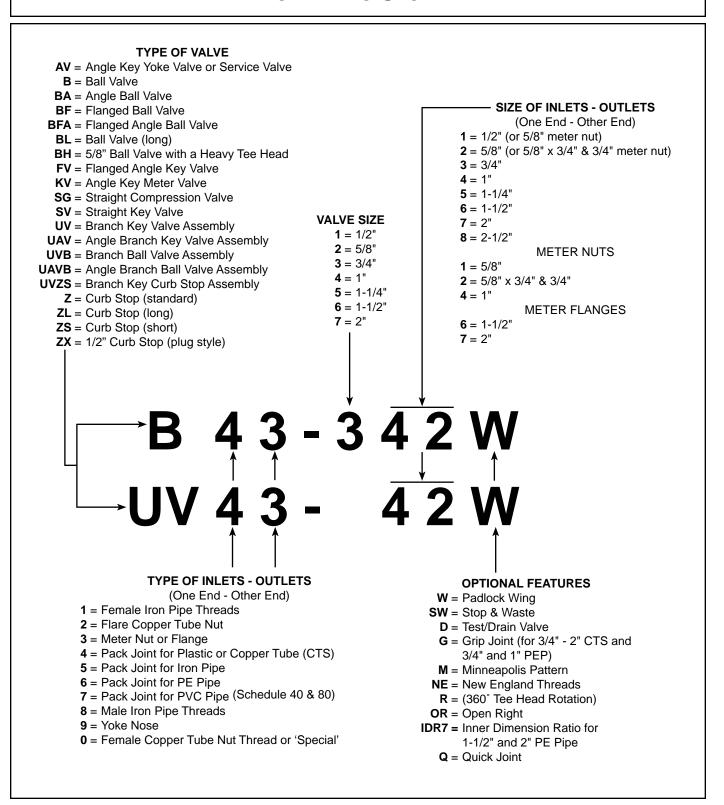
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Ford offers more than 10,000 products that are Classified by Underwriters Laboratories Inc. to ANSI/NSF Standard 61. To verify if a product is Classified by Underwriters Laboratories Inc. to ANSI/NSF Standard 61, contact the Ford Meter Box Customer Service Department at 260-563-3171 or visit fordmeterbox.com and look for the LXI approved product listing. Ford's LXI Approved products are typically available at no additional cost and only those brass products treated through the Kunkel Process (US patents 6,432,210 and 6,447,616) cost slightly more. Ford Meter Box meets your need for ANSI/NSF Standard 61 Approved items with products that are proven and reliable. Look for LXI on the product label.



CATALOG SECTION G NUMBERING SYSTEM

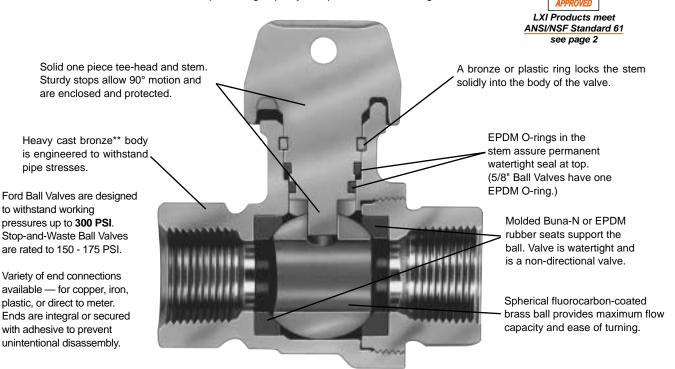


Note: See item listings in catalog section to assure that desired sizes and options are available.

Information

Features of the Ford Ball Valve

FORD BALL VALVE CURB STOPS are ideal for use in water service lines. Watertight in EITHER direction at pressures up to 300 PSI, easy turning, nonbinding, and minimum pressure loss — these characteristics are added to superb design, quality, and precise manufacturing.



All Ford Meter Box brass conforms to AWWA Standard C800 (ASTM B-62 and ASTM B-584 — UNS No. C83600 — 85-5-5-5).

Options Available

ALL TYPES OF CONNECTIONS

Ford Curb Stops and Meter Valves are available with a wide variety of connections. Make your selection from compression, flare, female or male style fittings for copper, iron, polyethylene, PVC and lead. **Grip Joint instead of Pack Joint for CTS** (for all sizes) or **PEP** (3/4" or 1") can be ordered by adding "-G" to the end of catalog number. EXAMPLE: B41-333-G. **Quick Joint** is available for items indicated with a ◆. Add a "-Q" to the end of the catalog number.

360° TEE-HEAD ROTATION

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B21-333 \underline{R} .

VALVE LOCK CAPS

Lock caps are available for 5/8" through 2" Ball Valves and 3/4" Angle Key Valves. See page 37 to order.

HANDLES FOR VALVES

Handles for valves are available. Ordering information and descriptions are found on pages 36 and 37.

2" GATE VALVE OPERATING NUT

Adapts tee-head on 1-1/4",1-1/2" and 2" Ball Valves (listed on pages 5 - 12) for operation with standard gate valve wrenches. See page 37 to order.

RECLAIMED WATER BALL VALVE TEE-HEAD

A distinctive tee-head with "Reclaimed Water" lettering for easy identification is available on 3/4" through 2" Ball Valves. Insert "RW" into the catalog number. Example: BRW 11-333W. Tee-head sold only with padlock wings.

PADLOCK WINGS

Most valves are available with padlock wings (except for Minneapolis Valve or where noted). Add "W" to catalog number. Example: B11-333<u>W</u>. "W" in a listed catalog number indicates that the valve is available with padlock wings only.

MINNEAPOLIS PATTERN VALVE

Threads are available around the valve body in order to attach Minneapolis style curb box. 3/4" and 1" valves have 1-1/2" threads; 1-1/4", 1-1/2" and 2" valves have 2" threads. If an additional size is required other than the sizes listed, please contact the factory for availability.

STOP-AND-WASTE FEATURE

Stop-and-waste valves allow the downstream service line to drain when in the closed position. This feature is typically used to avoid damage to the service line caused by freezing. Valves available with this option are indicated with a double asterisk (**). Add "SW" to the end of the catalog number. Example: B11-333SW.

DRAIN/TEST VALVE OPTION

For service Ball Valves. See page 32.

PRESSURE REQUIREMENTS

The AWWA Standard C800 specifies that normal pressure service line valves shall be suitable for use with water at 100 PSI for 1" and smaller sizes, and 80 PSI for 1-1/4" through 2" sizes. Ford Key Style Valves are designed for normal service line pressure conditions. Use Ford Ball Valves for higher pressure requirements.

APPROVED LXI Products meet ANSI/NSF Standard 61 see page 2



B11-333M





Ford Ball Valve Curb Stops

Ball Valves with Iron Pipe Threads

Female Iron Pipe Threads Both Ends

CATALOG	VALVE	ONE	OTHER	APPROX.	APPROX.
Number	SIZE	END	END	LENGTH	WT. LBS.
** B11-333	3/4"	3/4"	3/4"	3-3/8"	1.9
B11-343	3/4"	1"	3/4"	3-9/16"	2.0
B11-344	3/4"	1"	1'	3-11/16"	2.1
BL11-344-4.5	3/4"	1"	1"	4-1/2"	2.3
** B11-444	1"	1"	1"	3-13/16"	2.5
B11-454	1"	1-1/4"	1"	4-3/16"	2.9
B11-455	1"	1-1/4"	1-1/4"	4-7/16"	3.1
B11-555	1-1/4"	1-1/4"	1-1/4"	4-1/4"	4.7
B11-566	1-1/4"	1-1/2"	1-1/2"	4-1/2"	5.3
** B11-666	1-1/2"	1-1/2"	1-1/2"	4-3/4"	7.1
** B11-676	1-1/2"	2"	1-1/2"	5"	6.4
** B11-677	1-1/2"	2"	2"	5-1/4"	8.0
** B11-777	2"	2"	2"	5-3/8"	8.4
B11-788	2"	2-1/2"	2-1/2"	6-1/8"	11.1

Female Iron Pipe Threads Both Ends Minneapolis Pattern Valve

CATALOG	VALVE	ONE	OTHER	APPROX.	APPROX.
Number	Size	END	END	LENGTH	WT. LBS.
** B11-333M	3/4"	3/4"	3/4"	3-3/8"	2.3
** B11-444M	1"	1"	1"	3-13/16"	3.4
B11-455M	1"	1-1/4"	1-1/4"	4-7/16"	4.0
B11-555M	1-1/4"	1-1/4"	1-1/4"	4-1/4"	5.1
** B11-666M	1-1/2"	1-1/2"	1-1/2"	4-3/4"	7.5
B11-676M	1-1/2"	2"	1-1/2"	5"	7.9
B11-677M	1-1/2"	2"	2"	5-1/4"	8.4
** B11-777M	2"	2"	2"	5-3/8"	10.3
B11-788M	2"	2-1/2"	2-1/2"	6-1/8"	11.2

Female Iron Pipe Threads Both Ends Stop-and-Waste Feature with Minneapolis Pattern Valve

CATALOG	VALVE	ONE	OTHER	APPROX.	APPROX.
NUMBER	SIZE	END	END	LENGTH	WT. LBS.
B11-333SWM	3/4"	3/4"	3/4"	3-3/8"	-
B11-444SWM	1"	1"	1"	3-13/16"	-
B11-666SWM	1-1/2"	1-1/2"	1-1/2"	4-3/4"	7.4
B11-777SWM	2"	2"	2"	5-3/8"	10.3

Male Iron Pipe Thread by Female Iron Pipe Thread

		•		
CATALOG	VALVE	MIP	FIP	APPROX.
Number	Size	END	END	WT. LBS.
B81-333	3/4"	3/4"	3/4"	-
B81-444	1"	1"	1"	2.6
B81-455	1"	1-1/4"	1-1/4"	3.0
** B81-666	1-1/2"	1-1/2"	1-1/2"	6.2
B81-676	1-1/2"	2"	1-1/2"	-
B81-677	1-1/2"	2"	2"	-
** B81-777	2"	2"	2"	9.2

Male Iron Pipe Thread Both Ends

CATALOG	VALVE	INLET	OUTLET	APPROX.	APPROX.
Number	Size	SIZE	Size	LENGTH	WT. LBS.
B88-333	3/4"	3/4"	3/4"	-	2.0
B88-344	3/4"	1"	1"	-	-
B88-444	1"	1"	1"	-	-
B88-777	2"	2"	2"	-	-

Ball Valves with Iron Pipe and Flared Copper Ends





Flare Copper by Female Iron Pipe Threads

CATALOG	VALVE	FLARE	FIP	APPROX.	APPROX.
NUMBER	Size	END	END	LENGTH	WT. LBS.
**B21-333	3/4"	3/4"	3/4"	4-3/16"	2.2
BL21-333-4.5	3/4"	3/4"	3/4"	4-1/2"	2.7
B21-343	3/4"	1"	3/4"	4-7/16"	2.6
B21-334	3/4"	3/4"	1"	3-11/16"	2.5
B21-344	3/4"	1"	1"	4-9/16"	2.8
BL21-344-5.187	3/4"	1"	1"	5-3/16"	3.2
** B21-444	1"	1"	1"	5"	3.3
B21-445	1"	1"	1-1/4"	5-3/16"	4.5
B21-455	1"	1-1/4"	1-1/4"	5-3/8"	4.7
B21-555	1-1/4"	1-1/4"	1-1/4"	5-7/16"	5.9
B21-566	1-1/4"	1-1/2"	1-1/2"	6-1/8"	6.9
** B21-666	1-1/2"	1-1/2"	1-1/2"	6-1/2"	7.8
B21-677	1-1/2"	2"	2"	7-1/4"	11.6
** B21-777	2"	2"	2"	7"	12.4

NOTE: Length of valve for flare copper is measured less the copper tube nut.



Flare Copper by Female Iron Pipe Threads Minneapolis Pattern Valve

CATALOG	VALVE	FLARE	FIP	APPROX.	APPROX.
Number	Size	END	END	LENGTH	WT. LBS.
** B21-333M	3/4"	3/4"	3/4"	4-3/16"	2.8
B21-444M	1"	1"	1"	5"	3.6
B21-455M	1"	1-1/4"	1-1/4"	5-3/8"	5.0
B21-555M	1-1/4"	1-1/4"	1-1/4"	-	6.2
** B21-666M	1-1/2"	1-1/2"	1-1/2"	6-1/2"	9.2
** B21-777M	2"	2"	2"	7"	13.4

NOTE: Length of valve for flare copper is measured less the copper tube nut.

Flare Copper by Female Iron Pipe Threads Stop and Waste Feature with Minneapolis Pattern Valve

CATALOG	VALVE	FLARE	FIP	APPROX.	APPROX.
Number	Size	END	END	LENGTH	WT. LBS.
B21-333SWM	3/4"	3/4"	3/4"	-	-
B21-666SWM	1-1/2"	1-1/2"	1-1/2"	-	8.9
B21-777SWM	2"	2"	2"	-	13.3

NOTE: Length of valve for flare copper is measured less the copper tube nut.



Flare Copper by Male Iron Pipe Thread

CATALOG	VALVE	INLET	OUTLET	APPROX.	APPROX.
Number	SIZE	SIZE	Size	LENGTH	WT. LBS.
B82-333	3/4"	3/4"	3/4"	-	2.0
B82-444	1"	1"	1"	-	3.1
B82-555	1-1/4"	1-1/4"	1-1/4"	-	6.0
B82-666	1-1/2"	1-1/2"	1-1/2"	-	9.0
B82-777	2"	2"	2"	-	13.6

NOTE: Length of valve for flare copper is measured less the copper tube nut.

Options Available

For Reclaimed Water Tee-head insert "RW" into the catalog number. Example: BRW21-333W. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis Pattern Valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B21-333R.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" Ball Valve Curb Stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" Ball Valves and can be ordered from page 37.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

^{**} Available with Stop-and-Waste feature. Add "SW" to the catalog number. Examples: B11-333SW, B21-333SWM.



Ball Valves with Flared Copper



Flare Copper Both Ends

CATALOG	VALVE	ONE	OTHER	APPROX.	APPROX.
Number	Size	END	END	LENGTH	WT. LBS.
** B22-333	3/4"	3/4"	3/4"	4-1/4"	2.5
B22-343	3/4"	1"	3/4"	4-7/16"	2.8
B22-344	3/4"	1"	1"	4-1/2"	3.8
** B22-444	1"	1"	1"	5-1/16"	3.8
B22-454	1"	1-1/4"	1"	4-7/8"	4.2
B22-455	1"	1-1/4"	1-1/4"	6-1/2"	5.5
B22-555	1-1/4"	1-1/4"	1-1/4"	7-1/8"	7.0
B22-566	1-1/4"	1-1/2"	1-1/2"	7-3/4"	8.5
** B22-666	1-1/2"	1-1/2"	1-1/2"	8-1/4"	10.5
B22-676	1-1/2"	2"	1-1/2"	8-3/4"	12.9
B22-677	1-1/2"	2"	2"	9-1/4"	15.1
** B22-777	2"	2"	2"	8-5/8"	16.9



Flare Copper Both Ends Minneapolis Pattern Valve

CATALOG	VALVE	ONE	OTHER	APPROX.	APPROX.
Number	Size	END	END	LENGTH	WT. LBS.
**B22-333M	3/4"	3/4"	3/4"	4-1/4"	2.9
B22-344M	3/4"	1"	1"	4-1/2"	4.1
**B22-444M	1"	1"	1"	5-1/16"	4.2
B22-455M	1"	1-1/4"	1-1/4"	6-1/2"	5.6
B22-555M	1-1/4"	1-1/4"	1-1/4"	-	4.2
**B22-666M	1-1/2"	1-1/2"	1-1/2"	8-1/4"	11.0
**B22-777M	2"	2"	2"	8-5/8"	17.4

Flare Copper Both Ends Stop-and-Waste Feature with Minneapolis Pattern Valve

CATALOG	VALVE	ONE	OTHER	APPROX.	APPROX.
Number	SIZE	END	END	LENGTH	WT. LBS.
B22-333SWM	3/4"	3/4"	3/4"	-	-
B22-444SWM	1"	1"	1"	-	4.4
B22-666SWM	1-1/2"	1-1/2"	1-1/2"	8-1/4"	10.9
B22-777SWM	2"	2"	2"	8-5/8"	17.3

NOTE: Length of valve for flare copper is measured less the copper tube nut.

Options Available

** Available with Stop-and-Waste feature. Add "SW" to the catalog number. Examples: B22-333<u>SW</u>, B22-333<u>SW</u>M.

For Reclaimed Water Tee-head insert "RW" into the catalog number. Example: BRW22-333W. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis Pattern Valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B22-333R.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" Ball Valve Curb Stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" Ball Valves and can be ordered from page 37.

 $\textbf{Lock Caps} \ \text{are available for 5/8" through 2" Ball Valves and can be ordered from page 37.}$

Handles are available for Ball Valves; see page 36.



Ball Valves with Pack Joints

TYPES OF PIPE AND TUBING - EXPLANATION OF ABBREVIATIONS AND CODES FOR COMPRESSION COUPLINGS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**).

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to *any* plastic with the same outside diameter as corresponding sizes of copper tube such as PET - polyethylene tubing. (Pack Joint coded **CTS**).

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to *any* pipe having the same inside diameter as corresponding sizes of standard iron pipe such as PEP - polyethylene pipe. (Pack Joint coded **PEP**).

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**).

NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 PVC.

Abbreviations, dimensions and insert stiffeners for plastic tubing are listed on page 38.

Consult pipe or tubing manufacturer for specific installation requirements.

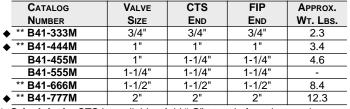
B41-333

Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread

	CATALOG	VALVE	CTS	FIP	APPROX.
	Number	SIZE	END	END	Wt. Lbs.
•	** B41-333	3/4"	3/4"	3/4"	2.0
	B41-334	3/4"	3/4"	1"	2.1
•	B41-343	3/4"	1"	3/4"	2.2
•	B41-344	3/4"	1"	1"	2.4
•	BL41-344-4.875	3/4"	1"	1"	3.1
•	** B41-444	1"	1"	1"	2.8
•	B41-455	1"	1-1/4"	1-1/4"	3.7
•	B41-555	1-1/4"	1-1/4"	1-1/4"	5.6
•	** B41-666	1-1/2"	1-1/2"	1-1/2"	7.0
	B41-677	1-1/2"	2"	2"	9.6
•	** B41-777	2"	2"	2"	11.1

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread Minneapolis Pattern Valve



- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread Stop and Waste Feature with Minneapolis Pattern Valve

CATALOG	VALVE	CTS	FIP	APPROX.
NUMBER	Size	END	END	Wt. Lbs.
B41-666SWM	1-1/2"	1-1/2"	1-1/2"	8.4
B41-777SWM	2"	2"	2"	12.4

^{*} Grip Joint for CTS is available. Add "-G" to end of catalog number.



Options Available

** Available with Stop-and-Waste feature. Add "SW" to the catalog number. Examples: B41-333<u>SW</u>, B41-333<u>SW</u>M.

Grip Joint for CTS (3/4" -2") and PEP (3/4" & 1") is available. Add "-G" to the end of catalog number. Example: B41-333-G.

For Reclaimed Water Tee-head insert "RW" into the catalog number. Example: BRW41-333W. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis Pattern Valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B41-333R.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" Ball Valves and can be ordered from page 37.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.



B51-333

B61-333

B71-333

Ford Ball Valve Curb Stops

Ball Valves with Pack Joints - Continued

Pack Joint for Iron Pipe by Female Iron Pipe Thread

CATALOG	VALVE	IP	FIP	APPROX.
Number	Size	END	End	Wt. Lbs.
B51-333	3/4"	3/4"	3/4"	2.2
B51-343	3/4"	1"	3/4"	2.5
B51-344	3/4"	1"	1"	2.7
B51-444	1"	1"	1"	3.3
** B51-666	1-1/2"	1-1/2"	1-1/2"	7.2
** B51-777	2"	2"	2"	11.1

Pack Joint for Plastic Pipe (PEP)* by Female Iron Pipe Thread

CATALOG	VALVE	PEP	FIP	APPROX.
Number	Size	End	End	WT. LBS.
B61-333	3/4"	3/4"	3/4"	2.3
B61-343	3/4"	1"	3/4"	2.7
B61-344	3/4"	1"	1"	2.9
B61-444	1"	1"	1"	3.5
B61-555	1-1/4"	1-1/4"	1-1/4"	8.7
B61-666-IDR7	1-1/2"	1-1/2"	1-1/2"	9.2
B61-777-IDR7	2"	2"	2"	10.5
	Number B61-333 B61-343 B61-344 B61-444 B61-555 B61-666-IDR7	Number Size B61-333 3/4" B61-343 3/4" B61-344 3/4" B61-444 1" B61-555 1-1/4" B61-666-IDR7 1-1/2"	Number Size End B61-333 3/4" 3/4" B61-343 3/4" 1" B61-344 3/4" 1" B61-444 1" 1" B61-555 1-1/4" 1-1/4" B61-666-IDR7 1-1/2" 1-1/2"	Number Size End End B61-333 3/4" 3/4" 3/4" B61-343 3/4" 1" 3/4" B61-344 3/4" 1" 1" B61-444 1" 1" 1" B61-555 1-1/4" 1-1/4" 1-1/4" B61-666-IDR7 1-1/2" 1-1/2" 1-1/2"

- * Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Plastic Pipe (PEP)* by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG	VALVE	PEP	FIP	APPROX.
Number	Size	END	END	WT. LBS.
B61-333M	3/4"	3/4"	3/4"	3.0
B61-344M	3/4"	1"	1"	3.8
B61-444M	1"	1"	1"	4.4
B61-666M-IDR7	1-1/2"	1-1/2"	1-1/2"	9.2
B61-777M-IDR7	2"	2"	2"	13.3

^{*}Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.



Pack Joint for PVC Pipe*** by Female Iron Pipe Thread CATALOG VALVE PVC FIF NUMBER SIZE END END

CATALOG VALVE PVC FIP AP	PROX.
NUMBER SIZE END END WI	. LBS.
B71-333 3/4" 3/4" 3/4"	2.3
B71-343 3/4" 1" 3/4"	2.7
B71-344 3/4" 1" 1"	2.9
B71-444 1" 1" 1"	3.6
B71-555 1-1/4" 1-1/4" 1-1/4"	-
** B71-666 1-1/2" 1-1/2" 1-1/2"	7.6
** B71-777 2" 2" 2" 2"	11.8



Pack Joint for PVC Pipe*** by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG	VALVE	PVC	FIP	APPROX.
Number	Size	END	END	WT. LBS.
B71-333M	3/4"	3/4"	3/4"	2.9
B71-444M	1"	1"	1"	4.4
B71-555M	1-1/4"	1-1/4"	1-1/4"	6.9
B71-666M	1-1/2"	1-1/2"	1-1/2"	9.0
B71-777M	2"	2"	2"	13.3

^{***}Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Ball Valves with Pack Joints - Continued



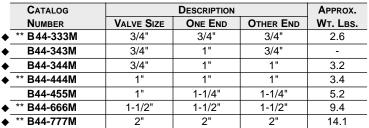


Pack Joint for Copper or Plastic Tubing (CTS)* Both Ends

CATALOG		DESCRIPTION				
Number	VALVE SIZE	ONE END	OTHER END	WT. LBS.		
◆ ** B44-333	3/4"	3/4"	3/4"	2.4		
♦ B44-343	3/4"	1"	3/4"	2.5		
♦ B44-344	3/4"	1"	1"	3.1		
◆ ** B44-444	1"	1"	1"	3.1		
B44-455	1"	1-1/4"	1-1/4"	5.0		
♦ B44-555	1-1/4"	1-1/4"	1-1/4"	6.3		
◆ ** B44-666	1-1/2"	1-1/2"	1-1/2"	9.0		
B44-677	1-1/2"	2"	2"	11.1		
◆ ** B44-777	2"	2"	2"	13.8		

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.





- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Copper or Plastic Tubing (CTS)* Both Ends Stop and Waste Feature with Minneapolis Pattern Valve

	CATALOG		DESCRIPTION			
	NUMBER VALVE SIZE ONE END OTHER END				WT. LBS.	
•	B44-333SWM	3/4"	3/4"	3/4"	-	
	B44-444SWM	1"	1"	1"	-	
	B44-666SWM	1-1/2"	1-1/2"	1-1/2"	9.5	
	B44-777SWM	2"	2"	2"	14.1	

- Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Iron Pipe Both Ends

CATALOG		APPROX.		
Number	VALVE SIZE	ONE END	OTHER END	WT. LBS.
B55-333	3/4"	3/4"	3/4"	2.9
B55-444	1"	1"	1"	-
** B55-666	1-1/2"	1-1/2"	1-1/2"	9.5
** B55-777	2"	2"	2"	14.3



Options Available

B55-333

- ** Available with Stop-and-Waste feature. Add "SW" to the end of the catalog number. Example: B44-333<u>SW</u>.
- Grip Joint for CTS (3/4" 2") and PEP (3/4" & 1") is available. Add "-G" to the end of catalog number. Example: B44-333-G.

For Reclaimed Water Tee-head insert "RW" into the catalog number. Example: BRW44-333W. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis Pattern Valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B44-333R.

Curb Box Base - Catalog number CB-7 for 1-1/4",1-1/2" and 2" Ball Valve Curb Stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" Ball Valves and can be ordered from page 37.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.















Ball Valves with Pack Joints - Continued

Pack Joint for Plastic Pipe (PEP)* Both Ends

	CATALOG		APPROX.		
	Number	VALVE SIZE	ONE END	OTHER END	WT. LBS.
•	B66-333	3/4"	3/4"	3/4"	3.2
	B66-344	3/4"	1"	1"	4.0
•	B66-444	1"	1"	1"	5.0
	B66-555	1-1/4"	1-1/4"	1-1/4"	8.0
	B66-666-IDR7	1-1/2"	1-1/2"	1-1/2"	13.6
	B66-777-IDR7	2"	2"	2"	15.4

- * Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Plastic Pipe (PEP)* Both Ends Minneapolis Pattern Valve

	CATALOG		DESCRIPTION				
	Number	VALVE SIZE	ONE END	OTHER END	WT. LBS.		
•	B66-333M	3/4"	3/4"	3/4"	3.4		
•	B66-444M	1"	1"	1"	5.3		
	B66-666M-IDR7	1-1/2"	1-1/2"	1-1/2"	12.6		
	B66-777M-IDR7	2"	2"	2"	15.9		

- * Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for PVC Pipe Both Ends***

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	WT. LBS.				
B77-333	3/4"	3/4"	3/4"	3.2		
B77-344	3/4"	1"	1"	4.0		
B77-444	1"	1"	1"	5.2		
** B77-666	1-1/2"	1-1/2"	1-1/2"	10.0		
** B77-777	2"	2"	2"	16.1		

Pack Joint for PVC Pipe Both Ends*** Minneapolis Pattern Valve

CATALOG		DESCRIPTION					
Number	VALVE SIZE	WT. LBS.					
B77-333M	3/4"	3/4"	3/4"	3.4			
B77-444M	1"	1"	1"	5.3			
B77-666M	1-1/2"	1-1/2"	1-1/2"	10.6			
B77-777M	2"	2"	2"	16.1			

Pack Joint for Copper or Plastic Tubing (CTS)* by Pack Joint for Plastic Pipe (PEP) *

CATALOG		DESCRIPTION				
Number	VALVE SIZE	WT. LBS.				
B46-333	3/4"	3/4"	3/4"	2.5		
B46-444	1"	1"	1"	3.7		
B46-666-IDR7	1-1/2"	1-1/2"	1-1/2"	11.6		
B46-777-IDR7	2"	2"	2"	14.6		

Grip Joint for CTS and PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Pack Joint for Copper or Plastic Tubing (CTS)* by Pack Joint for PVC Pipe***

	CATALOG		APPROX.		
	NUMBER	VALVE SIZE	CTS END	PEP END	WT. LBS.
•	B47-333	3/4"	3/4"	3/4"	2.6
•	B47-444	1"	1"	1"	3.8

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- Quick Joint for CTS is only available with padlock wing option. Add "W-Q" to the end of the catalog number.

Ball Valves with Pack Joints - Continued





Male Iron Pipe Thread by Pack Joint for Copper or Plastic Tubing (CTS)*

	CATALOG		APPROX.		
	Number	VALVE SIZE	MIP END	CTS END	WT. LBS.
•	B84-333	3/4"	3/4"	3/4"	1.9
•	B84-444	1"	1"	1"	-
	B84-455	1"	1-1/4"	1-1/4"	4.3
•	B84-666	1-1/2"	1-1/2"	1-1/2"	-
	B84-777	2"	2"	2"	-
	B84-788	2"	2-1/2"	2-1/2"	-

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.



Male Iron Pipe Thread by Pack Joint for PVC Pipe

CATALOG		APPROX.		
NUMBER	VALVE SIZE PVC END MIP END		WT. LBS.	
B87-333	3/4"	3/4"	3/4"	-
B87-334	3/4"	3/4"	1"	3.0
B87-444	1"	1"	1"	4.2
B87-777	2"	2"	2"	-

NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.



Pack Joint for Plastic Pipe (PEP)* by Flare Copper

CATALOG		APPROX.		
Number	VALVE SIZE	WT. LBS.		
B62-333	3/4"	3/4"	3/4"	2.6
B62-444	1"	1"	1"	4.0
** B62-666-IDR7	1-1/2"	1-1/2"	1-1/2"	12.6
** B62-777-IDR7	2"	2"	2"	16.0

^{*}Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.



Flare Copper by Pack Joint for Copper or Plastic Tubing (CTS)*

CATALOG		APPROX.		
NUMBER	VALVE SIZE	FLARE END	CTS END	WT. LBS.
B24-334	3/4"	3/4"	1"	2.5
B24-444	1"	1"	1"	3.5

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Options Available

** Available with Stop-and-Waste feature. Add "SW" to the end of the catalog number. Example: B66-666SW-IDR7.

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of catalog number. Example: B84-333-G.

For Reclaimed Water Tee-head insert "RW" into the catalog number. Example: BRW84-333W. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis Pattern Valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B84-333R.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" Ball Valve Curb Stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" Ball Valves and can be ordered from page 37.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.



Ford "BH" Ball Valves

BH Ball Valves have a full 5/8" round water passage with excellent flow characteristics. Designed for use as a curb stop, the BH valve is strong and rugged, offering a fine replacement for inverted key and plug style valves.

BH11-233



CATALOG		DESCRIPTION	APPROX.	APPROX.	
Number	VALVE SIZE	ONE END	OTHER END	LENGTH	WT. LBS.
BH11-211	5/8"	1/2"	1/2"	2-15/16"	1.4
BH11-231	5/8"	3/4"	1/2"	2-15/16"	1.4
BH11-233	5/8"	3/4"	3/4"	2-15/16"	1.3



Flare Copper by Female Iron Pipe Thread

CATALOG		DESCRIPTION	APPROX.	APPROX.	
Number	VALVE SIZE	FLARE END	FIP END	LENGTH	WT. LBS.
BH21-231	5/8"	3/4"	1/2"	3-9/16"	1.7
BH21-233	5/8"	3/4"	3/4"	3-9/16"	1.7
BH21-233M	5/8"	3/4"	3/4"	3-9/16"	2.0

NOTE: Length of valve for flare copper is measured less the copper tube nut.



Flare Copper Both Ends

CATALOG		DESCRIPTION	APPROX.	APPROX.	
Number	VALVE SIZE	ONE END	OTHER END	LENGTH	WT. LBS.
BH22-233	5/8"	3/4"	3/4"	4-9/16"	2.3
BH22-233M	5/8"	3/4"	3/4"	4-9/16"	2.5

NOTE: Length of valve for flare copper is measured less the copper tube nut.



Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread

	CATALOG		DESCRIPTION				
	NUMBER	VALVE SIZE	WT. LBS.				
	BH41-231	5/8"	3/4"	1/2"	1.6		
•	BH41-233	5/8"	3/4"	3/4"	1.7		
	BH41-233M	5/8"	3/4"	3/4"	1.9		

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.



Pack Joint for Copper or Plastic Tubing (CTS)* Both Ends

	CATALOG		APPROX.		
Number		VALVE SIZE	ONE END	OTHER END	Wt. Lbs.
•	BH44-233	5/8"	3/4"	3/4"	2.1
	BH44-233M	5/8"	3/4"	3/4"	2.3

- Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.



Pack Joint for PE Pipe by Pack Joint for Copper or Plastic Tubing (CTS)*

.,							
CATALOG		DESCRIPTION					
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	Wt. Lbs.			
BH64-233	5/8"	3/4"	3/4"	2.2			

^{*} Grip Joint for CTS or PEP is available. Add "-G" to end of catalog number.

NOTE: Padlock Wing option is not available on BH Style Ball Valves.

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: BH44-233-G.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: BH44-233R.

Lock Caps are available for 5/8" through 3/4" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

Ford Inverted Key Curb Stops



Features of the Ford Inverted Key Valve

The photo at right shows a Z21-333 Inverted Key Valve with flare copper inlet and female iron pipe outlet.

Inverted Key Curb Stops are available with the Stop-and-Waste feature.

A water passage on the inlet side provides upward pressure on the key, helping to hold it in the proper position.

An Buna-N rubber O-ring near the top of the inverted key offers extra protection against leaks.

A bronze coil spring exerts a constant upward force on the bottom of the key. If the tee-head requires tapping to free a stuck key, the spring automatically reseats the key in a watertight position.

Curb Stops with Female Iron Pipe Threads and Flare Copper Ends

1/2" Solid Tee Head Plug Valve Curb Stops

CATALOG DESCRIPTION			APPROX.	APPROX.	
Number	VALVE SIZE	INLET SIZE & TYPE	OUTLET SIZE & TYPE	LENGTH	WT. LBS.
ZX11-111	1/2"	1/2" FIP	1/2" FIP	2-1/2"	.7
ZX22-111	1/2"	1/2" Flare Copper	1/2" Flare Copper	3-1/8"	1.0

NOTE: ZX style valves are plug-style rather than inverted key style.

Female Iron Pipe Thread Both Ends

CATALOG		DESCRIPTION					
NUMBER	VALVE SIZE INLET SIZE OUTLET SIZE				WT. LBS.		
Z11-333	3/4"	3/4"	3/4"	3-5/16"	2.1		
ZS11-333	3/4"	3/4"	3/4"	2-7/8"	2.0		
ZL11-333	3/4"	3/4"	3/4"	3-3/4"	2.3		
Z11-444	1"	1"	1"	4-7/8"	3.6		

Female Iron Pipe Thread Both Ends Stop-and-Waste Feature

CATALOG		APPROX.	APPROX.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	LENGTH	WT. LBS.
Z11-333SW	3/4"	3/4"	3/4"	3-5/16"	2.1
ZS11-333SW	3/4"	3/4"	3/4"	2-7/8"	2.0
ZL11-333SW	3/4"	3/4"	3/4"	3-3/4"	2.3
Z11-444SW	1"	1"	1"	4-7/8"	3.6

NOTE: Stop and waste feature drains the outlet side of valve.

Options Available _

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: Z11-333R.

Z11-333



Ford Inverted Key Curb Stops

Curb Stops with Female Iron Pipe Threads and Flare Copper Ends - Continued

Flare Copper by Female Iron Pipe Thread

CATALOG		DESCRIPTION	APPROX.	APPROX.	
NUMBER	VALVE SIZE	FLARE SIZE	FIP SIZE	LENGTH	WT. LBS.
Z21-333	3/4"	3/4"	3/4"	4-1/16"	2.5
Z21-444	1"	1"	1"	5-3/4"	4.2

Flare Copper by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG		DESCRIPTION	APPROX.	APPROX.	
NUMBER	VALVE SIZE	FLARE SIZE	FIP SIZE	LENGTH	WT. LBS.
Z21-333M	3/4"	3/4"	3/4"	4-1/16"	2.5
Z21-444M	1"	1"	1"	5-3/4"	4.3

NOTE: Minneapolis Pattern Curb Box threads for Inverted Key Curb Stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

Flare Copper by Female Iron Pipe Thread Stop-and-Waste feature

CATALOG		DESCRIPTION	APPROX.	APPROX.	
NUMBER	VALVE SIZE	FLARE SIZE	FIP SIZE	LENGTH	WT. LBS.
Z21-333SW	3/4"	3/4"	3/4"	4-1/16"	2.5
Z21-444SW	1"	1"	1"	5-3/4"	4.3

NOTE: Stop-and-Waste feature drains the FIP side of valve.

NOTE: Length of valve for flare copper is measured *less* the copper tube nut.

Flare Copper Both Ends

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE INLET SIZE OUTLET SIZE			Wt. Lbs.		
Z22-111	1/2"	1/2"	1/2"	1.5		
Z22-322	3/4"	5/8"	5/8"	2.7		
Z22-333	3/4"	3/4"	3/4"	2.9		
Z22-444	1"	1"	1"	4.6		

Flare Copper Both Ends Minneapolis Pattern Valve

CATALOG		APPROX.		
Number	VALVE SIZE	INLET SIZE	OUTLET SIZE	Wt. Lbs.
Z22-333M	3/4"	3/4"	3/4"	2.9
Z22-444M	1"	1"	1"	4.8

NOTE: Minneapolis Pattern Curb Box threads for Inverted Key Curb Stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

Flare Copper Both Ends Stop-and-Waste feature

CATALOG		Approx.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.
Z22-111SW	1/2"	1/2"	1/2"	1.5
Z22-322SW	3/4"	5/8"	5/8"	2.7
Z22-333SW	3/4"	3/4"	3/4"	2.9
Z22-333SWM	3/4"	3/4"	3/4"	3.0
Z22-444SW	1"	1"	1"	4.6
Z22-444SWM	1"	1"	1"	4.8

NOTE: Stop-and-waste feature drains the outlet side of valve.

NOTE: "M" at the end of the catalog number means valve is a Minneapolis Pattern valve.









Options Available

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: Z21-333R.

Ford Inverted Key Curb Stops



Curb Stops with Pack Joints

TYPES OF PIPE AND TUBING - EXPLANATION OF ABBREVIATIONS AND CODES FOR COMPRESSION COUPLINGS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**).

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to *any* plastic with the same outside diameter as corresponding sizes of copper tube such as PET - polyethylene tubing. (Pack Joint coded **CTS**).

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to *any* pipe having the same inside diameter as corresponding sizes of standard iron pipe such as PEP - polyethylene pipe. (Pack Joint coded **PEP**).

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**).

NOTE: Ford Pack Joints for PVC are recommended for use only with Schedule 40 and Schedule 80 PVC.

Abbreviations, dimensions and insert stiffeners for plastic tubing are listed on page 38.

Consult pipe or tubing manufacturer for specific installation requirements.



Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread

CATALOG		APPROX.		
NUMBER	VALVE SIZE CTS SIZE FIP SIZE			WT. LBS.
Z41-333	3/4"	3/4"	3/4"	2.4
Z41-444	1"	1"	1"	3.9

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG		APPROX.		
NUMBER	VALVE SIZE	Wt. Lbs.		
Z41-333M	3/4"	3/4"	3/4"	2.5
Z41-444M	1"	1"	1"	4.2

NOTE: Minneapolis Pattern Curb Box threads for Inverted Key Curb Stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.



CATALOG		APPROX.		
NUMBER	VALVE SIZE	WT. LBS.		
Z41-333SW	3/4"	3/4"	3/4"	2.4
Z41-444SW	1"	1"	1"	3.9

NOTE: Stop-and-Waste feature drains the FIP side of valve.

Pack Joint for Plastic Pipe (PEP)* by Female Iron Pipe Thread

CATALOG		APPROX.		
NUMBER	VALVE SIZE	Wt. Lbs.		
Z61-333	3/4"	3/4"	3/4"	2.5
▶ Z61-444	1"	1"	1"	4.3

- Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Plastic Pipe (PEP)* by Female Iron Pipe Thread Stop and Waste feature

CATALOG		APPROX.		
NUMBER	VALVE SIZE	WT. LBS.		
Z61-333SW	3/4"	3/4"	3/4"	2.5
Z61-444SW	1"	1"	1"	4.3

NOTE: Stop-and-waste feature drains the FIP side of valve.





Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: Z61-333-G.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: Z41-333R.

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

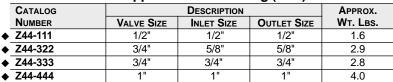
^{*}Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

APPROVED LXI Products meet ANSI/NSF Standard 61 see page 2

Ford Inverted Key Curb Stops

Curb Stops with Pack Joints - Continued

Pack Joint for Copper or Plastic Tubing (CTS)* Both Ends



◆Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Copper or Plastic Tubing (CTS)* Both Ends Minneapolis Pattern Valve

CATALOG	DESCRIPTION			APPROX.
NUMBER	VALVE SIZE	WT. LBS.		
Z44-333M	3/4"	3/4"	3/4"	2.8
Z44-444M	1"	1"	1"	4.7

NOTE: Minneapolis Pattern Curb Box threads for Inverted Key Curb Stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

Pack Joint for Copper or Plastic Tubing (CTS)* Both Ends Stop-and-Waste feature

	CATALOG		APPROX.		
	NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	Wt. Lbs.
•	Z44-111SW	1/2"	1/2"	1/2"	1.6
•	Z44-322SW	3/4"	5/8"	5/8"	2.9
•	Z44-333SW	3/4"	3/4"	3/4"	2.8
	Z44-333SWM	3/4"	3/4"	3/4"	2.8
•	Z44-444SW	1"	1"	1"	4.0
	Z44-444SWM	1"	1"	1"	4.7

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

NOTE: Stop-and-Waste feature drains the outlet side of the valve.

Pack Joint for Plastic Pipe (PEP)* Both Ends

CATALOG		APPROX.		
Number	VALVE SIZE	Wt. Lbs.		
Z66-333	3/4"	3/4"	3/4"	3.0
Z66-444	1"	1"	1"	5.1

*Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Pack Joint for Plastic Pipe (PEP)* Both Ends Stop-and-Waste feature

CATALOG		APPROX.		
NUMBER	VALVE SIZE	Wt. Lbs.		
Z66-333SW	3/4"	3/4"	3/4"	3.0
Z66-444SW	1"	1"	1"	5.1

*Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number. NOTE: Stop-and-Waste feature drains the outlet side of the valve.

Pack Joint for PVC*** Pipe Both Ends

-		-		
CATALOG		APPROX.		
NUMBER	VALVE SIZE	Wt. Lbs.		
Z77-333	3/4"	3/4"	3/4"	2.9
Z77-444	1"	1"	1"	5.1

***NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Pack Joint for PVC*** Pipe Both Ends Stop and Waste feature

CATALOG	DESCRIPTION			APPROX.
Number	VALVE SIZE INLET SIZE OUTLET SIZE			WT. LBS.
Z77-333SW	3/4"	3/4"	3/4"	2.9
Z77-444SW	1"	1"	1"	5.1

NOTE: Stop-and-Waste feature drains the outlet side of the valve.

***NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.









Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: Z44-333-G.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to the catalog number. Example: Z44-333R.

Ford Ball Meter Valves

Straight Ball Meter Valves for and Iron Pipe Copper



TYPES OF PIPE AND TUBING - EXPLANATION OF ABBREVIATIONS AND CODES FOR COMPRESSION COUPLINGS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**).

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to *any* plastic with the same outside diameter as corresponding sizes of copper tube such as PET - polyethylene tubing. (Pack Joint coded **CTS**).

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to *any* pipe having the same inside diameter as corresponding sizes of standard iron pipe such as PEP - polyethylene pipe. (Pack Joint coded **PEP**).

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**).

NOTE: Ford Pack Joints for PVC are recommended for use only with Schedule 40 and Schedule 80 PVC.

Abbreviations, dimensions and insert stiffeners for plastic tubing are listed on page 38.

Consult pipe or tubing manufacturer for specific installation requirements.



Female Iron Pipe Thread by Meter Swivel Nut

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.		
B13-211W	5/8"	1/2"	5/8"	1.2		
B13-212W	5/8"	1/2"	5/8"x3/4" & 3/4"	1.2		
B13-231W	5/8"	3/4"	5/8"	1.2		
B13-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.3		
B13-331W	3/4"	3/4"	5/8"	1.9		
B13-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.0		
B13-341W	3/4"	1"	5/8"	2.1		
B13-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.2		
B13-344W	3/4"	1"	1"	2.4		
B13-444W	1"	1"	1"	2.8		
B13-454W	1"	1-1/4"	1"	3.1		



Male Iron Pipe Thread by Meter Swivel Nut

CATALOG	ATALOG DESCRIPTION			APPROX.
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
B83-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	-
B83-444W	1"	1"	1"	-



Flare Copper by Meter Swivel Nut

CATALOG		N	APPROX.	
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
B23-231W	5/8"	3/4"	5/8"	1.7
B23-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.8
B23-331W	3/4"	3/4"	5/8"	2.2
B23-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.8
B23-341W	3/4"	1"	5/8"	3.2
B23-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.8
B23-344W	3/4"	1"	1"	3.3
B23-444W	1"	1"	1"	3.5
B23-454W	1"	1-1/4"	1"	5.4

Options Available

For Reclaimed Water Tee-head on 3/4" and 1" Ball Valves, insert "RW" into the catalog number. Example: BRW 13-332W. Tee-head sold only with padlock wing.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to the catalog number. Example: B13-332WR. **Lock Caps** are available for 5/8" through 1" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.





B53-232W





Ford Ball Meter Valves

Straight Ball Meter Valves with Pack Joints

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Meter Swivel Nut

CATALOG		DESCRIPTION					
Number	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.			
B43-211W	5/8"	1/2"	5/8"	1.4			
B43-212W	5/8"	1/2"	5/8"x3/4" & 3/4"	1.5			
♦ B43-231W	5/8"	3/4"	5/8"	1.6			
♦ B43-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.7			
B43-331W	3/4"	3/4"	5/8"	2.1			
♦ B43-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.4			
B43-341W	3/4"	1"	5/8"	2.7			
♦ B43-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.4			
♦ B43-344W	3/4"	1"	1"	2.7			
♦ B43-444W	1"	1"	1"	3.2			
B43-454W	1"	1-1/4"	1"	3.4			

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Iron Pipe by Meter Swivel Nut

CATALOG	DESCRIPTION			APPROX.
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
B53-212W	5/8"	1/2"	5/8"x3/4" & 3/4"	1.6
B53-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.7
B53-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.4

Pack Joint for Plastic Pipe (PEP)* by Meter Swivel Nut

	CATALOG		DESCRIPTION					
	NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.			
	B63-231W	5/8"	3/4"	5/8"	1.8			
•	B63-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.8			
	B63-331W	3/4"	3/4"	5/8"	2.3			
•	B63-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.5			
	B63-342W	3/4"	1"	5/8"x3/4" & 3/4"	3.0			
	B63-344W	3/4"	1"	1"	3.4			
	B63-444W	1"	1"	1"	3.8			

^{*}Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.
◆Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for PVC** Pipe by Meter Swivel Nut

CATALOG		APPROX.			
NUMBER	VALVE SIZE	VALVE SIZE SERV. LINE SIZE METER SIZE			
B73-231W	5/8"	3/4"	5/8"	1.8	
B73-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.8	
B73-331W	3/4"	3/4"	5/8"	2.1	
B73-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.6	
B73-342W	3/4"	1"	5/8"x3/4" & 3/4"	=	
B73-344W	3/4"	1"	1"	3.4	
B73-444W	1"	1"	1"	3.8	

^{**} NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

NOTE: "W" indicates valve is standard with padlock wings only.

NOTE: "W" indicates valve is standard with padlock wings only.

Options Available _

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: B63-332W-G.

For Reclaimed Water Tee-head on 3/4" and 1" Ball Valves, insert "RW" into the catalog number. Example: BRW63-332W. Tee-head sold only with padlock wing.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360**° **tee-head rotation** is available. Add "R" to the catalog number. Example: B63-332WR.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

[◆] Quick Joint is available by adding a "-Q" to the end of the catalog number.

Ford Ball Meter Valves

Straight Ball Flanged Meter Valves - for 1-1/2" and 2" Meters





Female Iron Pipe Thread by Meter Flange

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	VALVE SIZE SERV LINE SIZE METER SIZE				
BF13-666W	1-1/2"	1-1/2"	1-1/2"	7.8		
BF13-676W	1-1/2"	2"	1-1/2"	8.3		
BF13-777W	2"	2"	1-1/2" or 2"	10.3		
BF13-787W	2"	2-1/2"	1-1/2" or 2"	10.6		



Male Iron Pipe Thread by Meter Flange

CATALOG	CATALOG DESCRIPTION			APPROX.
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
BF83-666W	1-1/2"	1-1/2"	1-1/2"	8.1
BF83-777W	2"	2"	1-1/2" or 2"	10.6



Flare Copper by Meter Flange

CATALOG		APPROX.		
NUMBER	VALVE SIZE	WT. LBS.		
BF23-666W	1-1/2"	1-1/2"	1-1/2"	9.7
BF23-676W	1-1/2"	2"	1-1/2"	11.8
BF23-777W	2"	2"	1-1/2" or 2"	13.6



Pack Joint for Copper or Plastic Tubing (CTS)* by Meter Flange

	CATALOG		DESCRIPTION			
	NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.	
*	BF43-666W	1-1/2"	1-1/2"	1-1/2"	8.9	
	BF43-676W	1-1/2"	2"	1-1/2"	9.8	
*	BF43-777W	2"	2"	1-1/2" or 2"	12.2	
	BF43-787W	2"	2-1/2"	1-1/2" or 2"	12.8	

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Standard features include: Flat drop-in gaskets for 1-1/2" and 2" flanged valves. Slotted holes are standard on 2" Flanged Valves, adapting them for connection to either 1-1/2" or 2" flanged meters.

NOTE: "W" indicates valve is standard with padlock wings only.

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: BF43-666W-G.

For Reclaimed Water Tee-head insert "RW" into the catalog number. Example: BFRW43-666W. Tee-head sold only with padlock wing.

Standard tee-head stops on the body to permit 90° turn *only.* **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: BF13-666WR.

Steel Bolts and Nuts (5/8"x2-1/2", zinc plated) for attaching 1-1/2" and 2" valves to meters are available, but must be ordered separately. Steel bolt catalog number: PSB

2" Gate Valve Operating Nut is available for 1-1/4" through 2" Ball Valves and can be ordered from page 37.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

Meter Support Brackets to support the meter during installation are available on flanged valves at additional cost. ADD "MSB" to the catalog number. Example: BF13-666W-MSB.









Ford Ball Meter Valves

Straight Ball Flanged Meter Valves - for 1-1/2" and 2" Meters - Continued

Pack Joint for Iron Pipe by Meter Flange

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	VALVE SIZE SERV. LINE SIZE METER SIZE				
BF53-666W	1-1/2"	1-1/2"	1-1/2"	9.1		
BF53-777W	2"	2"	1-1/2" or 2"	12.3		

Pack Joint for Plastic Pipe (PEP) by Meter Flange

CATALOG		APPROX.		
Number	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
BF63-666W-IDR7	1-1/2"	1-1/2"	1-1/2"	11.4
BF63-777W-IDR7	2"	2"	1-1/2" or 2"	12.9

Pack Joint for PVC** Pipe by Meter Flange

CATALOG	DESCRIPTION			APPROX.
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
BF73-666W	1-1/2"	1-1/2"	1-1/2"	9.5
BF73-777W	2"	2"	1-1/2" or 2"	13.3

**NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Standard features include: Flat drop-in gaskets for 1-1/2" and 2" flanged valves. Slotted holes are standard on 2" Flanged Valves, adapting them for connection to either 1-1/2" or 2" flanged meters.

NOTE: "W" indicates valve is standard with padlock wings only.

Options Available

For Reclaimed Water Tee-head for Ball Valves, insert "RW" into the catalog number. Example: BFRW53-666W. Tee-head sold only with padlock wing. Standard tee-head stops on the body to permit 90° turn *only*. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: BF53-666WR.

2" Gate Valve Operating Nut is available for 1-1/4" through 2" Ball Valves and can be ordered from page 37.

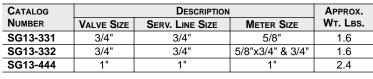
Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

Meter Support Brackets to support the meter during installation are available on flanged valves at additional cost. Add "MSB" to the catalog number. Example: BF53-777W-MSB.

Straight Compression Globe Meter Valves

Female Iron Pipe Thread by Meter Swivel Nut

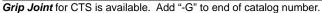


Flare Copper by Meter Swivel Nut

CATALOG		APPROX.		
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
SG23-331	3/4"	3/4"	5/8"	1.9
SG23-332	3/4"	3/4"	5/8"x3/4" & 3/4"	1.9

Pack Joint for Copper or Plastic Tubing (CTS) by Meter Swivel Nut

CATALOG	Description			APPROX.
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
SG43-332	3/4"	3/4"	5/8"	1.9





Ford Angle Ball Meter Valves



Female Iron Pipe Thread Inlet by Meter Swivel Nut Outlet

CATALOG		DESCRIP	TION	APPROX.
NUMBER	VALVE SIZE	SERV. LINE	METER SIZE OUTLET	WT. LBS.
BA13-231W	5/8"	3/4"	5/8"	1.2
BA13-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.3
BA13-232WW	5/8"	3/4"	5/8"x3/4" & 3/4"	1.4
BA13-331W	3/4"	3/4"	5/8"	1.9
BA13-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.0
BA13-332WW	3/4"	3/4"	5/8"x3/4" & 3/4"	2.1
BA13-334W	3/4"	3/4"	1"	2.1
BA13-341W	3/4"	1"	5/8"	2.3
BA13-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.3
BA13-344W	3/4"	1"	1"	2.4
BA13-444W	1"	1'"	1"	3.1
BA13-444WW	1"	1"	1"	3.2

Flare Copper Inlet by Meter Swivel Nut Outlet

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	SERV. LINE	METER SIZE OUTLET	WT. LBS.		
BA23-231W	5/8"	3/4"	5/8"	1.6		
BA23-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.7		
BA23-241W	5/8"	1"	5/8"	2.0		
BA23-242W	5/8"	1"	5/8"x3/4" & 3/4"	2.0		
BA23-331W	3/4"	3/4"	5/8"	2.2		
BA23-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.3		
BA23-341W	3/4"	1"	5/8"	2.6		
BA23-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.7		
BA23-344W	3/4"	1"	1"	2.8		
BA23-444W	1"	1"	1"	3.8		

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Meter Swivel Nut Outlet

	CATALOG		APPROX.		
	NUMBER	VALVE SIZE	SERV. LINE	METER SIZE OUTLET	WT. LBS.
•	BA43-231W	5/8"	3/4"	5/8"	1.5
•	BA43-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.6
	BA43-241W	5/8"	1"	5/8"	1.6
	BA43-242W	5/8"	1"	5/8"x3/4" & 3/4"	1.7
	BA43-331W	3/4"	3/4"	5/8"	2.1
•	BA43-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.2
•	BA43-334W	3/4"	3/4"	1"	2.4
•	BA43-341W	3/4"	1"	5/8"	
•	BA43-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.4
•	BA43-344W	3/4"	1"	1"	2.5
•	BA43-444W	1"	1'"	1"	3.4

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Plastic Pipe (PEP)* Inlet by Meter Swivel Nut Outlet

	CATALOG	DESCRIPTION			APPROX.
	NUMBER	VALVE SIZE	SERV. LINE	METER SIZE OUTLET	WT. LBS.
	BA63-231W	5/8"	3/4"	5/8"	1.6
	BA63-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	1.7
♦	BA63-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	2.5
•	BA63-444W	1"	1'"	1"	4.0

*Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.
◆Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for PVC** Inlet by Meter Swivel Nut Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	SERV. LINE	METER SIZE OUTLET	WT. LBS.
BA73-232W	5/8"	3/4"	5/8"x3/4" & 3/4"	-

^{**} NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Padlock Wings on Angle Meter Valves

Inverted Key Meter Valves and Ball Meter Valves include padlock wings for locking the valve in a closed position. The "W" at the end of the catalog number indicates the valve is standard with padlock wings.

Top view of the valve in the open position. Padlock holes are normally 7/16"



Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: BA63-332W-G. Handles are available for Ball Valves; see page 36.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: BA13-332WR.

For Reclaimed Water Tee-head on 3/4" and 1" Ball Valves, insert "RW" into the catalog number. Example: BARW63-332W. Tee-head sold only with padlock wing.



Ford Angle Ball Flanged Meter Valves

For 1-1/2" and 2" Meters



Female Iron Pipe Thread by Meter Flange

CATALOG		DESCRIPT	APPROX.			
Number	VALVE SIZE	INLET SIZE	METER SIZE OUTLET	WT. LBS.		
BFA13-666W	1-1/2"	1-1/2"	1-1/2"	8.3		
BFA13-777W 2"		2"	1-1/2" and 2"	11.2		
Flare Copper by Meter Flange						
BFA23-666W	1-1/2"	1-1/2"	1-1/2"	9.5		
BFA23-777W	2"	2"	1-1/2" and 2"	14.6		
Pack Joint for Copper or Plastic Tube by Meter Flange						
* BFA43-666W	1-1/2"	1-1/2"	1-1/2"	9.0		
* BFA43-777W	2"	2"	1-1/2" and 2"	14.9		
	NUMBER BFA13-666W BFA13-777W BFA23-666W BFA23-777W	Number Valve Size BFA13-666W 1-1/2" BFA13-777W 2" Flare Cop BFA23-666W 1-1/2" BFA23-777W 2" Pack Joint for Copper * BFA43-666W 1-1/2"	Number Valve Size Inlet Size BFA13-666W 1-1/2" 1-1/2" BFA13-777W 2" 2" Flare Copper by Me BFA23-666W 1-1/2" 1-1/2" BFA23-777W 2" 2" Pack Joint for Copper or Plastic * BFA43-666W 1-1/2"	Number Valve Size Inlet Size Meter Size Outlet BFA13-666W 1-1/2" 1-1/2" 1-1/2" BFA13-777W 2" 2" 1-1/2" and 2" Flare Copper by Meter Flange BFA23-666W 1-1/2" 1-1/2" 1-1/2" BFA23-777W 2" 2" 1-1/2" and 2" Pack Joint for Copper or Plastic Tube by Meter * BFA43-666W 1-1/2" 1-1/2" 1-1/2"		

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

1-1/2" and 2" Angle Ball Meter Valves are suitable for a customer side shut off (outlet side of meter) up to 150 PSI.

Standard features include: Flat drop-in gaskets for 1-1/2" and 2" flanged valves. Slotted holes are standard on 2" Flanged Angle Valves, adapting them for connection to either 1-1/2" or 2" flanged meters.

Options Available

Handles are available for Ball Valves; see page 36.

For Reclaimed Water Tee-head for Ball Valves, insert "RW" into the catalog number. Example: BFARW43-666W. Tee-head sold only with padlock wing.

Meter Support Brackets to support the meter during installation are available on flanged valves at additional cost. Add "MSB" to the catalog number. Example: BFA43-777W-MSB.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: BFA13-777WR.

Steel Bolts and Nuts (5/8"x2-1/2", zinc plated) for attaching 1-1/2" and 2" valves to meters are available, but must be ordered separately. Steel bolt catalog number: PSB

2" Gate Valve Operating Nut is available for 1-1/4" through 2" Ball Valves and can be ordered from page 37.

Angle Compression Globe Meter Valves



Female Iron Pipe Thread by Meter Swivel Nut

CATALOG		APPROX.		
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
GA13-331	3/4"	3/4"	5/8"	1.4
GA13-332	3/4"	3/4"	5/8"x3/4" & 3/4"	1.5
GA13-444	1"	1"	1"	2.1

Flare Copper by Meter Swivel Nut

CATALOG		APPROX.		
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
GA23-331	3/4"	3/4"	5/8"	1.7
GA23-332	3/4"	3/4"	5/8"x3/4" & 3/4"	1.8

Pack Joint for Copper or Plastic Tubing (CTS)* by Meter Swivel Nut

CATALOG	DESCRIPTION			APPROX.	
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.	
GA43-331	3/4"	3/4"	5/8"	1.8	
GA43-332	3/4"	3/4"	5/8"x3/4" & 3/4"	1.8	

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Options Available

Angle Inverted Key Meter Valves





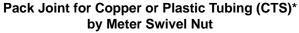
Female Iron Pipe Thread by Meter Swivel Nut

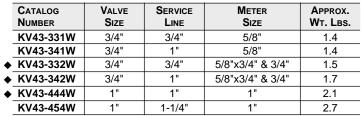
CATALOG NUMBER	VALVE Size	SERVICE LINE	Meter Size	APPROX. Wt. Lbs.
KV13-331W	3/4"	3/4"	5/8"	1.2
KV13-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	1.3
KV13-342W	3/4"	1"	5/8"x3/4" & 3/4"	1.4
KV13-444W	1"	1"	1"	1.9
KV13-454W	1"	1-1/4"	1"	2.1

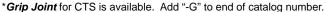


Flare Copper by Meter Swivel Nut

CATALOG NUMBER	Valve Size	SERVICE LINE	Meter Size	APPROX. Wt. Lbs.
KV23-331W	3/4"	3/4"	5/8"	1.6
KV23-341W	3/4"	1"	5/8"	1.7
KV23-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	1.6
KV23-342W	3/4"	1"	5/8"x3/4" & 3/4"	1.9
KV23-444W	1"	1"	1"	2.4
KV23-454W	1"	1-1/4"	1"	2.9







[◆] Quick Joint is available by adding a "-Q" to the end of the catalog number.



Pack Joint for Plastic Pipe (PEP)* by Meter Swivel Nut

CATALOG NUMBER	VALVE Size	SERVICE LINE	Meter Size	APPROX. Wt. Lbs.
KV63-331W	3/4"	3/4"	5/8"	1.5
KV63-332W	3/4"	3/4"	5/8"x3/4" & 3/4"	1.6
KV63-342W	3/4"	1"	5/8"x3/4" & 3/4"	2.2
KV63-444W	1"	1"	1"	2.7

^{*}Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

NOTE: "W" indicates valve is standard with Padlock Wings only.

Options Available

Grip Joint for CTS (all sizes) and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: KV63-332W-G.

Lock Caps are available for "old style" non-padlock wing 5/8", 5/8"x3/4", and 3/4" Angle Meter Valves. Order by catalog number AVLC-1.

Handles are available for Key Valves; see page 37.

LXI Products meet ANSI/NSF Standard 61 see page 2

FV23-666W

FV53-666W

FV73-666W

FV13-777W

FV43-666W

FV63-666W

Ford Angle Meter Valves

1-1/2" and 2" Flanged Key Meter Valves

Female Iron Pipe Thread by Meter Flange

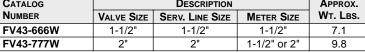
CATALOG		APPROX.		
Number	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.
FV13-666W	1-1/2"	1-1/2"	1-1/2"	6.8
FV13-676W	1-1/2"	2"	1-1/2"	6.2
FV13-777W	2"	2"	1-1/2" or 2"	7.5

Flare Copper by Meter Flange

CATALOG		DESCRIPTION				
Number	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.		
FV23-666W	1-1/2"	1-1/2"	1-1/2"	7.6		
FV23-676W	1-1/2"	2"	1-1/2"	9.4		
FV23-777W	2"	2"	1-1/2" or 2"	10.9		

Pack Joint for Copper or Plastic Tubing (CTS)* by Meter Flange

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.		
FV43-666W	1-1/2"	1-1/2"	1-1/2"	7.1		
FV43-777W	2"	2"	1-1/2" or 2"	9.8		



^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Iron Pipe by Meter Flange

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.		
FV53-666W	1-1/2"	1-1/2"	1-1/2"	6.4		
FV53-777W	2"	2"	1-1/2" or 2"	8.2		

Pack Joint for Plastic Pipe (PEP) by Meter Flange

CATALOG		DESCRIPTION				
NUMBER	VALVE SIZE	VALVE SIZE SERV. LINE SIZE METER SIZE				
FV63-666W-IDR7	1-1/2"	1-1/2"	1-1/2"	7.2		
FV63-777W-IDR7	2"	2"	1-1/2" or 2"	9.5		

Pack Joint for PVC** Pipe by Meter Flange

			_			
CATALOG		DESCRIPTION				
Number	VALVE SIZE	SERV. LINE SIZE	METER SIZE	WT. LBS.		
FV73-666W	1-1/2"	1-1/2"	1-1/2"	6.7		
FV73-777W	2"	2"	1-1/2" or 2"	9.1		

^{**}NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Standard features include: Flat drop-in gaskets for 1-1/2" and 2" flanged valves. Slotted holes are standard on 2" Flanged Angle Valves, adapting them for connection to either 1-1/2" or 2" flanged meters.

NOTE: "W" indicates valve is standard with padlock wings only.

Options Available

FV13-777W-MSB Valve showing optional Meter Support Brackets

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: FV43-666W-G.

Steel Bolts and Nuts (5/8"x2-1/2", cadmium plated) for attaching 1-1/2" and 2" valves to meters are available, but must be ordered separately. Steel bolt catalog number: PSB

Meter Support Brackets to support the meter during installation are available on flanged valves at additional cost.



Key Valve Branch Assemblies

7-1/2" Spacing Between Centers of Angle Key Meter Valves

UV13-42W





CATALOG	Di	DESCRIPTION		
NUMBER	SERV. LINE	WT. LBS.		
UV13-31W	3/4"	5/8"	4.3	
UV13-32W	3/4"	5/8"x3/4" or 3/4"	4.3	
UV13-41W	1"	5/8"	4.3	
UV13-42W	1"	5/8"x3/4" or 3/4"	4.4	



Male Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	DESCRIPTION		
NUMBER	SERV. LINE	WT. LBS.		
UV83-31W	3/4"	5/8"	4.1	
UV83-32W	3/4"	5/8"x3/4" or 3/4"	4.3	
UV83-41W	1"	5/8"	3.8	
UV83-42W	1"	5/8"x3/4" or 3/4"	4.1	



Flare Copper Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
NUMBER	SERV. LINE METER SIZE		WT. LBS.
UV23-31W	3/4"	5/8"	4.5
UV23-32W	3/4"	5/8"x3/4" or 3/4"	4.8
UV23-41W	1"	5/8"	4.5
UV23-42W	1"	5/8"x3/4" or 3/4"	4.8



Pack Joint for Plastic or Copper Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

	CATALOG	DESCRIPTION		APPROX.
	Number	SERV. LINE	METER SIZE	WT. LBS.
	UV43-31W	3/4"	5/8"	3.4
	UV43-32W	3/4"	5/8"x3/4" or 3/4"	4.5
	UV43-41W	1"	5/8"	4.2
♦	UV43-42W	1"	5/8"x3/4" or 3/4"	4.4
	UV43-62W	1-1/2"	5/8"x3/4" or 3/4"	5.7

- * Grip Joint for CTS is available. Add "-G" to end of catalog number.
- Quick Joint is available by adding a "-Q" to the end of the catalog number.



Pack Joint for Plastic Pipe (PEP)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
NUMBER	SERV. LINE	METER SIZE	WT. LBS.
UV63-31W	3/4"	5/8"	4.2
UV63-32W	3/4"	5/8"x3/4" or 3/4"	4.4
UV63-41W	1"	5/8"	4.7
UV63-42W	1"	5/8"x3/4" or 3/4"	4.9
UV63-51W	1-1/4"	5/8"	4.8
UV63-52W	1-1/4"	5/8"x3/4" or 3/4"	5.1

^{*} **Grip Joint** for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: UV63-32W-G.



Key Valve Branch Assemblies- Continued

6-1/2" Spacing Between Centers of Angle Key Meter Valves







Female Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	DESCRIPTION		APPROX.
NUMBER	SERV. LINE	METER SIZE	WT. LBS.
UV13-41W-65	1"	5/8"	-
UV13-42W-65	1"	5/8"x3/4" or 3/4"	4.3

Male Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	DESCRIPTION		APPROX.
NUMBER	SERV. LINE	METER SIZE	WT. LBS.
UV83-31W-65	3/4"	5/8"	3.8
UV83-32W-65	3/4"	5/8"x3/4" & 3/4"	-
UV83-41W-65	1"	5/8"	3.9
UV83-42W-65	1"	5/8"x3/4" & 3/4"	4.2

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	DESCRIPTION		APPROX.
NUMBER	SERV. LINE	METER SIZE	WT. LBS.
UV43-31W-65	3/4"	5/8"	4.3
UV43-32W-65	3/4"	5/8"x3/4" & 3/4"	4.3
UV43-41W-65	1"	5/8"	4.2
UV43-42W-65	1"	5/8"x3/4" & 3/4"	4.5

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Plastic Pipe (PEP)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	DESCRIPTION		APPROX.
Number	SERV. LINE	METER SIZE	WT. LBS.
UV63-41W-65	1"	5/8"	-
UV63-42W-65	1"	5/8"x3/4" or 3/4"	4.5

^{*} **Grip Joint** for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Angle Key Valve Branch Assemblies

6-1/2" Spacing Between Centers of Angle Key Meter Valves



Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	DESCRIPTION		APPROX.
NUMBER	SERV. LINE	METER SIZE	Wt. Lbs.
UAV43-41W-65	1"	5/8"	4.8
UAV43-42W-65	1"	5/8"x3/4" or 3/4"	4.5

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: UV43-32W-65-G.

Ball Valve Branch Assemblies

7-1/2" Spacing Between Centers of Angle Ball Meter Valves













Female Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
Number	SERV. LINE	METER SIZE	WT. LBS.
UVB13-31W	3/4"	5/8"	4.4
UVB13-32W	3/4"	5/8"x3/4" or 3/4"	4.4
UVB13-41W	1"	5/8"	4.4
UVB13-42W	1"	5/8"x3/4" or 3/4"	4.4

Male Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
Number	SERV. LINE	METER SIZE	WT. LBS.
UVB83-31W	3/4"	5/8"	4.3
UVB83-32W	3/4"	5/8"x3/4" or 3/4"	4.4
UVB83-41W	1"	5/8"	3.8
UVB83-42W	1"	5/8"x3/4" or 3/4"	4.0

Flare Copper Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
NUMBER	SERV. LINE	METER SIZE	WT. LBS.
UVB23-31W	3/4"	5/8"	4.7
UVB23-32W	3/4"	5/8"x3/4" or 3/4"	5.0
UVB23-41W	1"	5/8"	4.9
UVB23-42W	1"	5/8"x3/4" or 3/4"	5.0

Pack Joint for Plastic or Copper Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	DESCRIPTION		APPROX.
NUMBER	SERV. LINE	METER SIZE	WT. LBS.
UVB43-31W	3/4"	5/8"	4.3
UVB43-32W	3/4"	5/8"x3/4" or 3/4"	4.6
UVB43-41W	1"	5/8"	4.4
UVB43-42W	1"	5/8"x3/4" or 3/4"	4.6
UVB43-62W	1-1/2"	5/8"x3/4" or 3/4"	5.4

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Plastic Pipe (PEP)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	DESCRIPTION		
Number	SERV. LINE	METER SIZE	WT. LBS.	
UVB63-31W	3/4"	5/8"	4.4	
UVB63-32W	3/4"	5/8"x3/4" or 3/4"	4.6	
UVB63-41W	1"	5/8"	4.7	
UVB63-42W	1"	5/8"x3/4" or 3/4"	4.9	
UVB63-51W	1-1/4"	5/8"	5.0	
UVB63-52W	1-1/4"	5/8"x3/4" or 3/4"	5.2	

^{*} **Grip Joint** for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Options Available

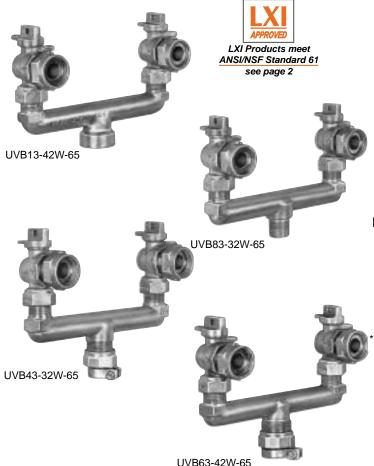
UVB23-32W

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Examples: UVB63-32W-G and UVB43-42W-65-G.

Handles are available for Ball Valves; see page 36.

Ball Valve Branch Assemblies - Continued

6-1/2" Spacing Between Centers of Angle Ball Meter Valves



Female Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
NUMBER	SERV. LINE	WT. LBS.	
UVB13-41W-65	1"	5/8"	-
UVB13-42W-65	1"	5/8"x3/4" or 3/4"	-

Male Iron Pipe Thread Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
Number	SERV. LINE	WT. LBS.	
UVB83-31W-65	3/4"	5/8"	-
UVB83-32W-65	3/4"	5/8"x3/4" & 3/4"	-
UVB83-41W-65	1"	5/8"	-
UVB83-42W-65	1"	5/8"x3/4" & 3/4"	-

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
NUMBER	SERV. LINE	WT. LBS.	
UVB43-31W-65	3/4"	5/8"	-
UVB43-32W-65	3/4"	5/8"x3/4" & 3/4"	-
UVB43-41W-65	1"	5/8"	4.2
UVB43-42W-65	1"	5/8"x3/4" & 3/4"	-

Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Plastic Pipe (PEP)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	Di	APPROX.	
NUMBER	SERV. LINE	WT. LBS.	
UVB63-41W-65	1"	5/8"	-
UVB63-42W-65	1"	5/8"x3/4" or 3/4"	-

^{*} **Grip Joint** for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Ball Valve Angle Branch Assemblies

6-1/2" Spacing Between Centers of Angle Ball Meter Valves



Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

CATALOG	D	APPROX.	
Number	SERV. LINE	WT. LBS.	
UAVB43-41W-65	1"	5/8"	4.8
UAVB43-42W-65	1"	5/8"x3/4" or 3/4"	5.0

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Ball Valve Straight Branch Assemblies

7-1/2" Spacing Between Centers of Straight Ball Meter Valves



UAVB43-42W-65

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Two Meter Swivel Nut Outlets

_				
CATALOG	D	APPROX.		
Number	SERV. LINE	METER SIZE	WT. LBS.	
UVBS43-31W	3/4"	5/8"	-	
UVBS43-42W	1"	5/8"x3/4" or 3/4"	4.6	

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Ford Ball Service Valves

5/8" Ball Valves



When used in a 3/4" service line, this compact, well-designed valve offers the many advantages of Ford Ball Valves at a lower cost. The smooth, tapered water passages result in excellent flow characteristics. Construction features are shown on page 4. Some styles are available in special, longer lengths.





Padlock Wings as shown above are available on most 5/8" Ball Valves.

Female Iron Pipe Thread Both Ends

CATALOG		DESCRIPTION		APPROX.	APPROX.
Number	VALVE SIZE	INLET SIZE	OUTLET SIZE	LENGTH	WT. LBS.
B11-211	5/8"	1/2"	1/2"	2-15/16"	1.0
B11-231	5/8"	3/4"	1/2"	2-15/16"	1.1
B11-233	5/8"	3/4"	3/4"	2-15/16"	1.1
** B11-233WW	5/8"	3/4"	3/4"	2-15/16"	1.2
BL11-233	5/8"	3/4"	3/4"	3-3/4"	1.3
BL11-233-3.5	5/8"	3/4"	3/4"	3-1/2"	1.2

^{** &}quot;WW" indicates double padlock wings for locking in either on or off position.















Flare Copper Inlet by Female Iron Pipe Thread Outlet

CATALOG		DESCRIPTION	APPROX.	APPROX.	
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	LENGTH	WT. LBS.
B21-231	5/8"	3/4"	1/2"	3-9/16"	1.5
B21-233	5/8"	3/4"	3/4"	3-9/16"	1.5
BL21-233-4.375	5/8"	3/4"	3/4"	4-3/8"	1.7

Flare Copper Both Ends

CATALOG	DESCRIPTION			APPROX.	APPROX.
Number	VALVE SIZE	INLET SIZE	OUTLET SIZE	LENGTH	Wt. Lbs.
B22-233	5/8"	3/4"	3/4"	4-9/16"	2.5

Pack Joint for Copper or Plastic Tubing (CTS)* by Female Iron Pipe Thread Outlets

			-			
	CATALOG		DESCRIPTION	APPROX.	APPROX.	
	Number	VALVE SIZE	INLET SIZE	OUTLET SIZE	LENGTH	WT. LBS.
	B41-211	5/8"	1/2"	1/2"	-	1.2
	B41-231	5/8"	3/4"	1/2"	-	1.4
♦	B41-233	5/8"	3/4"	3/4"	-	1.4
	BL41-233	5/8"	3/4"	3/4"	4-1/8"	1.6

Grip Joint for CTS is available. Add "-G" to end of catalog number.

◆ Quick Joint is available on this valve with the padlock wing feature. Add "W-Q" to the end of the catalog number.

Note: Length of valve for Flare Copper and Pack Joints for Copper are measured less the Flare Nut or Pack Joint Nut

Pack Joint for Iron Pipe Inlet by Female Iron Pipe Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	PJ/IP SIZE	FIP SIZE	WT. LBS.
B51-211	5/8"	1/2"	1/2"	1.3
B51-233	5/8"	3/4"	3/4"	1.4

Pack Joint for Plastic Pipe (PEP)* Inlet by Female Iron Pipe Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	Wt. Lbs.		
B61-231	5/8"	3/4"	1/2"	1.5
B61-233	5/8"	3/4"	3/4"	1.5

^{*} Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Pack Joint for PVC** Pipe Inlet by Female Iron Pipe Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	PVC SIZE	FIP SIZE	WT. LBS.
B71-233	5/8"	3/4"	3/4"	1.6

^{**} NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.



Ford Ball Service Valves - Continued

5/8" Ball Valves

Male Iron Pipe Thread by Female Iron Pipe Outlet

	CATALOG		APPROX.		
NUMBER		VALVE SIZE	MIP SIZE	FIP SIZE	WT. LBS.
	B81-233	5/8"	3/4"	3/4"	-

Pack Joint for Copper or Plastic Tubing (CTS)* by Flare Copper Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	MIP SIZE	FL. COP. SIZE	WT. LBS.
B42-233	5/8"	3/4"	3/4"	-

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Male Iron Pipe Thread

k	by Pack Joint for Copper or Plastic Tubing (CTS)*						
	CATALOG		APPROX.				
	Number	VALVE SIZE	P.J. SIZE	FL. COP. SIZE	WT. LBS.		
	B84-233	5/8"	3/4"	3/4"	-		

Pack Joint for Copper or Plastic Tubing (CTS)* **Both Ends**

	CATALOG DESCRIPTION				APPROX.
	Number	VALVE SIZE	PVC SIZE	FIP SIZE	WT. LBS.
•	B44-233	5/8"	3/4"	3/4"	1.8

- Grip Joint for CTS is available. Add "-G" to end of catalog number.
- Quick Joint is available on this valve with the padlock wing feature. Add "W-Q" to the end of the catalog number.

Pack Joint for Plastic Pipe (PEP)* Both Ends

			,	
CATALOG		APPROX.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	Wt. Lbs.
B66-233	5/8"	3/4"	3/4"	2.0

Grip Joint for PEP (3/4" and 1") is available. Add "-G" to end of catalog number.

Pack Joint for PVC** Pipe Both Ends

		•		
CATALOG		APPROX.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.
B77-233	5/8"	3/4"	3/4"	-

^{**}NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Male Iron Pipe Thread by Pack Joint for PVC** Pipe

CATALOG		APPROX.		
NUMBER	VALVE SIZE	OUTLET SIZE	WT. LBS.	
B87-233	5/8"	3/4"	3/4"	-

^{**}NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

















Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: B41-233-G. Padlock Wings - All valves are available with padlock wings. Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B11-233R.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

Ford Ball Service Valves - Continued

5/8" Ball Valves with Drain/Test Valve on Outlet Side of Valves





Female Iron Pipe Thread Both Ends

CATALOG		DESCRIPTION			APPROX.
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	LENGTH	WT. LBS.
B11-211D	5/8"	1/2"	1/2"	2-15/16"	1.2
B11-231D	5/8"	3/4"	1/2"	2-15/16"	1.3
B11-233D	5/8"	3/4"	3/4"	2-15/16"	1.2



Flare Copper Inlet by Female Iron Pipe Outlet

CATALOG DESCRIPTION			APPROX.	APPROX.	
NUMBER	VALVE SIZE	FLARE SIZE	FIP SIZE	LENGTH	WT. LBS.
B21-231D	5/8"	3/4"	1/2"	3-9/16"	1.8
B21-233D	5/8"	3/4"	3/4"	3-9/16"	1.8



Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Female Iron Pipe Thread Outlet

CATALOG	OG DESCRIPTION			APPROX.	APPROX.
NUMBER	VALVE SIZE	CTS SIZE	FIP SIZE	LENGTH	WT. LBS.
B41-233D	5/8"	3/4"	3/4"	3-15/16"	1.6

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Note: Length of valve for flare copper and Pack Joints for copper are measured less the Flare nut or Pack Joint nut.

Options Available _

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: B41-233D-G.

Padlock Wings - All valves are available with padlock wings. Add "W" to catalog number.

Standard tee-head stops within the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: B41-233DR.

Lock Caps are available for 5/8" through 2" Ball Valves and can be ordered from page 37.

Handles are available for Ball Valves; see page 36.

Ford 3/4" Straight Compression Service Valves



Female Iron Pipe Thread Both Ends

CATALOG		APPROX.		
Number	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.
G11-333	3/4"	3/4"	3/4"	1.5

Ford 3/4" Straight Compression Service Valves

Cut-in Type with Detachable Pack Joint Assemblies





				_		
	CATALOG		DESCRIPTION	APPROX.	STD. PKG.	
	NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.	QTY.
•	G44-311	3/4"	1/2"	1/2"	2.5	1
•	G44-333	3/4"	3/4"	3/4"	2.6	-
	G44-344	3/4"	1"	1"	2.7	1

- Grip Joint for CTS is available. Add "-G" to end of catalog number.
- ◆ Quick Joint is available by adding a "-Q" to the end of the catalog number.

Pack Joint for Iron Pipe Both Ends

CATALOG		DESCRIPTION	APPROX.	STD. PKG.	
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.	QTY.
G55-311	3/4"	1/2"	1/2"	2.3	1
G55-333	3/4"	3/4"	3/4"	2.4	1
G55-344	3/4"	1"	1"	3.5	1

Less Pack Joint Assemblies *

CATALOG		DESCRIPTION	APPROX.	STD. PKG.
NUMBER	VALVE SIZE	INLET SIZE AND OUTLET SIZE	WT. LBS.	QTY.
G00-300	3/4"	No. 1 Male Kornerhorn Threads	1.4	1

^{*} To purchase Pack Joint Assemblies for PET, PEP, PVC and iron pipe, refer to section B under Pack Joint Assemblies for No. 1 Kornerhorn.

Ford Angle Compression Service Valves



Flare Copper Inlet by Female Iron Pipe Thread Outlet

CATALOG		APPROX.	STD. PKG.		
Number	VALVE SIZE	INLET SIZE AND TYPE	OUTLET SIZE AND TYPE	WT. LBS.	QTY.
GA21-333	3/4"	3/4" flare copper	3/4" female iron pipe thread	1.7	6

Female Iron Pipe Thread Inlet by Female Iron Pipe Thread Outlet

CATALOG DESCRIPTION					STD. PKG.
Number	VALVE SIZE	INLET SIZE AND TYPE	OUTLET SIZE AND TYPE	WT. LBS.	QTY.
GA11-444	1"	1" female iron pipe thread	1" female iron pipe thread	1.9	1

Ford Angle Inverted Key Service Valves



With Female Iron Pipe Outlet Thread



Female Iron Pipe Thread Inlet by Female Iron Pipe Thread Outlet

CATALOG		APPROX.		
Number	VALVE SIZE	SERV. LINE	OUTLET SIZE	WT. LBS.
AV11-333W	3/4"	3/4"	3/4"	1.2
AV11-444W	1"	1"	1"	1.7



Flare Copper Inlet by Female Iron Pipe Thread Outlet

CATALOG	DESCRIPTION			APPROX.
Number	VALVE SIZE	SERV. LINE	OUTLET SIZE	WT. LBS.
AV21-333W	3/4"	3/4"	3/4"	1.5
AV21-444	1"	1"	1"	2.1

Flare Copper Inlet by Male Iron Pipe Thread Outlet

CATALOG	D	APPROX.		
NUMBER	VALVE SIZE	SERV. LINE	OUTLET SIZE	WT. LBS.
KV28-333W	3/4"	3/4"	3/4"	1.3
KV28-444W	1"	1"	1"	1.9
KV28-444WW	1" Dbl. Locking	1"	1"	2.0



Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Female Iron Pipe Thread Outlet

		-		
CATALOG		APPROX.		
NUMBER	VALVE SIZE	SERV. LINE	OUTLET SIZE	WT. LBS.
AV41-333W	3/4"	3/4"	3/4"	1.4
AV41-444	1"	1"	1"	1.8

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

Pack Joint for Polyethylene Pipe (PEP) Inlet by Male Iron Pipe Thread Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	SERV. LINE	OUTLET SIZE	WT. LBS.
KV68-333W	3/4"	3/4"	3/4"	1.4

NOTE: "W" indicates valve is standard with Padlock Wings only; except ■ indicates valve is <u>not</u> available with Padlock Wings. "WW" indicates Double Padlock Wings for locking in either "on" or "off" position.

Options Available ___

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: AV41-333W-G. Handles for Key Valves may be ordered separately from page 37.

Ford Angle Ball Service Valves



Female Iron Pipe Thread Inlet and Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.
BA11-333W	3/4"	3/4"	3/4"	1.8
BA11-343W	3/4"	1"	3/4"	2.0
BA11-344W	3/4"	1"	1"	2.2
BA11-444W	1"	1"	1"	-
BA11-666W	1-1/2"	1-1/2"	1-1/2"	-
BA11-777W	2"	2"	2"	-

Flare Copper Inlet by Female Iron Pipe Thread Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	FLARE SIZE	FIP SIZE	Wt. Lbs.
BA21-333W	3/4"	3/4"	3/4"	2.1
BA21-344W	3/4"	1"	1"	3.4

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet by Female Iron Pipe Thread Outlet

	CATALOG		APPROX.		
	Number	VALVE SIZE	CTS SIZE	FIP SIZE	WT. LBS.
	BA41-233W	5/8"	3/4"	3/4"	1.4
	BA41-333W	3/4"	3/4"	3/4"	2.0
•	BA41-444W	1"	1"	1"	3.1

^{*} Grip Joint for CTS is available. Add "-G" to end of catalog number.

Female Iron Pipe Thread Inlet by Flare Copper Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	FIP SIZE	FLARE SIZE	WT. LBS.
BA12-333W	3/4"	3/4"	3/4"	2.3
BA12-343W	3/4"	1"	3/4"	2.9
BA12-344W	3/4"	1"	1"	2.8

Flare Copper Inlet and Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.
BA22-333W	3/4"	3/4"	3/4"	2.6
BA22-444W	1"	1"	1"	4.1

Pack Joint for Copper or Plastic Tubing (CTS)* Inlet and Outlet

CATALOG		APPROX.		
NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	WT. LBS.
BA44-333W	3/4"	3/4"	3/4"	2.4
BA44-344W	3/4"	1"	1"	2.6
BA44-444W	1'	1"	1"	3.5

^{*}Grip Joint for CTS is available. Add "-G" to end of catalog number.

NOTE: "W" indicates valve is standard with padlock wings only.

NOTE: Angle Ball Service Valves are designed for flow from inlet (bottom) to outlet as indicated above.

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" & 1") is available. Add "-G" to the end of the catalog number. Example: BA41-233W-G.

For Reclaimed Water Tee-head on 3/4" and 1" Ball Valves, insert "RW" into the catalog number. Example: BARW11-333W. Tee-head sold only with padlock wing.

Handles are available for Ball Valves; see page 36.

Quick Joint is available by adding a "-Q" to the end of the catalog number.

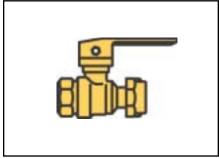
Ford Valve Handles

Handles Available for the **Complete Line of Ford Ball Valves**

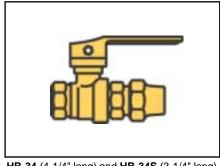
All handles are cast from waterworks brass (AWWA Standard C800 / ASTM B-62 UNS No. C83600 — 85-5-5-5). Ball Valve handles, and the RHT-34 Angle Key Valve handle, may be attached by the customer using bolt holes already in the Tee Head of the valve. Other handles are factory-assembled with the valve. All Handles may be ordered factory-assembled on valves if specified.

Handles for Ball Valves

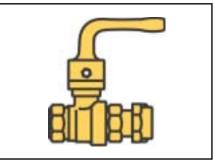
CATALOG NUMBER	DESCRIPTION AND USAGE OF HANDLE					
HB-2	HB-2 Straight Lever Handle for 5/8" (3-7/16" long) Straight and Angle Ball Valves					
HB-34	Straight Lever Handle (4-1/4" long) for 3/4" and 1" Straight and Angle Ball Valves	.3				
HB-34-RW	"Reclaimed Water" Straight Lever Handle (4-1/4" long) for 3/4" and 1" Straight and Angle Ball Valves	=				
HB-34S	Straight Lever Handle (3-1/4" long) for 3/4" and 1" Straight and Angle Ball Valves	.3				
HH-34	High Lever Handle for 3/4" and 1" Straight and Angle Ball Valves	.5				
HB-67	Straight Lever Handle (9-1/2" long) for ALL 1-1/4", 1-1/2" and 2" Straight and Angle Ball Valves	1.1				
HB-67S	Straight Lever Handle (4-7/8" long) for ALL 1-1/4", 1-1/2" and 2" Straight and Angle Ball Valves	1.1				
HH-67	High Lever Handle (8-7/8" long) for ALL 1-1/2" and 2" Straight and Angle Ball Valves	.8				
HP-4	Special Angled Lever Handle for 3/4" and 1" Ball Valves for Pitometer Service	.4				
HS-4	High Lever Handle for 1-1/4", 1-1/2" and 2" Straight and Angle Ball Valves (Factory Assembled ONLY!)	.8				
HT-34	Combination Tee Head Cap and High Lever Handle for 3/4" and 1" Ball Valves. Padlock Wing not available with HT-34 Handle. (Factory Assembled ONLY!)	.5				



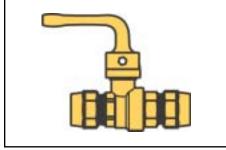
HB-2 for 5/8" Ball Valves Straight and Angle



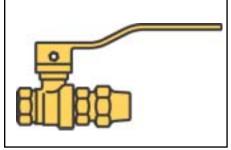
HB-34 (4-1/4" long) and HB-34S (3-1/4" long) for 3/4" and 1" Ball Valves Straight and Angle



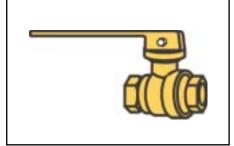
HH-34 for 3/4" and 1" Ball Valves Straight and Angle



HS-4 for 1-1/4", 1-1/2" and 2" Straight and Angle Ball Valves

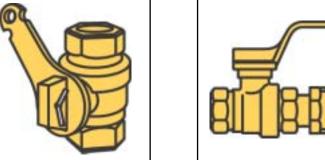


HH-67 for 1-1/4", 1-1/2" and 2" Straight and Angle Ball Valves



HB-67 (9-1/2" long) and HB-67S (4-7/8" long) 1-1/4", 1-1/2" and 2" Ball Valves





HT-34 for 3/4" and 1" Angle Ball Valves and 3/4" and 1" Straight Ball Valves.

(Handle assembled on the valve at the factory)

HP-4 for use on Ball Valves for Pitometer service

Ford Valve Handles

Handles Available for the Complete Line of Ford Inverted Key Valves

Handles for Inverted Key Valves

CATALOG Number	DESCRIPTION AND USAGE OF HANDLE					
HS-4	High Lever Handle for 1" "SV" type Straight Key Valve - (Factory Assembled Only!)	.8				
HT-3	Combination Tee Head and Lever Handle for 3/4" "KV" Angle Key Meter Valves and 3/4" "AV" Angle Key Service Valves - (Factory Assembled ONLY!)	.6				
HT-4	Combination Tee Head and Lever Handle for 1" "KV" Angle Key Meter Valves and 1" "AV" Angle Key Service Valves - (Factory Assembled ONLY!)	.5				
RHT-34	Straight Lever Handle for attachment to Tee Head of ALL 3/4" and 1" Angle Key Valves	.2				





HT-3 and HT-4 for KV Meter Valves and AV Service Valves-(Handles assembled on the valve at the factory)

RHT-34 for 3/4" and 1" Angle Key Valve

Ford Valve Lock Caps

Lock Caps Available for the Complete Line of Ford Valves



Ball Valve Lock Caps

CATALOG NUMBER	Description	APPROX. WT. LBS.
BVLC-58	Lock Cap for 5/8" Ball Valve	.6
BVLC-1	Lock Cap and Pin for 5/8" BH, 3/4" and 1" Ball Valves	1.0
BVLC-2	Lock Cap and Pin for 1-1/4", 1-1/2" and 2" Ball Valves	1.4
BVLC-58-PIN	Pin only for BVLC-58	-
BVLC-1-PIN	Pin only for BVLC-1	-
BVLC-2-PIN	Pin only for BVLC-2	-

Key Valve Lock Caps

CATALOG NUMBER	Description	APPROX. WT. LBS.
AVLC-1	Lock Cap and Pin for 5/8" and 5/8"x3/4" and 3/4" Angle Key Valves without Padlock Wings	.08

Gate Valve Operating Nut

CATALOG Number	Description	APPROX. Wt. Lbs.
QT67	2" Gate Valve Operating Nut for 1-1/4", 1-1/2" and 2" Ball Valves	1.0

Seal Wire Hole In Padlock WingsTo order Seal Wire Hole, add "-SEAL" to catalog number.

Example: KV13-332W-SEAL.

Ford Insert Stiffeners



TYPES OF PIPE AND TUBING – EXPLANATION OF ABBREVIATIONS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**).

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to *any* plastic with the same outside diameter as corresponding sizes of copper tube. (Pack Joint coded **CTS**).

PET - polyethylene tubing.

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to *any* pipe having the same inside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PEP**).

PEP - polyethylene pipe.

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**). **Ford Pack Joints for PVC are recommended for use only with Schedule 40 and Schedule 80 PVC.**

NOTE: Consult pipe or tubing manufacturer for specific installation requirements.



Ford Pack Joint

PACK JOINT CODING

Type of service line coded on Ford Pack Joint Nut.

CTS = copper, polyethylene (PET) tubing

PEP = polyethylene (PEP) pipe

PVC = polyvinyl chloride (PVC) pipe (Schedule 40 and 80)

DIMENSION COMPARISON TABLE FOR PLASTIC, COPPER AND GALVANIZED IRON

PIPE AND TUBING TYPE		SDR	PSI	CONTROL				O.D.						I.D.		
		JUK PSI		CONTROL	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Copper	_	-	_	OD	.625	.875	1.125	1.375	1.625	2.125	_	-	_	-	-	_
PET	PE3408	9	200	OD	.625	.875	1.125	1.375	1.625	2.125	-	.681	.875	1.069	1.263	1.653
PEP	PE3408	7	200	ID	_	1.060	1.349	1.774	2.070	2.657	_	.824	1.049	1.380	1.610	2.067
PVC	_	_	-	OD	.840	1.050	1.315	1.660	1.900	2.375	-	-	-	-	-	_
Galv IP	_	_	-	OD	.840	1.050	1.315	1.660	1.900	2.375	_	-	_	-	-	_

INSERT STIFFENERS



Before using Ford insert stiffeners, be sure inside tubing or pipe dimensions correspond to the table below. Ford recommends using insert stiffeners when using plastic pipe or tubing.

Ford insert stiffeners are solid tubular 304 stainless steel, flanged and dimpled to retain placement within the service line.

PLASTIC <u>TUBING</u> 50 SERIES FOR POLYETHYLENE TUBING

	<u> </u>								
	CATALOG NUMBER	Nominal Size	PET ID	APPROX. Wt. Lbs.*	STD. PKG. QTY.				
	Insert-51	3/4"	.681	4.8	200				
	Insert-52	1"	.875	4.2	100				
**	Insert-53	1-1/4"	1.069	2.4	50				
	Insert-54	1-1/2"	1.263	3.1	25				
	Insert-55	2"	1.653	4.6	40				
•	Insert-54-Q	1-1/2"	1.263	2.6	30				
♦	Insert-55-Q	2"	1.653	5.8	50				

PLASTIC <u>PIPE</u> 70 SERIES FOR POLYETHYLENE PIPE

	CATALOG NUMBER	Nominal Size	PEP ID	APPROX. WT. LBS.*	STD. PKG. QTY.		
	Insert-71	3/4"	.824	4.4	100		
**	Insert-72	1"	1.049	2.9	50		
	Insert-73	1-1/4"	1.380	5.8	75		
	Insert-74	1-1/2"	1.610	5.5	45		
	Insert-75	2"	2.067	9.7	50		
•	Insert-72-Q	1"	1.049	2.9	50		

◆ These inserts are specifically designed and required for Quick Joint fittings. They **ARE NOT** interchangeable for use with any other type of compression fittings.

^{*} Weights for insert stiffeners are for standard packaging quantities.

^{**}Insert-53 and Insert-72 fit both 1-1/4" plastic tubing (1.069 I.D.) and 1" plastic pipe (1.049 I.D.).

Section G

Ford Curb Stops and Meter Valves

Warranty

All merchandise is warranted to be free from defects in material and factory workmanship. We will provide free of charge new products in equal quantities for any that prove defective within one year from date of shipment from our factory. Manufacturer shall not be liable for any loss, damage, or injury, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of product for his intended use and user assumes all risk and liability whatever in connection therewith. No claims for labor or consequential damage will be allowed. The foregoing may not be changed except by agreement signed by an officer of the manufacturer.

Please Note:

The Ford Meter Box Company considers the information in this catalog to be correct at the time of publication. Items and option availability, including specifications, are subject to change without notice. Please verify that your product information is current.