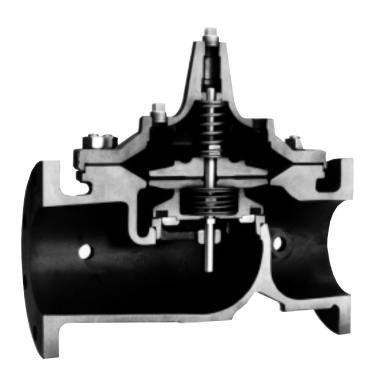


# -MODEL- 100-04

# **Hy-Check Valve**



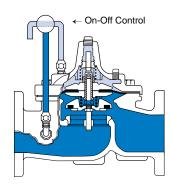
- Built-in Automatic Check Valve
- Drip Tight, Positive Seating
- Globe or Angle Pattern
- Service Without Removal From Line
- Every valve factory-tested

The Cla-Val Model 100-04 Hy-Check Valve is a hydraulically operated diaphragm valve with a built-in check feature to prevent return flow. Available in globe or angle pattern, it consists of a body, cover and diaphragm assembly. The diaphragm assembly which is guided top and bottom by a precision machined stem is the only moving part.

A synthetic rubber disc retained on three and one half sides forms a drip-tight seal with the renewable seat when operating pressure is applied above the non-wicking diaphragm. When pressure above the diaphragm is relieved, the valve opens wide. The rate of closing or opening can be controlled by modulating the flow into or out of the cover chamber. When a pressure reversal occurs the split stem will immediately allow the disc retainer assembly to check closed **regardless of the position of the diaphragm.** 

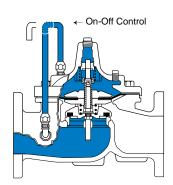
The Model 100-04 is used on system applications such as remote control, pressure regulation, solenoid control, etc.; wherever a positive check feature is necessary to prevent reverse flow. Its packless construction and simplicity of design minimizes maintenance and assures a long dependable service life.

# **Principle of Operation**



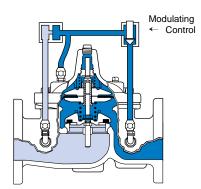
## **Full Open Operation**

When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.



## **Tight Closing Operation**

When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



#### **Check Action**

When a static condition or pressure reversal occurs, the split stem design allows the valve to instantly check closed. Return flow is prevented regardless of the diaphragm's position.

Note: For optimum operation of built-in check feature, installation with stem vertically up is recommended.

Specifications Model 100 -04

#### **Available Sizes**

Pattern	Flanged
Globe	4" - 16"
Angle	4" - 16"

#### Operating Temp. Range

Fluids	
-40° to 180° F	

# Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body	Pressure Class					
,	F	Screwed				
Grade	Material	ANSI Standards*	150 lb.	300 lb.	End** Details	
ASTM A536	Ductile Iron	B16.42	250	400	400	
ASTM A216-WCB	Cast Steel	B16.5	285	400	400	
ASTM B62	Bronze	B16.24	225	400	400	
ASTM A743	Stainless Steel	B16.5	285	400	400	
356-T6 Aluminum		B16.1	275	_		

Note: \*ANSI standards are for flange dimensions only.

Flanged valves are available faced but not drilled.

\*\*End Dataila machined to ANSI R3 4 appointed to ANS

#### **Materials**

Component	Material Options						
Body & Cover	Ductile Cast Bronze Iron Steel		Stainless Steel	Aluminum			
Available Sizes	4" - 16"	4"-16"	4" - 16"	4" - 16"	4" - 16"		
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze	Stainless Steel	Aluminum		
Trim: Disc Guide, Seat & Cover Bearing	Bronze is standard. Stainless Steel is optional. Stainless Steel is standard						
Disc	Buna-N® Rubber						
Diaphragm	Nylon Reinforced Buna-N® Rubber						
Stem, Nut & Spring	Stainless Steel						

# **Options**

#### **Epoxy Coating - suffix KC**

An FDA approved fusion bonded epoxy coating for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalies. Epoxy coatings are applied in accordance with AWWA coating specifications C550-90. Do not use with temperatures above 175°F.

#### Viton® Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton® synthetic rubber. Viton® is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 250° F. Do not use with epoxy coating above 175°F.

#### Low Temperature Diaphragm - suffix KA

This single ply diaphragm uses Buna-N® synthetic rubber, formulated for low temperature applications to -65° F. Operating pressures in excess of 125 psi are not recommended.

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.



4" Globe, Flanged



4" Angle, Flanged



12" Globe, Flanged



16" Globe, Flanged

<sup>\*\*</sup>End Details machined to ANSI B2.1 specifications.

Model 100 - 04 **Functional Data** 

Valve Size		Inches	4	6	8	10	12	14	16
Valve	5 5126	mm.	100	150	200	250	300	350	400
	Globe	Gal./Min. (gpm.)	200	440	770	1245	1725	2300	2940
CV	Pattern	Litres/Sec. (I/s.)	48	105.6	184.8	299	414	552	706
Factor	Angle	Gal./Min. (gpm.)	240	541	990	1575	2500*	3060*	4200*
	Pattern	Litres/Sec. (I/s.)	58	130	238	378	600	734.4	1008
Equivalent	Globe	Feet (ft.)	116	211	291	347	467	422	503
Length of	Pattern	Meters (m.)	35.3	64.2	88.6	105.8	142.4	128.6	153.6
Pipe	Angle Pattern	Feet (ft.)	80	139	176	217	222*	238*	247*
		Meters (m.)	24.5	42.5	53.6	66.1	67.8	72.7	75.2
К	Globe F	Pattern	5.9	6.2	6.1	5.8	6.1	5.0	5.2
Factor	Angle F	Pattern	4.1	4.1	3.7	3.6	2.9	2.8	2.6
		Fl. Oz	_	_	_	_	_	_	_
Liquid Dis		U.S. Gal.	.17	.53	1.26	2.51	4.0	6.5	9.6
Chambe	r When	ml	643	_	_	_	_	_	_
Valve C	Valve Opens	Litres	_	2.0	4.8	9.5	15.1	24.6	36.2

<sup>\*</sup>Estimated

# C<sub>V</sub> Factor

Formulas for computing  $C_V$  Factor, Flow (Q) and Pressure Drop ( $\triangle P$ ):

$$C_{V} = \frac{Q}{\sqrt{\triangle P}} \qquad Q = C_{V} \sqrt{\triangle P} \qquad \triangle P = \left(\frac{Q}{C_{V}}\right)^{2}$$

K Factor (Resistance Coefficient) The Value of K is calculated from the formula:  $K = \frac{894 \, d}{C_V \, ^2}$ 

**Equivalent Length of Pipe** 

Equivalent Length of Tipe

Equivalent lengths of pipe (L) are determined from the formula: L = 

Kd

12f (U.S. system units)

Fluid Velocity

Fluid velocity can be calculated from the following formula:  $V = \frac{.4085 \text{ Q}}{...}$ (U.S. system units)

Where:

**C**<sub>V</sub> = U.S. (gpm) @ 1 psi differential at 60° F water

(l/s) @ 1 bar (14.5 PSIG) differential

at 15° C water inside pipe diameter of Schedule 40 Steel Pipe (inches)

= friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition)

**K** = Resistance Coefficient (calculated)

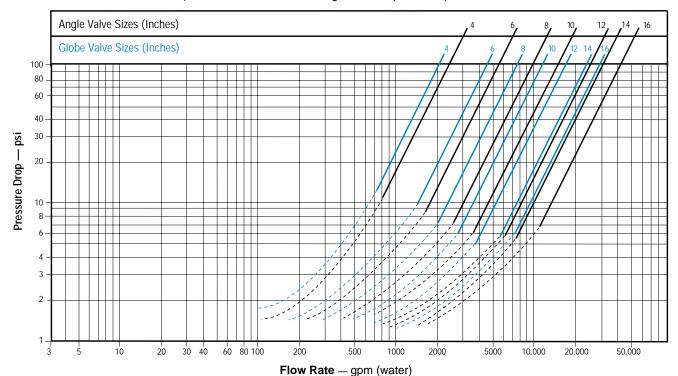
Equivalent Length of Pipe (feet)

Flow Rate in U.S. (gpm) or (l/s)

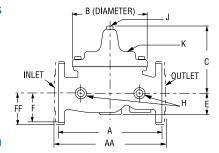
Fluid Velocity (feet per second) or (meters per second)

Pressure Drop in (psi) or (bar)

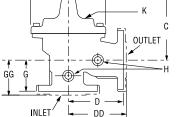
## Model 100-04 Flow Chart (Based on normal flow through a wide open valve)



## **Dimensions**



# Model 100 - 04



100-04 (Angle)

100-04	(Globe)
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VALVE SIZE (Inches)	4	6	8	10	12	14	16
A 150 ANSI	15.00	20.00	25.38	29.75	34.00	39.00	41.38
AA 300 ANSI	15.62	21.00	26.38	31.12	35.50	40.50	43.50
<b>B</b> Dia.	11.50	15.75	20.00	23.62	28.00	32.75	35.50
C Max.	10.62	13.38	16.00	17.12	20.88	24.19	25.00
<b>D</b> 150 ANSI	7.50	10.00	12.69	14.88	17.00	19.50	20.69
DD 300 ANSI	7.81	10.50	13.19	15.56	17.75	20.25	21.75
E	3.19	4.31	5.31	9.25	10.75	12.62	15.50
F 150 ANSI	4.50	5.50	6.75	8.00	9.50	10.50	11.75
FF 300 ANSI	5.00	6.25	7.50	8.75	10.25	11.50	12.75
<b>G</b> 150 ANSI	5.00	6.00	8.00	8.62	13.75	14.88	15.69
GG 300ANSI	5.31	6.50	8.50	9.31	14.50	15.62	16.50
H NPT Body Tapping	3/4	3/4	1	1	1	1	1
J NPT Cover Center Plug	3/4	3/4	1	1	11/4	1½	2
K NPT Cover Tapping	3/4	3/4	1	1	1	1	1
Valve Stem Internal							
Thread UNF	1/4-28	³/ <sub>8</sub> -24	3/8 - 24	3/8 - 24	3/8 - 24	3/8 - 24	1/2 - 20
Stem Travel	1.1	1.7	2.3	2.8	3.4	4.0	4.5
Approx. Ship Wt. Lbs.	140	285	500	780	1165	1500	2265

VALVE SIZE (mm)	100	150	200	250	300	350	400
A 150 ANSI	381	508	645	756	864	991	1051
AA 300 ANSI	397	533	670	790	902	1029	1105
<b>B</b> Dia.	292	400	508	600	711	832	902
C Max.	270	340	406	435	530	614	635
<b>D</b> 150 ANSI	191	254	322	378	432	495	526
DD 300 ANSI	198	267	335	395	451	514	552
E 150 ANSI	81	109	135	235	273	321	394
F 150 ANSI	114	140	171	203	241	267	298
FF 300 ANSI	127	159	191	222	260	292	324
<b>G</b> 150 ANSI	127	152	203	219	349	378	399
<b>GG</b> 300 ANSI	135	165	216	236	368	397	419
H NPT Body Tapping	3/4	3/4	1	1	1	1	1
J NPT Cover Center Plug	3/4	3/4	1	1	11/4	1½	2
K NPT Cover Tapping	3/4	3/4	1	1	1	1	1
Valve Stem Internal							
Thread UNF	1/4 -28	3/8- <b>24</b>	3/8 - 24	3/8 - 24	5/8 - 24	3/8 - 24	1/2 - 20
Stem Travel	28	43	58	71	86	102	114
Approx. Ship Wt Kgs.	64	129	227	354	528	726	1027

## **Service**

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 8 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.



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