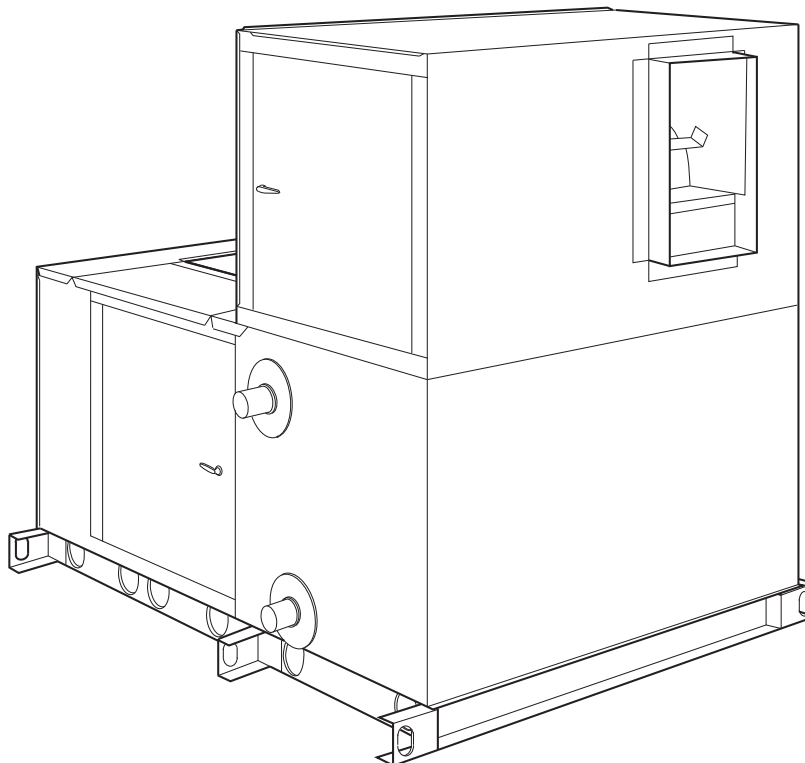




Product Data

39LA, LB, LC, LD, LF, LG, LH03-25 Indoor Air Handlers

Nominal 1,800 to 15,000 cfm



Carrier 39L Series air handlers offer:

- Horizontal and vertical draw-thru arrangements for heating, cooling, ventilation, and VAV applications
- Small footprint assures rigging ease and reduced space requirements
- High-efficiency fan minimizes surging and turbulence and reduces operating costs
- Exclusive Nu-Fin coil surface provides peak heat transfer

Features/Benefits

Carrier delivers the air handler components for many stringent specification requirements. The 39L series air handlers are compact and fully assembled; they combine versatility with economical, dependable performance.

Dependable performance

Galvanized steel panels ensure structural integrity under all operating conditions. Double-walled hinged access doors also enhance structural stability and provide fast, easy access.

Sloped, double-wall stainless steel drain pan controls condensate and is self-draining; complies with ASHRAE (American Society of Heating, Refrigeration Air Conditioning Engineers) Standard 62.

Internally mounted motors and drives are installed and aligned at the factory. Because they are contained in a cooled, filtered, dehumidified airstream, motor bearings and belts have less wear and require less servicing. Internal mounting also reduces installation time, shipping damage, and vandalism.

Precision-balanced fan wheels limit vibration and eliminate abnormal stress on bearings and other components.

Rugged pillow-block bearings are securely fastened to the solid steel fan shafts with split collets and clamp locking devices. Bearings are rated at 200,000 hours average life.

Mixing boxes and filter mixing boxes have parallel blades to provide thorough, efficient air mixing. Dampers are sectioned and have maximum blade lengths of 50 in. to prevent excess blade warping and ensure tight closure.

Economy

Carrier's 39L air handlers save money. Factory assembled, prealigned drives and fans eliminate field installation expense.

Small envelope size is easy to rig and ensures economical use of building space. Quicker, easier installation and set up reduce start-up costs.

High efficiency, precision-balanced fans minimize air turbulence, surging, and unbalanced operation, cutting operating expenses.

Optional inlet guide vanes maximize horsepower savings in VAV (variable air volume) applications by deflecting air toward the direction of fan rotation.

Hinged access doors on most sections ease service and promote regular maintenance, saving time and money.

Exclusive Nu-Fin coil surface saves pumping costs because less heating and cooling fluid is circulated.

Coil flexibility

The 39L units offer a wide selection of coils for cooling, heating, preheat with cooling, or cooling with reheat application. Standard 39L coils have galvanized steel casings; inlet and outlet connections are always on the same end, regardless of circuiting, and can be specified as right-hand or left-hand connections.

Chilled water, hot water, and direct expansion coils have non-ferrous headers designed to minimize pressure drop. All coils have 1/2-in. OD copper tubes and Nu-Fin fins that are mechanically bonded to the coils for enhanced heat transfer. Aluminum or copper fins are available with spacings of 8, 11, or 14 fins-per-inch. Copper-fin coils also have stainless steel casings.

Chilled water coils — Large face area coils are available with 4 or 6 rows, and small face area coils are available with 4, 6, or 8 rows. Both large and small face area coils offer quarter, half, full, or double circuits for maximum thermal performance with minimum pressure drop. Quarter circuits are available only with 4-row coils; double circuits are available with 4, 6, or 8-row coils.

Direct expansion (DX) coils —

Large face area coils are available with 4 or 6 rows, and small face area coils are available with 4, 6, or 8 rows. Both large and small face area coils offer quarter, half, full, or double circuits for maximum thermal performance with minimum refrigerant pressure drop. Availability of a given circuit type depends on unit size. For full design flexibility, all direct expansion coils have at least 2 splits; a coil can be matched with 1 or 2 compressors for independent refrigerant systems.

Hot water coils — Hot water (U-bend) coils provide heating capability for a complete range of applications. One-row coils are offered with half circuits, and 2-row coils are offered with both half and full circuits.

Steam coils — Inner Distributing Tube (IDT) steam coils have 1-in. OD copper tubes and aluminum or copper plate fins with 6, 9, or 12 fins-per-inch. The steam coils have a broad operating pressure range; up to 175 psig at 400 F and up to 300 psig at 300 F. Steam coils are especially suited to applications where subfreezing air enters the air handler, or where uniform temperature of the existing air is required.

Electric heat coils — Electric heat coils can be ordered for factory installation into the Carrier preheat-electric (PHE) section. The PHE section is equipped with full-support slide tracks for easy field service. All electric heaters are suitable for both constant volume (CV) and VAV applications.

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ARI certification



The Air-Conditioning and Refrigeration Institute (ARI) is a voluntary, nonprofit organization comprised of the manufacturers of air conditioning, refrigeration, and heating products. More than 90% of the air conditioning and refrigeration machinery and components manufactured in the United States is produced by members of ARI.

Carrier 39L air handlers are rated in accordance with ARI Standard 430, which is the industry standard for

central station air-handling units. Certification by participating manufacturers of units within the scope of this program requires that the ratings and performance of any central station unit certified to ARI be established in accordance with the ARI Standard.

The following items are not within the scope of the ARI Central Station Air Handlers Certification program:

- performance of fans with inlet guide vanes.
- sound ratings
- electric heating coil ratings.

Coils installed in the Carrier 39L air handlers are rated in accordance with ARI Standard 410 and a detailed description of this industry standard can be found in the Carrier Central Station Air Handler Coils catalog.

Model number nomenclature

39L A 25 HC –A– APW – A 9

Due to the complexity of the (18 position) 39L model number, use the “verify model number” function in the **AHUBuilder®** software for a detailed model explanation. The description below can be used as a general model guide.

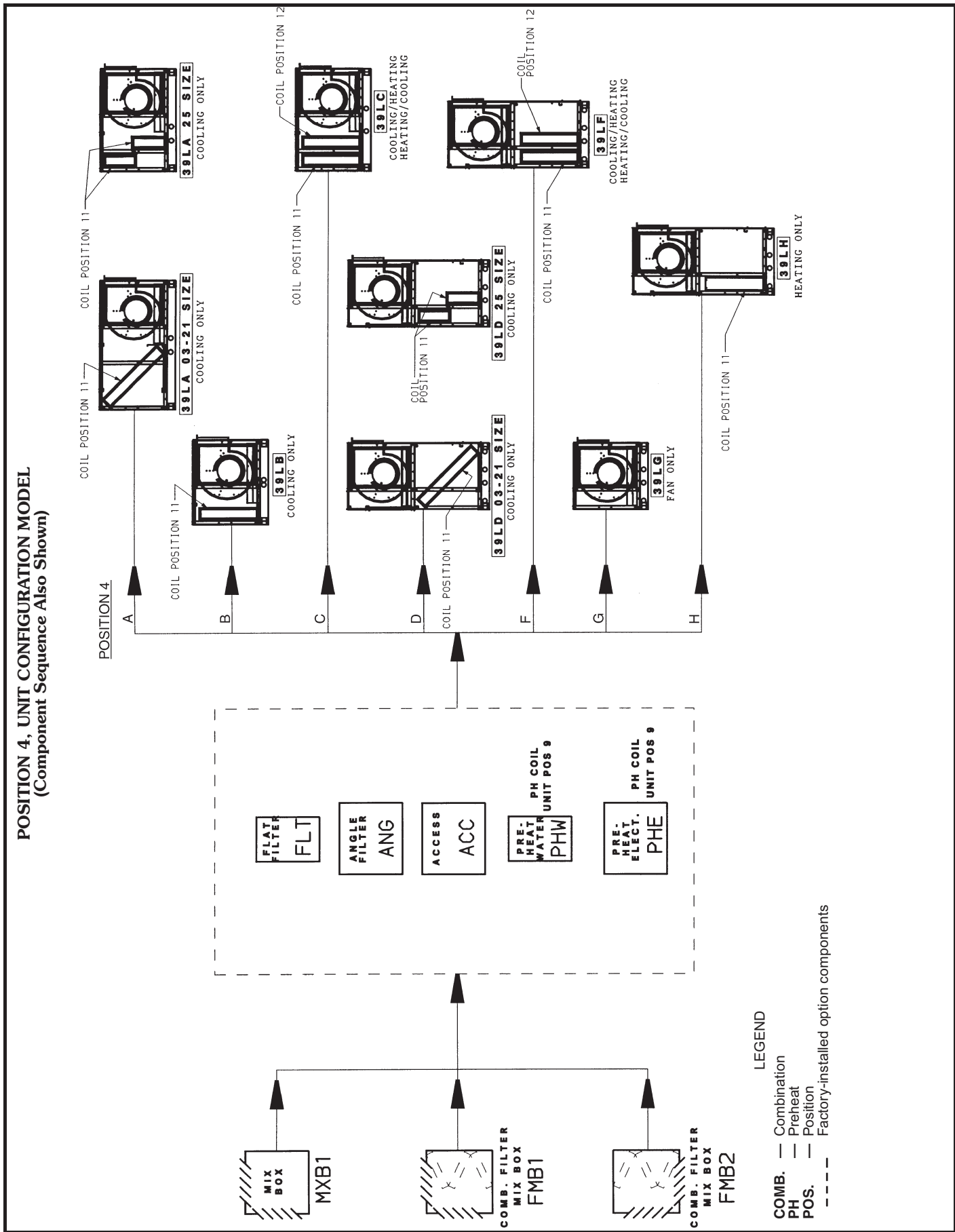
| | |
|-------------------|---|
| Pos. 1-3: | Unit Type – 39L Air Handler |
| Pos. 4: | Unit Model – fan/coil configuration. Refer to the diagram on page 4. |
| Pos. 5-6: | Unit Size – Ranges from 03 to 25. |
| Pos. 7-8: | Draw-Thru Options – Includes the sections that will make up the unit |
| Pos. 9-12 | Coil Type and Arrangement – Describes the coil type (chilled water, DX, heating only etc.), fins, rows and circuit information. |
| Pos. 13-15 | Fans – Describes fan discharge, fan speed, and motor information. |
| Pos. 16 | Controls – Describes the control offering (CV, VAV) and the components that they include. |
| Pos. 17 | Additional options – Allows designation of insulation type, suspension and unit hand. |
| Pos. 18 | Special Order – Allows copper fin coils and/or .025 in. wall tubes |

Quality Assurance

Certified to ISO 9001:2000



Model number nomenclature (cont)



Application data



Central station air handler

The central station air handler is a heating, ventilating, or air-conditioning unit that is centrally located in, or on, a building or structure and from which air is distributed to desired areas through a system of ducts.

The 39L factory packaged unit

Individual components, such as fans, coils, and filters, are assembled at the factory.

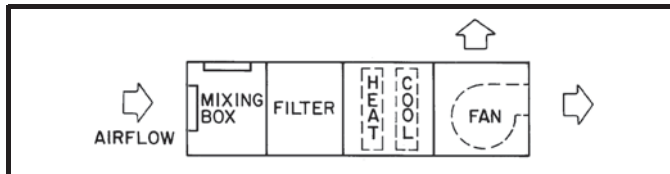
Packaged equipment is less costly than field-fabricated equipment and does not require assembly.

The basic air-handling unit consists of a fan section and a coil section. Other components, such as filter sections, air-mixing boxes, access sections, and damper sections, may also be provided.

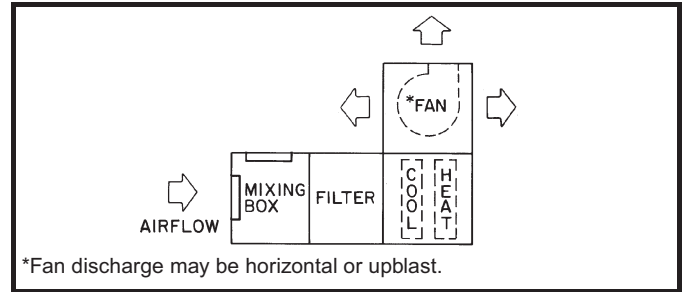
Central station configurations

Draw-thru units

Horizontal



Vertical (indoor unit only)



Fans

The 39L central station air handlers use belt-driven centrifugal fans. A centrifugal fan is one in which the air flows radially through the impeller. Centrifugal fans are classified according to fan wheel and blade construction. The 39L fan is selected as a double width, double inlet (DWDI) with forward curved blades.

Laws of fan performance

Fan laws are used to predict fan performance under changing operating conditions or by fan size. They are applicable to all types of fans.

The fan laws are stated below. The symbols used in the formulas represent the following variables:

CFM — Volume rate of flow through the fan.

RPM — Rotational speed of the impeller.

P — Pressure developed by the fan.

Hp — Horsepower input to the fan.

D — Fan wheel diameter. The fan size number can be used if it is proportional to the wheel diameter.

W — Air density, varying directly as the barometric pressure and inversely as the absolute temperature.

Application of these laws is limited to cases where fans are geometrically similar.

FAN LAWS

| VARIABLE | CONSTANT | LAW | FORMULA |
|------------------------|--|---|--|
| SPEED (RPM) | Air Density Fan Size Distribution System | Airflow varies directly with the Speed. | $\frac{CFM_1}{CFM_2} = \frac{RPM_1}{RPM_2}$ |
| | | Pressure varies as the square of the Speed. | $\frac{P_1}{P_2} = \left(\frac{RPM_1}{RPM_2}\right)^2$ |
| | | Horsepower varies as the cube of the Speed. | $\frac{Hp_1}{Hp_2} = \left(\frac{RPM_1}{RPM_2}\right)^3$ |
| FAN SIZE (D) | Air Density Tip Speed | Capacity and Horsepower vary as the square of the Fan Size. | $\frac{CFM_1}{CFM_2} = \frac{Hp_1}{Hp_2} = \left(\frac{D_1}{D_2}\right)^2$ |
| | | Speed varies inversely as the Fan Size. | $\frac{RPM_1}{RPM_2} = \frac{D_2}{D_1}$ |
| | | Pressure remains constant. | $P_1 = P_2$ |
| | Air Density Wheel Speed | Capacity varies as the cube of the Size. | $\frac{CFM_1}{CFM_2} = \left(\frac{D_1}{D_2}\right)^3$ |
| | | Pressure varies as the square of the Size. | $\frac{P_1}{P_2} = \left(\frac{D_1}{D_2}\right)^2$ |
| | | Horsepower varies as the fifth power of the Size. | $\frac{Hp_1}{Hp_2} = \left(\frac{D_1}{D_2}\right)^5$ |
| AIR DENSITY (W) | Pressure Fan Size Distribution System | Speed, Capacity, and Horsepower vary inversely as the square root of Density. | $\frac{RPM_1}{RPM_2} = \frac{CFM_1}{CFM_2} = \frac{Hp_1}{Hp_2} = \left(\frac{W_2}{W_1}\right)^{1/2}$ |
| | Airflow Fan Size Distribution System | Pressure and Horsepower vary with Density. | $\frac{P_1}{P_2} = \frac{Hp_1}{Hp_2} = \frac{W_1}{W_2}$ |
| | | Speed remains constant. | $RPM_1 = RPM_2$ |

Application data (cont)



Fan selection criteria

System requirements — The major factors that influence fan selection are airflow, external static pressure, fan speed, brake horsepower, and sound level. Additional system considerations include the fan control method, overloading, and non-standard air density. Fan selection for air-conditioning service usually involves choosing the smallest fan that provides an acceptable level of performance, efficiency and quality.

Pressure considerations — The static pressure is the resistance of the combined system apart from the fan. Contributors to static pressure include other components in the air handler, ductwork, and terminals. The static pressure is dependent on the airflow through the system, which is determined by the air conditioning requirements. As shown in the second fan law in the table on the preceding page, the static pressure varies as the square of the airflow (cfm). This ratio between pressure and airflow determines the system curve for any air-handling system.

The static pressure used to select a fan should be the pressure calculated for the system at design airflow. If the static pressure is overestimated, the amount of increase in horsepower and air volume depends upon the steepness of the fan curves in the area of selection.

With forward-curved (FC) fans, if the actual static pressure of the system is less than the design static pressure, the fan has a tendency to deliver more air and draw correspondingly higher bhp (kW of energy). This higher current draw may overload the motor and trip circuit breakers. This is a common occurrence when FC centrifugal fans are operated before all the ductwork has been installed, or during the pull-down load on a VAV system.

Stability — Fan operation is stable if it remains unchanged after a slight temporary disturbance, or if the fan operation point shifts to another location on the fan curve after a slight permanent disturbance. Fan operation is unstable if it fluctuates repeatedly or erratically. There are 2 main types of unstable fan operation:

System surge is a cycling increase and decrease in system static pressure.

Fan stall is the most common type of instability, and it occurs with any type of centrifugal fan when the fan is starved for air.

Normally, the rotation of the fan wheel forces the air through the blade passageway from the low pressure to the high pressure side of the fan. If the airflow is restricted too much, however, there is not enough air to fill the space between the blades and the air distribution between the blades becomes uneven and erratic. Air can flow backwards through the wheel and the noise level is substantially increased. If the fan runs in this condition for a long time, wheel failure is likely to occur.

For a given speed, the operating point where a fan stalls is a function of the wheel geometry and wheel speed. In general, the stall point is within the range of 15 to 25% of the airflow obtained at free delivery.

Stability and VAV applications — Special considerations must be made for VAV systems. While the initial fan selection may be acceptable, its operating point could shift

to a point of stall at minimum airflow and pressure conditions. The typical minimum airflow is half of the design cooling airflow, which is also often equal to the heating airflow. To determine and plot the minimum airflow versus static pressure, use the following equation. This equation solves for the static pressure at a specific airflow based on a minimum static pressure set point:

$$\left(\left(\frac{\text{CFM}_1}{\text{CFM}_{\text{DESIGN}}} \right)^2 \times (\text{SP}_{\text{DESIGN}} - \text{SP}_{\text{MIN}}) \right) + \text{SP}_{\text{MIN}} = \text{SP}_1$$

$$\left(\left(\frac{7,500}{15,000} \right)^2 \times (4 - 2) \right) + 2 = 2.50 \text{ in. wg}$$

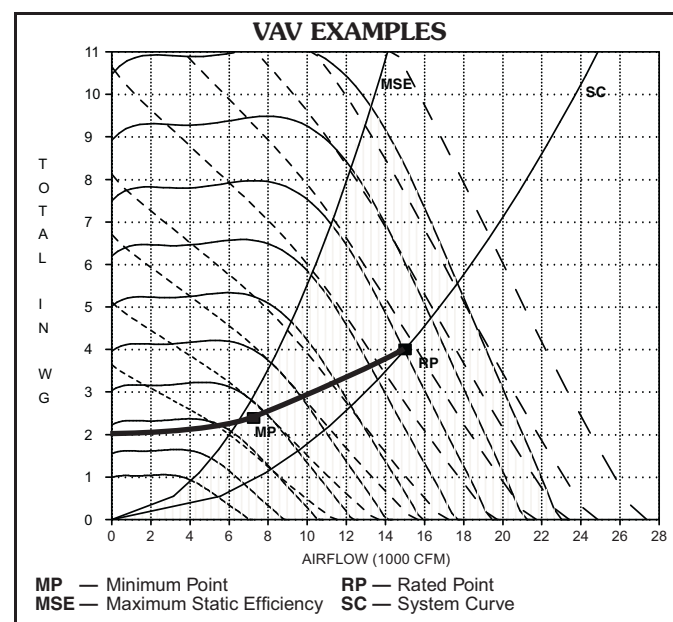
CFM — Airflow in Cubic Feet Per Minute
SP — Static Pressure

The table below illustrates a system with an airfoil fan wheel at a cooling design of 15,000 cfm and a system static pressure of 4 in. wg. The minimum airflow is 7,500 cfm with a minimum system static pressure set point of 2 in. wg. **The minimum static setpoint is based on zero airflow and does not coincide with the minimum design airflow.**

Example:

| % AIRFLOW | CFM | SYSTEM AND FAN STATIC PRESSURE (in. wg) |
|-----------|--------|---|
| 100 | 15,000 | 4.00 |
| 90 | 13,500 | 3.62 |
| 80 | 12,000 | 3.28 |
| 70 | 10,500 | 2.98 |
| 60 | 9,000 | 2.72 |
| 50 | 7,500 | 2.50 |

As shown on the highlighted VAV curve, the minimum airflow and static pressure (MP) are both well within the acceptable operating conditions of the fan.



Sound considerations — The fan is one of the main sound sources in an air-conditioning system. Other sources of sound include the duct system and terminals, because they generate turbulence in the air flowing through them. Simply estimating fan sound does not give an accurate picture of total system sound, but because fan sound is a major component of system sound, fan sound should be minimized.

To minimize its sound generation, a fan must be correctly sized and should be selected to operate at or near peak efficiency. Oversized fans can generate much higher sound power levels than necessary, especially in VAV systems operating at low airflows. Undersized fans can also result in higher sound power levels because of increased fan speeds and the higher tip velocity of the air leaving the fan blades.

For VAV systems, the part load point at which the fan operates most of the time should be used to select a fan for lowest sound output.

Variable frequency drives (VFDs) are used to modulate fan volume. A VFD reduces the sound power level as the fan speed is reduced. At 50% load, the sound level is reduced approximately 15 dB compared to the sound level at 100% load. When using variable frequency drives, it is important to be sure that the static deflection of the vibration isolators is adequate. At very low fan speeds, the fan frequency may approach the natural frequency of the spring isolation. If this happens, the vibration levels can be amplified and resonant vibration conditions can occur.

When sound level is a major consideration, a blow-thru fan should be considered because of the reduced discharge sound level. This sound reduction is due to the sound absorption of the coil section downstream from the fan. Transition fittings and elbows can be reduced in size or eliminated, thereby eliminating a sound source.

To obtain projected sound data for a selected 39L unit, use the electronic catalog **AHUBuilder®** program.

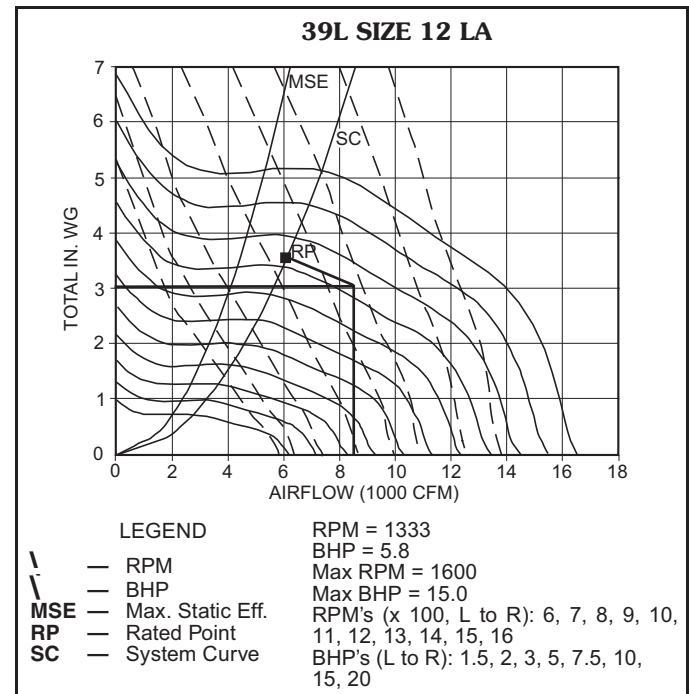
Dirty filtration considerations — Consider selecting an air handler with dirty filters so that, in theory, the unit will have enough horsepower to deliver the same amount of air when the filters are dirty. On a constant volume unit, that would only work if the unit contained an airflow measuring station and could adjust the flow accordingly via a VFD. Otherwise, the point of operation moves along the RPM line as the static pressure in the system changes.

What happens when the fan with sheaves selected for dirty filters is ordered? Three things:

1. The air balancer forces the selection of a smaller sheave because the airflow is too high. When the filters load up, airflow is reduced.
2. If an air balance is not performed, the cooling coil may exhibit moisture carryover due to the considerable increase in airflow.
3. The fan motor trips out on overload with the forward curve fan because of the increase in bhp.

Example:

Forward Curve Fan, 6,100 cfm, 1372 rpm, 5.8 bhp, selected with 100% 2 in. pleated filters. Dirty filters result in a Total Static Pressure (TSP) of 3.56 in.



Clean filters result in a TSP of 3.06 in.

Follow the 1372 rpm line down to 3.06 in.

Clean cfm will be 8,500 cfm. Also note that the horsepower goes from 5.8 bhp to about 9 bhp because the FC fan is an overloading type fan.

So, if dirty filters need to be taken into consideration, do one of the following:

1. Make the final fan selection with the **clean** filter rpm but use the motor horsepower requirement for **dirty** filters.
2. Make the final fan selection with the **dirty** filter rpm and use the motor horsepower requirement for **dirty** filters — **only if** the engineer plans on using a VFD and airflow measurement station or if it is a VAV system.

Fan, motor, and drive heat considerations — The work output of a fan and its motor and drive contribute directly to the airflow and pressure exiting the air handler. Not all of the energy output of the fan generates airflow, however. Fan motors are not 100% efficient, and their efficiency loss translates directly into heat that must be factored in when calculating the temperature rise across a fan section. Fans also add a certain amount of heat to the airstream due to the effects of compression and bearing friction. Finally, belt drives do not transmit all of the energy generated by the motor. Some of the energy is lost in the form of heat due to belt tension and the type and number of belts. Belt drive bhp losses range from 2 to 6 percent; a 3% loss is typical.

Because the 39L Series air handlers all have their fans, motors, and drives located within the airstream, heat losses from these components affect the power requirements, cooling load, and heating load.

Application data (cont)



Power losses in the motor and drive should be allowed for when determining the motor output (bhp), so that the motor can be correctly sized and so that the additional heat output can be subtracted from cooling capacity or added to heating capacity. A typical example follows:

Given Fan Operating Point:

13,224 cfm

9.6 Fan bhp

3.0% estimated drive loss

Calculate the required fan motor output (H_p) due to drive loss:

$$H_p = (\text{Fan bhp}) \times (\text{Drive Loss})$$

$$H_p = 9.6 \times 1.03$$

$$H_p = 9.89 \text{ hp (select 10 Hp motor)}$$

Calculate the total fan motor heat output (Q) according to motor efficiency:

$$Q = (\text{Motor Output}) \div (\text{Motor Efficiency [Typical]})$$

$$Q = 9.89 \div 0.86$$

$$Q = 11.5 \text{ hp}$$

Convert horsepower to Btu per hour.

$$11.5 \text{ hp} \times 2545 = 29,268 \text{ Btu/h}$$

Calculate the increase in leaving-air temperature (ΔT) due to fan and motor heat and drive losses:

$$Q = 1.1 \times \text{cfm} \times \Delta T$$

$$29,268 \text{ Btu/h} = 1.1 \times 13,224 \times \Delta T$$

$$29,268 \text{ Btu/h} = 14,546.4 \times \Delta T$$

$$\Delta T = 2.01 \text{ F (use to estimate coil requirements)}$$

Fan application

Certain fans are more efficient in low static pressure systems, while others operate best in higher pressure systems. Some fan types are designed to handle very large air volumes while others are more efficient at lower volumes. The low cost 39L unit is designed for use with low static pressure systems and is only available with forward curve fans. For higher static applications, specify 39M or 39R units.

Forward-curved (FC) fans are typically used for low to medium pressure applications (0 to 5 in. wg total static pressure [TSP]).

The FC fans are reasonably stable over a wide airflow (cfm) range at constant speed. Because of the relatively flat curve, FC fans tolerate modulation in airflow without large increases in static pressure. Most important, FC fans are lowest in first cost.

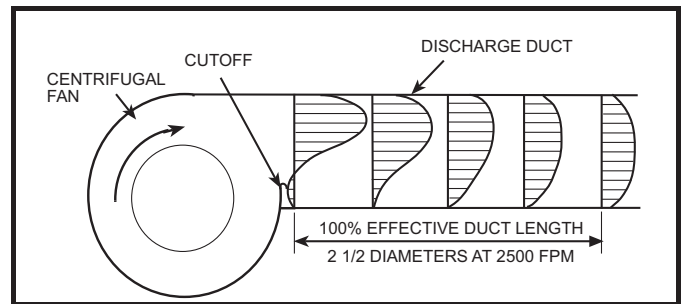
Duct design considerations

The discharge ductwork immediately downstream from the fan is critical for successful applications. Poorly designed ductwork can degrade fan performance and contributes to excessive pressure drop and noise.

The 39L Series forward-curved fans are tested as part of a system with straight discharge ductwork, and the fan ratings are based on this duct design. When designing ductwork in the field, it is important to use a straight discharge duct of the correct dimensions to obtain maximum fan performance. The straight section of ductwork helps the airflow to develop a uniform velocity profile as it exits the fan and allows the velocity pressure to recover into static pressure. See the figure above.

For 100% recovery of velocity pressure into static pressure, the straight portion of the discharge duct must be at least $2\frac{1}{2}$ times the discharge diameter in length for velocities of 2500 fpm or less. For each additional 1000 fpm, add one duct diameter to the length of the straight portion of the ductwork.

As an example of how to size the straight portion of duct, assume the fan has a 34 x 34 in. discharge outlet (8.03 sq ft). The equivalent diameter is 39 in., so the straight duct length required would be 8 ft long.



Fan control on variable air volume systems

Introduction

With their inherent characteristics of reducing airflow to meet demand, VAV systems can be a source of major energy savings, because fan brake horsepower (bhp) varies with the amount of air delivered.

The degree to which bhp savings are realized, however, is also affected by the type of fan volume control selected and the effectiveness of its application. Effective fan control assures proper duct pressure for the required control stability of the air terminals and provides quiet terminal unit operation when “riding the fan curve.”

Consider the following when selecting a fan volume control method:

1. System parameters
 - a. Airflow (cfm)
 - b. Static pressure
 - c. Percent volume reduction (turndown)
2. Fan type and selection point
 - a. Design point efficiency
 - b. Part load efficiency (especially the point where the fan will be operating most of the time)
 - c. Part load stability
3. Ease of control installation and use
4. Motor selection
 - a. Higher bhp inputs due to efficiency of VAV control method
 - b. Compatibility with VAV control
5. Sound levels
 - a. Fan-generated sound
 - b. Terminal sound
 - c. Control-generated sound
 - d. System sound (ducts, fittings)
6. Initial cost and operating cost
7. Reliability and ease of maintenance

System parameters

Before a fan type or control is selected, the system must be analyzed at both the design point and part load. The fan is likely to be operating at part load a large percentage of the time.

Methods of fan air-volume control

- “Riding the fan curve” with terminal throttling (forward curved fans)
- Inlet guide vanes
- Variable frequency drives (VFDs)

A short description of these control methods follows. A summary comparison table is provided at the end of the section.

Forward-curved (FC) fans with terminal throttling (riding fan curve) — This is the simplest, most reliable, and most economical first-cost method of air volume control on VAV systems, since no accessories are required. This type of VAV control can be used on forward-curved fans with flat pressure characteristics and in systems where static pressure changes at the terminals are moderate. Air volume reduction is produced solely by throttling of terminal units in response to load reduction. As the units throttle, system resistance changes.

The chart below, Forward-Curved Fan with Air Terminal Throttling, illustrates the reduction in bhp and airflow


at constant speed. Point A is the peak airflow operating point. Note the required bhp at this airflow. As airflow is reduced by terminal throttling, move along the fan constant rpm curve to point B. Note the lower cfm and bhp values at B.

At reduced airflow conditions, the total system static pressure may undergo little or no change although air pressure loss through the air-handling unit decreases. This means that duct pressure increases as pressure loss across the terminal unit increases. For low-static and medium-static pressure systems, this increase in duct pressure should not result in noticeable sound level changes. However, at higher design static pressures, sound levels and duct leakage may increase and the control method should be reviewed to determine if it is feasible.

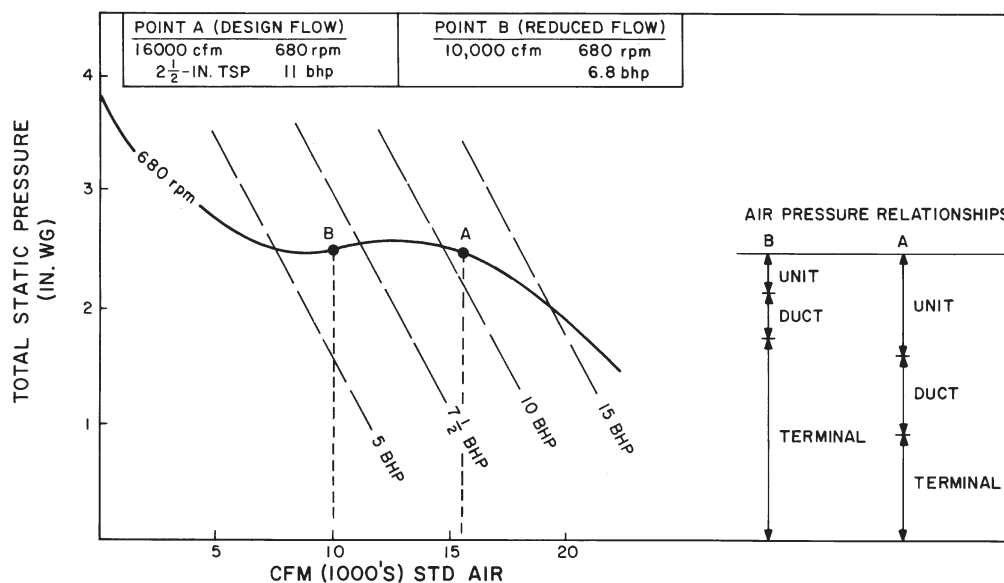
Inlet guide vanes — Inlet guide vanes (IGVs) are the most common method of variable air volume control. Substantial energy savings can be gained by using IGVs to reduce airflow and system pressure at reduced loads while maintaining a constant fan speed.

Inlet guide vanes (IGVs) are installed in the fan inlet to alter the fan’s intake air supply, thereby modulating the fan output. The IGVs open and close in response to system pressure and air volume requirements.

FAN TYPE AND APPLICATION

| TYPE | CHARACTERISTICS | APPLICATION |
|---|---|---|
| Forward-Curved (FC) Side View  | <ul style="list-style-type: none"> • Double-width, double-inlet (DWDI) construction. • Best at low or medium pressure (approximately 0 to 5 in. wg). • Horsepower increases continuously with increase in air quantity (overloads) as static pressure decreases. • Runs at relatively low speed, typically 400 to 1200 rpm. • Blades curve toward direction of rotation. | For low to medium pressure air-handling applications. |

FORWARD-CURVED FAN WITH AIR TERMINAL THROTTLING VARIATIONS IN BHP AT CONSTANT RPM



Application data (cont)



Due to the additional airflow resistance of the IGVs in the airstream, fan speed must be increased to obtain the design airflow and static pressure compared to a unit without IGVs.

The horsepower requirement also increases. Even though power requirements are slightly higher at the design pressure and airflow, the increase is offset by the reduction in power requirements at part load conditions.

With inlet guide vane control, the closing of the vanes causes the air to spin in the direction of fan rotation. The spin results in less static pressure being generated and less horsepower being required at the reduced airflow.

As the system load decreases and terminal units begin to throttle, duct static pressure increases. The pressure increase is detected by a static pressure sensor in the duct system. The sensor causes the operator to close the inlet guide vanes sufficiently to maintain duct pressure at the control setting.

Inlet guide vanes actually change the fan performance characteristics as well as reducing the amount of delivered air. As the vanes close, there is a new and different fan performance curve at each vane setting. Airflow, static pressure, and bhp are all different points on the new curves.

Two disadvantages of inlet guide vanes are:

1. As an obstruction to the airstream, they cause a slight fan efficiency loss (increase in required bhp at design conditions).
2. They are a source of sound generation at reduced cfm. While the sound caused by fan blades diminishes at lower airflows, the sound caused by the vanes increases. The overload sound level, then, is a function of both the inlet vane position and the quantity of air being handled. Sound attenuation devices designed to handle full airflow may be inadequate at reduced flow.

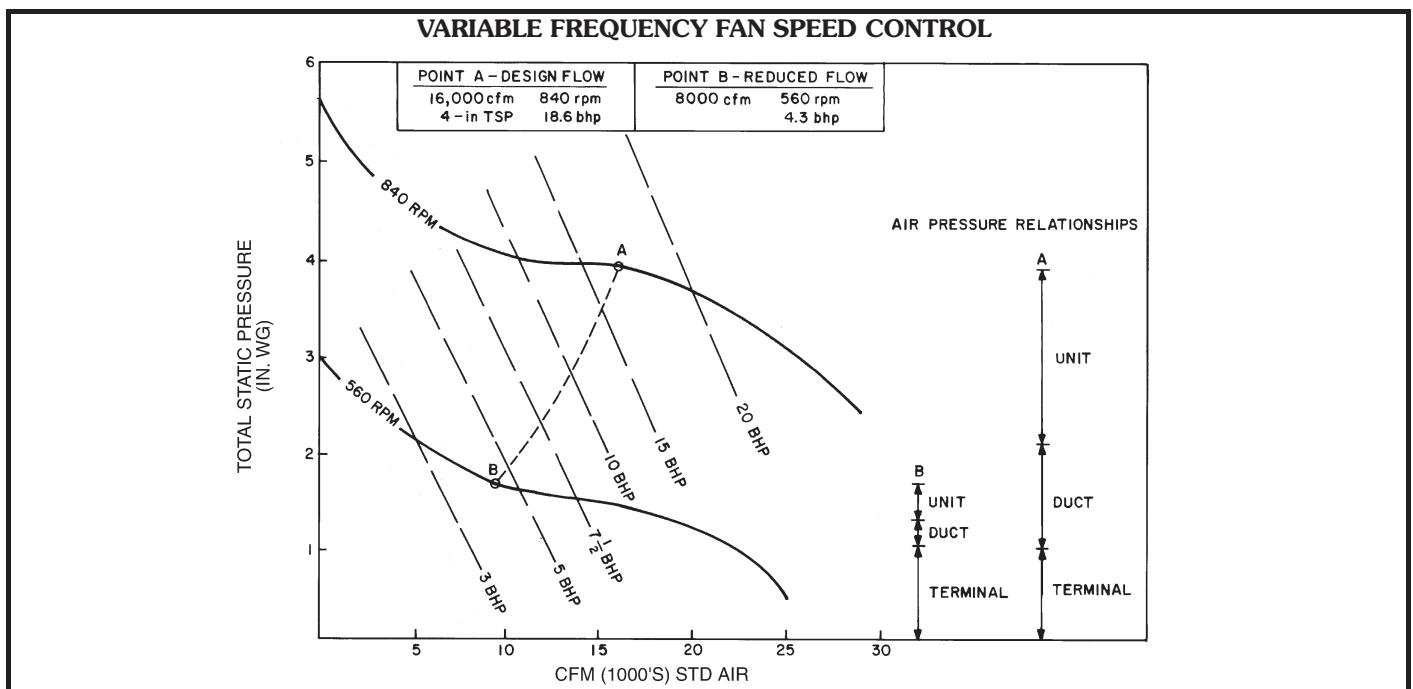
Variable frequency drives — Variable frequency drives (VFDs) are used to modulate the fan motor speed in response to air volume requirements. To vary the motor speed, a VFD changes the input frequency and line voltage into a wide range of frequency and voltage outputs, while maintaining a constant ratio of frequency to voltage.

Variable frequency drives convert input ac power to dc power and then convert the dc power to a different ac power output using an inverter. The inverter creates the ac output by rapidly switching the polarity of the voltage from positive to negative. Power output from the VFD is not a smooth sine wave, but has many “steps” in the wave form. This type of power output can cause a standard fan motor to exceed its rated temperature range. The stepped power output also results in motor efficiency losses that must be considered when calculating the energy savings offered by the VFD.

Because of the stepped power output generated by VFDs, fan motors rated for inverter duty are recommended. If a standard motor is used with a VFD, the motor should not be operated at the full service factor.

Variable frequency drives can be an effective way to control air volume and save energy. They can provide greater reduction in fan bhp than throttling with either fan discharge dampers or inlet guide vanes. At reduced load requirements, fan speed is reduced proportionately, with resulting lower airflow, lower static pressure, lower bhp requirements, and lower sound levels.

As the load decreases in a VAV system and the terminal units throttle, duct static pressure increases. A static pressure sensor in the duct system detects the pressure increase and initiates a fan speed change through the VFD. Fan speed is reduced until the duct sensor detects a satisfactory duct pressure.



FAN SUMMARY COMPARISON

| TYPE OF CONTROL | FIRST-COST RANK | TURNDOWN RANGE (Normal)* | SOUND GENERATION RANK† | ENERGY- SAVINGS RANK | APPLICATION RANGE — NORMAL FOR AIR COND. | COMMENTS |
|---|-----------------|--------------------------|------------------------|----------------------|--|---|
| FC Fan Terminal Throttling (Riding Fan Curve) | 1 (Lowest Cost) | 60-70% | 4 | 4 | TSP 0" to 4.5" Cfm 3,000 to 15,000 | For moderate turndown systems with a flat fan curve and low to medium static pressure and cfm range. |
| FC Fan with 2-Speed Motor | 4 | (Not Applicable) | 2 | 3 | TSP 0" to 4.5" Cfm 3,000 to 15,000 | For systems with predictable 2-load situations in low to medium static pressure range. Controls are more complicated. Starters are more costly. |
| FC Fan, With Inlet Guide Vanes | 3 | 25-35% | 3 | 2 | TSP 0" to 4.5" Cfm 3,000 to 15,000 | For moderate turndown systems with medium to high static pressure and cfm range. Sound remains constant or decreases as flow decreases. |
| FC Fan With Variable Frequency Drive | 2 | 10-15% | 1 (Quietest) | 1 (Best) | TSP 0" to 4.5" Cfm 3,000 to 15,000 | For high turndown, low to medium static pressure systems. Best energy savings. Fast payback. Fan generates least sound. |

LEGEND

FC — Forward Curved
TSP — Total Static Pressure

*Percentage of modulation of the design airflow.

†Including part load.

NOTE: Rank is based on a relative scale of 1 to 4. Some methods have comparable rating.

The Variable Frequency Fan Speed Control chart illustrates the results of fan speed reduction as operation shifts from Point A to Point B. If duct pressure begins to fall due to terminal units opening, the duct sensor signals the VFD to increase fan speed.

This method of air volume control permits fan speed reduction down to as low as 10% of the design speed. With FC fans riding the fan curve at the lower rpm, airflow may be as low as 10% of peak design, **as long as motor rpm is not less than 1/6 of motor synchronous speed.**

The method may be applied to any size VAV system with any type of fan. It is particularly cost effective on systems with high turndown requirements where the full speed reduction capability can be used.

Unit control arrangements with Carrier Direct Digital Controls

Supply fan control

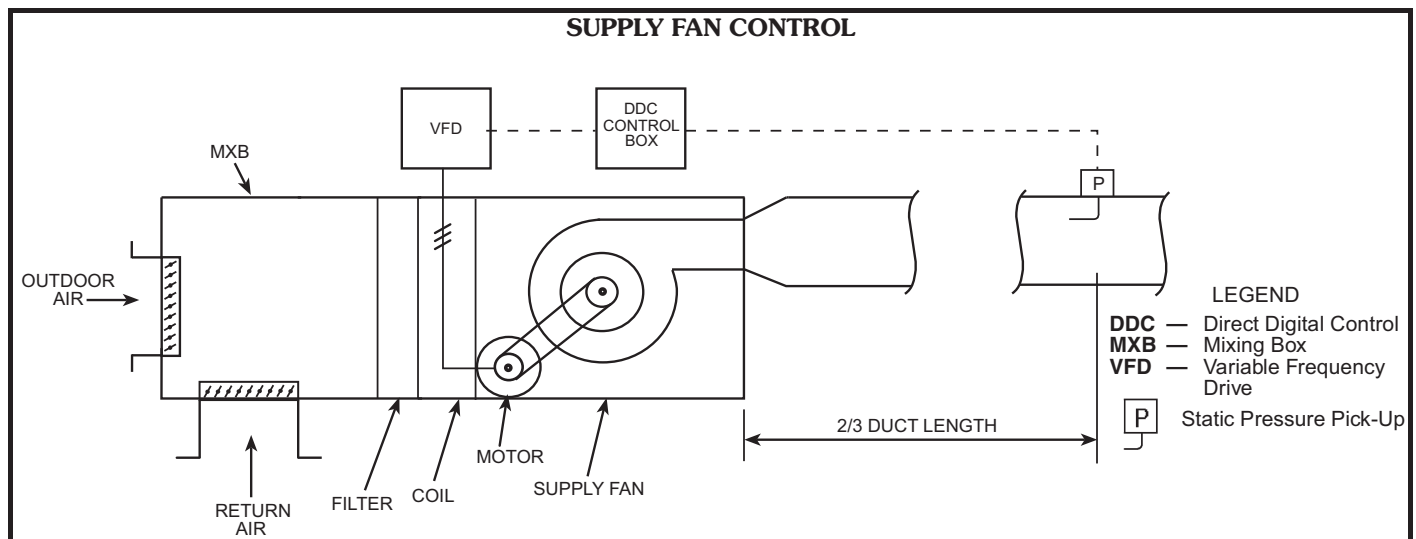
Supply fan control is used to match the supply fan delivery to the airflow required by the load in a variable air volume system. This is done by maintaining a constant static pressure in the supply duct at a point approximately 2/3 of the distance from the supply fan discharge.

The AirManager™ processor uses a control loop to provide the capability. This processor measures the static pressure at the pick-up probe, compares it to the desired set point, and modulates the fan volume control device. See the Supply Fan Control figure. The volume control device can be a factory-installed or field-installed variable frequency drive (VFD).

The VFD offers several advantages over inlet guide vanes. First, the VFD operates more efficiently in most applications, thus saving energy. The VFD also provides the ability to maintain control over a much larger airflow range (it has a higher turn-down ratio). The following guideline should be used to ensure proper control:

- Variable frequency drives should not be operated at below 10% of the maximum for which the fan was selected, regardless of the fan type.

For supply fan applications, the AirManager processor option maintains the duct static pressure at a desired set point between 0.2 and 4.5 in. wg to within ± 0.1 in. wg throughout the fan control range. In applications where over 100 ft of pneumatic tubing is required, the transducer must be removed from the control box and remotely mounted near the static pressure pickup.



Application data (cont)



Indoor air quality (IAQ) applications

The CO₂ demand-controlled ventilation override increases the minimum ventilation level in order to maintain the CO₂ level at or below the maximum level per person. Features include the ability to save energy by ventilating only to the actual rate required, rather than the maximum design occupancy rate. When combined with Product Integrated Controls, the feature automatically adapts and changes ventilation quantity without operator set point adjustments. The feature has user-selectable values for minimum mixed-air temperature override, maximum damper ventilation override position, and supply air tempering (when hot water/steam heat is used).

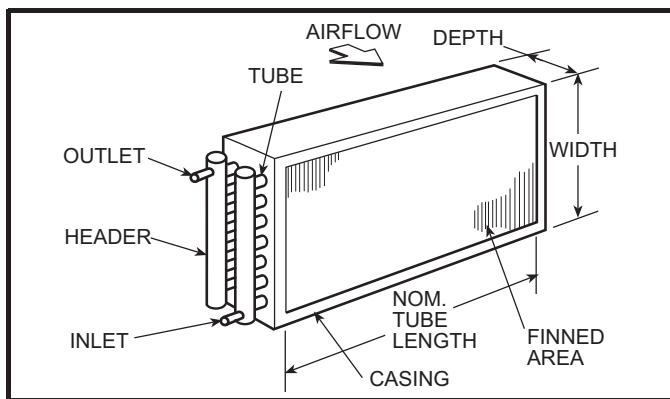
Coils

Coil definitions

A coil, as the term is used with air-handling equipment, is a heat exchange device. A heating or cooling medium passes through the coil, where it either rejects heat to or absorbs heat from the airstream passing over the coil, depending upon the relative temperatures of medium and airstream.

Tube — The tube is a small-diameter pipe through which the heating or cooling medium passes as it rejects or absorbs heat. Coil tubes are generally constructed of copper but may be made of other metals.

Fin — The coil fin is a thin metal plate attached to the tube to improve the heat transfer efficiency from medium to airstream. Typically, it is made of either aluminum or copper.



Header — The header is a pipe of large diameter to which several tubes are connected. It serves as a distributor of the heating or cooling medium to the tubes. Headers are typically of non-ferrous metal or steel.

Casing — The supporting metal structure for tubes and header is called a casing. It is usually made of galvanized steel but can be made of other materials (stainless steel).

Inlet and outlet — These are pipe stubs on the header where the heating or cooling medium enters and leaves the coil.

In water coils, the supply inlet is the pipe stub located on the side where the air leaves the coil. The outlet is the stub on the entering air side of the coil. Such an arrangement is known as counterflow.

In steam coils, the inlet is always the higher stub so that condensate will drain out of the lower stub.

Finned area or face area — The working area of the coil is defined as the width times length of the finned area through which air passes. This finned or face area does not include the extra dimensions for the casing.

Face velocity — This is the air velocity in fpm across the finned or face area of a coil. It is determined by dividing the air volume in cfm by the coil face area in square feet.

$$\text{Face Velocity (fpm)} = \frac{\text{Air Volume (cfm)}}{\text{Coil Face Area (sq ft)}}$$

The first step in selecting an air handler size is to determine the maximum allowable face velocity.

This maximum is determined by the specifier and is based primarily on the following criteria:

1. Avoidance of moisture carryover into the ductwork (applies to cooling coils only).
2. Air pressure drop across the coil.
3. Heat transfer efficiency.

The maximum safe air velocity without moisture carryover into the ductwork depends on the type and spacing of the finned surface, the amount of moisture on the coil, and the geometry between coil and fan inlet or ductwork. Since coil moisture conditions vary, and coil versus duct geometry varies (for example, between draw-thru, blow-thru, vertical, or horizontal units), the specified maximum face velocity should allow for these variations.

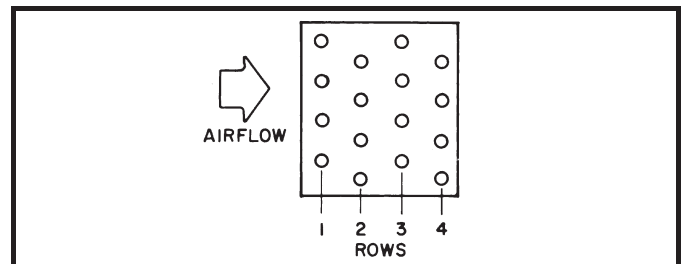
Fan horsepower is also affected by face velocity, since the air resistance across the coil varies roughly as the square of the face velocity.

For the above reasons, the maximum specified face velocity is normally a conservative figure (on the low side). Suggested design face velocities are as follows:

| COIL TYPE | FACE VELOCITY RANGE |
|-----------|---------------------|
| Cooling | 400 to 550 fpm |
| Heating | 400 to 800 fpm |

In variable air volume (VAV) applications, the system generally operates below peak air volume for extended periods. In such cases, the design face velocity is commonly selected at the higher end of the suggested range.

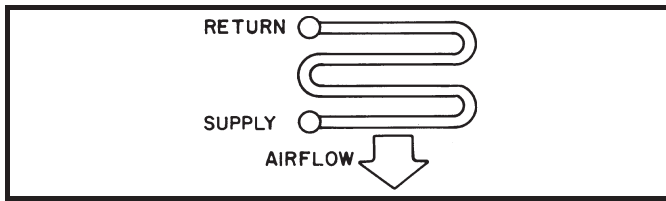
Tube face — This is the number of tubes in any one coil row.



Above is a 4-row coil with a 4-tube face. Note that tubes are staggered in adjacent rows.

Cooling coils are typically available in 4, 6, 8, and 10-row configurations. Tubes should have an outside diameter (OD) of 1/2 in. to maximize heat transfer at minimum water flows. Coils should be sized for the most efficient use of water. Water temperature differences of 12 to 16° F are typical and represent optimum selection points.

Pass — Pass refers to the part of the circuit that passes through the airstream once.



Note that this is a 4-pass circuit.

Direct expansion (DX) coils — Direct expansion coils can have two intertwined refrigerant circuits. In addition, quarter, half, full and double circuiting configurations are offered to allow optimum system performance and oil return at full and part-load operation.

Circuiting selection should result in a circuit loading of 0.8 to 2.0 tons per circuit at design load. Circuit loading must be evaluated at minimum load to ensure that it does not drop below 0.6 tons per circuit. Solenoid valves may be used, if necessary, to shut off the refrigerant supply to individual expansion valves to maintain adequate coil circuit loading.

Compressor minimum unloading and TXV quantity is necessary to determine minimum tonnage per circuit.

Minimum Unloading Equation:

$$\frac{(\text{Tons/Circuit}) \times (\text{Minimum Unloading}) \times (\text{Total no. of TXVs})}{\text{no. of TXVs Active}}$$

Example:

Condensing Unit: 38ARS012
 Minimum Unloading: 33%
 Coil: 6 row, 11 FPI, Half Circuit
 Coil Tons/Circuit: 1.68
 Total TXVs: 2

In the first example we will determine the tons/circuit when both TXVs are active and the compressor is unloaded to its minimum of 33%.

$$\begin{aligned} & \frac{(1.68 \text{ Tons/Circuit}) \times (33\% \text{ Minimum Unloading}) \times (2 \text{ TXVs})}{2 \text{ TXVs Active}} \\ &= \frac{(1.68) \times (.33) \times (2)}{2} \end{aligned}$$

= .55 tons/circuit at minimum unloading: UNACCEPTABLE

If we install a liquid line solenoid valve before one of the TXVs and close it so that only one TXV is active when the compressor is unloaded to its minimum of 33%, we see the following:

$$\begin{aligned} & \frac{(1.68 \text{ Tons/Circuit}) \times (33\% \text{ Minimum Unloading}) \times (2 \text{ TXVs})}{1 \text{ TXV Active}} \\ &= \frac{(1.68) \times (.33) \times (2)}{1} \end{aligned}$$

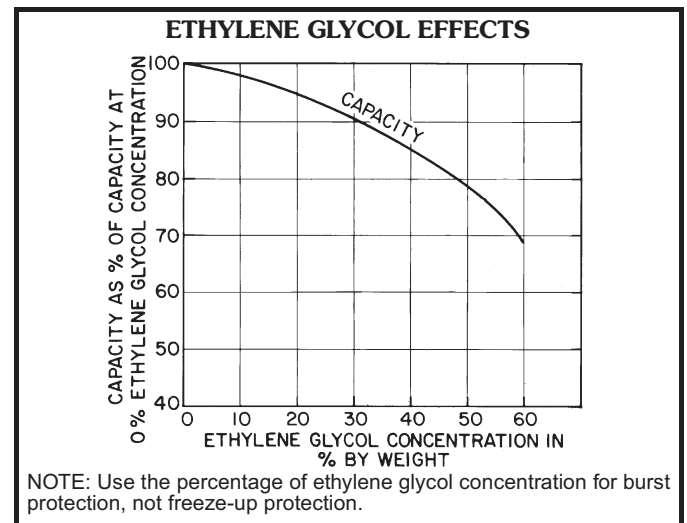
= 1.10 tons/circuit at minimum unloading: ACCEPTABLE

There are three different options to control tons per circuit when using an unloading compressor. The first option is to use drop solenoid valve control as illustrated above and let the suction cutoff unloaders “ride” with the load. The second option is to use drop solenoid valve control as illustrated above with electric unloaders and let the control algorithm determine the combination of solenoid valves and unloaders to limit tons per circuit to acceptable limits. The third option is to limit the minimum amount of unloading so that tons per circuit is within acceptable limits.

Ethylene glycol

The effects of ethylene glycol usage on coil capacity and pressure drop can be determined from the **AHUBuilder®** program. For a quick estimate of these effects, however, use the chart below.

The chart is based on 6-row/14-fin coil performance with the only variable being ethylene glycol concentration by weight.



Filters

Air is contaminated in varying degrees by soil, organic matter, spores, bacteria, smoke, dust, and fumes.

Air cleaning and filtration devices are required in order to create a clean work environment, reduce cleaning costs, and extend the life of machinery or equipment.

Filter ratings

Filters are rated according to efficiency and dust-holding capacity.

The most commonly accepted method of testing filter efficiency is per ASHRAE Standard 52. Previously used methods include AFI (American Filter Institute) and NBS (National Bureau of Standards) methods. Absolute, or HEPA (High-Efficiency Particulate Air) filters, because of the unusually small particles involved, are tested by the DOP (Diocetylphthalate particle) test.

Filter dust-holding capacity is directly related to filter life. The filter is replaced when the amount of dirt and dust it contains builds up air resistance to an unacceptable level.

Air resistance build-up is measured by a filter air-resistance gage.

Selection procedure



Size selection

This catalog has been designed to provide a quick and accurate means of selecting and specifying a central station air-handling unit. Start with the information you have, required airflow and preferred coil face velocity, to select a nominal unit size. Contact your Carrier sales representative for the **AHUBuilder®** program. Next, refer to the component descriptions on pages 32-49. After determining the unit size and unit configuration, use the worksheet on this page to record dimension and weight information for each section and to add the total unit weight and length.

NOTE: Carrier's **AHUBuilder** program provides exact coil and performance data certified to the ARI 410 and 430 standards. In addition to standard outputs, the programs provide coil moisture carryover information. When information from the computer selection programs is not available, use the following general guidelines for velocity limits to avoid moisture carryover.

| FINS PER INCH | COIL MOISTURE BLOWOFF LIMITS (fpm) | | |
|---------------|------------------------------------|--------|--------|
| | ALUMINUM | COPPER | E-COAT |
| 8 | 550 | 500 | 475 |
| 11 | 550 | 425 | 400 |
| 14 | 550 | 375 | 350 |

NOTES:

1. See **AHUBuilder** program for specific limitations.
2. Data shown is for general use in high latent conditions.
3. Coils with E-coated fins exhibit the same limitations as copper fins.
4. Units apply to clean, properly maintained coils.

Cost-efficient, computerized selection

The Products and Systems Electronic Catalog is a series of computer programs designed to run on an IBM-compatible personal computer to select products and systems offered by Carrier.

General features:

- Provides "true" selection for all air-handling units coils and fans. Required capacity and/or entering and leaving conditions may be specified with the program determining performance ratings for all applicable coil configurations. User-specified performance rating for a particular configuration or for specified performance criteria
- Guaranteed projection of unit size vs airflow without water carryover problems
- Minimized specifying input criteria — fixed or rarely changing parameters user specified as defaults and separated from main input screen
- Displayed output mode of coil performance ratings allow side-by-side comparison of user-defined performance ratings values (4 calculated values for each coil), or complete performance ratings of all coils in a spreadsheet format.
- Detailed summary reports including cooling, heating, fan, acoustic, and physical performance data can be generated in different formats. Fully featured on-line help system contained within the program
- Easier to use than previous generation systems
- Uses ARI approved method, reduces engineering expense

Special features — Allows user to continually monitor and modify input/output. Provides processing for special application:

- Ethylene glycol or brine
- Altitude

SPECIFICATION WORKSHEET

JOB NAME _____

MARK FOR _____

CAPACITY _____ CFM _____

STATIC PRESSURE (in. wg)

Internal _____ External _____ Total _____

RPM _____ BHP _____ CYCLES _____

MTR TYPE _____

PIPE CONNECTION SIZES

COOLING COIL: SUPPLY _____ RETURN _____

HEATING COIL: SUPPLY _____ RETURN _____

FILTERS

SIZE _____ QTY _____

SIZE _____ QTY _____

COMPONENT SEQUENCE LENGTH WEIGHT

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

_____ + _____

MOTOR _____ + — _____

COIL _____ + — _____

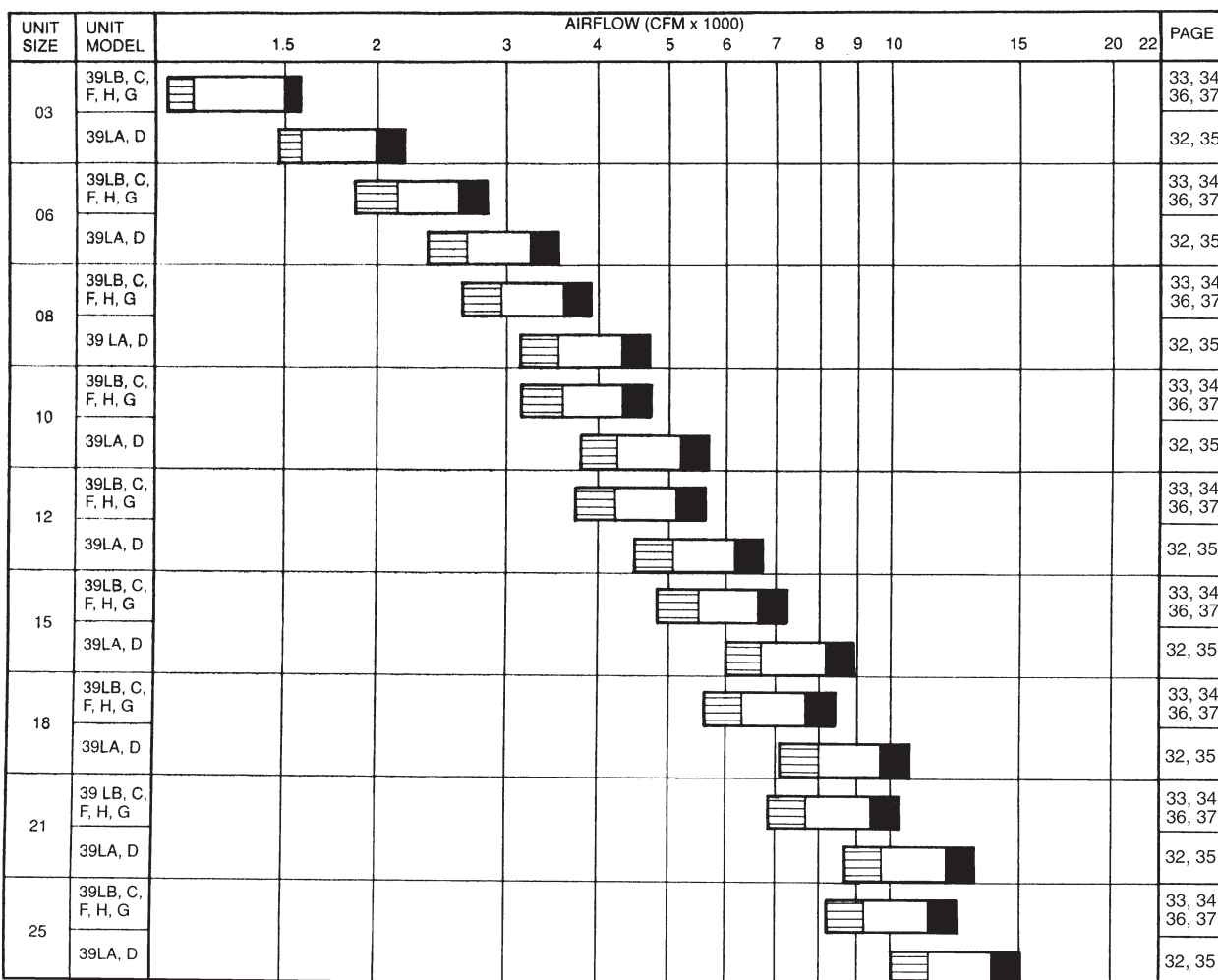
TOTAL _____

COMMENTS: _____

PREPARED BY: _____

DATE: _____

SIZE SELECTION CHART



TO USE THE SELECTION CHART:

1. Find the required airflow by reading across available airflow (cfm x 1000) scale at the top of the chart.
2. Read down from the selected airflow until the desired face velocity (fpm) is reached.
3. From this point, move to the left to determine the unit size.

LEGEND



Face velocity 400 to 450 fpm

Most commonly used for high latent load applications. Space requirements and costs are higher than other selections.



Face velocity 450 to 550 fpm

Represents most standard commercial HVAC cooling applications. Good value and space balance.



Face velocity 550 to 600 fpm

Best selection for space and cost if conditions permit.

NOTE: Fan velocities are based on a nominal cooling coil face area as shown by unit size; heat and vent applications can have velocities greater than 600 fpm.

Selection procedure (cont)



Fan selection

I Determine fan requirements from job specifications as follows:

Given:

Air Quantity 4200 cfm

Unit Size 39LD08

with inlet guide vanes (IGVs), large face area coil, preheat coil section, and flat filter section

Total Static Pressure (TSP) 3.78 in. wg

Static Pressure Determination Example:

Chilled Water Face Velocity
= (4200 cfm)/(7.90 sq ft) = 531 fpm

Hot Water Face Velocity
= (4200 cfm)/(6.58 sq ft) = 638 fpm

Chilled Water Coil:

4 row, fin series 14, wet coil, 531 fpm 0.66 in. wg

Hot Water Coil:

2 row, fin series 14, 638 rpm 0.37 in. wg

Flat Filter — 2 in. length (final resistance) 0.50 in. wg

External Static Pressure 2.25 in. wg

Total Static Pressure (TSP) 3.78 in. wg

II Determine fan performance.

Fan rating curves shown in this section allow determination of fan rpm and bhp for a specific unit size and static pressure at standard cfm. The curves apply without correction to the LA models. For other models, the rpm and bhp values from the fan curves must be multiplied by the correction factors found on the Fan Curve Correction Factors table. The effect of drive loss (normally 3% to 5%) is not included in the curves.

Each fan curve specifies MAX RPM. Each curve also specifies a value of hp as MAX BHP. This is the maximum motor size that will physically fit into the unit. Check requirements against drive availability; refer to Motor and Drive Package Data table on page 42.

Ratings shown are based on units rated and tested in accordance with ARI Standard 430. Units were tested with an outlet duct.

The following factors will have an effect on fan performance:

- a. Omission of outlet duct at fan discharge
- b. Obstructed fan inlet
- c. Elbow at fan inlet
- d. Elbow at fan outlet
- e. Discharge dampers

Fan performance at altitude may be determined by using **AHUBuilder®** software program or the procedure from the Carrier Altitude Engineering Guide or Carrier System Design Manual (Book 2).

Enter the lower 39LA08 fan performance curve (page 25). At 4200 cfm and 3.78 in. wg static, find the corresponding 1575 rpm. Follow the 1575 rpm to the line of zero static pressure and read 10,100 cfm. This is termed wide open cfm (wocfm).

Enter the 39LA08 Brake Horsepower curve. At 4200 cfm and 3.78 in. wg static, find the corresponding 4.75 bhp.

III Convert 39LA08 ratings to 39LD08 ratings.

Obtain % wocfm of (4200/10,100) = 41.6%.

Enter the fan curve correction table and find the rpm multiplier of 0.97 for LD and 1.02 for IGVs, and find the bhp multiplier of 1.04 for LD and 1.08 for IGVs.

39LD08 with IGVs has an rpm of
 $0.97 \times 1.02 \times 1575 \text{ rpm} = 1558 \text{ rpm}$

39LD08 with IGVs has a bhp of
 $1.04 \times 1.08 \times 4.75 \text{ bhp} = 5.34 \text{ bhp}$

Steam heating coil selection

I Determine design heating requirements from job specifications.

Example is for heating and ventilating type unit.
Given:

Heating Load (GTH) 374,220 Btuh
Air Quantity 4,950 cfm
Entering-Air Temperature (t_{a1}) -10 F
Leaving-Air Temperature (t_{a2}) 60 F
Steam Pressure (ps) 15 psig
Maximum Air Face Velocity 800 fpm
Coil Type Required Steam distributing tube
Unit Type Draw-thru

II Determine size of heating and ventilating unit.

Consider the following before selecting unit.

A. Heating and ventilating units may be selected at higher air face velocities (approximately 700 fpm to 1000 rpm) than air-conditioning units since water carry-over is not a consideration. In selecting a heating coil for an air-conditioning unit, the face velocity and minimum unit size are predetermined by the cooling coil selection.

B. Maximum air face velocity or minimum unit size may be specified for determining unit size. If not, it is recommended that the unit be sized using a face velocity from 700 to 1000 rpm. Higher air velocities can be used; however, excessive air friction may result.

Unit Selection cfm

$$\begin{aligned} \text{Coil Min Face Area (sq ft)} &= \frac{\text{cfm}}{\text{Max Air Face Velocity}} \\ &= \frac{4950 \text{ cfm}}{800 \text{ fpm}} \\ &= 6.19 \text{ sq ft} \end{aligned}$$

From the Coils table, page 44, select a 39L08 unit with steam distributing tube coil area of 6.22 sq feet.

Calculate:

$$\begin{aligned} \text{Face velocity} &= (4950 \text{ cfm}) / (6.22 \text{ sq ft}) \\ &= 796 \text{ fpm or } 800 \text{ fpm} \end{aligned}$$

III Calculate actual air temperature rise through coil and actual leaving-air temperature.

(When steam pressure is 5 psig, omit this step and follow procedure in Steam Coil Selection, Note 2 in Step IV.)

A. Assume a coil row depth and fin series: 1 row and fin series 9.

B. Enter the Steam Coil Ratings table, page 20 at an entering-air temperature (t_{a1}) of 0° F and coil face velocity of 800 fpm. Find leaving-air temperature (t_{a2}) of 64.7 under Ldb column. This t_{a2} is valid only when the entering-air temperature is 0° F and steam pressure is 5 psig. To correct to the specified entering-air temperature of -10 F and steam pressure of 15 psig, it is necessary to adjust the t_{a2} value of 64.7 F using correction of 1.144 from Air Temperature Constants table, on page 20.

$$\begin{aligned} \text{Actual Air Temp Rise (ATR)} &= \text{Air Temp Rise from Steam Coil Ratings Table (at 0° F and 5 psig)} \\ &= 64.7 \text{ F} \times 1.144 \end{aligned}$$

$$\text{ATR} = 74.0 \text{ F}$$

$$\begin{aligned} \text{Actual Leaving Air Temp (} t_{a2} \text{)} &= \text{Entering Air Temp (} t_{a1} \text{)} + \text{ATR} \\ &= -10 \text{ F} + 74.0 \text{ F} \\ t_{a2} &= 64.7 \text{ F} > 60 \text{ F required} \end{aligned}$$

IV Calculate grand total heat (GTH) of coil.

(See Steam Coil Selection Notes 1 and 2.)

$$\begin{aligned} \text{Actual Coil Capacity} &= 1.1 \times \text{cfm} \times \text{ATR} \\ &= 1.1 \times 4,950 \times 74.0 \\ &= 402,930 \text{ Btuh} > 374,220 \text{ Btuh required} \end{aligned}$$

Steam Coil Selection Notes:

1. When coil selection has a coil capacity only slightly in excess of that required, it is a valid selection. If calculated capacity is less or considerably greater than that required, make a new selection.
2. For applications with steam pressure of 5 psig, the actual leaving-air temperature (ldb) may be read from steam rating tables without calculation of actual air temperature rise (ATR). Enter the Steam Coil Ratings table at specified entering-air temperature, assumed row depth and fin series. Under the specified coil face velocity column find actual (ldb) (t_{a2} in example) and corresponding MBtuh/sq ft. Interpolate as required. Calculate grand total heat (GTH) with formula below.

$$\text{GTH} = \text{MBtuh/sq ft} \times \text{Coil Face Area (sq ft)}$$

V Determine air friction.

Enter Steam Coil Air Friction table, page 19, at row depth and fin series (1 row, fin series 9). Under Coil Face Velocity column (800) read the air friction value = 0.38 in. wg.

Selection procedure (cont)



Electric heat selection procedure

I Determine electric heat requirements based on size of selected unit.

Given:

Air Quantity 3,000 cfm
Entering-Air Temperature 54 F
Leaving-Air Temperature 77 F
Maximum Air Velocity 650 fpm
Electric Service 460-v, 3-ph, 60-Hz
Unit Type Horizontal Draw-Thru

II Determine heating load.

$$\begin{aligned}\text{Heating Load} &= 1.1 \times \text{Cfm} \times \text{Air Temp Rise} \\ &= 1.1 \times 3,000 \times 23 \\ &= 75,900 \text{ Btuh (75.9 MBtuh)}\end{aligned}$$

III Verify unit size.

Size of the electric heating coil face area is usually predetermined by the selection of the air-handling unit and the cooling coil. However, the heater size must be checked to assure that the minimum face velocity is provided for the heater.

$$\begin{aligned}\text{Minimum Face Area} &= \frac{3,000}{650 \text{ Fpm}} \\ &= 4.6 \text{ sq ft}\end{aligned}$$

$$\begin{aligned}\text{Actual Face Velocity} &= \frac{3,000}{4.9 \text{ sq ft}} \quad (\text{Actual Coil Face Area}) \\ &= 615 \text{ Fpm}\end{aligned}$$

IV Determine kilowatt equivalent of heating load.

$$\begin{aligned}\text{kW Heating Load} &= \frac{75.9 \text{ MBtuh}}{3.413 \text{ MBtuh/kW}} \\ &= \frac{75.9}{3.413} \\ &= 22.2 \text{ kW}\end{aligned}$$

V Determine unit electric heater size.

Select the heater which has a kW rating closest to but greater than the required kW and is available at the required voltage.

VI Determine capacity of electric heater.

$$\begin{aligned}\text{Capacity} &= 23 \text{ kW} \times 3.413 \\ &= 78.5 \text{ MBtuh}\end{aligned}$$

VII Calculate air temperature rise.

$$\begin{aligned}\text{Air Temp Rise} &= \frac{78,500 \text{ Btuh}}{1.1 \times 3,000 \text{ Cfm}} \\ &= 23.8 \text{ F}\end{aligned}$$

VIII Calculate the actual leaving-air temperature.

$$\begin{aligned}\text{Leaving Air Temp} &= \text{Ent Air Temp} + \text{Air Temp Rise} \\ &= 54 + 23.8 \\ &= 77.8 \text{ F}\end{aligned}$$

IX Determine air friction loss of electric heating coil.

Enter Electric Heating Coil Air Friction table, page 19, and find (by interpolation) air friction loss of electric heater at 615 fpm to be 0.02 in. wg.

X Voltage variations.

Variations from the rated voltage of the electric heating coils can significantly affect the coil's rated output. The effects of voltage variation can be determined by the following formula.

$$\text{kW}_a = \text{kW}_r \times \left(\frac{V_a}{V_r} \right)^2$$

kW_a = Actual kW Output From Coil
 kW_r = Rated kW Output From Coil
 V_a = Actual Voltage at Coil
 V_r = Rated Voltage at Coil

Air-handling selection guide

1. Unit size = Coil face area (ft²) = design cfm/max face velocity
Example: 12,000 cfm/500 fpm = 24 → Size 25
2. Consider your system and choose the appropriate component sections.
3. Determine overall unit dimensions and weight. The height and width for any given unit size is the same for all component sections.
4. Finalize your selections using Carrier's latest version of the **AHUBuilder®** program. **AHUBuilder** is a comprehensive selection tool designed to help customers make the proper air handler choice quickly and efficiently.

Performance data



Air friction data

COOLING COIL AIR FRICTION (in. wg)

| ROWS | FINS | FACE VELOCITY (fpm) | | | | |
|------|------|---------------------|------|------|------|------|
| | | 300 | 400 | 500 | 600 | 700 |
| 4 | 8 | 0.15 | 0.25 | 0.37 | 0.51 | 0.66 |
| | 11 | 0.19 | 0.31 | 0.45 | 0.61 | 0.79 |
| | 14 | 0.23 | 0.36 | 0.52 | 0.70 | 0.90 |
| 6 | 8 | 0.23 | 0.38 | 0.55 | 0.76 | 1.00 |
| | 11 | 0.29 | 0.46 | 0.67 | 0.91 | 1.18 |
| | 14 | 0.34 | 0.55 | 0.79 | 1.06 | 1.36 |
| 8* | 8 | 0.30 | 0.50 | 0.74 | 1.02 | 1.33 |
| | 11 | 0.38 | 0.62 | 0.90 | 1.22 | 1.57 |
| | 14 | 0.46 | 0.73 | 1.05 | 1.41 | 1.81 |

*Not available for 39LA, LB, or LD units.

NOTE: All values are for dry coils.

HEATING COIL AIR FRICTION (in. wg)

| ROWS | FINS | FACE VELOCITY (fpm) | | | | | | | | |
|--------|------|---------------------|------|------|------|------|------|------|------|------|
| | | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 |
| 1 or 2 | 8 | 0.08 | 0.13 | 0.19 | 0.26 | 0.34 | 0.43 | 0.53 | 0.64 | 0.75 |
| | 11 | 0.09 | 0.15 | 0.22 | 0.30 | 0.39 | 0.50 | 0.61 | 0.72 | 0.85 |
| | 14 | 0.12 | 0.19 | 0.27 | 0.37 | 0.47 | 0.59 | 0.71 | 0.85 | 0.99 |

STEAM COIL AIR FRICTION (in. wg)

| ROW DEPTH | FINS | FACE VELOCITY (fpm) | | | | | | | | | |
|--------------|------|---------------------|------|------|------|------|------|------|------|------|------|
| | | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 |
| 1 | 6 | 0.03 | 0.05 | 0.07 | 0.10 | 0.13 | 0.16 | 0.20 | 0.25 | 0.29 | 0.34 |
| | 9 | 0.07 | 0.11 | 0.17 | 0.22 | 0.30 | 0.38 | 0.46 | 0.55 | 0.65 | 0.76 |
| | 12 | 0.12 | 0.18 | 0.27 | 0.37 | 0.47 | 0.58 | 0.72 | 0.85 | 1.01 | 1.15 |

MIXING BOX AIR FRICTION

| APPROACH VELOCITY* (fpm) | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 |
|--------------------------|-----|-----|-----|------|------|------|------|------|------|
| AIR FRICTION (in. wg) | .02 | .05 | .10 | .15 | .22 | .31 | .40 | .50 | .62 |

*Velocity through one mixing box damper (wide open).

ELECTRIC HEATING COIL AIR FRICTION

| FACE VELOCITY (fpm) | AIR FRICTION (in. wg) |
|------------------------|--------------------------|
| 300 | 0.01 |
| 350 | 0.01 |
| 400 | 0.01 |
| 450 | 0.01 |
| 500 | 0.02 |
| 550 | 0.02 |
| 600 | 0.02 |
| 650 | 0.03 |
| 700 | 0.03 |
| 750 | 0.03 |
| 800 | 0.04 |
| 850 | 0.04 |
| 900 | 0.04 |
| 950 | 0.05 |
| 1000 | 0.05 |
| 1050 | 0.06 |
| 1100 | 0.06 |
| 1150 | 0.07 |
| 1200 | 0.08 |
| 1250 | 0.08 |
| 1300 | 0.09 |
| 1350 | 0.09 |
| 1400 | 0.10 |
| 1450 | 0.11 |
| 1500 | 0.12 |

FILTER AIR FRICTION (in. wg)

| FILTER TYPE | VELOCITY (fpm) THROUGH FILTER | | | | | | | | |
|-------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 |
| ANGLE Initial | 0.02 | 0.03 | 0.05 | 0.05 | 0.06 | 0.07 | 0.08 | 0.11 | 0.12 |
| | 0.30 | 0.30 | 0.30 | 0.30 | 0.30 | 0.30 | 0.30 | 0.30 | 0.30 |
| FLAT (2 in.) Initial | 0.08 | 0.11 | 0.14 | 0.19 | 0.22 | 0.28 | 0.32 | 0.35 | 0.40 |
| | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 |
| FLAT (4 in.) Initial | 0.09 | 0.12 | 0.15 | 0.19 | 0.22 | 0.28 | 0.30 | 0.35 | 0.40 |
| | 0.90 | 0.90 | 0.90 | 0.90 | 0.90 | 0.90 | 0.90 | 0.90 | 0.90 |

NOTES:

1. Filters are field-supplied.
2. Do not exceed filter manufacturer's velocity limits when selecting filters.
3. Filters having cardboard-type frames are usually not suitable for use in high velocity (flat) sections.

Performance data (cont)



Steam heating coil performance

AIR TEMPERATURE CONSTANTS*

| STEAM PRESSURE (psig) | SATURATED TEMP (F) | LATENT HEAT (Btuh/lb) | ENTERING AIR TEMPERATURE (F) | | | | | | | | | | | | |
|-----------------------|--------------------|-----------------------|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | | | -20 | -10 | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 |
| 0 | 212.0 | 970.3 | 1.021 | 0.977 | 0.933 | 0.889 | 0.845 | 0.801 | 0.757 | 0.713 | 0.669 | 0.625 | 0.581 | 0.537 | 0.493 |
| 2 | 218.5 | 966.2 | 1.050 | 1.006 | 0.962 | 0.918 | 0.874 | 0.830 | 0.786 | 0.742 | 0.698 | 0.654 | 0.610 | 0.566 | 0.522 |
| 5 | 227.1 | 960.6 | 1.088 | 1.044 | 1.000 | 0.956 | 0.912 | 0.868 | 0.824 | 0.780 | 0.736 | 0.692 | 0.648 | 0.604 | 0.560 |
| 10 | 239.4 | 952.6 | 1.142 | 1.098 | 1.054 | 1.010 | 0.966 | 0.922 | 0.878 | 0.834 | 0.790 | 0.746 | 0.702 | 0.658 | 0.614 |
| 15 | 249.8 | 945.7 | 1.188 | 1.144 | 1.100 | 1.055 | 1.011 | 0.967 | 0.923 | 0.879 | 0.835 | 0.791 | 0.747 | 0.703 | 0.659 |
| 20 | 258.8 | 939.5 | 1.227 | 1.183 | 1.139 | 1.095 | 1.051 | 1.007 | 0.963 | 0.919 | 0.875 | 0.831 | 0.787 | 0.743 | 0.699 |
| 25 | 266.8 | 934.0 | 1.263 | 1.219 | 1.175 | 1.130 | 1.086 | 1.042 | 0.998 | 0.954 | 0.910 | 0.866 | 0.822 | 0.778 | 0.734 |
| 30 | 274.0 | 928.9 | 1.294 | 1.250 | 1.206 | 1.162 | 1.118 | 1.074 | 1.030 | 0.986 | 0.942 | 0.898 | 0.854 | 0.810 | 0.766 |
| 35 | 280.6 | 924.2 | 1.323 | 1.279 | 1.235 | 1.191 | 1.147 | 1.103 | 1.059 | 1.015 | 0.971 | 0.927 | 0.883 | 0.839 | 0.795 |
| 40 | 286.7 | 920.0 | 1.350 | 1.306 | 1.262 | 1.218 | 1.174 | 1.130 | 1.086 | 1.042 | 0.998 | 0.954 | 0.910 | 0.866 | 0.822 |
| 50 | 297.7 | 911.9 | 1.398 | 1.354 | 1.310 | 1.266 | 1.222 | 1.178 | 1.134 | 1.090 | 1.046 | 1.002 | 0.958 | 0.914 | 0.870 |
| 60 | 307.3 | 904.6 | 1.441 | 1.397 | 1.353 | 1.309 | 1.265 | 1.221 | 1.177 | 1.133 | 1.089 | 1.045 | 1.001 | 0.957 | 0.913 |
| 70 | 316.0 | 898.0 | 1.479 | 1.435 | 1.391 | 1.347 | 1.303 | 1.259 | 1.215 | 1.171 | 1.127 | 1.083 | 1.039 | 0.995 | 0.951 |
| 80 | 323.9 | 891.9 | 1.514 | 1.470 | 1.426 | 1.382 | 1.338 | 1.294 | 1.250 | 1.206 | 1.162 | 1.118 | 1.074 | 1.030 | 0.986 |
| 90 | 331.1 | 886.1 | 1.546 | 1.502 | 1.458 | 1.414 | 1.370 | 1.326 | 1.282 | 1.238 | 1.194 | 1.150 | 1.106 | 1.062 | 1.018 |
| 100 | 337.9 | 880.7 | 1.576 | 1.531 | 1.487 | 1.443 | 1.399 | 1.355 | 1.311 | 1.267 | 1.223 | 1.179 | 1.135 | 1.091 | 1.047 |
| 125 | 352.9 | 868.3 | 1.641 | 1.597 | 1.553 | 1.509 | 1.465 | 1.421 | 1.377 | 1.333 | 1.289 | 1.245 | 1.201 | 1.157 | 1.113 |
| 150 | 365.9 | 857.2 | 1.699 | 1.655 | 1.611 | 1.567 | 1.523 | 1.479 | 1.435 | 1.391 | 1.346 | 1.302 | 1.258 | 1.214 | 1.170 |
| 175 | 377.4 | 847.0 | 1.749 | 1.705 | 1.661 | 1.617 | 1.573 | 1.529 | 1.485 | 1.441 | 1.397 | 1.353 | 1.309 | 1.265 | 1.221 |

*Based on:

$$\frac{\text{Saturated Temp (F)} - t_{a1}}{227.1}$$

Used as an air temperature rise correction multiplier for rated air temperature rise (ATR). Actual coil capacity = coil capacity (tabular) x steam air temperature rise constant.

STEAM COIL RATINGS

| ENTERING AIR TEMP (F) | FINS PER IN. | HEATING COIL FACE VELOCITY (fpm std air) | | | | | | | | | | | | | |
|-----------------------|--------------|--|-------------|---------|-------------|---------|-------------|---------|-------------|---------|-------------|---------|-------------|---------|-------------|
| | | 400 | | 500 | | 600 | | 700 | | 800 | | 1000 | | 1200 | |
| | | Ldb (F) | MBtuh/sq ft | Ldb (F) | MBtuh/sq ft | Ldb (F) | MBtuh/sq ft | Ldb (F) | MBtuh/sq ft | Ldb (F) | MBtuh/sq ft | Ldb (F) | MBtuh/sq ft | Ldb (F) | MBtuh/sq ft |
| -20 | 6 | 51.2 | 30.9 | 42.5 | 34.0 | 36.8 | 37.1 | 31.9 | 39.5 | 28.2 | 41.9 | 22.5 | 45.2 | 19.0 | 50.9 |
| | 9 | 84.0 | 45.2 | 71.4 | 49.7 | 62.8 | 54.0 | 56.1 | 57.9 | 50.4 | 61.2 | 42.3 | 67.7 | 36.3 | 73.5 |
| | 12 | 109.5 | 56.3 | 95.1 | 62.6 | 85.8 | 69.0 | 76.9 | 73.7 | 71.2 | 79.3 | 60.3 | 87.3 | 52.2 | 94.1 |
| -10 | 6 | 58.3 | 29.7 | 50.0 | 32.6 | 44.5 | 35.6 | 39.8 | 37.9 | 36.2 | 40.2 | 30.8 | 44.3 | 27.5 | 48.9 |
| | 9 | 89.8 | 43.4 | 77.7 | 42.7 | 69.4 | 51.8 | 63.0 | 55.6 | 57.6 | 58.8 | 49.7 | 64.9 | 44.1 | 70.5 |
| | 12 | 114.2 | 54.0 | 100.5 | 60.1 | 91.5 | 66.2 | 82.9 | 70.7 | 77.5 | 76.1 | 67.1 | 83.8 | 59.2 | 90.3 |
| 0 | 6 | 65.4 | 28.4 | 57.5 | 31.2 | 52.2 | 34.1 | 47.7 | 36.3 | 44.3 | 38.5 | 39.1 | 42.5 | 35.9 | 46.8 |
| | 9 | 95.6 | 41.6 | 84.0 | 45.7 | 76.1 | 49.6 | 69.9 | 53.2 | 64.7 | 56.3 | 57.2 | 62.2 | 51.8 | 67.5 |
| | 12 | 119.0 | 51.7 | 105.8 | 57.5 | 97.2 | 63.4 | 89.0 | 67.7 | 83.8 | 72.9 | 73.8 | 80.2 | 66.3 | 86.5 |
| 10 | 6 | 72.5 | 27.2 | 64.9 | 29.9 | 59.9 | 32.6 | 55.6 | 34.7 | 52.3 | 36.8 | 47.3 | 40.6 | 44.3 | 44.7 |
| | 9 | 101.4 | 39.7 | 90.3 | 43.7 | 82.7 | 47.4 | 76.9 | 50.9 | 71.9 | 53.8 | 64.7 | 59.5 | 59.5 | 64.6 |
| | 12 | 123.8 | 49.5 | 111.2 | 55.0 | 102.9 | 60.6 | 95.1 | 64.8 | 90.1 | 69.7 | 80.6 | 76.7 | 73.4 | 82.7 |
| 15 | 6 | 76.1 | 26.6 | 68.7 | 29.2 | 63.8 | 31.8 | 59.5 | 33.9 | 56.4 | 36.0 | 51.5 | 39.7 | 48.5 | 43.7 |
| | 9 | 104.3 | 38.8 | 93.5 | 42.7 | 86.1 | 46.3 | 80.3 | 49.7 | 75.4 | 52.6 | 68.4 | 58.1 | 63.4 | 63.1 |
| | 12 | 126.1 | 48.3 | 113.8 | 53.7 | 105.8 | 59.2 | 98.1 | 63.3 | 93.3 | 68.1 | 83.9 | 74.9 | 76.9 | 80.8 |
| 20 | 6 | 79.6 | 25.9 | 72.4 | 28.5 | 67.6 | 31.1 | 63.5 | 33.1 | 60.4 | 35.1 | 55.6 | 38.7 | 52.7 | 42.7 |
| | 9 | 107.2 | 37.9 | 96.6 | 41.6 | 89.4 | 45.2 | 83.8 | 48.5 | 79.0 | 51.3 | 72.2 | 56.7 | 67.2 | 61.6 |
| | 12 | 128.5 | 47.2 | 116.5 | 52.5 | 108.6 | 57.8 | 101.2 | 61.8 | 96.4 | 66.5 | 87.3 | 73.2 | 80.5 | 78.9 |
| 25 | 6 | 83.2 | 25.3 | 76.1 | 27.8 | 71.5 | 30.3 | 67.4 | 32.3 | 64.4 | 34.3 | 59.8 | 37.8 | 56.9 | 41.7 |
| | 9 | 110.1 | 37.0 | 99.8 | 40.6 | 92.7 | 44.2 | 87.2 | 47.4 | 82.6 | 50.1 | 75.9 | 55.4 | 71.1 | 60.1 |
| | 12 | 130.9 | 46.0 | 119.2 | 51.2 | 111.5 | 56.4 | 104.2 | 60.3 | 99.6 | 64.9 | 90.7 | 71.4 | 84.0 | 77.0 |
| 30 | 6 | 86.8 | 24.7 | 79.9 | 27.1 | 75.3 | 29.6 | 71.4 | 31.5 | 68.4 | 33.4 | 63.9 | 36.9 | 61.1 | 40.6 |
| | 9 | 113.0 | 36.1 | 102.9 | 39.6 | 96.0 | 43.1 | 90.7 | 46.2 | 86.2 | 48.8 | 79.7 | 54.0 | 74.9 | 58.6 |
| | 12 | 133.3 | 44.9 | 121.8 | 49.9 | 114.4 | 55.0 | 107.3 | 58.8 | 102.7 | 63.2 | 94.1 | 69.6 | 87.6 | 75.1 |
| 40 | 6 | 93.9 | 23.4 | 87.3 | 25.7 | 83.0 | 28.1 | 79.3 | 29.9 | 76.5 | 31.7 | 72.2 | 35.0 | 69.6 | 38.6 |
| | 9 | 118.8 | 34.2 | 109.2 | 37.6 | 102.7 | 40.9 | 97.6 | 43.8 | 93.3 | 46.4 | 87.1 | 51.3 | 82.7 | 55.6 |
| | 12 | 138.0 | 42.6 | 127.2 | 47.4 | 120.1 | 52.2 | 113.3 | 55.8 | 109.0 | 60.0 | 100.8 | 66.1 | 94.6 | 71.3 |
| 50 | 6 | 101.0 | 22.2 | 94.8 | 24.4 | 90.7 | 26.6 | 87.2 | 28.3 | 84.5 | 30.0 | 80.5 | 33.1 | 78.0 | 36.5 |
| | 9 | 124.6 | 32.4 | 115.5 | 35.6 | 109.3 | 38.7 | 104.5 | 41.5 | 100.5 | 43.9 | 94.6 | 48.5 | 90.4 | 52.7 |
| | 12 | 142.8 | 40.3 | 132.5 | 44.9 | 125.8 | 49.4 | 119.4 | 52.8 | 115.3 | 56.8 | 107.6 | 62.6 | 101.7 | 67.5 |
| 60 | 6 | 108.1 | 20.9 | 102.3 | 23.0 | 98.4 | 25.1 | 95.1 | 26.7 | 92.6 | 28.3 | 88.7 | 31.2 | 86.4 | 34.4 |
| | 9 | 130.3 | 30.6 | 121.8 | 33.6 | 116.0 | 36.5 | 111.5 | 39.2 | 107.6 | 41.4 | 102.1 | 45.8 | 98.1 | 49.7 |
| | 12 | 147.6 | 38.1 | 137.9 | 42.3 | 131.5 | 45.6 | 125.5 | 49.8 | 121.7 | 53.6 | 114.3 | 59.0 | 108.8 | 63.6 |
| 70 | 6 | 115.2 | 19.7 | 109.7 | 21.6 | 106.1 | 23.6 | 103.0 | 25.1 | 100.6 | 26.6 | 97.0 | 29.4 | 94.8 | 32.4 |
| | 9 | 136.1 | 28.8 | 128.1 | 31.6 | 122.6 | 34.3 | 118.4 | 36.8 | 114.8 | 38.9 | 109.6 | 43.0 | 105.8 | 46.7 |
| | 12 | 152.3 | 35.8 | 143.2 | 39.8 | 137.2 | 43.9 | 131.6 | 46.9 | 128.0 | 50.4 | 121.1 | 55.5 | 115.9 | 59.8 |
| 80 | 6 | 122.4 | 18.4 | 117.2 | 20.2 | 113.8 | 22.1 | 110.9 | 23.5 | 108.7 | 24.9 | 105.3 | 27.5 | 103.2 | 30.3 |
| | 9 | 141.9 | 26.9 | 134.4 | 29.6 | 129.3 | 32.1 | 125.3 | 34.5 | 121.9 | 36.5 | 117.1 | 40.3 | 113.5 | 43.7 |
| | 12 | 157.1 | 33.5 | 148.5 | 37.3 | 143.0 | 41.1 | 137.7 | 43.9 | 134.3 | 47.2 | 127.8 | 52.0 | 123.0 | 56.0 |

LEGEND

Ldb — Leaving Air, Dry Bulb
MBtuh — Btuh in Thousands

2. Rating conditions are as follows:

Steam Pressure: 5.0 Psig
Saturated Steam Temp: 227.1 F
Latent Heat: 960.7 Btu/lb

NOTES:

1. Calculate condensate flow rate (W) — lb/hr for saturated steam applications as follows:

$$W = \frac{\text{rated MBtuh ft}^2 \times 1000 \times \text{tabulated coil face area (sq ft)}}{\text{rated latent heat of vaporization (Btuh/lb)}}$$



ELECTRIC HEATER DATA

| UNIT SIZE 39L | HEATER AREA (sq ft) | NO. OF CONTROL STEPS* | HEATER COIL kW | NOMINAL COIL FACE VELOCITY (fpm) | TEMP RISE (F) | 208/3/60 VOLTS | | | | 240/3/60 VOLTS | | | | 480/3/60 VOLTS | | | | 380/3/50 VOLTS | | | |
|---------------------|---------------------------|-----------------------------|----------------------|---|---------------------|----------------|------|--------------------|------|----------------|------|--------------------|------|----------------|------|--------------------|------|----------------|------|--------------------|------|
| | | | | | | Total FLA | MCA† | No. Sub- Ckt | MOCP | Total FLA | MCA† | No. Sub- Ckt | MOCP | Total FLA | MCA† | No. Sub- Ckt | MOCP | Total FLA | MCA† | No. Sub- Ckt | MOCP |
| 03 | 2.2 | 3 | 9 | 500 | 26 | 25 | 31 | 1 | 35 | 22 | 27 | 1 | 30 | 11 | 14 | 1 | 20 | 14 | 17 | 1 | 20 |
| | | | 15 | 500 | 44 | 42 | 52 | 1 | 60 | 36 | 45 | 1 | 50 | 18 | 23 | 1 | 25 | 23 | 29 | 1 | 30 |
| | | | 17.2 | 500 | 50 | 48 | 60 | 1 | 60 | 41 | 52 | 1 | 60 | 21 | 26 | 1 | 30 | 26 | 33 | 1 | 35 |
| 06 | 3.7 | 6 | 8 | 500 | 14 | 22 | 28 | 1 | 30 | 19 | 24 | 1 | 25 | 10 | 12 | 1 | 20 | 12 | 15 | 1 | 20 |
| | | | 10 | 500 | 17 | 28 | 35 | 1 | 35 | 24 | 30 | 1 | 35 | 12 | 15 | 1 | 20 | 15 | 19 | 1 | 20 |
| | | | 17 | 500 | 29 | 47 | 59 | 1 | 60 | 41 | 51 | 1 | 60 | 20 | 26 | 1 | 30 | 26 | 32 | 1 | 35 |
| | | | 19.9 | 500 | 34 | 55 | 69 | 2 | 70 | 48 | 60 | 1 | 60 | 24 | 30 | 1 | 30 | 30 | 38 | 1 | 40 |
| | | | 27 | 500 | 47 | 75 | 94 | 2 | 100 | 65 | 81 | 2 | 90 | 33 | 41 | 1 | 45 | 41 | 51 | 1 | 60 |
| | | | 29.8 | 500 | 51 | 83 | 104 | 2 | 110 | 72 | 90 | 2 | 90 | 36 | 45 | 1** | 45 | 45 | 57 | 1 | 60 |
| | | | 36 | 500 | 62 | 100 | 125 | 3†† | 150 | 87 | 108 | 2 | 110 | 43 | 54 | 1** | 60 | 55 | 68 | 2** | 70 |
| | | | 15 | 500 | 19 | 42 | 52 | 1 | 60 | 36 | 45 | 1 | 50 | 18 | 23 | 1 | 25 | 23 | 29 | 1 | 30 |
| 08 | 5.1 | 6 | 25 | 500 | 31 | 69 | 87 | 2 | 90 | 60 | 75 | 2 | 80 | 30 | 38 | 1 | 40 | 38 | 48 | 1 | 50 |
| | | | 35 | 500 | 44 | 97 | 122 | 3 | 125 | 84 | 105 | 2 | 110 | 42 | 53 | 1 | 60 | 53 | 67 | 2 | 70 |
| | | | 39.9 | 500 | 50 | 111 | 139 | 3 | 150 | 96 | 120 | 3 | 125 | 48 | 60 | 2 | 70 | 61 | 76 | 2 | 80 |
| | | | 43.2 | 500 | 54 | 120 | 150 | 3 | 175 | 104 | 130 | 3 | 150 | 52 | 65 | 2 | 70 | 66 | 82 | 2 | 90 |
| | | | 51 | 500 | 64 | 142 | 177 | 3 | 200 | 123 | 154 | 3 | 175 | 61 | 77 | 2 | 80 | 78 | 97 | 2 | 100 |
| | | | 15 | 500 | 15 | 42 | 52 | 1 | 60 | 36 | 45 | 1 | 50 | 18 | 23 | 1 | 25 | 23 | 29 | 1 | 30 |
| 10 | 6.2 | 6 | 25 | 500 | 26 | 69 | 87 | 2 | 90 | 60 | 75 | 2 | 80 | 30 | 38 | 1 | 40 | 38 | 48 | 1 | 50 |
| | | | 39.9 | 500 | 41 | 111 | 139 | 3 | 150 | 96 | 120 | 3 | 125 | 48 | 60 | 2 | 70 | 61 | 76 | 2 | 80 |
| | | | 47.3 | 500 | 49 | 131 | 164 | 3 | 175 | 114 | 142 | 3 | 150 | 57 | 71 | 2 | 80 | 72 | 90 | 2 | 90 |
| | | | 51.8 | 500 | 53 | 144 | 180 | 3 | 200 | 125 | 156 | 3 | 175 | 62 | 78 | 2 | 80 | 79 | 98 | 2 | 100 |
| | | | 59.8 | 500 | 62 | — | — | — | — | — | — | — | — | 72 | 90 | 2 | 100 | 91 | 114 | 2 | 125 |
| | | | 19.9 | 500 | 17 | 55 | 69 | 2 | 70 | 48 | 60 | 1 | 60 | 24 | 30 | 1 | 30 | 30 | 38 | 1 | 40 |
| 12 | 7.3 | 6 | 29.8 | 500 | 26 | 83 | 104 | 2 | 110 | 72 | 90 | 2 | 90 | 36 | 45 | 1 | 45 | 45 | 57 | 1 | 60 |
| | | | 39.9 | 500 | 35 | 111 | 139 | 3 | 150 | 96 | 120 | 3 | 125 | 48 | 60 | 2 | 70 | 61 | 76 | 2 | 80 |
| | | | 43 | 500 | 38 | 119 | 149 | 3 | 150 | 104 | 129 | 3 | 150 | 52 | 65 | 2 | 70 | 65 | 82 | 2 | 90 |
| | | | 51.8 | 500 | 45 | 144 | 180 | 3 | 200 | 125 | 156 | 3 | 175 | 62 | 78 | 2 | 80 | 79 | 98 | 2 | 100 |
| | | | 72 | 500 | 63 | — | — | — | — | — | — | — | — | 87 | 108 | 2 | 110 | 110 | 137 | 3†† | 150 |
| | | | 19.9 | 500 | 13 | 55 | 69 | 2 | 70 | 48 | 60 | 1 | 60 | 24 | 30 | 1 | 30 | 30 | 38 | 1 | 40 |
| 15 | 10.0 | 6 | 29.8 | 500 | 19 | 83 | 104 | 2 | 110 | 72 | 90 | 2 | 90 | 36 | 45 | 1 | 45 | 45 | 57 | 1 | 60 |
| | | | 39.9 | 500 | 25 | 111 | 139 | 3 | 150 | 96 | 120 | 3 | 125 | 48 | 60 | 2 | 70 | 61 | 76 | 2 | 80 |
| | | | 45 | 500 | 29 | 125 | 156 | 3 | 175 | 108 | 135 | 3 | 150 | 54 | 68 | 2 | 70 | 68 | 86 | 2 | 90 |
| | | | 51.8 | 500 | 33 | 144 | 180 | 3 | 200 | 125 | 156 | 3 | 175 | 62 | 78 | 2 | 80 | 79 | 98 | 2 | 100 |
| | | | 65 | 500 | 42 | — | — | — | — | — | — | — | — | 78 | 98 | 2 | 100 | 99 | 124 | 3 | 125 |
| | | | 86 | 500 | 55 | — | — | — | — | — | — | — | — | 104 | 129 | 3 | 150 | 131 | 164 | 3 | 175 |
| 18 | 11.74 | 6 | 19.9 | 500 | 11 | 55 | 69 | 2 | 70 | 48 | 60 | 1 | 60 | 24 | 30 | 1 | 30 | 30 | 38 | 1 | 40 |
| | | | 25.8 | 500 | 14 | 72 | 90 | 2 | 90 | 62 | 78 | 2 | 80 | 31 | 39 | 1 | 40 | 39 | 49 | 1 | 50 |
| | | | 35 | 500 | 19 | 97 | 122 | 3 | 125 | 84 | 105 | 2 | 110 | 42 | 53 | 1 | 60 | 53 | 67 | 2 | 70 |
| | | | 45 | 500 | 25 | 125 | 156 | 3 | 175 | 108 | 135 | 3 | 150 | 54 | 68 | 2 | 70 | 68 | 86 | 2 | 90 |
| | | | 51.8 | 500 | 28 | 144 | 180 | 3 | 200 | 125 | 156 | 3 | 175 | 62 | 78 | 2 | 80 | 79 | 98 | 2 | 100 |
| | | | 78 | 500 | 43 | — | — | — | — | — | — | — | — | 94 | 117 | 2 | 125 | 119 | 148 | 3 | 150 |
| 21 | 14.21 | 6 | 94 | 500 | 51 | — | — | — | — | — | — | — | — | 113 | 141 | 3 | 150 | 143 | 179 | 3 | 200 |
| | | | 19.9 | 500 | 9 | 55 | 69 | 2 | 70 | 48 | 60 | 1 | 60 | 24 | 30 | 1 | 30 | 30 | 38 | 1 | 40 |
| | | | 25.8 | 500 | 12 | 72 | 90 | 2 | 90 | 62 | 78 | 2 | 80 | 31 | 39 | 1 | 40 | 39 | 49 | 1 | 50 |
| | | | 35 | 500 | 16 | 97 | 122 | 3 | 125 | 84 | 105 | 2 | 110 | 42 | 53 | 1 | 60 | 53 | 67 | 2 | 70 |
| | | | 45 | 500 | 20 | 125 | 156 | 3 | 175 | 108 | 135 | 3 | 150 | 54 | 68 | 2 | 70 | 68 | 86 | 2 | 90 |
| | | | 51.8 | 500 | 23 | 144 | 180 | 3 | 200 | 125 | 156 | 3 | 175 | 62 | 78 | 2 | 80 | 79 | 98 | 2 | 100 |
| 25 | 17.79 | 6 | 79.8 | 500 | 36 | — | — | — | — | — | — | — | — | 96 | 120 | 3 | 125 | 121 | 152 | 3 | 175 |
| | | | 92 | 500 | 41 | — | — | — | — | — | — | — | — | 111 | 138 | 3 | 150 | 140 | 175 | 3 | 175 |
| | | | 116 | 500 | 52 | — | — | — | — | — | — | — | — | 140 | 175 | 3 | 175 | — | — | — | — |
| | | | 30 | 500 | 11 | 83 | 104 | 2 | 110 | 72 | 90 | 2 | 100 | 36 | 45 | 1 | 50 | 46 | 57 | 1 | 60 |
| | | | 39.9 | 500 | 14 | 111 | 139 | 3 | 150 | 96 | 120 | 3 | 125 | 48 | 60 | 2 | 70 | 61 | 76 | 2 | 80 |
| | | | 50 | 500 | 18 | 139 | 174 | 3 | 175 | 120 | 151 | 3 | 175 | 60 | 75 | 2 | 80 | 76 | 95 | 2 | 100 |
| | | | 65 | 500 | 23 | 181 | 226 | 4 | 250 | 157 | 196 | 4 | 200 | 78 | 98 | 2 | 100 | 99 | 124 | 3 | 125 |
| | | | 79.8 | 500 | 29 | 222 | 277 | 5 | 300 | 192 | 240 | 5 | 250 | 96 | 120 | 3 | 125 | 121 | 152 | 3 | 175 |
| | | | 96.5 | 500 | 35 | 268 | 335 | 6 | 350 | 232 | 291 | 5 | 300 | 116 | 145 | 3 | 150 | 147 | 183 | 4*** | 200 |
| | | | 110 | 500 | 39 | — | — | — | — | 265 | 331 | 6 | 350 | 132 | 166 | 3 | 175 | 167 | 209 | 4*** | 225 |
| | | | 145 | 500 | 52 | — | — | — | — | — | — | — | — | 175 | 218 | 4*** | 225 | 221 | 276 | 5††† | 300 |

LEGEND

- ARI — Air Conditioning and Refrigeration Institute
- FLA — Full Load Amps
- MCA — Minimum Circuit Amps
- MOCP — Maximum Overcurrent Protection
- NEC — National Electrical Code

*Standard control steps are listed under the Control Step heading. "Free" additional steps of control are optionally available when the number of subcircuits exceeds the standard number of control steps.

†MCA = 1.25 x FLA; for proper wire sizing, refer to Table 310-16 of the NEC.

**2 control steps in this voltage.

††3 control steps in this voltage.

***4 control steps in this voltage.

†††5 control steps in this voltage.

NOTES:

1. Subcircuits are internal heater circuits of 48 amps or less.
2. Electric heat performance is not within the scope of ARI standard 430 certification.
3. To avoid damage due to overheating, minimum face velocity cannot fall below 350 fpm.

Performance data (cont)

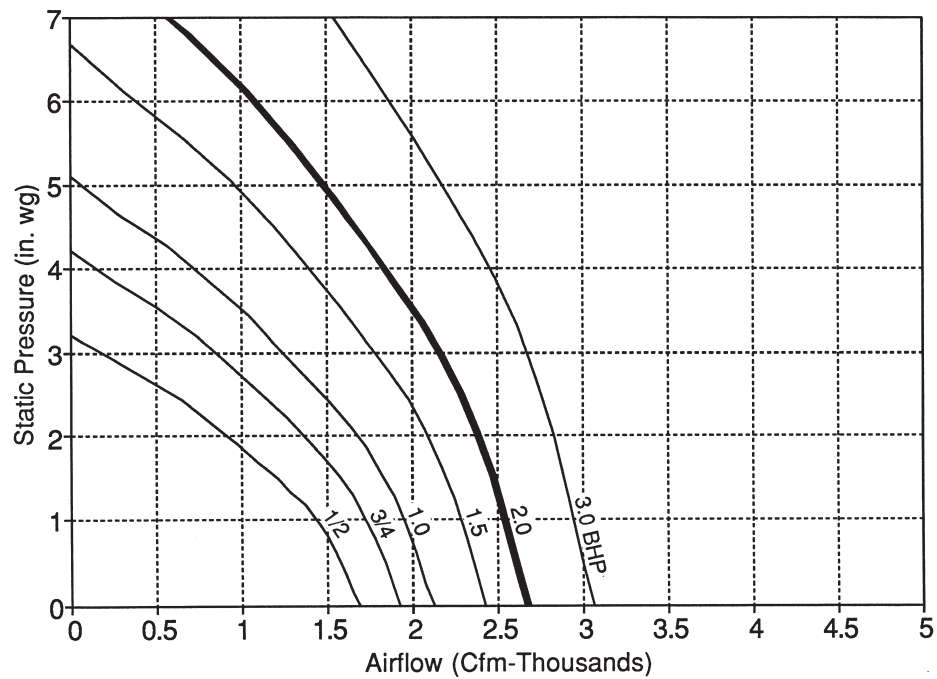


FAN CURVE CORRECTION FACTORS

| WIDE OPEN CFM (%) | MODEL: | 39LA | 39LB, LC, LG | | 39LD | | | 39LF WITH 2 COILS | | | 39LH AND 39LF WITH 1 COIL | | | IGV* | |
|----------------------------|--------|------|--------------|------|-----------------------|------------|------|-------------------|---------------------------|------|---------------------------|-----------------------|------|-------|-------|
| | SIZE: | ALL | 03-18 | 25 | 03, 06, 15, 18, 21 | 08, 10, 12 | 25 | 06 | 08, 10, 12, 15, 18, 21 | 25 | 03, 06, 10 | 08, 12, 15, 18, 21 | 25 | 03-18 | 21-25 |
| 100 | Rpm | 1.00 | .92 | .97 | .92 | .94 | .94 | .96 | .97 | .96 | .91 | .94 | .96 | 1.13 | .94 |
| | Bhp | 1.00 | .91 | .92 | .91 | .98 | 1.10 | .99 | 1.02 | 1.05 | .91 | 1.00 | 1.05 | 1.45 | .97 |
| 90 | Rpm | 1.00 | .95 | .97 | .92 | .96 | .94 | .96 | 1.00 | .94 | .91 | .94 | .94 | 1.11 | .94 |
| | Bhp | 1.00 | .95 | .92 | .91 | 1.00 | 1.08 | .99 | 1.08 | 1.02 | .91 | 1.00 | 1.02 | 1.37 | .97 |
| 80 | Rpm | 1.00 | .96 | .99 | .92 | .96 | .94 | .96 | 1.00 | .94 | .91 | .93 | .94 | 1.10 | .95 |
| | Bhp | 1.00 | .95 | .95 | .92 | 1.00 | 1.05 | .97 | 1.07 | 1.02 | .91 | 1.00 | 1.02 | 1.21 | .98 |
| 70 | Rpm | 1.00 | .96 | .99 | .93 | .96 | .94 | .95 | .99 | .94 | .91 | .93 | .94 | 1.08 | .95 |
| | Bhp | 1.00 | .97 | .96 | .93 | 1.00 | 1.02 | .96 | 1.05 | 1.02 | .91 | 1.00 | 1.02 | 1.17 | .99 |
| 60 | Rpm | 1.00 | .97 | 1.00 | .94 | .96 | .94 | .95 | .98 | .95 | .93 | .93 | .95 | 1.06 | .96 |
| | Bhp | 1.00 | .98 | 1.00 | .94 | 1.00 | 1.00 | .96 | 1.03 | 1.02 | .93 | 1.00 | 1.02 | 1.14 | .99 |
| 50 | Rpm | 1.00 | .98 | 1.00 | .95 | .96 | .94 | .96 | .98 | .95 | .95 | .94 | .95 | 1.03 | .96 |
| | Bhp | 1.00 | .98 | 1.00 | .95 | 1.03 | 1.00 | .96 | 1.04 | 1.00 | .96 | 1.00 | 1.00 | 1.10 | 1.00 |
| 40 | Rpm | 1.00 | .99 | 1.00 | .97 | .97 | .96 | .97 | .97 | .95 | .98 | .94 | .95 | 1.02 | .96 |
| | Bhp | 1.00 | .98 | 1.00 | .97 | 1.04 | 1.00 | .97 | 1.04 | .98 | 1.00 | 1.00 | .98 | 1.08 | 1.00 |
| 30 | Rpm | 1.00 | .99 | 1.00 | .98 | .97 | .98 | .98 | .98 | .96 | .99 | .96 | .96 | 1.01 | .98 |
| | Bhp | 1.00 | .98 | 1.00 | .98 | 1.04 | 1.00 | .97 | 1.04 | .97 | 1.00 | 1.00 | .97 | 1.05 | 1.00 |
| 20 | Rpm | 1.00 | .99 | 1.00 | .99 | .99 | .99 | 1.00 | .98 | .96 | 1.00 | .97 | .96 | 1.01 | .98 |
| | Bhp | 1.00 | .99 | 1.00 | .99 | 1.04 | 1.00 | 1.00 | 1.04 | .97 | 1.00 | 1.00 | .97 | 1.02 | 1.00 |
| 10 | Rpm | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | .99 | 1.00 | 1.00 | .98 | 1.00 | 1.00 | .98 | 1.00 | .98 |
| | Bhp | 1.00 | 1.00 | 1.00 | 1.00 | 1.02 | 1.00 | 1.00 | 1.02 | .97 | 1.00 | 1.00 | .97 | 1.01 | 1.00 |
| 0 | Rpm | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| | Bhp | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |

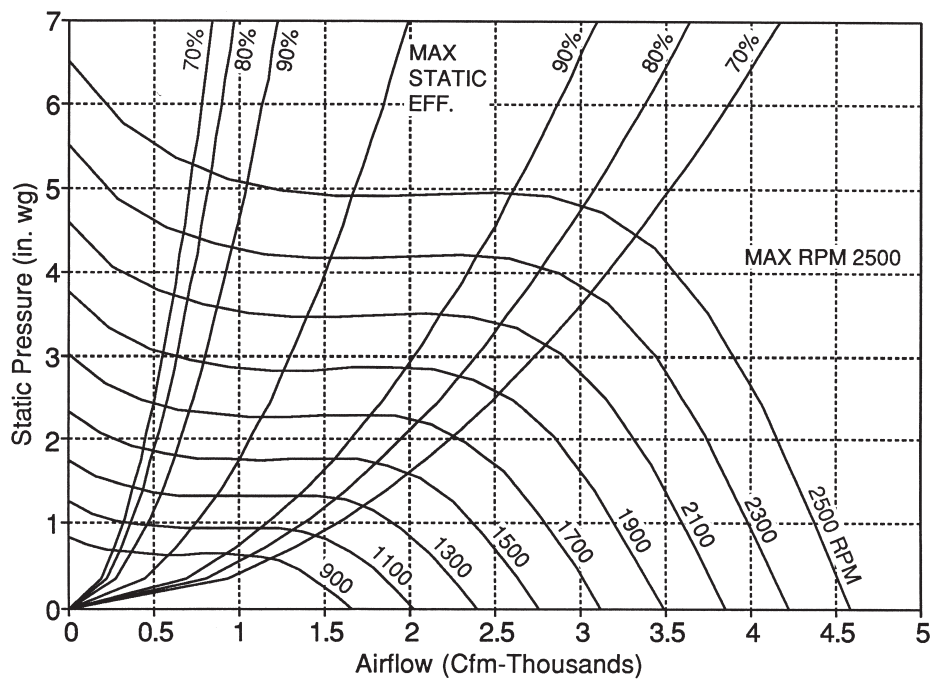
*Additional multipliers for units with IGVs (inlet guide vanes).

BRAKE HORSEPOWER



BHP = Brake Horsepower
— = Maximum Bhp
EFF. = Efficiency

SPEED (RPM)

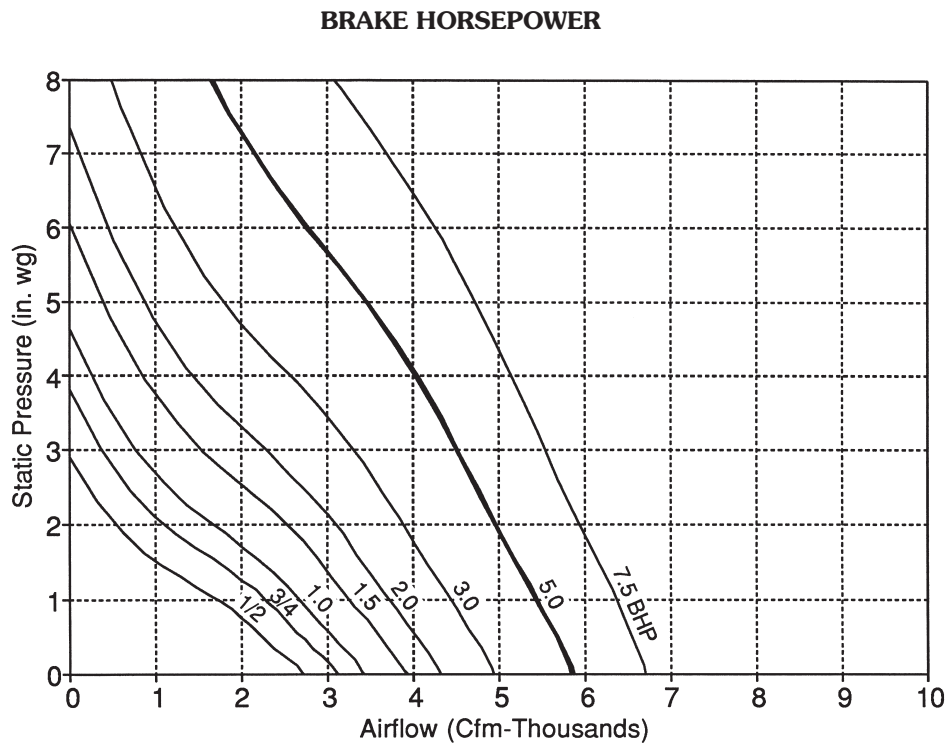


Job Name _____ Mark for _____ Date _____
 Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

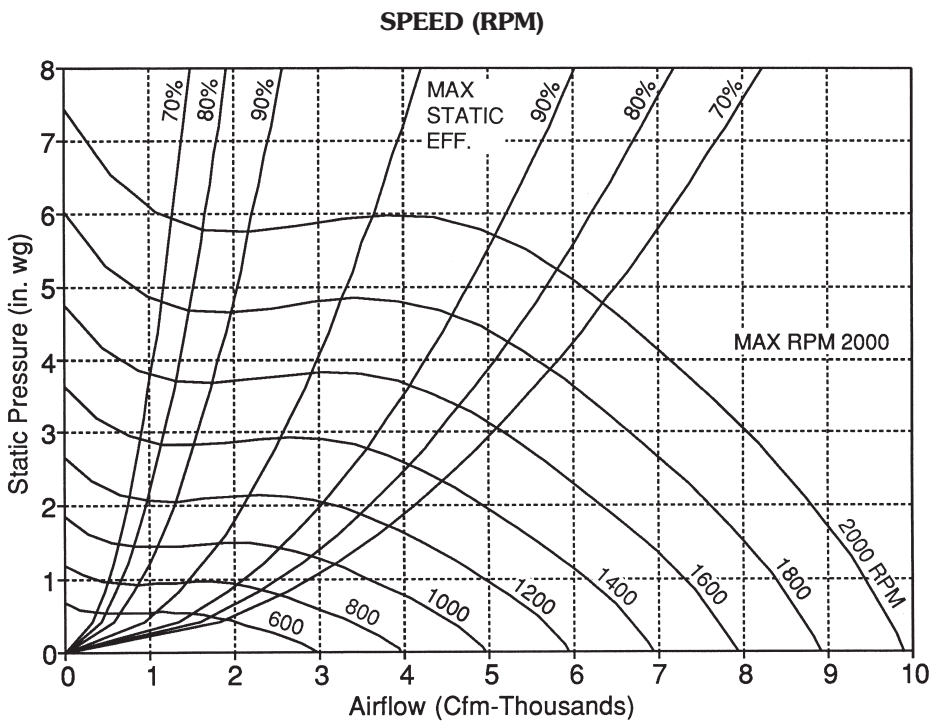
Performance data (cont)



39LA06

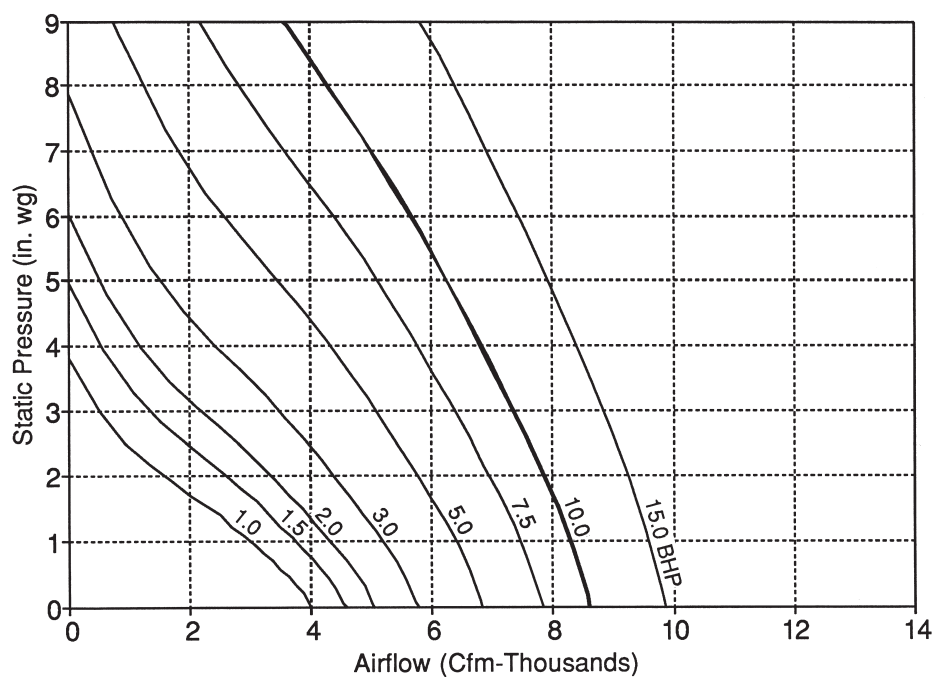


BHP = Brake Horsepower
— = Maximum Bhp
EFF. = Efficiency



Job Name _____ Mark for _____ Date _____
Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

BRAKE HORSEPOWER

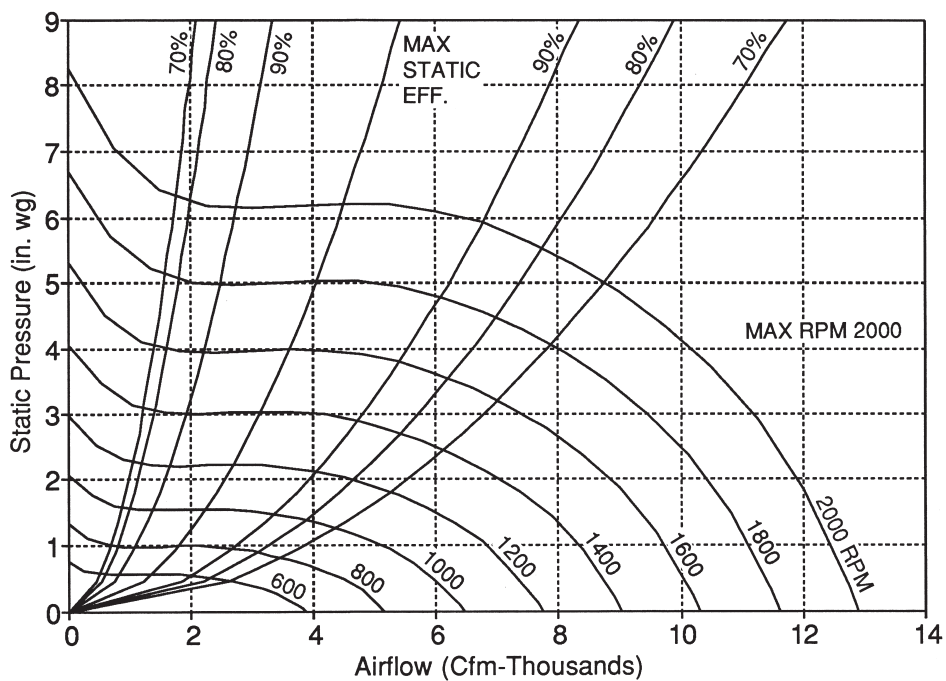


BHP = Brake Horsepower

— = Maximum Bhp

EFF. = Efficiency

SPEED (RPM)



Job Name _____ Mark for _____ Date _____

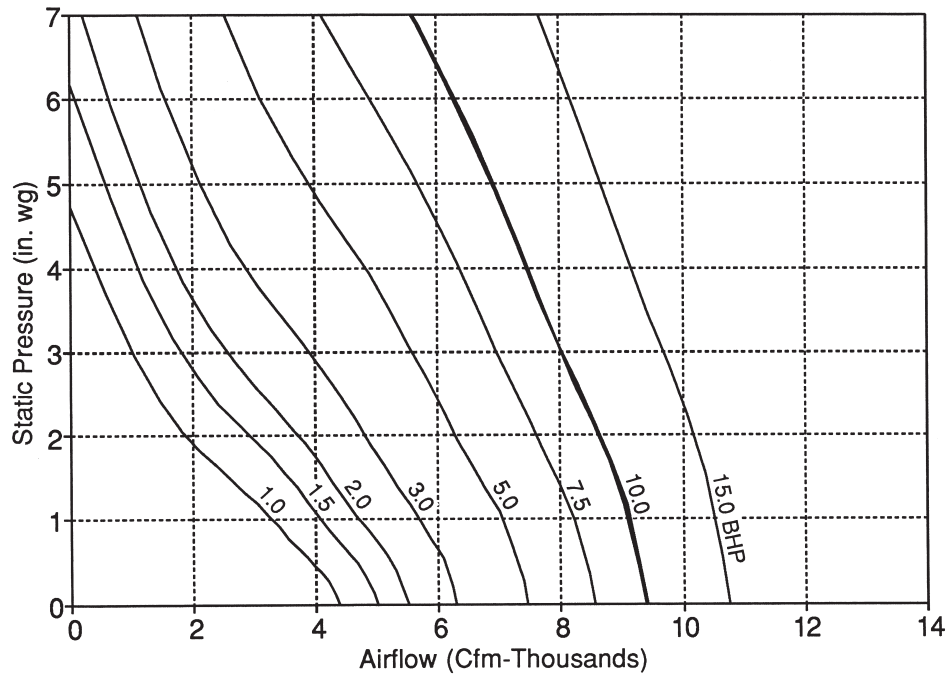
Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

Performance data (cont)



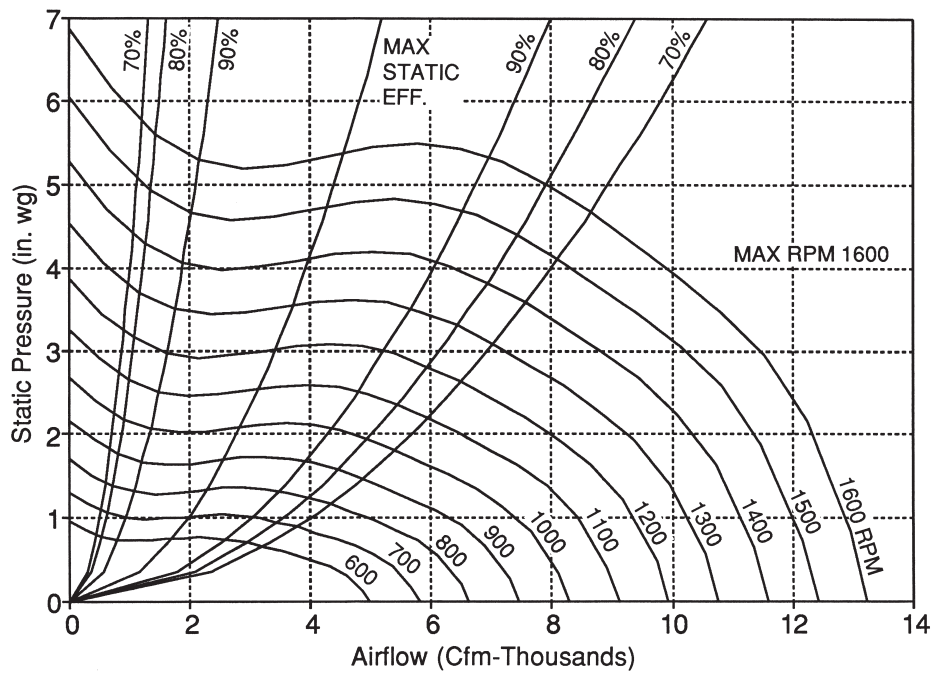
39LA10

BRAKE HORSEPOWER



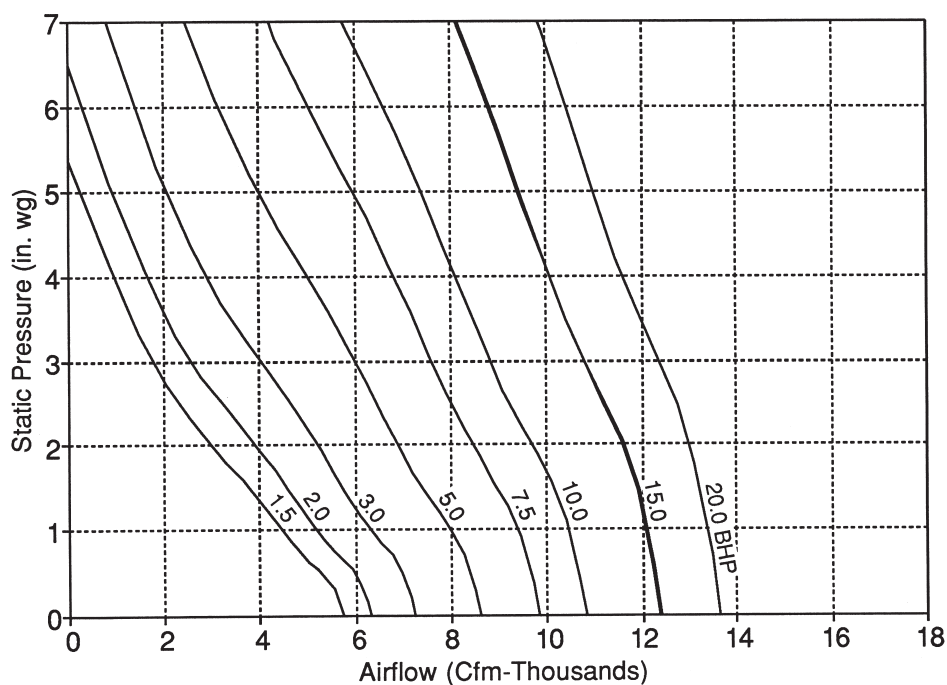
BHP = Brake Horsepower
 — = Maximum Bhp
 EFF. = Efficiency

SPEED (RPM)



Job Name _____ Mark for _____ Date _____
 Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

BRAKE HORSEPOWER

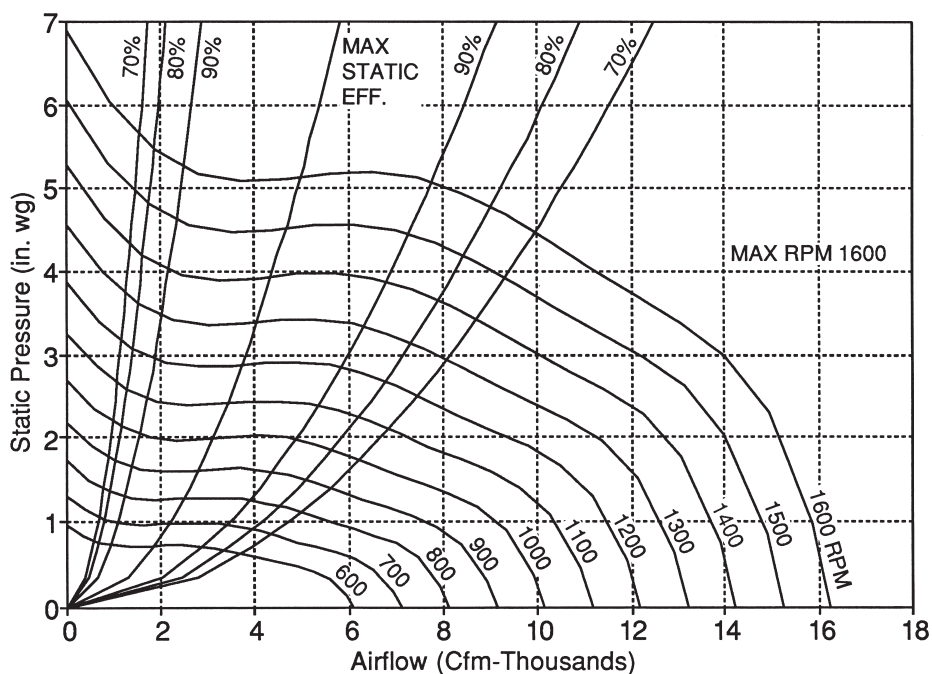


BHP = Brake Horsepower

— = Maximum Bhp

EFF. = Efficiency

SPEED (RPM)



Job Name _____ Mark for _____ Date _____

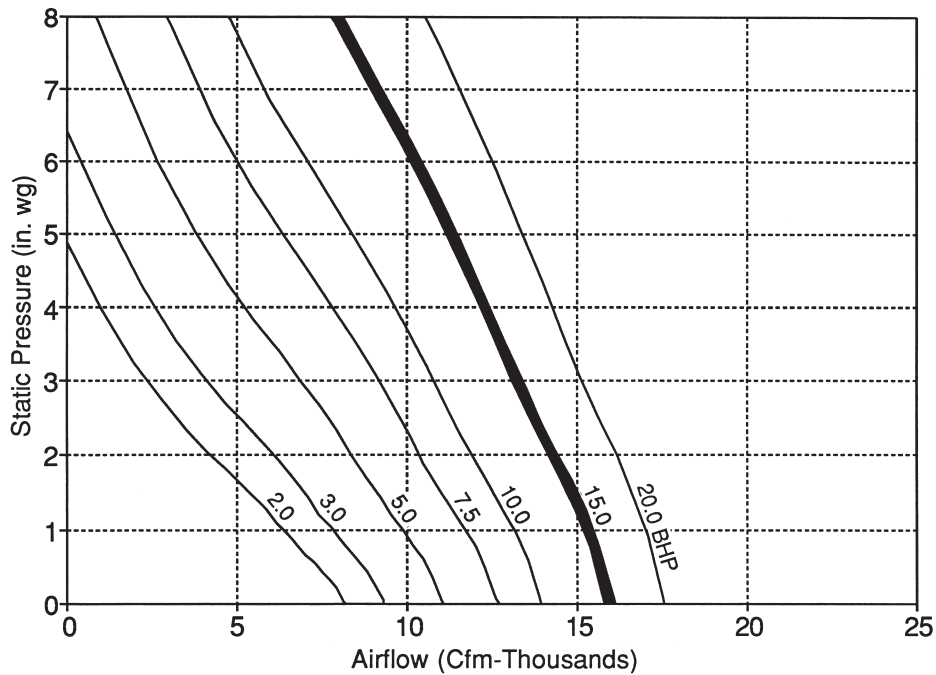
Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

Performance data (cont)



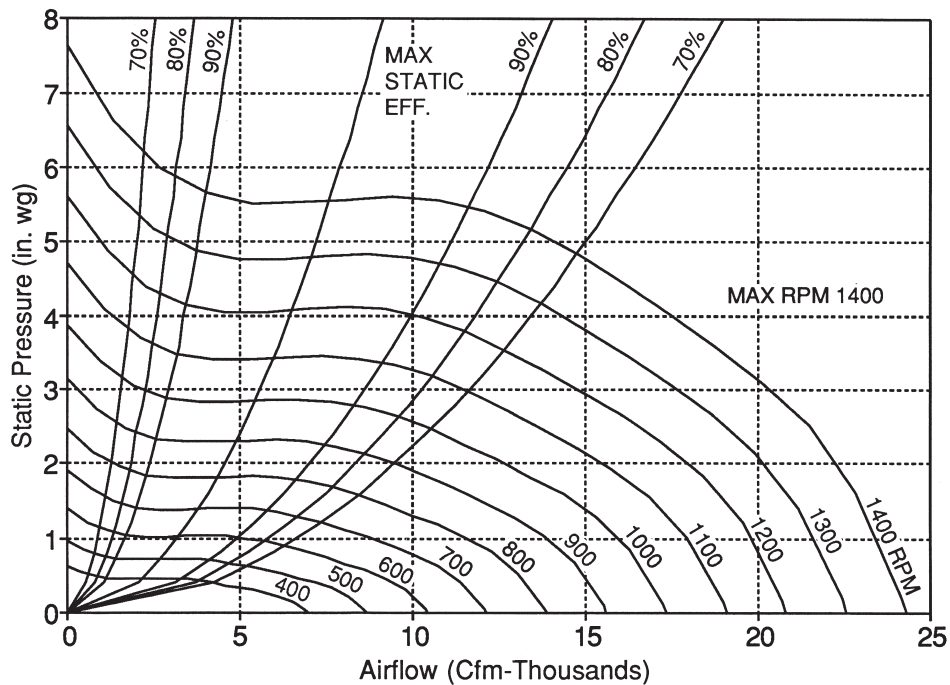
39LA15

BRAKE HORSEPOWER



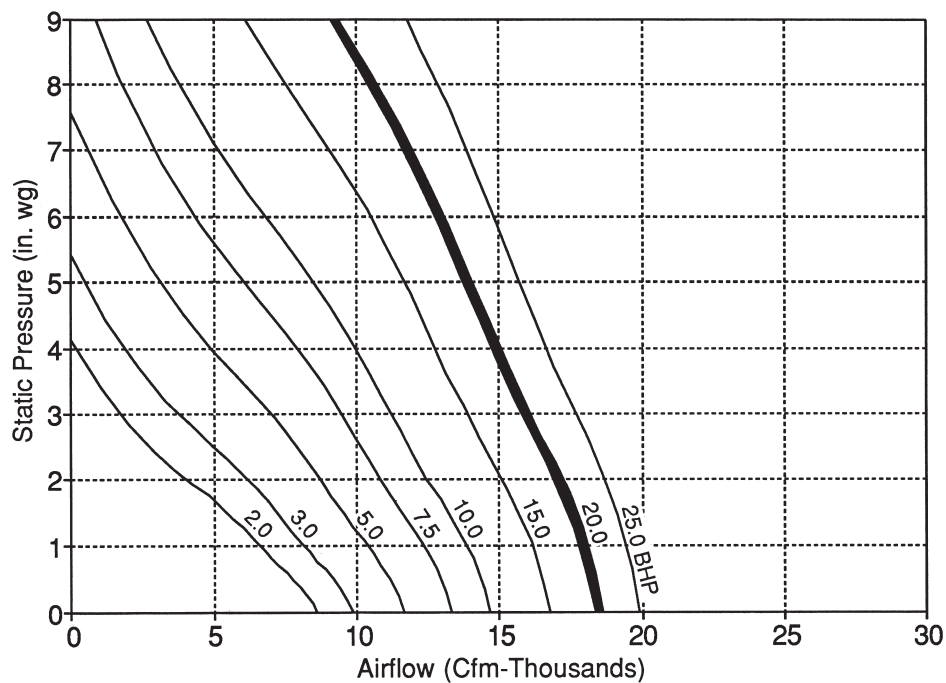
BHP = Brake Horsepower
— = Maximum Bhp
EFF. = Efficiency

SPEED (RPM)



Job Name _____ Mark for _____ Date _____
 Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

BRAKE HORSEPOWER

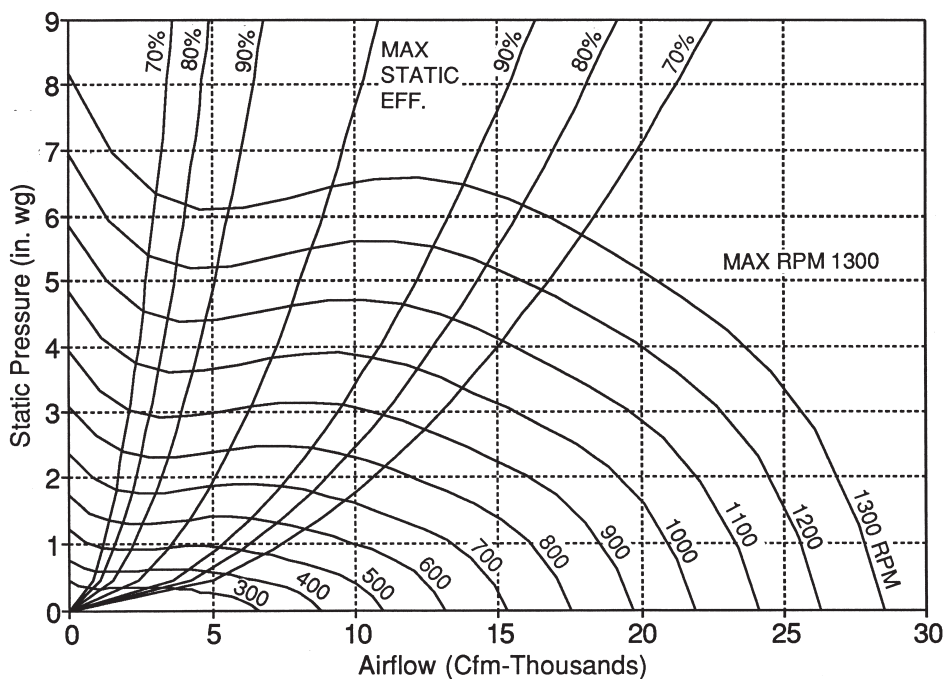


BHP = Brake Horsepower

 = Maximum Bhp

EFF. = Efficiency

SPEED (RPM)



Job Name _____ Mark for _____ Date _____

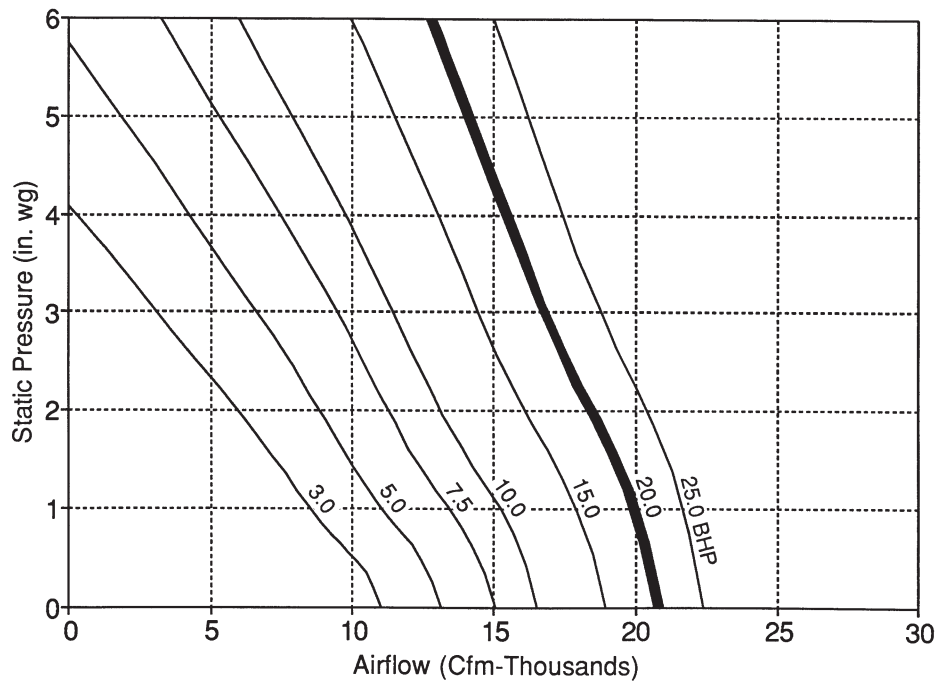
Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

Performance data (cont)



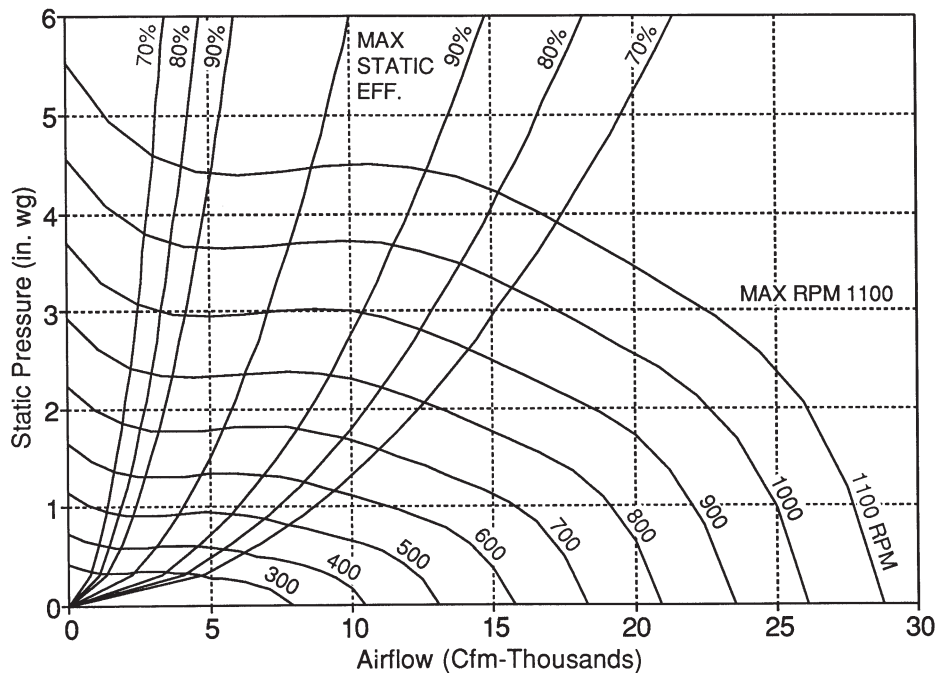
39LA21

BRAKE HORSEPOWER



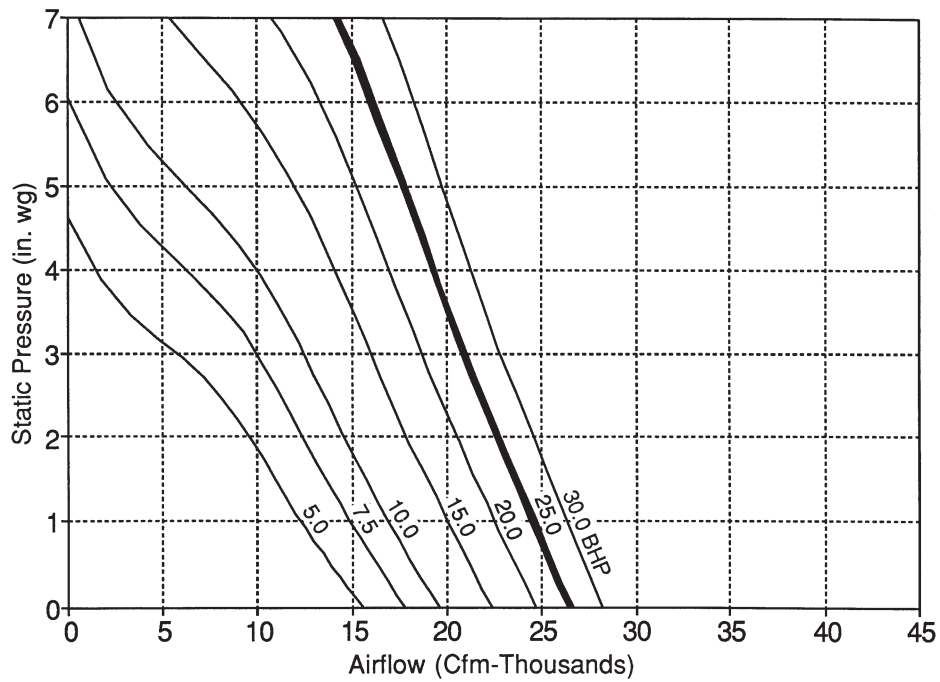
BHP = Brake Horsepower
— = Maximum Bhp
EFF. = Efficiency

SPEED (RPM)



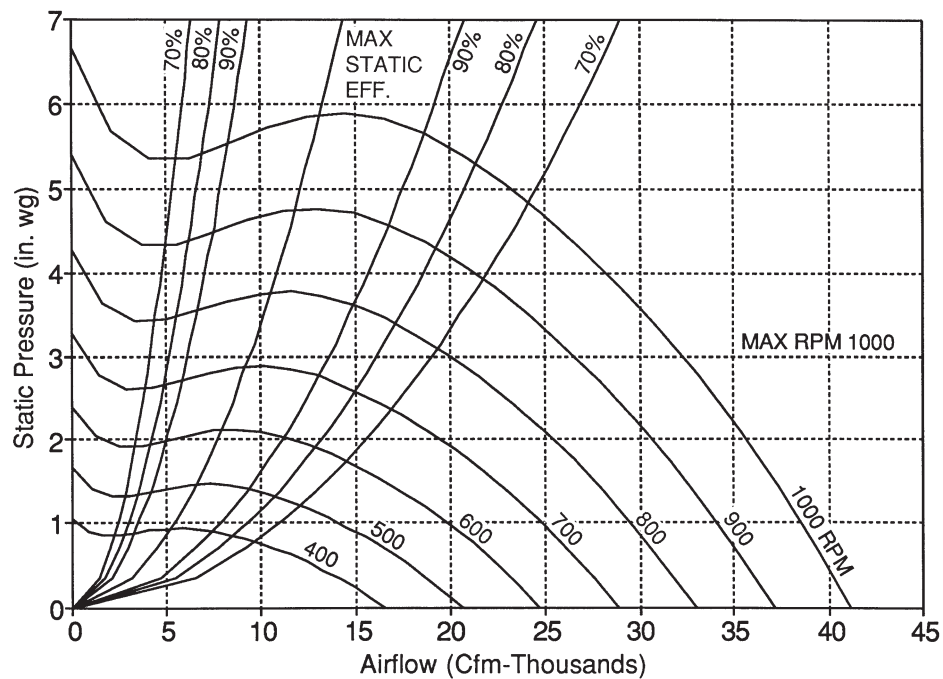
Job Name _____ Mark for _____ Date _____
 Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

BRAKE HORSEPOWER



BHP = Brake Horsepower
— = Maximum Bhp
EFF. = Efficiency

SPEED (RPM)



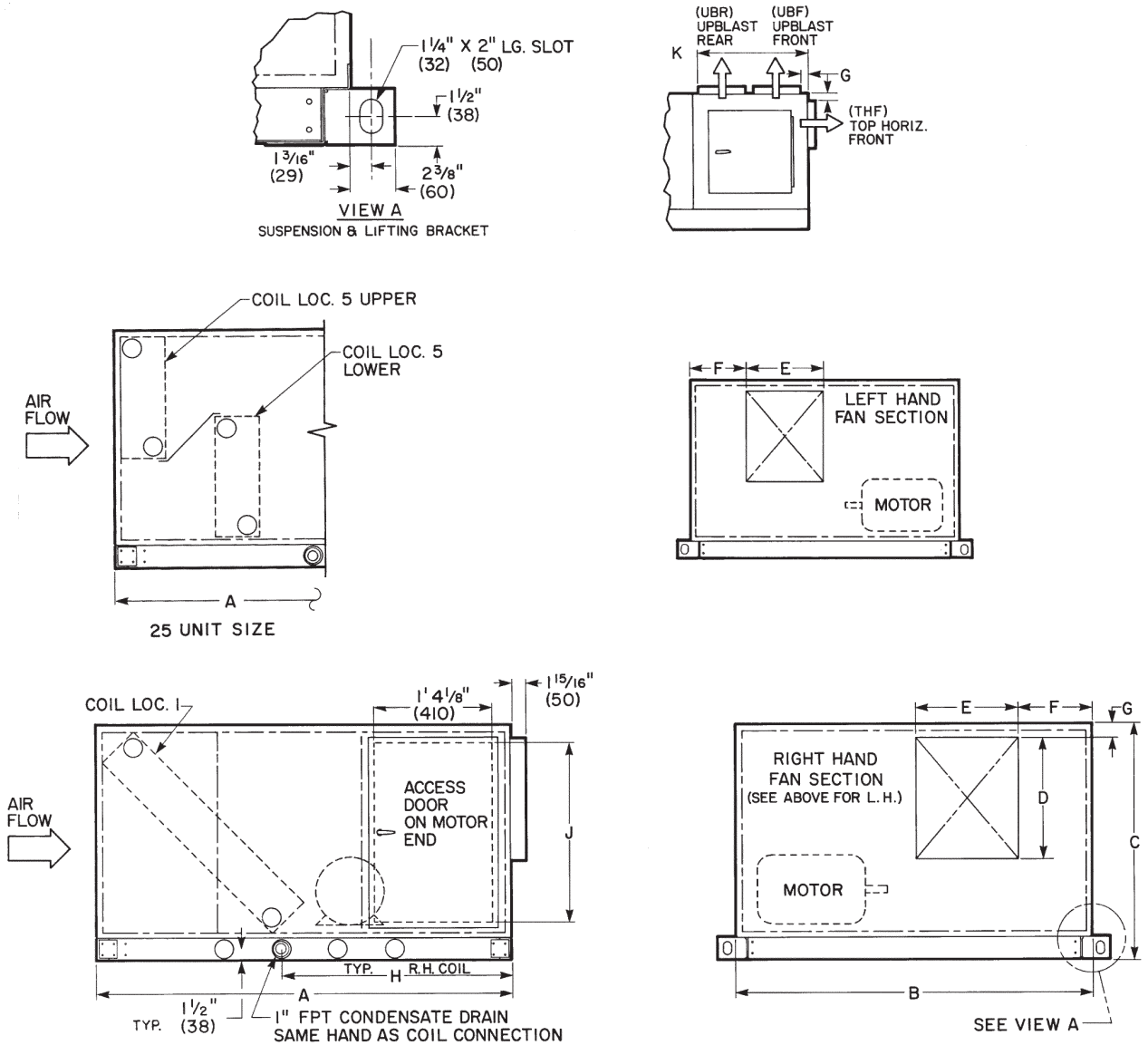
Job Name _____ Mark for _____ Date _____
 Cfm _____ Total Static Pressure _____ Bhp _____ Motor Hp _____

Physical data



Dimensions

39LA UNIT



LEGEND

L.H. — Left Hand
R.H. — Right Hand

NOTES:

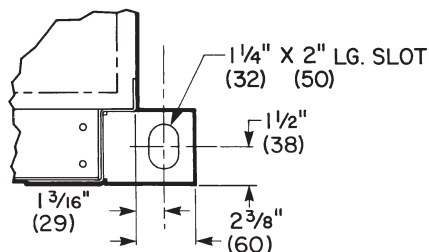
1. Hand is determined by the location of the fan drive and/or coil connection when viewed while facing the direction toward which air is flowing.
2. Dimensions in () are in millimeters.

DIMENSIONS (ft.-in.)

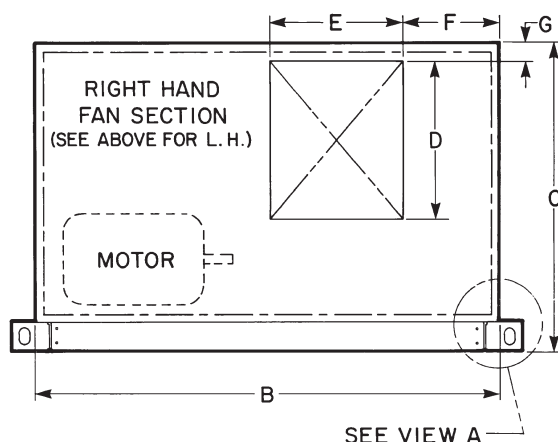
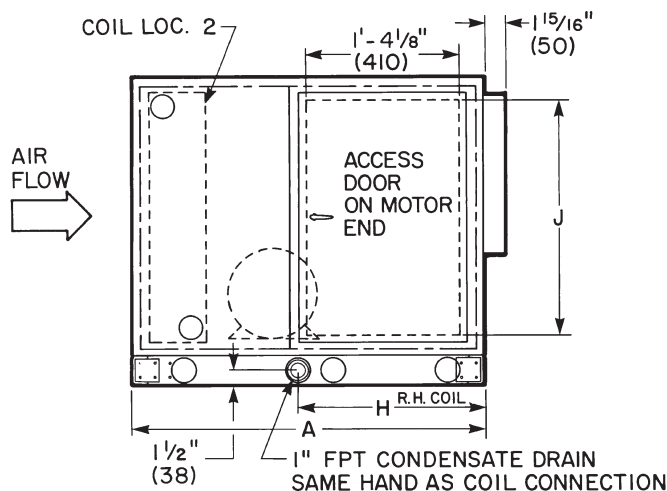
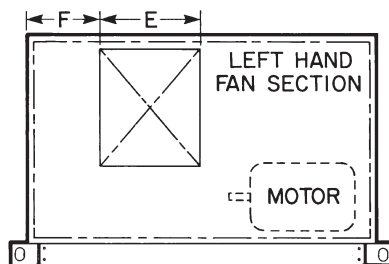
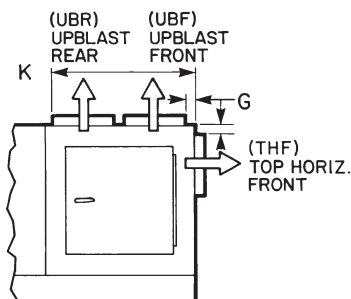
| UNIT 39LA | A | B | C | D | E | F | G | H | J | K |
|--------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|------------------------------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------------------|
| 03 | 3-4 ¹⁵ / ₁₆ | 3-1 ⁷ / ₈ | 2-0 ¹ / ₄ | 1-2 ³ / ₁₆ | 0- 9 ³ / ₈ | 0- 7 ⁹ / ₁₆ | 0-1 ³ / ₄ | 1-11 ¹ / ₂ | 1-4 ³ / ₄ | 1- 7 ¹ / ₂ |
| 06 | 4-0 ¹³ / ₁₆ | 3-9 ³ / ₄ | 2-4 ³ / ₁₆ | 1-3 ¹³ / ₁₆ | 1- 0 ⁵ / ₁₆ | 1-10 | 0-1 ³ / ₄ | 2- 3 ⁷ / ₁₆ | 1-8 ¹¹ / ₁₆ | 1-11 ¹ / ₂ |
| 08 | 4-8 ¹¹ / ₁₆ | 4-1 ¹¹ / ₁₆ | 2-8 ¹ / ₈ | 1-4 ¹ / ₂ | 1- 2 | 0-10 ¹ / ₄ | 0-1 ³ / ₄ | 2- 7 ³ / ₈ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 10 | 4-8 ¹¹ / ₁₆ | 4-9 ⁹ / ₁₆ | 2-8 ¹ / ₈ | 1-8 ¹ / ₂ | 1- 2 ⁹ / ₁₆ | 1- 1 ³ / ₄ | 0-1 ³ / ₄ | 2- 7 ³ / ₈ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 12 | 4-8 ¹¹ / ₁₆ | 5-5 ¹ / ₁₆ | 2-8 ¹ / ₈ | 1-5 ³ / ₄ | 1- 6 ¹ / ₂ | 1- 2 | 0-1 ³ / ₄ | 2- 7 ³ / ₈ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 15 | 6-0 ⁷ / ₁₆ | 5-5 ¹ / ₁₆ | 3-4 | 2-0 ¹ / ₂ | 1- 6 ¹⁵ / ₁₆ | 1- 3 ³ / ₈ | 0-2 ¹ / ₄ | 3- 3 ¹ / ₄ | 2-8 ¹ / ₂ | 2-10 ¹³ / ₁₆ |
| 18 | 6-8 ⁵ / ₁₆ | 5-5 ¹ / ₁₆ | 3-7 ¹⁵ / ₁₆ | 2-5 ⁵ / ₈ | 1- 6 ³ / ₈ | 1- 3 ⁵ / ₈ | 0-2 ¹ / ₄ | 3- 7 ³ / ₁₆ | 3-0 ⁷ / ₁₆ | 3- 2 ³ / ₄ |
| 21 | 6-8 ⁵ / ₁₆ | 6-5 ¹ / ₄ | 3-7 ¹⁵ / ₁₆ | 2-5 ⁵ / ₈ | 1-10 ⁵ / ₈ | 1- 6 ⁵ / ₈ | 0-2 ¹ / ₄ | 3- 7 ³ / ₁₆ | 3-0 ⁷ / ₁₆ | 3- 2 ³ / ₄ |
| 25 | 6-4 ³ / ₈ | 6-5 ¹ / ₄ | 4-3 ¹³ / ₁₆ | 3-0 ¹ / ₂ | 1- 9 ³ / ₈ | 1- 6 ¹³ / ₁₆ | 0-2 ³ / ₄ | 3- 7 ³ / ₁₆ | 3-8 ⁵ / ₁₆ | 3-10 ¹ / ₁₆ |

Dimensions (cont)

39LB UNIT



VIEW A
SUSPENSION & LIFTING BRACKET



LEGEND

L.H. — Left Hand
R.H. — Right Hand

NOTES:

1. Hand is determined by the location of the fan drive and/or coil connection when viewed while facing the direction toward which air is flowing.
2. Dimensions in () are in millimeters.

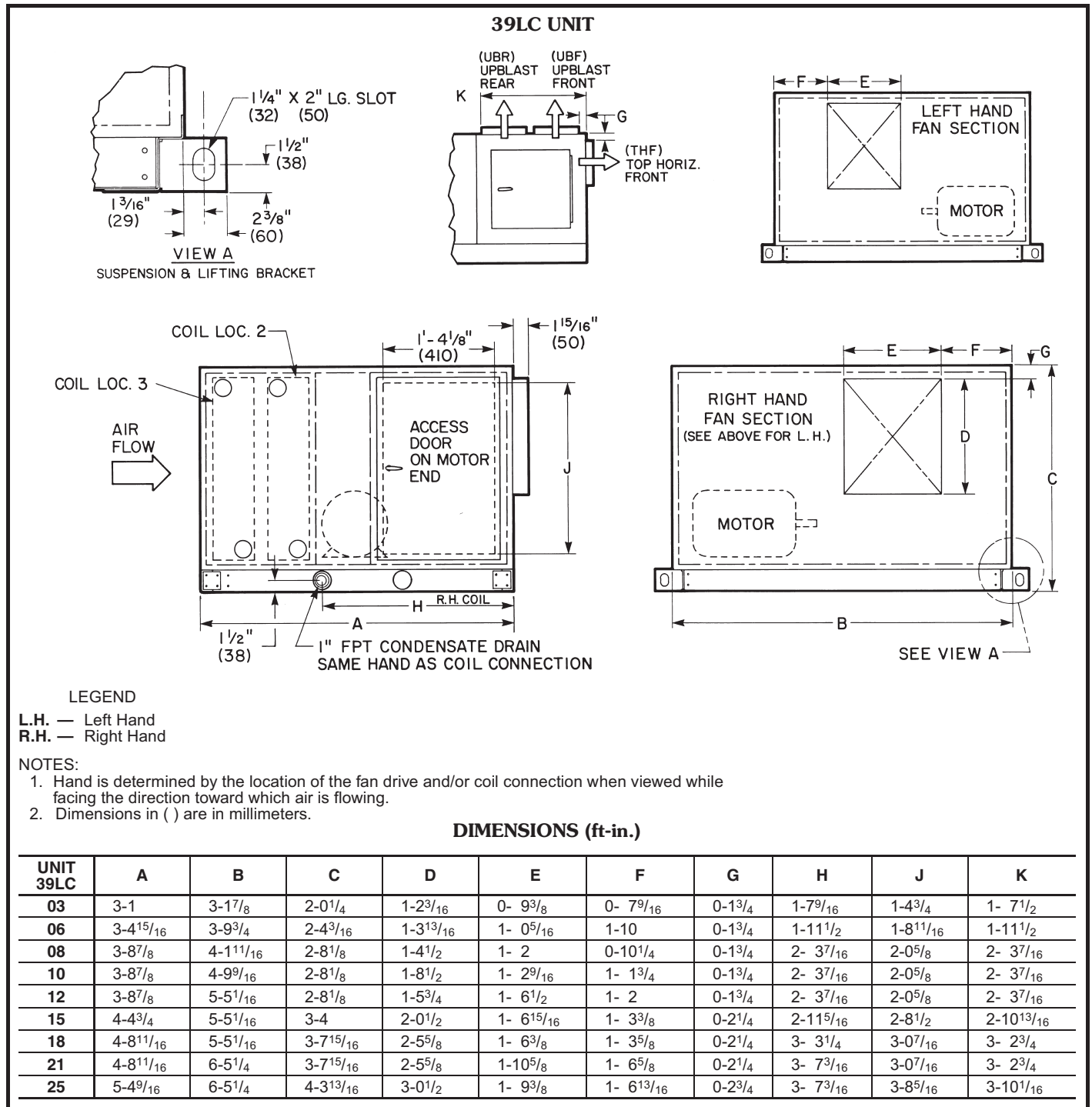
DIMENSIONS (ft-in.)

| UNIT 39LB | A | B | C | D | E | F | G | H | J | K |
|--------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|------------------------------------|---------------------------------|------------------------------------|-----------------------------------|------------------------------------|
| 03 | 2-5 ¹ / ₈ | 3-17 ⁷ / ₈ | 2-0 ¹ / ₄ | 1-2 ³ / ₁₆ | 0- 9 ³ / ₈ | 0- 7 ⁹ / ₁₆ | 0-1 ³ / ₄ | 1-11 ¹¹ / ₁₆ | 1-4 ³ / ₄ | 1- 7 ¹ / ₂ |
| 06 | 2-9 ¹ / ₁₆ | 3-9 ³ / ₄ | 2-4 ³ / ₁₆ | 1-3 ¹³ / ₁₆ | 1- 0 ⁵ / ₁₆ | 1-10 | 0-1 ³ / ₄ | 1- 3 ³ / ₄ | 1-8 ¹¹ / ₁₆ | 1-11 ¹ / ₂ |
| 08 | 3-1 | 4-1 ¹¹ / ₁₆ | 2-8 ¹ / ₈ | 1-4 ¹ / ₂ | 1- 2 | 0-10 ¹ / ₄ | 0-1 ³ / ₄ | 1- 7 ⁹ / ₁₆ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 10 | 3-1 | 4-9 ⁹ / ₁₆ | 2-8 ¹ / ₈ | 1-8 ¹ / ₂ | 1- 2 ⁹ / ₁₆ | 1- 1 ³ / ₄ | 0-1 ³ / ₄ | 1- 7 ⁹ / ₁₆ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 12 | 3-1 | 5-5 ¹ / ₁₆ | 2-8 ¹ / ₈ | 1-5 ³ / ₄ | 1- 6 ¹ / ₂ | 1- 2 | 0-1 ³ / ₄ | 1- 7 ⁹ / ₁₆ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 15 | 3-8 ⁷ / ₈ | 5-5 ¹ / ₁₆ | 3-4 | 2-0 ¹ / ₂ | 1- 6 ¹⁵ / ₁₆ | 1- 3 ³ / ₈ | 0-2 ¹ / ₄ | 2- 3 ⁷ / ₁₆ | 2-8 ¹ / ₂ | 2-10 ¹³ / ₁₆ |
| 18 | 4-0 ¹³ / ₁₆ | 5-5 ¹ / ₁₆ | 3-7 ¹⁵ / ₁₆ | 2-5 ⁵ / ₈ | 1- 6 ³ / ₈ | 1- 3 ⁵ / ₈ | 0-2 ¹ / ₄ | 2- 7 ³ / ₈ | 3-0 ⁷ / ₁₆ | 3- 2 ³ / ₄ |
| 21 | 4-0 ¹³ / ₁₆ | 6-5 ¹ / ₄ | 3-7 ¹⁵ / ₁₆ | 2-5 ⁵ / ₈ | 1-10 ⁵ / ₈ | 1- 6 ⁵ / ₈ | 0-2 ¹ / ₄ | 2- 7 ³ / ₈ | 3-0 ⁷ / ₁₆ | 3- 2 ³ / ₄ |
| 25 | 4-8 ¹¹ / ₁₆ | 6-5 ¹ / ₄ | 4-3 ¹³ / ₁₆ | 3-0 ¹ / ₂ | 1- 9 ³ / ₈ | 1- 6 ¹³ / ₁₆ | 0-2 ³ / ₄ | 2-11 ¹⁵ / ₁₆ | 3-8 ⁵ / ₁₆ | 3-10 ¹ / ₁₆ |

Physical data (cont)

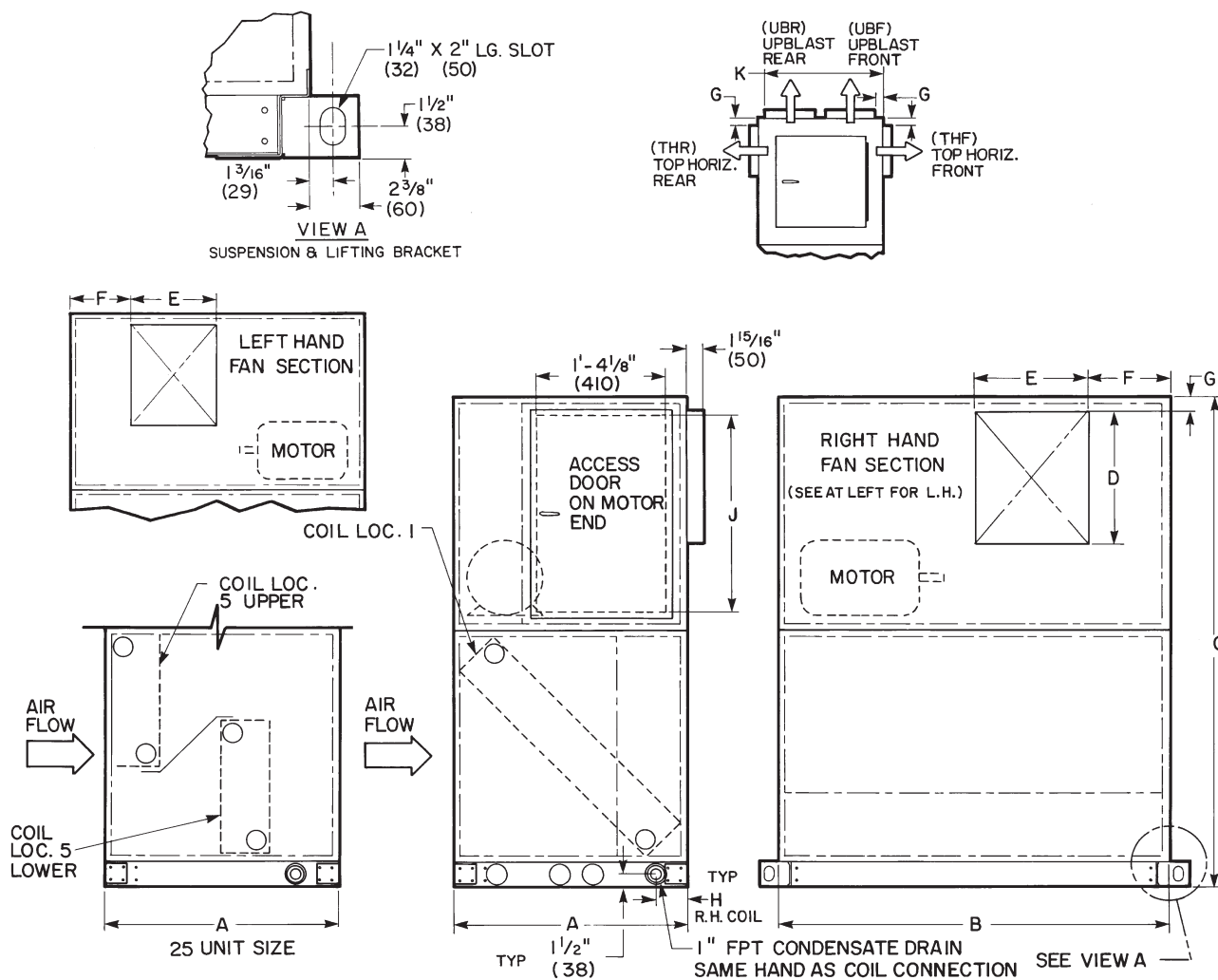


Dimensions (cont)



Dimensions (cont)

39LD UNIT

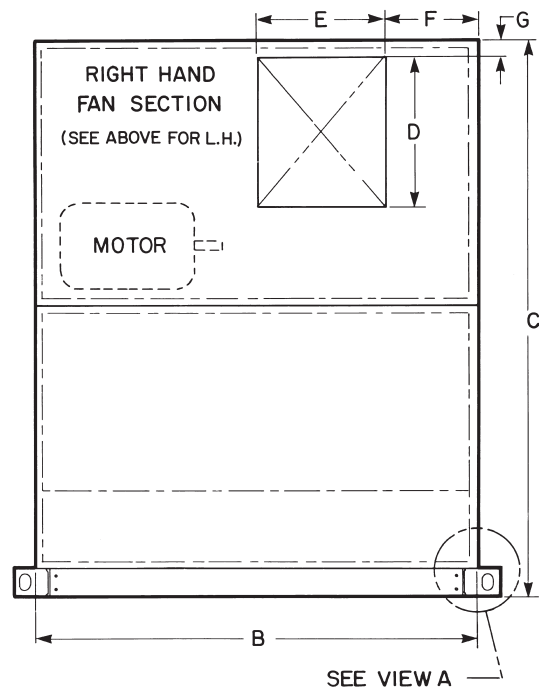
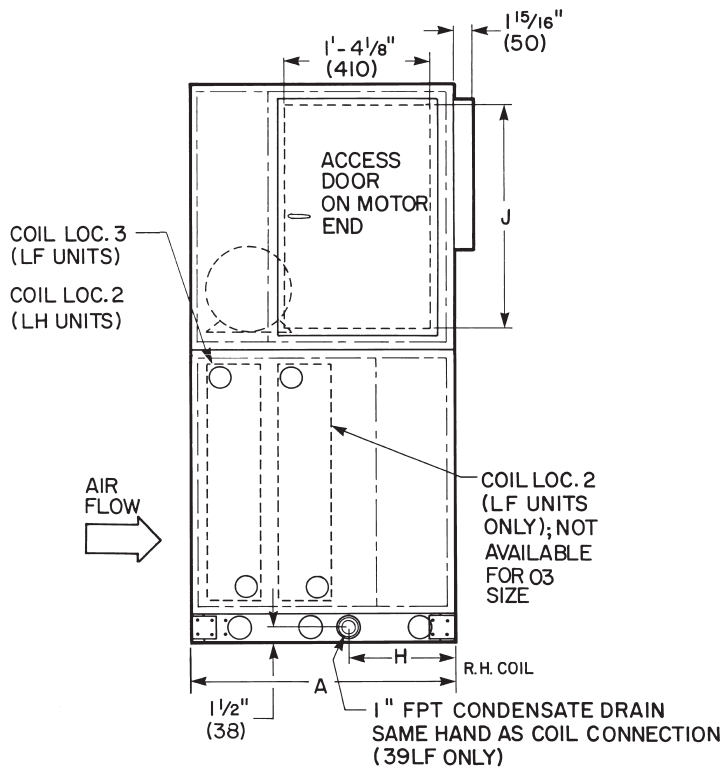
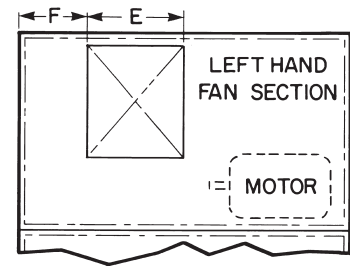
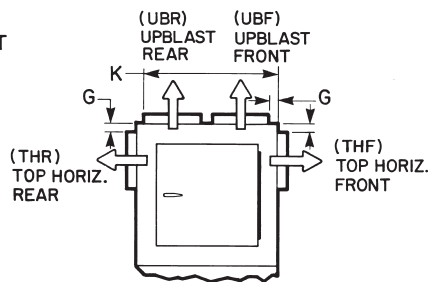
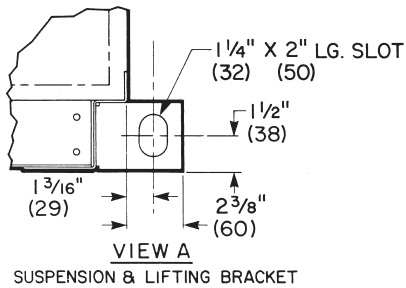


Physical data (cont)



Dimensions (cont)

39LF,LH UNIT



LEGEND

L.H. — Left Hand
R.H. — Right Hand

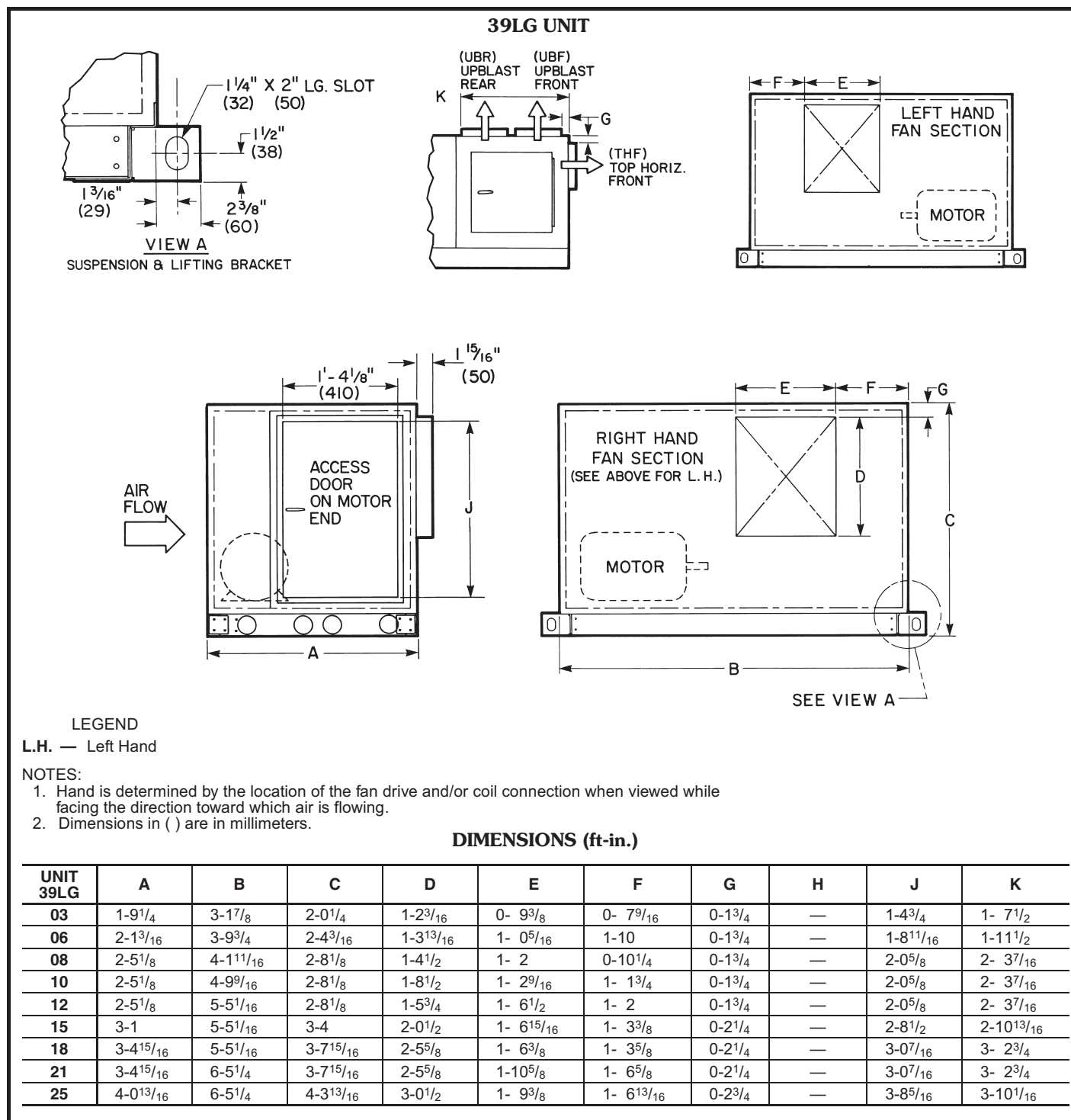
NOTES:

1. Hand is determined by the location of the fan drive and/or coil connection when viewed while facing the direction toward which air is flowing.
2. Dimensions in () are in millimeters.

DIMENSIONS (ft.-in.)

| UNIT 39LF,LH | A | B | C | D | E | F | G | H | J | K |
|-----------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|------------------------------------|---------------------------------|------------------------------------|-----------------------------------|------------------------------------|
| 03 | 1-9 ¹ / ₄ | 3-1 ⁷ / ₈ | 3-9 ¹ / ₂ | 1-2 ³ / ₁₆ | 0- 9 ³ / ₈ | 0- 7 ⁹ / ₁₆ | 0-1 ³ / ₄ | 0- 3 ¹³ / ₁₆ | 1-4 ³ / ₄ | 1- 7 ¹ / ₂ |
| 06 | 2-1 ³ / ₁₆ | 3-9 ³ / ₄ | 4-5 ⁵ / ₁₆ | 1-3 ¹³ / ₁₆ | 1- 0 ⁵ / ₁₆ | 1-10 | 0-1 ³ / ₄ | 0- 7 ³ / ₄ | 1-8 ¹¹ / ₁₆ | 1-11 ¹ / ₂ |
| 08 | 2-5 ¹ / ₈ | 4-1 ¹¹ / ₁₆ | 5-1 ¹ / ₄ | 1-4 ¹ / ₂ | 1- 2 | 0-10 ¹ / ₄ | 0-1 ³ / ₄ | 0-11 ¹¹ / ₁₆ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 10 | 2-5 ¹ / ₈ | 4-9 ⁹ / ₁₆ | 5-1 ¹ / ₄ | 1-8 ¹ / ₂ | 1- 2 ⁹ / ₁₆ | 1- 1 ³ / ₄ | 0-1 ³ / ₄ | 0-11 ¹¹ / ₁₆ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 12 | 3-1 | 5-5 ¹ / ₁₆ | 5-1 ¹ / ₄ | 1-5 ³ / ₄ | 1- 6 ¹ / ₂ | 1- 2 | 0-1 ³ / ₄ | 0-11 ¹¹ / ₁₆ | 2-0 ⁵ / ₈ | 2- 3 ⁷ / ₁₆ |
| 15 | 3-4 ¹⁵ / ₁₆ | 5-5 ¹ / ₁₆ | 6-4 ¹⁵ / ₁₆ | 2-0 ¹ / ₂ | 1- 6 ¹⁵ / ₁₆ | 1- 3 ³ / ₈ | 0-2 ¹ / ₄ | 0- 3 ¹³ / ₁₆ | 2-8 ¹ / ₂ | 2-10 ¹³ / ₁₆ |
| 18 | 3-4 ¹⁵ / ₁₆ | 5-5 ¹ / ₁₆ | 7-0 ¹³ / ₁₆ | 2-5 ⁵ / ₈ | 1- 6 ³ / ₈ | 1- 3 ⁵ / ₈ | 0-2 ¹ / ₄ | 0- 3 ¹³ / ₁₆ | 3-0 ⁷ / ₁₆ | 3- 2 ³ / ₄ |
| 21 | 3-4 ¹⁵ / ₁₆ | 6-5 ¹ / ₄ | 7-0 ¹³ / ₁₆ | 2-5 ⁵ / ₈ | 1-10 ⁵ / ₈ | 1- 6 ⁵ / ₈ | 0-2 ¹ / ₄ | 0- 3 ¹³ / ₁₆ | 3-0 ⁷ / ₁₆ | 3- 2 ³ / ₄ |
| 25 | 4-0 ¹³ / ₁₆ | 6-5 ¹ / ₄ | 8-4 ⁵ / ₈ | 3-0 ¹ / ₂ | 1- 9 ³ / ₈ | 1- 6 ¹³ / ₁₆ | 0-2 ³ / ₄ | 2-7 ³ / ₈ | 3-8 ⁵ / ₁₆ | 3-10 ¹ / ₁₆ |

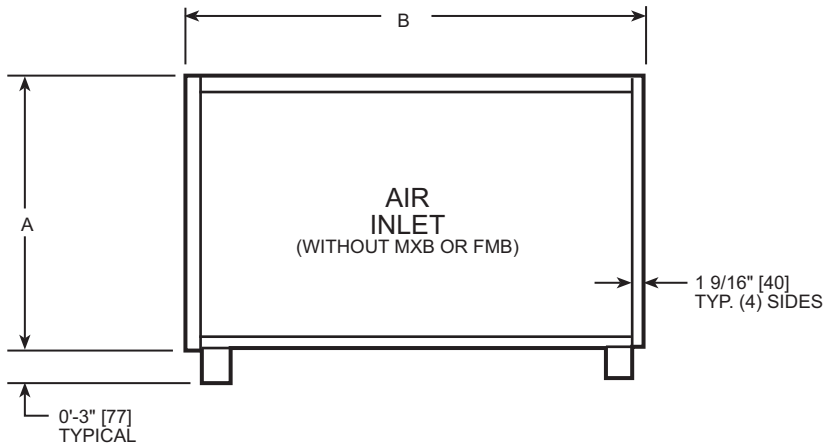
Dimensions (cont)



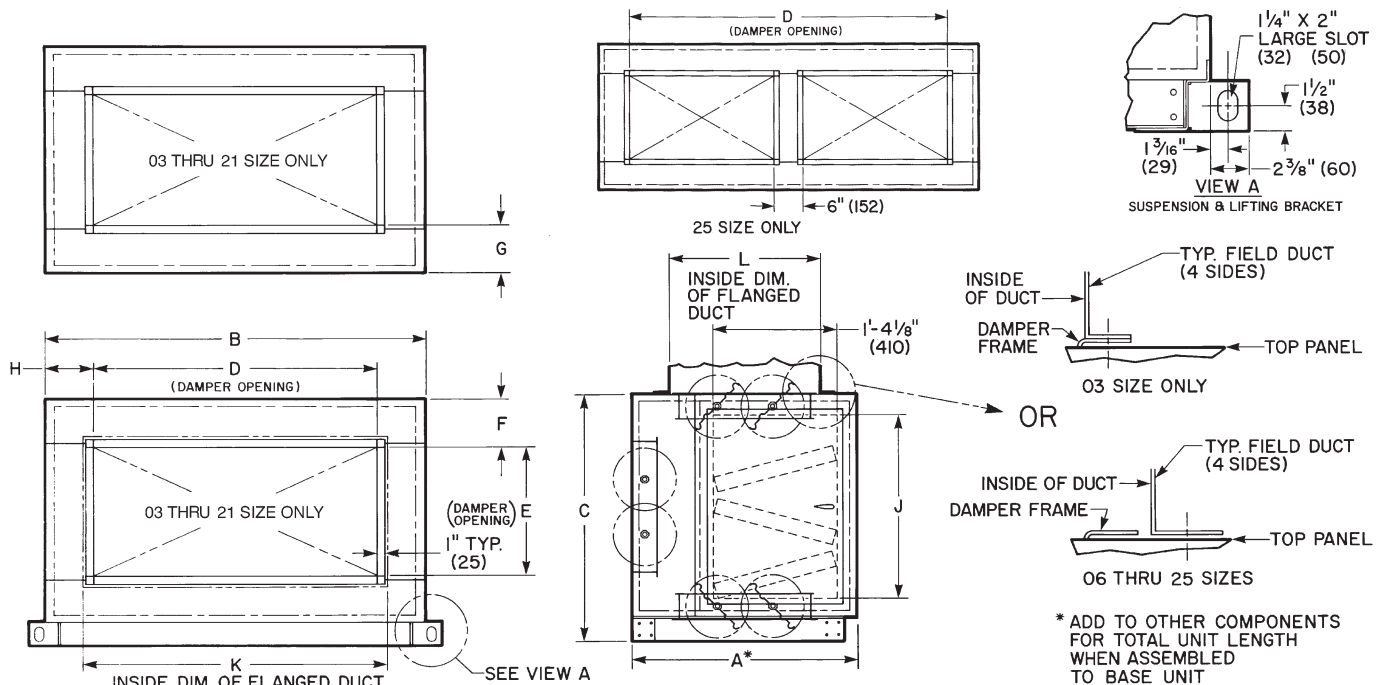
39L AIR INLET WITHOUT MIXING BOX OR FILTER-MIXING BOX (MXB/FMB)

DIMENSIONS (ft.-in.)

| UNIT 39L- | A | B |
|--------------|-----------------------------------|-----------------------------------|
| 03 | 1-9 ¹ / ₄ | 3-1 |
| 06 | 2-1 ³ / ₁₆ | 3-8 ⁷ / ₈ |
| 08 | 2-5 ¹ / ₈ | 4-0 ¹³ / ₁₆ |
| 10 | 2-5 ¹ / ₈ | 4-8 ¹¹ / ₁₆ |
| 12 | 2-5 ¹ / ₈ | 5-4 ⁹ / ₁₆ |
| 15 | 3-1 | 5-4 ⁹ / ₁₆ |
| 18 | 3-4 ¹⁵ / ₁₆ | 5-4 ⁹ / ₁₆ |
| 21 | 3-4 ¹⁵ / ₁₆ | 6-4 ³ / ₈ |
| 25 | 4-0 ¹³ / ₁₆ | 6-4 ³ / ₈ |



FACTORY-INSTALLED OPTION COMPONENTS MIXING BOX AND FILTER-MIXING BOX (MXB/FMB)



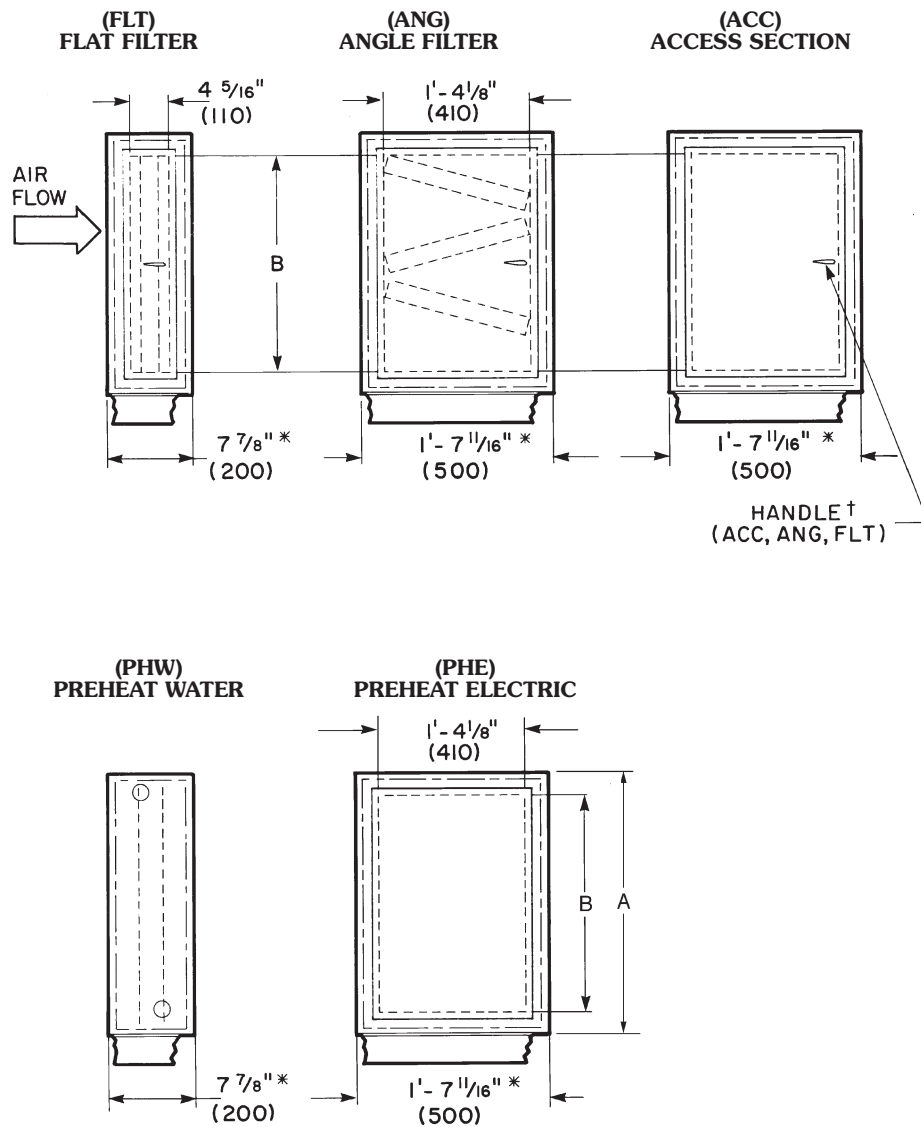
NOTES:

1. Hand is determined by the location of the fan drive and/or coil connection when viewed while facing the direction toward which air is flowing.
2. Dimensions in () are in millimeters.

DIMENSIONS (ft.-in.)

| UNIT 39L- | A | B | C | D | E | F | G | H | J | K | L |
|--------------|-----------------------------------|-----------------------------------|-----------------------------------|------|-----|-----------------------------------|----------------------------------|-----------------------------------|-----------------------------------|---------------------------------|----------------------------------|
| 03 | 2- 3 ⁹ / ₁₆ | 3-1 ⁷ / ₈ | 2-0 ¹ / ₄ | 1- 5 | 1-5 | 0- 1 ⁵ / ₈ | 0-6 ¹ / ₁₆ | 0-10 ¹ / ₂ | 1-4 ³ / ₄ | 1-5 ¹ / ₄ | 1- 5 ¹ / ₄ |
| 06 | 2- 3 ⁹ / ₁₆ | 3-9 ³ / ₄ | 2-4 ³ / ₁₆ | 1-11 | 1-5 | 0- 4 ¹ / ₈ | 0-6 ¹ / ₁₆ | 0-11 ³ / ₈ | 1-8 ¹¹ / ₁₆ | 2-1 ¹ / ₄ | 1- 7 ¹ / ₄ |
| 08 | 2- 3 ⁹ / ₁₆ | 4-1 ¹¹ / ₁₆ | 2-8 ¹ / ₈ | 3- 1 | 1-5 | 0- 6 ¹ / ₁₆ | 0-6 ¹ / ₁₆ | 0- 6 ³ / ₈ | 2-0 ⁵ / ₈ | 3-3 ¹ / ₄ | 1- 7 ¹ / ₄ |
| 10 | 2- 3 ⁹ / ₁₆ | 4-9 ⁹ / ₁₆ | 2-8 ¹ / ₈ | 3- 5 | 1-5 | 0- 6 ¹ / ₁₆ | 0-6 ¹ / ₁₆ | 0- 8 ⁵ / ₁₆ | 2-0 ⁵ / ₈ | 3-7 ¹ / ₄ | 1- 7 ¹ / ₄ |
| 12 | 2- 3 ⁹ / ₁₆ | 5-5 ⁷ / ₁₆ | 2-8 ¹ / ₈ | 3-11 | 1-5 | 0- 6 ¹ / ₁₆ | 0-6 ¹ / ₁₆ | 0- 9 ¹ / ₄ | 2-0 ⁵ / ₈ | 4-1 ¹ / ₄ | 1- 7 ¹ / ₄ |
| 15 | 2- 3 ⁹ / ₁₆ | 5-5 ⁷ / ₁₆ | 3-4 | 3-11 | 1-9 | 0- 8 | 0-4 ¹ / ₁₆ | 0- 9 ¹ / ₄ | 2-8 ¹ / ₂ | 4-1 ¹ / ₄ | 1-11 ¹ / ₄ |
| 18 | 2-11 ⁷ / ₁₆ | 5-5 ⁷ / ₁₆ | 3-7 ¹⁵ / ₁₆ | 3-11 | 2-3 | 0- 7 | 0-5 | 0- 9 ¹ / ₄ | 3-0 ⁷ / ₁₆ | 4-1 ¹ / ₄ | 2- 5 ¹ / ₄ |
| 21 | 2-11 ⁷ / ₁₆ | 6-5 ¹ / ₄ | 3-7 ¹⁵ / ₁₆ | 3-11 | 2-5 | 0- 6 | 0-4 | 1- 3 ¹ / ₈ | 3-0 ⁷ / ₁₆ | 4-1 ¹ / ₄ | 2- 7 ¹ / ₄ |
| 25 | 2-11 ⁷ / ₁₆ | 6-5 ¹ / ₄ | 4-3 ¹³ / ₁₆ | 5- 4 | 2-5 | 0- 9 ⁷ / ₁₆ | 0-4 | 0- 6 ⁵ / ₈ | 3-8 ⁵ / ₁₆ | 5-6 ¹ / ₄ | 2- 7 ¹ / ₄ |

FACTORY-INSTALLED OPTION COMPONENTS (cont)



*Add to other components for total unit length when assembled to base unit.

†All FLT, ANG, and ACC doors are hinged and are on same side of unit as fan door (motor side).

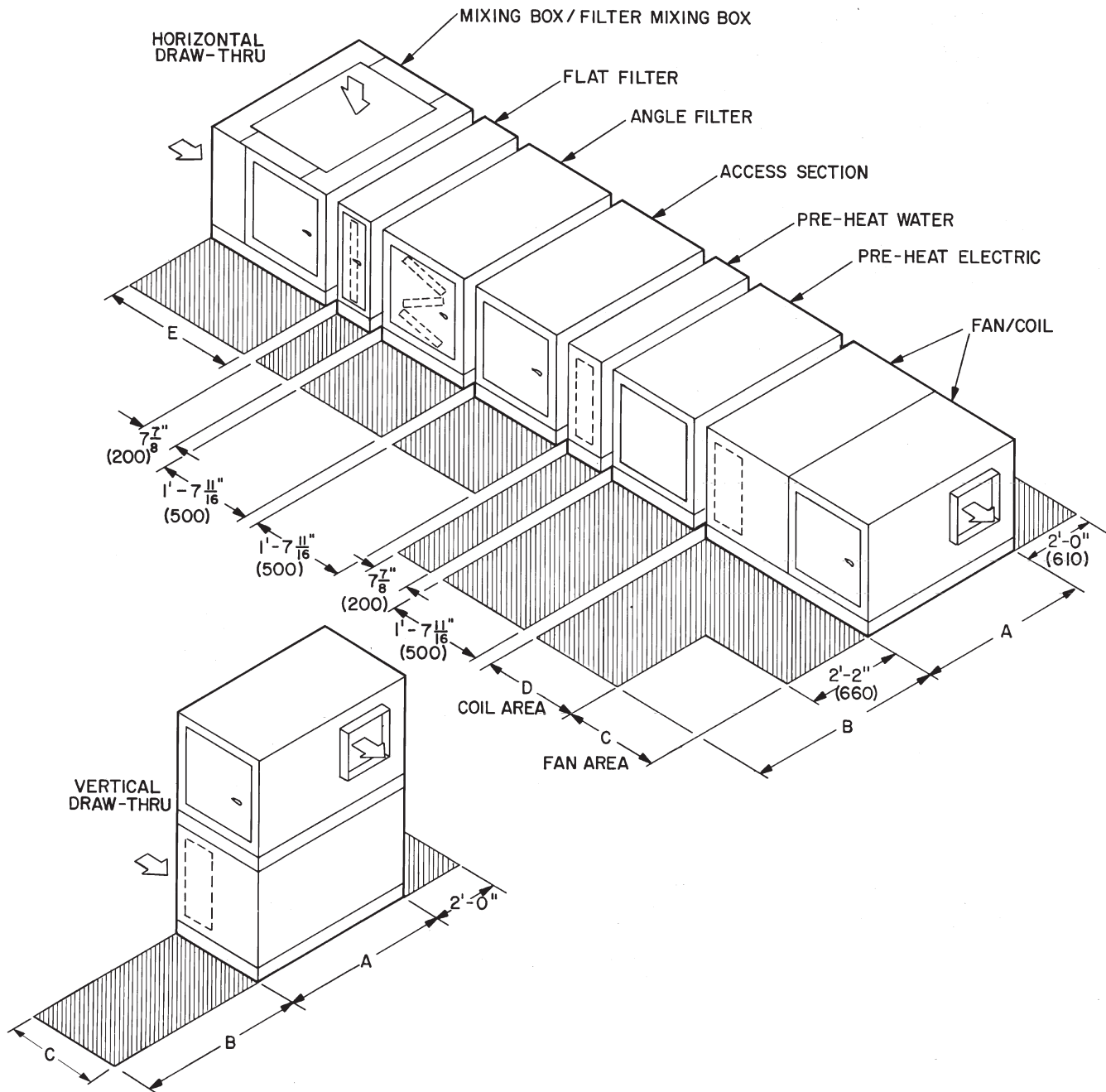
NOTES:

1. Hand is determined by the location of the fan drive and/or coil connection when viewed while facing the direction toward which air is flowing.
2. Dimensions in () are in millimeters.

DIMENSIONS (ft-in.)

| UNIT 39L- | A | DOOR OPENING B |
|--------------|-----------|----------------------|
| 03 | 2-0 1/4 | 1-4 3/4 |
| 06 | 2-4 3/16 | 1-8 11/16 |
| 08 | 2-8 1/8 | 2-0 5/8 |
| 10 | 2-8 1/8 | 2-0 5/8 |
| 12 | 2-8 1/8 | 2-0 5/8 |
| 15 | 3-4 | 2-8 1/2 |
| 18 | 3-7 15/16 | 3-0 7/16 |
| 21 | 3-7 15/16 | 3-0 7/16 |
| 25 | 4-3 13/16 | 3-8 5/16 |

SERVICE AREA REQUIREMENTS









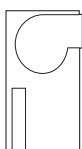
DIMENSIONS (ft.-in.)

| SIZE | A | B | C | D | | | E |
|------|----------|----------|-----------|------------|---------|---------|-----------|
| | | | | 39LA | 39LB | 39LC | |
| 03 | 3-17/8 | 3-13/4 | 1-9 1/4 | 1- 7 11/16 | 0-7 7/8 | 1-3 3/4 | 2- 3 9/16 |
| 06 | 3-9 3/4 | 3-9 5/8 | 2-1 3/16 | 1-11 5/8 | 0-7 7/8 | 1-3 3/4 | 2- 3 9/16 |
| 08 | 4-1 1/16 | 4-1 9/16 | 2-5 1/8 | 2- 3 9/16 | 0-7 7/8 | 1-3 3/4 | 2- 3 9/16 |
| 10 | 4-9 9/16 | 4-9 7/16 | 2-5 1/8 | 2- 3 9/16 | 0-7 7/8 | 1-3 3/4 | 2- 3 9/16 |
| 12 | 5-5 1/16 | 5-5 5/16 | 2-5 1/8 | 2- 3 9/16 | 0-7 7/8 | 1-3 3/4 | 2- 3 9/16 |
| 15 | 5-5 1/16 | 5-5 5/16 | 3-1 | 2-11 9/16 | 0-7 7/8 | 1-3 3/4 | 2- 3 9/16 |
| 18 | 5-5 1/16 | 5-5 5/16 | 3-4 15/16 | 3- 3 3/8 | 0-7 7/8 | 1-3 3/4 | 2-11 7/16 |
| 21 | 6-5 1/4 | 6-5 1/8 | 3-4 15/16 | 3- 3 3/8 | 0-7 7/8 | 1-3 3/4 | 2-11 7/16 |
| 25 | 6-5 1/4 | 6-5 1/8 | 4-0 15/16 | 2- 3 9/16 | 0-7 7/8 | 1-3 3/4 | 2-11 7/16 |

Space requirements

ROUGHING-IN DIMENSIONS (in.)

| 39L UNIT SIZE | 39LA (Cooling)  | | | 39LB (Cooling)  | | | 39LC (Cooling/Heating) (Heating/Cooling) (Cooling Only)  | | | 39LD (Cooling)  | | |
|---------------------|---|----|----|---|----|----|---|----|----|---|----|-----|
| | L | W | H | L | W | H | L | W | H | L | W | H |
| 03 | 41 | 38 | 24 | 29 | 38 | 24 | 37 | 38 | 24 | 21 | 38 | 46 |
| 06 | 49 | 46 | 28 | 33 | 46 | 28 | 41 | 46 | 28 | 25 | 46 | 53 |
| 08 | 57 | 50 | 32 | 37 | 50 | 32 | 45 | 50 | 32 | 29 | 50 | 61 |
| 10 | 57 | 58 | 32 | 37 | 58 | 32 | 45 | 58 | 32 | 29 | 58 | 61 |
| 12 | 57 | 65 | 32 | 37 | 65 | 32 | 45 | 65 | 32 | 29 | 65 | 61 |
| 15 | 73 | 65 | 40 | 45 | 65 | 40 | 53 | 65 | 40 | 37 | 65 | 77 |
| 18 | 80 | 65 | 44 | 49 | 65 | 44 | 57 | 65 | 44 | 41 | 65 | 85 |
| 21 | 80 | 77 | 44 | 49 | 77 | 44 | 57 | 77 | 44 | 41 | 77 | 85 |
| 25 | 76 | 77 | 52 | 57 | 77 | 52 | 65 | 77 | 52 | 49 | 77 | 101 |

| 39L UNIT SIZE | 39LF (Cooling/Heating) (Heating/Cooling) (Cooling Only)  | | | 39LG (Fan Only)  | | | 39LH (Heating)  | | |
|---------------------|--|----|-----|--|----|----|--|----|-----|
| | L | W | H | L | W | H | L | W | H |
| 03 | 21 | 38 | 46 | 21 | 38 | 24 | 21 | 38 | 46 |
| 06 | 25 | 46 | 53 | 25 | 46 | 28 | 25 | 46 | 53 |
| 08 | 29 | 50 | 61 | 29 | 50 | 32 | 29 | 50 | 61 |
| 10 | 29 | 58 | 61 | 29 | 58 | 32 | 29 | 58 | 61 |
| 12 | 29 | 65 | 61 | 29 | 65 | 32 | 29 | 65 | 61 |
| 15 | 37 | 65 | 77 | 37 | 65 | 40 | 37 | 65 | 77 |
| 18 | 41 | 65 | 85 | 41 | 65 | 44 | 41 | 65 | 85 |
| 21 | 44 | 77 | 85 | 41 | 77 | 44 | 41 | 77 | 85 |
| 25 | 49 | 77 | 101 | 49 | 77 | 52 | 49 | 77 | 101 |

LEGEND

L — Length
W — Width
H — Height

ACCESSORY AIRWAY LENGTH (in.)

| 39L UNIT SIZE | ANGLE FILTER | FLAT FILTER | ACCESS | PREHEAT (Water) | PREHEAT (Electric) | MIXING BOX | FILTER-MIXING BOX |
|---------------------|-----------------|----------------|--------|--------------------|-----------------------|---------------|----------------------|
| 03 | 20 | 8 | 20 | 8 | 20 | 28 | 28 |
| 06 | 20 | 8 | 20 | 8 | 20 | 28 | 28 |
| 08 | 20 | 8 | 20 | 8 | 20 | 28 | 28 |
| 10 | 20 | 8 | 20 | 8 | 20 | 28 | 28 |
| 12 | 20 | 8 | 20 | 8 | 20 | 28 | 28 |
| 15 | 20 | 8 | 20 | 8 | 20 | 28 | 28 |
| 18 | 20 | 8 | 20 | 8 | 20 | 35 | 35 |
| 21 | 20 | 8 | 20 | 8 | 20 | 35 | 35 |
| 25 | 20 | 8 | 20 | 8 | 20 | 35 | 35 |

Physical data (cont)



FANS

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|---------------------------------------|-------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|---------------------------------|
| WHEEL DIAMETER (in.) | 9 ¹ / ₂ | 12 ⁵ / ₈ | 12 ⁵ / ₈ | 15 | 15 | 18 ¹ / ₈ | 20 | 20 | 25 |
| MAX SPEED (rpm) | 2500 | 2000 | 2000 | 1600 | 1600 | 1400 | 1300 | 1100 | 1000 |
| SHAFT DIAMETER (in.)* | 3/4 | 1 ³ / ₁₆ | 1 ³ / ₁₆ | 1 ³ / ₁₆ | 1 ³ / ₁₆ | 1 ⁷ / ₁₆ | 1 ⁷ / ₁₆ | 1 ⁷ / ₁₆ | 1 ¹¹ / ₁₆ |
| FAN SHAFT WT (lb) With IGV | 2.3 | 8.0 | 8.0 | 8.0 | 10.4 | 14.5 | 14.5 | 16.5 | 21.5 |
| Without IGV | 4.8 | 8.9 | 8.9 | 10.4 | 11.6 | 17.9 | 17.9 | 20.2 | 27.7 |
| FAN WHEEL WT (lb) | 4.8 | 7.2 | 10 | 13 | 17 | 29 | 34 | 42 | 70 |
| NO. OF FAN BLADES | 43 | 43 | 43 | 51 | 51 | 48 | 53 | 53 | 56 |
| MAXIMUM MOTOR HORSEPOWER† With IGV | | | | | | | | | |
| ODP | — | 5 | 7 ¹ / ₂ | 10 | 10 | 15 | 15 | 20 | 20 |
| TEFC | — | 3 | 5 | 10 | 15 | 10 | 10 | 20 | 20 |
| Without IGV | | | | | | | | | |
| ODP | 2 | 5 | 10 | 10 | 15 | 15 | 20 | 20 | 25 |
| TEFC | 2 | 5 | 5 | 10 | 10 | 10 | 15 | 20 | 25 |

LEGEND

IGV — Inlet Guide Vanes
ODP — Open Drip Proof
TEFC — Totally Enclosed Fan Cooled

*At fan sheave.

†See Motor and Drive Package Data table below for drive type limitations.

MOTOR AND DRIVE PACKAGE DATA*

| 39L UNIT SIZE | IGV OPTION | HP REF | MOTOR FRAME | FAN SHAFT DIAM. (in.) | CENTER LINE DISTANCE (in.) | | MAX WIDTH SHEAVE (in.) | | RPM RANGE | | DRIVE AVAILABILITY | | | |
|---------------------|---------------|---------------------------------|----------------|--------------------------------|-------------------------------|------|---------------------------|------|-----------|------|--------------------|-----|------|-----|
| | | | | | | | | | | | ODP | | TEFC | |
| | | | | | Max | Min | ODP | TEFC | Max | Min | Fix | Var | Fix | Var |
| 03 | No IGV | 1 ¹ / ₂ † | 56 | 3/4 | 6.8 | 5.5 | 3.8 | 3.8 | 1745 | 993 | — | X | — | X |
| | | 3/4† | 56 | | 6.8 | 5.5 | 3.8 | 3.8 | 1934 | 1045 | — | X | — | X |
| | | 1 | 143T | | 6.8 | 5.5 | 3.8 | 3.8 | 2143 | 1158 | — | X | — | X |
| | | 1 ¹ / ₂ | 145T | | 6.8 | 5.5 | 3.8 | 3.8 | 2375 | 1283 | — | X | — | X |
| | | 2 | 145T | | 6.8 | 5.5 | 3.8 | 3.8 | 2500 | 1422 | — | X | — | X |
| 06 | No IGV | 3/4† | 56 | 1 ³ / ₁₆ | 9.25 | 8.25 | 5.0 | 5.0 | 1137 | 836 | — | X | — | X |
| | | 1 | 143T | | 9.25 | 8.25 | 5.0 | 5.0 | 1260 | 836 | — | X | — | X |
| | | 1 ¹ / ₂ | 145T | | 9.25 | 8.25 | 5.0 | 5.0 | 1397 | 880 | — | X | — | X |
| | | 2 | 145T | | 9.25 | 8.25 | 5.0 | 5.0 | 1548 | 926 | — | X | — | X |
| | | 3 | 182T | | 8.2 | 7.0 | 5.0 | 5.0 | 1805 | 975 | — | X | — | X |
| | | 5 | 184T | | 8.2 | 7.0 | 5.0 | 4.0 | 2000 | 1197 | — | X | — | X |
| | IGV | 3/4† | 56 | 1 ³ / ₁₆ | 9.25 | 8.25 | 3.8 | 3.8 | 1137 | 836 | — | X | — | X |
| | | 1 | 143T | | 9.25 | 8.25 | 3.8 | 3.8 | 1260 | 836 | — | X | — | X |
| | | 1 ¹ / ₂ | 145T | | 9.25 | 8.25 | 3.8 | 3.8 | 1397 | 880 | — | X | — | X |
| | | 2 | 145T | | 9.25 | 8.25 | 3.8 | 3.8 | 1548 | 926 | — | X | — | X |
| | | 3 | 182T | | 8.2 | 7.0 | 2.7 | 2.4 | 1805 | 975 | — | X | — | X |
| 08 | No IGV | 1 ¹ / ₂ | 145T | 1 ³ / ₁₆ | 11.25 | 9.5 | 5.0 | 5.0 | 1327 | 836 | — | X | — | X |
| | | 2 | 145T | | 11.25 | 9.5 | 5.0 | 5.0 | 1470 | 836 | — | X | — | X |
| | | 3 | 182T | | 9.8 | 8.4 | 5.0 | 5.0 | 1629 | 926 | — | X | — | X |
| | | 5 | 184T | | 9.8 | 8.4 | 5.0 | 5.0 | 1900 | 1026 | — | X | — | X |
| | | 7 ¹ / ₂ | 213T | | 9.1 | 7.5 | 5.0 | 4.6 | 2000 | 1197 | — | X | — | X |
| | | 10 | 215T | | 9.1 | 7.5 | 4.5 | — | 2000 | 1327 | — | X | — | — |
| | IGV | 1 ¹ / ₂ | 145T | 1 ³ / ₁₆ | 11.25 | 9.5 | 3.8 | 3.8 | 1327 | 836 | — | X | — | X |
| | | 2 | 145T | | 11.25 | 9.5 | 3.8 | 3.8 | 1470 | 836 | — | X | — | X |
| | | 3 | 182T | | 9.8 | 8.4 | 3.8 | 3.8 | 1629 | 926 | — | X | — | X |
| | | 5 | 184T | | 9.8 | 8.4 | 3.8 | 3.1 | 1900 | 1026 | — | X | — | X |
| | | 7 ¹ / ₂ | 213T | | 9.1 | 7.5 | 3.5 | — | 2000 | 1197 | — | X | — | — |
| 10 | No IGV | 1 ¹ / ₂ | 145T | 1 ³ / ₁₆ | 11.25 | 9.4 | 4.9 | 4.9 | 1238 | 668 | — | X | — | X |
| | | 2 | 145T | | 11.25 | 9.4 | 4.9 | 4.9 | 1372 | 668 | — | X | — | X |
| | | 3 | 182T | | 9.8 | 8.3 | 4.9 | 4.9 | 1520 | 780 | — | X | — | X |
| | | 5 | 184T | | 9.8 | 8.3 | 4.9 | 4.9 | 1600 | 820 | — | X | — | X |
| | | 7 ¹ / ₂ | 213T | | 9.1 | 7.4 | 4.9 | 4.9 | 1600 | 957 | — | X | — | X |
| | | 10 | 215T | | 9.1 | 7.4 | 4.3 | 3.4 | 1600 | 1061 | — | — | X | — |
| | IGV | 1 ¹ / ₂ | 145T | 1 ³ / ₁₆ | 11.25 | 9.4 | 5.7 | 5.7 | 1238 | 668 | — | X | — | X |
| | | 2 | 145T | | 11.25 | 9.4 | 5.7 | 5.7 | 1372 | 668 | — | X | — | X |
| | | 3 | 182T | | 9.8 | 8.3 | 5.7 | 5.7 | 1520 | 740 | — | X | — | X |
| | | 5 | 184T | | 9.8 | 8.3 | 5.7 | 5.7 | 1600 | 820 | — | X | — | X |
| | | 7 ¹ / ₂ | 213T | | 9.1 | 7.4 | 4.9 | 4.9 | 1600 | 957 | — | X | — | X |
| | | 10 | 215T | | 9.1 | 7.4 | 4.4 | 3.8 | 1600 | 1061 | X | — | X | — |

MOTOR AND DRIVE PACKAGE DATA* (cont)

| 39L UNIT SIZE | IGV OPTION | HP REF | MOTOR FRAME | FAN SHAFT DIAM. (in.) | CENTER LINE DISTANCE (in.) | | MAX WIDTH SHEAVE (in.) | | RPM RANGE | | DRIVE AVAILABILITY | | | |
|---------------------|---------------|-----------|----------------|-----------------------------|-------------------------------|------|---------------------------|------|-----------|------|--------------------|-----|------|-----|
| | | | | | Max | Min | ODP | TEFC | Max | Min | ODP | | TEFC | |
| | | | | | | | | | | | Fix | Var | Fix | Var |
| 12 | No IGV | 1 1/2 | 145T | 1 3/16 | 11.25 | 9.4 | 5.7 | 5.7 | 1061 | 668 | — | X | — | X |
| | | 2 | 145T | | 11.25 | 9.4 | 5.7 | 5.7 | 1238 | 668 | — | X | — | X |
| | | 3 | 182T | | 9.8 | 8.3 | 5.7 | 5.7 | 1444 | 740 | — | X | — | X |
| | | 5 | 184T | | 9.8 | 8.3 | 5.7 | 5.7 | 1600 | 779 | — | X | — | X |
| | | 7 1/2 | 213T | | 9.1 | 7.4 | 5.7 | 5.7 | 1600 | 863 | — | X | — | X |
| | | 10 | 215T | | 9.1 | 7.4 | 5.7 | 5.7 | 1600 | 1008 | — | X | — | X |
| | | 15 | 254T | | 7.8 | 6.6 | 5.3 | 3.9 | 1600 | 1176 | X | — | X | — |
| | | 15 | 254T | | 7.8 | 6.6 | 5.3 | 3.9 | 1600 | 1176 | X | — | X | — |
| | IGV | 1 1/2 | 145T | 1 3/16 | 11.25 | 9.4 | 5.7 | 5.7 | 1061 | 668 | — | X | — | X |
| | | 2 | 145T | | 11.25 | 9.4 | 5.7 | 5.7 | 1238 | 668 | — | X | — | X |
| | | 3 | 182T | | 9.8 | 8.3 | 5.7 | 5.7 | 1444 | 740 | — | X | — | X |
| | | 5 | 184T | | 9.8 | 8.3 | 5.7 | 5.7 | 1600 | 779 | — | X | — | X |
| | | 7 1/2 | 213T | | 9.1 | 7.4 | 5.7 | 5.7 | 1600 | 863 | — | X | — | X |
| | | 10 | 215T | | 9.1 | 7.4 | 5.7 | 5.7 | 1600 | 1008 | — | X | — | X |
| | | 15 | 254T | | 7.8 | 6.6 | 5.3 | 3.9 | 1600 | 1176 | X | — | X | — |
| | | 15 | 254T | | 7.8 | 6.6 | 5.3 | 3.9 | 1600 | 1176 | X | — | X | — |
| 15 | No IGV | 3 | 182T | 1 7/16 | 13.5 | 11.4 | 6.4 | 6.4 | 1083 | 613 | — | X | — | X |
| | | 5 | 184T | | 13.5 | 11.4 | 6.4 | 6.4 | 1264 | 613 | — | X | — | X |
| | | 7 1/2 | 213T | | 12.6 | 10.4 | 6.4 | 6.4 | 1400 | 716 | — | X | — | X |
| | | 10 | 215T | | 12.6 | 10.4 | 6.4 | 6.4 | 1400 | 794 | — | X | — | X |
| | | 15 | 254T | | 11.4 | 9.4 | 6.1 | 5.4 | 1400 | 881 | — | X | — | X |
| | | 15 | 254T | | 11.4 | 9.4 | 6.1 | 5.4 | 1400 | 881 | — | X | — | X |
| | IGV | 3 | 182T | 1 7/16 | 13.5 | 11.4 | 6.4 | 6.4 | 1083 | 613 | — | X | — | X |
| | | 5 | 184T | | 13.5 | 11.4 | 6.4 | 6.4 | 1264 | 613 | — | X | — | X |
| | | 7 1/2 | 213T | | 12.6 | 10.4 | 5.6 | 5.6 | 1400 | 716 | — | X | — | X |
| | | 10 | 215T | | 12.6 | 10.4 | 5.6 | 4.9 | 1400 | 794 | — | X | — | X |
| | | 15 | 254T | | 11.4 | 9.4 | 4.2 | — | 1400 | 881 | X | — | — | — |
| | | 15 | 254T | | 11.4 | 9.4 | 4.2 | — | 1400 | 881 | X | — | — | — |
| 18 | No IGV | 3 | 182T | 1 7/16 | 15.6 | 13.3 | 6.3 | 6.3 | 906 | 514 | — | X | — | X |
| | | 5 | 184T | | 15.6 | 13.3 | 6.3 | 6.3 | 1058 | 514 | — | X | — | X |
| | | 7 1/2 | 213T | | 14.7 | 12.4 | 6.3 | 6.3 | 1235 | 570 | — | X | — | X |
| | | 10 | 215T | | 14.7 | 12.4 | 6.3 | 6.3 | 1300 | 632 | — | X | — | X |
| | | 15 | 254T | | 13.5 | 11.2 | 5.7 | 5.7 | 1300 | 738 | — | X | — | X |
| | | 20 | 256T | | 13.5 | 11.2 | 4.7 | 4.7 | 1300 | 818 | X | — | X | — |
| | IGV | 3 | 182T | 1 7/16 | 15.6 | 13.3 | 6.3 | 6.3 | 906 | 514 | — | X | — | X |
| | | 5 | 184T | | 15.6 | 13.3 | 6.3 | 6.3 | 1058 | 514 | — | X | — | X |
| | | 7 1/2 | 213T | | 14.7 | 12.4 | 6.3 | 6.3 | 1235 | 570 | — | X | — | X |
| | | 10 | 215T | | 14.7 | 12.4 | 6.3 | 5.0 | 1300 | 632 | — | X | — | X |
| | | 15 | 254T | | 13.5 | 11.2 | 4.8 | — | 1300 | 738 | — | X | — | — |
| | | 15 | 254T | | 13.5 | 11.2 | 4.8 | — | 1300 | 738 | — | X | — | — |
| 21 | No IGV | 3 | 182T | 1 7/16 | 15.6 | 13.3 | 6.2 | 6.2 | 798 | 430 | — | X | — | X |
| | | 5 | 184T | | 15.6 | 13.3 | 6.2 | 6.2 | 1043 | 523 | — | X | — | X |
| | | 7 1/2 | 213T | | 14.7 | 12.4 | 6.2 | 6.2 | 1100 | 579 | — | X | — | X |
| | | 10 | 215T | | 14.7 | 12.4 | 6.2 | 6.2 | 1100 | 643 | — | X | — | X |
| | | 15 | 254T | | 13.5 | 11.2 | 5.6 | 5.6 | 1100 | 715 | — | X | — | X |
| | | 20 | 256T | | 13.5 | 11.2 | 4.5 | 4.5 | 1100 | 798 | X | — | X | — |
| | IGV | 3 | 182T | 1 7/16 | 15.6 | 13.3 | 6.2 | 6.2 | 798 | 430 | — | X | — | X |
| | | 5 | 184T | | 15.6 | 13.3 | 6.2 | 6.2 | 1043 | 523 | — | X | — | X |
| | | 7 1/2 | 213T | | 14.7 | 12.4 | 6.2 | 6.2 | 1100 | 579 | — | X | — | X |
| | | 10 | 215T | | 14.7 | 12.4 | 6.2 | 6.2 | 1100 | 643 | — | X | — | X |
| | | 15 | 254T | | 13.5 | 11.2 | 5.6 | 5.6 | 1100 | 715 | — | X | — | X |
| | | 20 | 256T | | 13.5 | 11.2 | 4.5 | 4.5 | 1100 | 798 | X | — | X | — |
| 25 | No IGV | 5 | 184T | 1 11/16 | 17.9 | 16.1 | 4.8 | 4.8 | 729 | 380 | — | X | — | X |
| | | 7 1/2 | 213T | | 17.6 | 15.4 | 4.8 | 4.8 | 909 | 445 | — | X | — | X |
| | | 10 | 215T | | 17.6 | 15.4 | 4.8 | 4.8 | 959 | 470 | — | X | — | X |
| | | 15 | 254T | | 17.1 | 14.4 | 4.8 | 4.8 | 1000 | 551 | — | X | — | X |
| | | 20 | 256T | | 17.1 | 14.4 | 4.8 | 4.8 | 1000 | 617 | X | — | X | — |
| | | 25 | 284T | | 16.1 | 13.2 | 4.8 | 4.8 | 1000 | 654 | X | — | X | — |
| | IGV | 5 | 184T | 1 11/16 | 17.9 | 16.1 | 4.8 | 4.8 | 729 | 380 | — | X | — | X |
| | | 7 1/2 | 213T | | 17.6 | 15.4 | 4.8 | 4.8 | 909 | 445 | — | X | — | X |
| | | 10 | 215T | | 17.6 | 15.4 | 4.8 | 4.8 | 959 | 470 | — | X | — | X |
| | | 15 | 254T | | 17.1 | 14.4 | 4.8 | 4.8 | 1000 | 551 | — | X | — | X |
| | | 20 | 256T | | 17.1 | 14.4 | 4.8 | 4.8 | 1000 | 617 | X | — | X | — |
| | | 20 | 256T | | 17.1 | 14.4 | 4.8 | 4.8 | 1000 | 617 | X | — | X | — |

LEGEND

Fix — Fixed Pitch Drive
IGV — Inlet Guide Vanes
ODP — Open Drip Proof
TEFC — Totally Enclosed Fan Cooled
Var — Variable Pitch Drive

*Based on 3-phase, 1800 rpm, 60 Hz motors.

†Not available with high-efficiency motors.

Physical data (cont)



COILS

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|---------------------------------------|------|------|------|------|------|-------|-------|--------|--------|
| CHILLED WATER/DIRECT EXPANSION | | | | | | | | | |
| Large Face Area | | | | | | | | | |
| Nominal Capacity (cfm) at 550 Fpm | 1996 | 3245 | 4345 | 5247 | 6149 | 8200 | 9740 | 11,880 | 13,750 |
| Face Area (sq ft) | 3.63 | 5.90 | 7.90 | 9.54 | 11.2 | 14.9 | 17.7 | 21.6 | 25.0* |
| Number of Tubes/Face | 16 | 20 | 24 | 24 | 24 | 32 | 38 | 38 | 22/22 |
| Finned Tube Length (in.) | 26.1 | 34.0 | 37.9 | 45.8 | 53.7 | 53.7 | 53.7 | 65.5 | 65.5 |
| Small Face Area | | | | | | | | | |
| Nominal Capacity (cfm) at 550 Fpm | 1496 | 2596 | 3619 | 4372 | 5126 | 6666 | 7689 | 9405 | 11,275 |
| Face Area (sq ft) | 2.72 | 4.72 | 6.58 | 7.95 | 9.32 | 12.1 | 14.0 | 17.1 | 20.5 |
| Number of Tubes/Face | 12 | 16 | 20 | 20 | 20 | 26 | 30 | 30 | 36 |
| Finned Tube Length (in.) | 26.1 | 34.0 | 37.9 | 45.8 | 53.7 | 53.7 | 53.7 | 65.5 | 65.5 |
| HOT WATER | | | | | | | | | |
| Nominal Capacity (cfm) at 700 Fpm | 1904 | 3304 | 4606 | 5565 | 6524 | 8470 | 9800 | 11,970 | 14,350 |
| Face Area (sq ft) | 2.72 | 4.72 | 6.58 | 7.95 | 9.32 | 12.1 | 14.0 | 17.1 | 20.5 |
| Number of Tubes/Face | 12 | 16 | 20 | 20 | 20 | 26 | 30 | 30 | 36 |
| Finned Tube Length (in.) | 26.1 | 34.0 | 37.9 | 45.8 | 53.7 | 53.7 | 53.7 | 65.5 | 65.5 |
| STEAM | | | | | | | | | |
| Face Area (sq ft) | 2.13 | 4.18 | 6.22 | 7.53 | 8.85 | 11.06 | 13.28 | 16.21 | 18.92 |
| Number of Tubes/Face | 4 | 6 | 8 | 8 | 8 | 10 | 12 | 12 | 14 |
| Finned Tube Length (in.) | 25.5 | 33.4 | 37.3 | 45.2 | 53.1 | 53.1 | 53.1 | 53.1 | 64.9 |

*39LA and 39LD large face area units have 2 coils.

UNIT WEIGHTS* (lb)

| UNIT TYPE | UNIT SIZE | | | | | | | | |
|-----------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|
| | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
| 39LA | 200 | 280 | 411 | 470 | 540 | 620 | 695 | 740 | 820 |
| 39LB | 150 | 210 | 308 | 352 | 405 | 465 | 521 | 555 | 615 |
| 39LC | 170 | 238 | 349 | 400 | 459 | 527 | 590 | 629 | 697 |
| 39LD | 230 | 322 | 472 | 540 | 621 | 713 | 799 | 851 | 943 |
| 39LF | 230 | 322 | 472 | 540 | 621 | 713 | 799 | 851 | 943 |
| 39LG | 120 | 168 | 246 | 282 | 324 | 372 | 417 | 444 | 492 |
| 39LH | 220 | 308 | 452 | 517 | 594 | 682 | 764 | 814 | 902 |

*Less coil and motor.

ACCESSORY WEIGHTS (lb)

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|--------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Angle Filter | 75 | 82 | 97 | 107 | 114 | 134 | 140 | 159 | 185 |
| Flat Filter | 37 | 43 | 48 | 50 | 55 | 74 | 75 | 86 | 90 |
| Access | 48 | 55 | 60 | 64 | 68 | 74 | 77 | 87 | 92 |
| Preheat (Water) | 36 | 42 | 43 | 46 | 49 | 52 | 54 | 53 | 57 |
| Preheat (Electric) | 49 | 56 | 61 | 66 | 72 | 74 | 76 | 87 | 89 |
| Mixing Box | 139 | 164 | 193 | 219 | 226 | 244 | 283 | 272 | 311 |
| Filter-Mixing Box | 150 | 173 | 208 | 227 | 245 | 279 | 327 | 340 | 395 |

MOTOR WEIGHTS (lb dry)

| HP | 1/2 | 3/4 | 1 | 1 1/2 | 2 | 3 | 5 | 7 1/2 | 10 | 15 | 20 | 25 |
|----|-----|-----|----|-------|----|----|----|-------|-----|-----|-----|-----|
| lb | 21 | 24 | 30 | 32 | 36 | 56 | 70 | 127 | 141 | 187 | 211 | 269 |



COIL WEIGHTS (lb dry)

| COILS FOR 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|---|----|-----|-----|-----|-----|-----|-----|-----|-----|
| CHILLED WATER*/DIRECT EXPANSION* | | | | | | | | | |
| Large Face Area | | | | | | | | | |
| 4-Row | 59 | 90 | 105 | 118 | 147 | 192 | 214 | 271 | 303 |
| 6-Row | 68 | 104 | 134 | 152 | 190 | 255 | 294 | 357 | 398 |
| Small Face Area | | | | | | | | | |
| 4-Row | 48 | 76 | 97 | 112 | 142 | 172 | 195 | 227 | 257 |
| 6-Row | 57 | 91 | 122 | 139 | 176 | 213 | 245 | 293 | 336 |
| 8-Row | 68 | 102 | 144 | 161 | 210 | 256 | 295 | 356 | 415 |
| HOT WATER* | | | | | | | | | |
| 1-Row | 20 | 35 | 40 | 50 | 60 | 65 | 80 | 90 | 100 |
| 2-Row | 30 | 45 | 55 | 65 | 80 | 95 | 110 | 125 | 140 |
| STEAM† | | | | | | | | | |
| 6 FPI | 50 | 70 | 85 | 95 | 110 | 135 | 150 | 180 | 215 |
| 9 FPI | 55 | 80 | 100 | 115 | 125 | 155 | 175 | 214 | 256 |
| 12 FPI | 60 | 85 | 115 | 130 | 145 | 180 | 205 | 248 | 297 |

LEGEND

FPI — Fins per inch

*Coils are 1/2-in. OD with 14 aluminum fins per inch on copper tubes.

†Steam coils are one-row, 1-in. OD.

CHILLED WATER COIL CIRCUITING DATA

| LARGE FACE AREA (39LA, 39LD) | | | | | | | | | | | |
|------------------------------|------------------|-------------------|-----------------|--------------|-----------------|--------------|-----------------|--------------|-----------------|--------------|-----------------|
| COIL TYPE | CIRCUITING | UNIT SIZE | | | | | | | | | |
| | | 03 | | 06 | | 08 | | 10 | | 12 | |
| | | Face Area (sq ft) | | | | | | | | | |
| | | 3.63 | | 5.90 | | 7.90 | | 9.54 | | 11.18 | |
| | | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size |
| 4-ROW | Q H F D | 4 | 1½ | 5 | 1½ | — | — | — | — | — | — |
| | | 8 | 1½ | 10 | 1½ | 12 | 1½ | 12 | 1½ | 12 | 1½ |
| | | 16 | 1½ | 20 | 1½ | 24 | 2½ | 24 | 2½ | 24 | 2½ |
| | | — | — | — | — | — | — | — | — | — | — |
| 6-ROW | H F D | 8 | 1½ | 10 | 1½ | 12 | 1½ | 12 | 1½ | 12 | 1½ |
| | | 16 | 1½ | 20 | 1½ | 24 | 2½ | 24 | 2½ | 24 | 2½ |
| | | — | — | — | — | 36 | 2½ | 36 | 2½ | 36 | 2½ |

| LARGE FACE AREA (39LA, 39LD) (cont) | | | | | | | | | |
|-------------------------------------|------------------|-------------------|-----------------|--------------|-----------------|--------------|-----------------|--------------|-----------------|
| COIL TYPE | CIRCUITING | UNIT SIZE | | | | | | | |
| | | 15 | | 18 | | 21 | | 25 | |
| | | Face Area (sq ft) | | | | | | | |
| | | 14.91 | | 17.71 | | 21.60 | | 25.00 | |
| | | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size |
| 4-ROW | Q H F D | — | — | — | — | — | — | — | — |
| | | 16 | 1½ | 19 | 1½ | 19 | 1½ | 22 | 1½ |
| | | 32 | 2½ | 38 | 2½ | 38 | 2½ | 44 | 2½ |
| | | — | — | — | — | 76 | 2½ | 88 | 2½ |
| 6-ROW | H F D | 16 | 1½ | 19 | 1½ | 19 | 1½ | — | — |
| | | 32 | 2½ | 38 | 2½ | 38 | 2½ | 44 | 2½ |
| | | 48 | 2½ | 57 | 2½ | 57 | 2½ | 66 | 2½ |

LEGEND

D — Double Circuit
F — Full Circuit
H — Half Circuit
Q — Quarter Circuit

NOTES:

1. Connection sizes are MPT — inches.
2. Sizes 21 and 25 have 2 coils.

Physical data (cont)



CHILLED WATER COIL CIRCUITING DATA (cont)

| SMALL FACE AREA (39LB, 39LC, 39LF) | | | | | | | | | | | |
|------------------------------------|------------------|-------------------|-----------------|--------------|-----------------|--------------|-----------------|--------------|-----------------|--------------|-----------------|
| COIL TYPE | CIRCUITING | UNIT SIZE | | | | | | | | | |
| | | 03 | | 06 | | 08 | | 10 | | 12 | |
| | | Face Area (sq ft) | | | | | | | | | |
| | | 2.72 | | 4.72 | | 6.58 | | 7.95 | | 9.23 | |
| | | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size |
| 4-ROW | Q H F D | 3 | 1½ | 4 | 1½ | — | — | — | — | — | — |
| | | 6 | 1½ | 8 | 1½ | 10 | 1½ | 10 | 1½ | 10 | 1½ |
| | | 12 | 1½ | 16 | 1½ | 20 | 2½ | 20 | 2½ | 20 | 2½ |
| | | — | — | — | — | — | — | — | — | — | — |
| 6-ROW | H F D | 6 | 1½ | 8 | 1½ | 10 | 1½ | 10 | 1½ | 10 | 1½ |
| | | 12 | 1½ | 16 | 1½ | 20 | 2½ | 20 | 2½ | 20 | 2½ |
| | | — | — | — | — | 30 | 2½ | 30 | 2½ | 30 | 2½ |
| | | — | — | — | — | — | — | — | — | — | — |
| 8-ROW* | H F D | 6 | 1½ | 8 | 1½ | 10 | 1½ | 10 | 1½ | 10 | 1½ |
| | | 12 | 1½ | 16 | 1½ | 20 | 2½ | 20 | 2½ | 20 | 2½ |
| | | — | — | — | — | 40 | 2½ | 40 | 2½ | 40 | 2½ |
| | | — | — | — | — | — | — | — | — | — | — |

| SMALL FACE AREA (39LB, 39LC, 39LF) (cont) | | | | | | | | | |
|---|------------|-------------------|-----------------|--------------|-----------------|--------------|-----------------|--------------|-----------------|
| COIL TYPE | CIRCUITING | UNIT SIZE | | | | | | | |
| | | 15 | | 18 | | 21 | | 25 | |
| | | Face Area (sq ft) | | | | | | | |
| | | 12.12 | | 13.98 | | 17.10 | | 20.50 | |
| | | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size | No. Circuits | Connection Size |
| 4-ROW | Q | — | — | — | — | — | — | — | — |
| | H | 13 | 1½ | 15 | 1½ | 15 | 1½ | 18 | 1½ |
| | F | 26 | 2½ | 30 | 2½ | 30 | 2½ | 36 | 2½ |
| | D | — | — | — | — | 60 | 2½ | 72 | 2½ |
| 6-ROW | H | 13 | 1½ | 15 | 1½ | 15 | 1½ | — | 1½ |
| | F | 26 | 2½ | 30 | 2½ | 30 | 2½ | 36 | 2½ |
| | D | 39 | 2½ | 45 | 2½ | 45 | 2½ | 54 | 2½ |
| | | | | | | | | | |
| 8-ROW* | H | 13 | 1½ | 13 | 1½ | — | 1½ | — | 1½ |
| | F | 26 | 2½ | 30 | 2½ | 30 | 2½ | 36 | 2½ |
| | D | 52 | 2½ | 60 | 2½ | 60 | 2½ | 72 | 2½ |
| | | | | | | | | | |

LEGEND

D — Double Circuit
F — Full Circuit
H — Half Circuit
Q — Quarter Circuit

*Not available on 39LB units.

NOTE: Connection sizes are MPT — inches.



DIRECT EXPANSION COIL CIRCUITING DATA

| LARGE FACE AREA (39LA, 39LD) | | | | | | | | | | | |
|----------------------------------|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| UNIT SIZE | 03 | | | 06 | | 08 | | 10 | | 12 | |
| CIRCUITING TYPE | Qtr | Half | Full | Half | Full | Half | Full | Half | Full | Half | Full |
| CFM AT 550 FPM | | 1996 | | | 3245 | | 4345 | | 5247 | | 6149 |
| FACE AREA (sq ft) | | 3.63 | | | 5.90 | | 7.90 | | 9.54 | | 11.18 |
| TUBE FACE | | 16 | | | 20 | | 24 | | 24 | | 24 |
| TUBE LENGTH (in.) | | 26.1 | | | 34.0 | | 37.9 | | 45.8 | | 53.7 |
| NUMBER OF CIRCUITS | 4 | 8 | 16 | 10 | 20 | 12 | 24 | 12 | 24 | 12 | 24 |
| NUMBER OF TXVs | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| NUMBER OF CIRCUITS/TXV† | 2 | 4 | 8 | 5 | 10 | 6 | 12 | 6 | 12 | 6 | 12 |
| SUCTION CONNECTIONS (in. OD) | 7/8 | 1 1/8 | 1 3/8 | 1 1/8 | 1 3/8 | 1 1/8 | 1 5/8 | 1 1/8 | 1 5/8 | 1 1/8 | 1 5/8 |
| DISTRIBUTOR CONNECTIONS (in. OD) | 7/8 | 7/8 | 1 1/8 | 7/8 | 1 1/8 | 7/8 | 1 5/8 | 7/8 | 1 5/8 | 7/8 | 1 1/8 |
| 4-ROW COIL | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | 52 | 26 | — | 32 | — | 34 | 18 | 40 | 20 | 45 | 23 |
| Distributor Tube Length (in.) | | | | | | | | | | | |
| Face Split | 11 | 11 | — | 11 | — | 13 | 15 | 13 | 15 | 13 | 15 |
| Row Split | 13 | 15 | — | 16 | — | 18 | 18 | 18 | 18 | 18 | 18 |
| Distributor Nozzle Size** | 2 | 2 | — | 3 | — | 4 | 4 | 5 | 5 | 6 | 6 |
| 6-ROW COIL | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | — | 39 | 20 | 47 | 24 | 51 | 26 | 59 | 30 | 67 | 34 |
| Distributor Tube Length (in.) | | | | | | | | | | | |
| Face Split | — | 11 | 11 | 11 | 13 | 13 | 15 | 13 | 15 | 13 | 15 |
| Row Split | — | 15 | 16 | 16 | 18 | 18 | 21 | 18 | 21 | 18 | 21 |
| Distributor Nozzle Size** | — | 2 | 3 | 3 | 3 | 4 | 4 | 5 | 5 | 6 | 6 |

| LARGE FACE AREA (39LA, 39LD) (cont) | | | | | | | | | | | | |
|-------------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| UNIT SIZE | 15 | | 18 | | 21 | | 25 | | | | | |
| CIRCUITING TYPE | Half | Full | Half | Full | Half | Full | Half | | Full | | Double | |
| CFM AT 550 FPM | 8200 | | 9740 | | 11,880 | | 13,750 | | | | | |
| FACE AREA (sq ft) | 14.91 | | 17.71 | | 21.6 | | 25.0 | | | | | |
| TUBE FACE | 32 | | 38 | | 38 | | 22U-22L | | | | | |
| TUBE LENGTH (in.) | 53.7 | | 53.7 | | 65.5 | | 65.5 | | | | | |
| NUMBER OF CIRCUITS | 16 | 32 | 19 | 38 | 19 | 38 | 22 | | 44 | | 88 | |
| NUMBER OF TXVs | 2 | 4* | 2 | 4* | 2 | 4* | U | L | U | L | U | L |
| | | | | | | | 8 | 8 | 9-10 | 9-10 | 9-10 | 9-10 |
| SUCTION CONNECTIONS (in. OD) | 1 ¹ / ₈ | 1 ³ / ₈ | 1 ³ / ₈ | 1 ³ / ₈ | 1 ³ / ₈ | 1 ¹ / ₈ | 1 ¹ / ₈ | 1 ¹ / ₈ | 1 ³ / ₈ | 1 ³ / ₈ | 1 ⁵ / ₈ | 1 ⁵ / ₈ |
| DISTRIBUTOR CONNECTIONS (in. OD) | 1 ¹ / ₈ | 1 ¹ / ₈ | 1 ¹ / ₈ | 1 ¹ / ₈ | 1 ¹ / ₈ | 1 ¹ / ₈ | 7/8 | 7/8 | 1 ³ / ₈ | 1 ³ / ₈ | 1 ³ / ₈ | 1 ³ / ₈ |
| 4-ROW COIL | | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | 45 | 23 | 45 | 23 | 54 | 26 | 54 | 54 | 26 | 26 | — | — |
| Distributor Tube Length (in.) | | | | | | | | | | | | |
| Face Split | 15 | 16 | 16 | 16 | 16 | 16 ³ / ₄ | 12 | 12 | 15 | 15 | — | — |
| Row Split | 26 | 16 | 28 | 16 | 28 | 16 ³ / ₄ | 21 | 21 | 23 | 23 | — | — |
| Distributor Nozzle Size** | 8 | 4 | 10 | 5 | 10 | 5 | 8 | 8 | 5 | 5 | — | — |
| 6-ROW COIL | | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | 67 | 34 | 67 | 34 | 81 | 40 | — | — | 40 | 40 | — | — |
| Distributor Tube Length (in.) | | | | | | | | | | | | |
| Face Split | 15 | 16 | 16 | 18 | 16 | 18 ¹ / ₂ | — | — | 15 | 15 | — | — |
| Row Split | 23 | 16 | 28 | 18 | 28 | 18 ¹ / ₂ | — | — | 22 | 22 | — | — |
| Distributor Nozzle Size** | 8 | 4 | 10 | 5 | 10 | 5 | — | — | 5 | 5 | — | — |

LEGEND

L — Lower
TXV — Thermostatic Expansion Valve
U — Upper

Factory-supplied distributors have factory-selected nozzle sizes shown. If necessary, replace factory-supplied nozzles with field-supplied and installed nozzles. Consult **AHUBuilder® program for correct nozzle selection.

*May be field manifolded for either face split or row split.

†Where each TXV has the same number of circuits, that number is shown once. When coil has an uneven number of circuits per TXV, both values are shown.

Physical data (cont)



DIRECT EXPANSION COIL CIRCUITING DATA (cont)

| SMALL FACE AREA (39LB, 39LC, 39LF) | | | | | | | | | | | |
|------------------------------------|--------|--------|-------|--------|--------|--------|--------|--------|--------|--------|--------|
| UNIT SIZE | 03 | | 06 | | | 08 | | 10 | | 12 | |
| CIRCUITING TYPE | Qtr | Half | Qtr | Half | Full | Half | Full | Half | Full | Half | Full |
| CFM AT 550 FPM | 1496 | | | 2596 | | 3619 | | 4372 | | 5126 | |
| FACE AREA (sq ft) | 2.72 | | | 4.72 | | 6.58 | | 7.95 | | 9.32 | |
| TUBE FACE | 12 | | | 16 | | 20 | | 20 | | 20 | |
| TUBE LENGTH (in.) | 26.1 | | | 34.0 | | 37.9 | | 45.8 | | 53.7 | |
| NUMBER OF CIRCUITS | 4 | 6 | 4 | 8 | 16 | 10 | 20 | 10 | 20 | 10 | 20 |
| NUMBER OF TXVs | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| NUMBER OF CIRCUITS/TXV† | 2 | 3 | 2 | 4 | 8 | 5 | 10 | 5 | 10 | 5 | 10 |
| SUCTION CONNECTIONS (in. OD) | 7/8 | 1 1/8 | 7/8 | 1 1/8 | 1 3/8 | 1 1/8 | 1 3/8 | 1 1/8 | 1 3/8 | 1 1/8 | 1 3/8 |
| DISTRIBUTOR CONNECTIONS (in. OD) | 7/8 | 7/8 | 7/8 | 7/8 | 1 1/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 |
| 4-ROW COIL | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | 52 | 26 | 62 | 32 | — | 34 | 18 | 40 | 20 | 45 | 23 |
| Distributor Tube Length (in.) | | | | | | | | | | | |
| Face Split | 11 | 11 | 11 | 11 | — | 11 | 18 | 11 | 18 | 11 | 18 |
| Row Split | 11 | 11 | 11 | 15 | — | 16 | 18 | 16 | 18 | 16 | 18 |
| Distributor Nozzle Size** | 1 1/2 | 1 1/2 | 2 1/2 | 2 1/2 | — | 4 | 4 | 5 | 5 | 5 | 5 |
| 6-ROW COIL | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | 58 | 39 | — | 47 | 24 | 51 | 26 | 59 | 30 | 67 | 34 |
| Distributor Tube Length (in.) | | | | | | | | | | | |
| Face Split | 11 1/2 | 11 1/2 | — | 11 1/2 | 11 1/2 | 11 1/2 | 13 | 11 1/2 | 13 | 11 1/2 | 13 |
| Row Split | 11 1/2 | 13 | — | 15 | 16 | 16 | 18 1/2 | 16 | 18 1/2 | 16 | 18 1/2 |
| Distributor Nozzle Size** | 1 1/2 | 1 1/2 | — | 2 1/2 | 3 | 4 | 4 | 5 | 5 | 5 | 5 |
| 8-ROW COIL†† | | | | | | | | | | | |
| Circuit Equivalent Length (ft) | — | 52 | — | 63 | 32 | 68 | 34 | 78 | 39 | 89 | 45 |
| Distributor Tube Length (in.) | | | | | | | | | | | |
| Face Split | — | 11 1/2 | — | 11 1/2 | 11 1/2 | 11 1/2 | 13 | 11 1/2 | 13 | 11 1/2 | 13 |
| Row Split | — | 13 | — | 15 | 16 | 16 | 18 1/2 | 16 | 18 1/2 | 16 | 18 1/2 |
| Distributor Nozzle Size** | — | 1 1/2 | — | 2 1/2 | 3 | 4 | 4 | 5 | 5 | 5 | 5 |

| SMALL FACE AREA (39LB, 39LC, 39LF) (cont) | | | | | | | | | |
|---|-------|-------|-----------|-----------|-----------|-----------|--------|--------|--------|
| UNIT SIZE | 15 | | 18 | | 21 | | 25 | | |
| CIRCUITING TYPE | Half | Full | Half | Full | Half | Full | Half | Full | Double |
| CFM AT 550 FPM | 6666 | | 7689 | | 9405 | | 11,275 | | |
| FACE AREA (sq ft) | 12.12 | | 13.98 | | 17.1 | | 20.5 | | |
| TUBE FACE | 26 | | 30 | | 30 | | 36 | | |
| TUBE LENGTH (in.) | 53.7 | | 53.7 | | 65.5 | | 65.5 | | |
| NUMBER OF CIRCUITS | 16 | 26 | 15 | 30 | 15 | 30 | 18 | 36 | 72 |
| NUMBER OF TXVs | 2 | 4* | 2 | 4* | 2 | 4* | 2 | 4* | 4* |
| NUMBER OF CIRCUITS/TXV† | 6-7 | 6-7 | 7-8 | 7-8 | 7-8 | 7-8 | 9 | 9 | 18 |
| SUCTION CONNECTIONS (in. OD) | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 5/8 |
| DISTRIBUTOR CONNECTIONS (in. OD) | 7/8 | 7/8 | 7/8-1 1/8 | 7/8-1 1/8 | 7/8-1 1/8 | 7/8-1 1/8 | 1 1/8 | 1 1/8 | 1 3/8 |
| 4-ROW COIL | | | | | | | | | |
| Circuit Equivalent Length (ft) | 45 | 23 | 45 | 23 | 54 | 26 | 54 | 26 | — |
| Distributor Tube Length (in.) | | | | | | | | | |
| Face Split | 13 | 16 | 13 | 16 | 13/15 | 16 | 16 | 15 | — |
| Row Split | 21 | 16 | 23 | 16 | 23 1/2 | 16 | 26 | 15 | — |
| Distributor Nozzle Size** | 6 | 3 | 8 | 4 | 8 | 4 | 8 | 4 | — |
| 6-ROW COIL | | | | | | | | | |
| Circuit Equivalent Length (ft) | 67 | 34 | 67 | 34 | 81 | 40 | — | 40 | — |
| Distributor Tube Length (in.) | | | | | | | | | |
| Face Split | 13 | 16 | 13 | 16 | 13/15 | 16 | — | 16 3/4 | — |
| Row Split | 21 | 16 | 23 1/2 | 16 | 23 1/2 | 16 | — | 16 3/4 | — |
| Distributor Nozzle Size** | 6 | 3 | 8 | 4 | 8 | 4 | — | 4 | — |
| 8-ROW COIL†† | | | | | | | | | |
| Circuit Equivalent Length (ft) | 89 | 45 | 89 | 45 | — | 54 | — | 54 | 26 |
| Distributor Tube Length (in.) | | | | | | | | | |
| Face Split | 13 | 16 | 15 | 16 | — | 16 | — | 16 3/4 | 16 |
| Row Split | 21 | 16 | 23 1/2 | 16 | — | 16 | — | 16 3/4 | 16 |
| Distributor Nozzle Size** | 6 | 3 | 8 | 4 | — | 4 | — | 4 | 8 |

LEGEND

TXV — Thermostatic Expansion Valve

*May be field manifolded for either face split or row split.

†Where each TXV has the same number of circuits, that number is shown once. When coil has an uneven number of circuits per TXV, both values are shown.

Factory-supplied distributors have factory-selected nozzle sizes shown. If necessary, replace factory-supplied nozzles with field-supplied and installed nozzles. Consult **AHUBuilder® program for correct nozzle selection.

††Not available on 39LB units.

HOT WATER COIL CIRCUITING

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|---------------|-----------------|----|----|----|----|----|----|----|----|
| | No. of Circuits | | | | | | | | |
| 1-ROW H | 6 | 8 | 10 | 10 | 10 | 13 | 15 | 15 | 18 |
| 2-ROW H | 6 | 8 | 10 | 10 | 10 | 13 | 15 | 15 | 18 |
| F | 12 | 16 | 20 | 20 | 20 | 26 | 30 | 30 | 36 |

LEGEND

F — Full Circuit
H — Half Circuit

NOTE: All hot water coils have 1 1/2-in. MPT.

COIL VOLUME (gal. water)

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|----------------------|-----|-----|-----|-----|-----|------|------|------|------|
| CHILLED WATER | | | | | | | | | |
| Large Face Area | | | | | | | | | |
| 4-Row | 2.5 | 3.5 | 4.5 | 5.2 | 5.6 | 7.3 | 8.5 | 10.4 | 12.0 |
| 6-Row | 3.2 | 4.7 | 6.0 | 6.8 | 7.7 | 10.1 | 11.7 | 14.2 | 16.3 |
| Small Face Area | | | | | | | | | |
| 4-Row | 2.1 | 3.3 | 3.9 | 4.1 | 5.1 | 6.3 | 7.3 | 8.7 | 9.8 |
| 6-Row | 2.4 | 3.7 | 5.1 | 5.9 | 6.6 | 8.3 | 9.5 | 11.8 | 13.5 |
| 8-Row* | 2.7 | 4.1 | 6.4 | 7.4 | 8.4 | 10.7 | 12.1 | 14.7 | 17.2 |
| HOT WATER | | | | | | | | | |
| 1-Row | 0.5 | 0.8 | 1.0 | 1.3 | 1.5 | 1.8 | 2.1 | 2.5 | 2.9 |
| 2-Row | 0.7 | 1.3 | 1.6 | 2.0 | 2.4 | 2.9 | 3.4 | 4.0 | 4.8 |

*Not available for 39LA, LB, or LD units.

OPERATING CHARGE

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|---------------|-----------|-----|-----|-----|-----|-------|-------|-------|-------|
| REFRIGERANT | R-22 (lb) | | | | | | | | |
| ROW 4 | 1-2 | 2-3 | 3-4 | 4-5 | 4-5 | 5- 6 | 6- 7 | 6- 8 | 6- 9 |
| 6 | 1-2 | 2-4 | 5-6 | 5-6 | 6-8 | 8-10 | 9-11 | 11-13 | 11-16 |
| 8* | 2-3 | 3-5 | 5-6 | 5-7 | 7-9 | 10-12 | 12-14 | 13-19 | 16-24 |

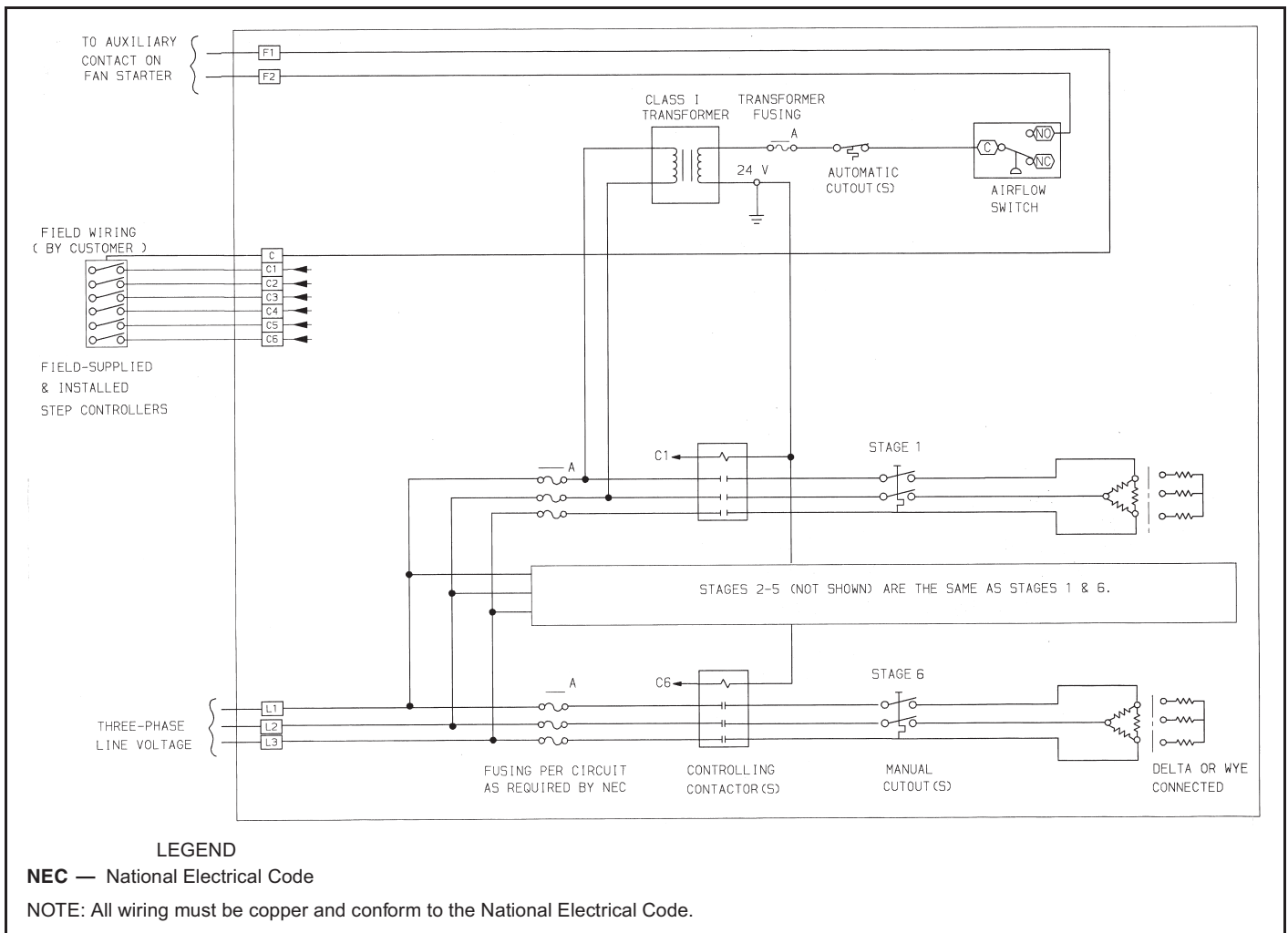
*Not available for 39LA, LB, or LD units.

FILTER DATA

| 39L UNIT SIZE | 03 | 06 | 08 | 10 | 12 | 15 | 18 | 21 | 25 |
|---------------------------|-----------|-----------|--------------------|------------------------|-----------|-----------|------------------------|------------------------|--|
| Angle Filter | | | | | | | | | |
| Qty...Size (in.) | 2...16x25 | 4...16x20 | 2...16x20 | 4...16x25 | 6...16x20 | 9...16x20 | 12...16x20 | 4...16x20 | 4...16x20 |
| Nominal Face Area (sq ft) | 5.56 | 8.89 | 2...16x25 10.00 | 11.11 | 13.33 | 20.00 | 26.67 | 8...16x25 31.11 | 8...16x25 31.11 |
| Filter Mixing Box | | | | | | | | | |
| Qty...Size (in.) | 2...16x25 | 4...16x20 | 2...16x20 | 4...16x25 | 6...16x20 | 9...16x20 | 9...16x20 | 3...16x20 | 4...16x20 |
| Nominal Face Area (sq ft) | 5.56 | 8.89 | 2...16x25 10.00 | 11.11 | 13.33 | 20.00 | 20.00 | 6...16x25 23.33 | 8...16x25 31.11 |
| Flat Filter | | | | | | | | | |
| Qty...Size (in.)* | 2...16x16 | 2...20x20 | 2...20x25 | 2...16x25 1...20x25 | 3...20x25 | 6...16x20 | 3...16x20 3...20x20 | 3...20x25 3...16x25 | 2...16x20 2...20x20 2...20x25 2...16x25 |
| Nominal Face Area (sq ft) | 3.56 | 5.56 | 6.94 | 9.03 | 10.42 | 13.33 | 15.00 | 18.75 | 22.50 |

*Only 2 in. filters are available on size 03.

Typical electric heater wiring schematic



Guide specifications



Central Station Air-Handling Unit

HVAC Guide Specifications — Section 15860

Size Range: **1,800 to 15,000 Nominal Cfm**

Carrier Model Number: **39LA, LB, LC, LD, LF, LG, LH**

Part 1 — General

1.01 SYSTEM DESCRIPTION

- A. Indoor mounted central station air-handling unit designed to provide air to a conditioned space as required to meet specified performance requirements for ventilation, heating, cooling, filtration and distribution. Unit shall be assembled for draw-thru application and shall be arranged to discharge conditioned air horizontally or vertically as shown on the contract drawings.
- B. Unit with a direct-expansion cooling coil shall have the capability to be used in a refrigerant circuit in conjunction with air-cooled condensing units.

1.02 QUALITY ASSURANCE

- A. Unit performance shall be certified in accordance with ARI Standard 430 for Central Station Air-Handling Units.
- B. Coils shall be certified in accordance with ARI Standard 410.
- C. Direct expansion coils shall be designed and tested in accordance with ANSI/ASHRAE 15 Safety Code for Mechanical Refrigeration.
- D. Insulation and insulation adhesive shall comply with NFPA 90A requirements for flame spread and smoke generation.
- E. Unit shall be manufactured in a facility registered to ISO 9001:2000 manufacturing quality standard.
- F. Unit shall be constructed in accordance with ETL and CSA standards and shall carry the ETL and CSA labels.

1.03 DELIVERY, STORAGE AND HANDLING

Unit shall be stored and handled in accordance with the unit manufacturer's instructions.

Part 2 — Products

2.01 EQUIPMENT

A. General:

Unit shall be a factory-assembled, single-piece central station air handler. Unit may consist of a fan and coil section with factory-installed chilled water or direct expansion coil, preheat or reheat coil, heating coil section, filter section, mixing box or combination filter/mixing box, or access section as indicated on the equipment schedules. Unit base rail shall be 14 gage galvanized steel.

B. Unit Cabinet:

- 1. Unit panels shall be constructed of 20 gage galvanized steel. Casing panels shall be removable for easy access to the unit. All panels shall be gasketed to ensure a tight seal.

- 2. Hinged access doors shall be double wall with 1.5 lb dual-density fiberglass between galvanized steel panels.
- 3. Insulation for casing panels on unit shall be 1-in. minimum thickness dual-density fiberglass insulation with a nominal density of not less than 1.5 lb per cubic foot.
- 4. Insulation shall be secured to casing with waterproof adhesive.
- 5. Condensate drain pans shall be sloped to prevent standing water and constructed of stainless steel; they shall have double wall construction with threaded drain connection.

C. Fan Section:

- 1. Fan sections shall be constructed of galvanized steel and shall have a formed channel base for integral mounting of fan, motor, and casing panels. Fan scroll, wheel, shaft, and bearings are to be rigidly secured to the base unit.
- 2. Each unit shall have a single fan wheel and scroll. Fans shall be double width, double inlet type, with forward-curved blades. Wheels shall be bonderized steel with baked enamel, or galvanized steel.
- 3. Fan wheels shall be keyed to the shaft and shall be designed for continuous operation at the maximum rated fan speed and motor horsepower. Fan wheels and shafts shall be selected to operate at least 25% below the first critical speed, and shall be statically and dynamically balanced as an assembly.
- 4. Fan shafts shall be solid steel, turned, ground and polished.
- 5. Fan bearings shall be self-aligning, pillow-block regreasable ball type selected for an average life of 200,000 hours at design operation conditions, per ANSI Code B3.15.
- 6. Fan motor shall be mounted within the fan section casing on slide rails having 2 adjusting screws. Motor shall be NEMA Design B with sizes and electrical characteristics as shown on the equipment schedule.
- 7. Fan drive shall be designed for a 1.5 service factor and shall be factory mounted and aligned. Belt drive shall be variable or fixed-pitch type.

D. Coil Sections:

- 1. All coils shall have mill galvanized casings. Coils shall be factory leak tested at 450 psig air pressure.
- 2. Chilled water coils shall have aluminum plate fins with belled collars bonded to 1/2-in. minimum OD copper tubes by mechanical expansion. Coils shall have galvanized steel casings and copper headers with threaded steel pipe connections. Working pressure shall be 300 psig at 200 F. Coils shall be drainable and have non-trapping circuits. No turbulence-promoting devices will be permitted inside the

Guide specifications (cont)



tubes. Headers shall have drain and vent connections.

3. Direct-expansion coils shall have aluminum plate fins with belled collars bonded to 1/2-in. OD copper tubes by mechanical expansion. Coils shall be provided with pressure-type brass distributors with solder-type connections and shall have a minimum of 2 distributors. Coils for full face active or face-split operation shall have intertwined circuits for equal loading on each circuit. Suction and discharge connections shall be on the same end. Coils shall be designed and tested in accordance with ANSI/ASHRAE 15.
4. Hot water coils shall have aluminum plate fins with belled collars bonded to copper tubes by mechanical expansion. Coils shall have galvanized steel casings and copper headers with threaded steel pipe connections. Working pressure shall be 175 psig at 400 F. Headers shall have drain and vent connections.
5. Steam distributing coils (non-freeze type) shall have aluminum plate fins with an outer copper tube diameter of 1-in. with a 5/8-in. diameter inner distributing tube, galvanized steel casings, and steel headers. Working pressure shall be 175 psig at 400 F.
6. Electric heat coils for use in large air-handling units shall be open wire type, 80% nickel, 20% chromium resistance coils, insulated by floating steatite bushings and supported in a galvanized steel frame. Bushings shall be recessed into embossed openings and stacked into supporting brackets spaced on not more than 4-in. centers. Thermal cutouts for primary and secondary overtemperature protection shall be provided to meet UL and NEC requirements. Maximum element heating density shall be 55 watts/sq inch.

An integral control box shall be furnished by the manufacturer. It shall contain thermal cutouts, primary and secondary control, sub-circuit fusing, airflow switch, and fused control transformer.

E. Filter Sections:

1. Each filter section shall be designed and constructed to house the specific type of filter specified on the equipment schedule.
2. Flat filter sections shall accept filters of standard sizes. Sections shall include side access slide rails and hinged door access. Flat filter section shall be arranged with minimum depth in direction of airflow.

3. Angle filter section shall accept 2-in. filters arranged in horizontal V formation. Double-walled hinged doors shall be provided.

F. Damper Sections:

1. Mixing boxes and filter mixing boxes shall have parallel blade, interconnecting outside-air and return-air dampers. Damper blades shall have parallel bends for stiffness and shall be welded to 1/2-in. diameter steel rods rotating in nylon bushings and mounted in rigid galvanized steel frames. Dampers shall be sectionalized to limit blade width to no more than 50-in. to minimize blade warpage and to ensure tight closure. All mixing boxes and filter mixing boxes shall have double-walled hinged access doors.
2. All dampers for mixing boxes and filter mixing boxes shall be rated as low-leakage dampers, having a leakage rate not to exceed 2% of air quantity calculated at 2000 fpm velocity through damper and 4.0-in. wg pressure difference. Damper blades shall be gasketed and perimeter sealing strips shall be provided.

G. Access Sections:

1. Access sections shall be installed where indicated on the drawings and shall be as specified on the equipment schedule.
2. Access sections shall have double-walled hinged doors.

H. Special Features:

The following unit options shall be available. The local Carrier Sales Office can provide assistance in amending the specifications.

1. Fan Section:
 - a. Variable inlet guide vanes.
 - b. High-efficiency motor.
 - c. Totally enclosed fan cooled (TEFC) motor for variable speed drive.
2. Coil Section:
 - a. Chilled water coil with copper plate fins and stainless steel casing.
 - b. Direct-expansion coil with copper plate fins and stainless steel casing.
 - c. Hot water (U-bend) coil with copper plate fins and stainless steel casing.
 - d. Steam distributing coil with copper fins.

