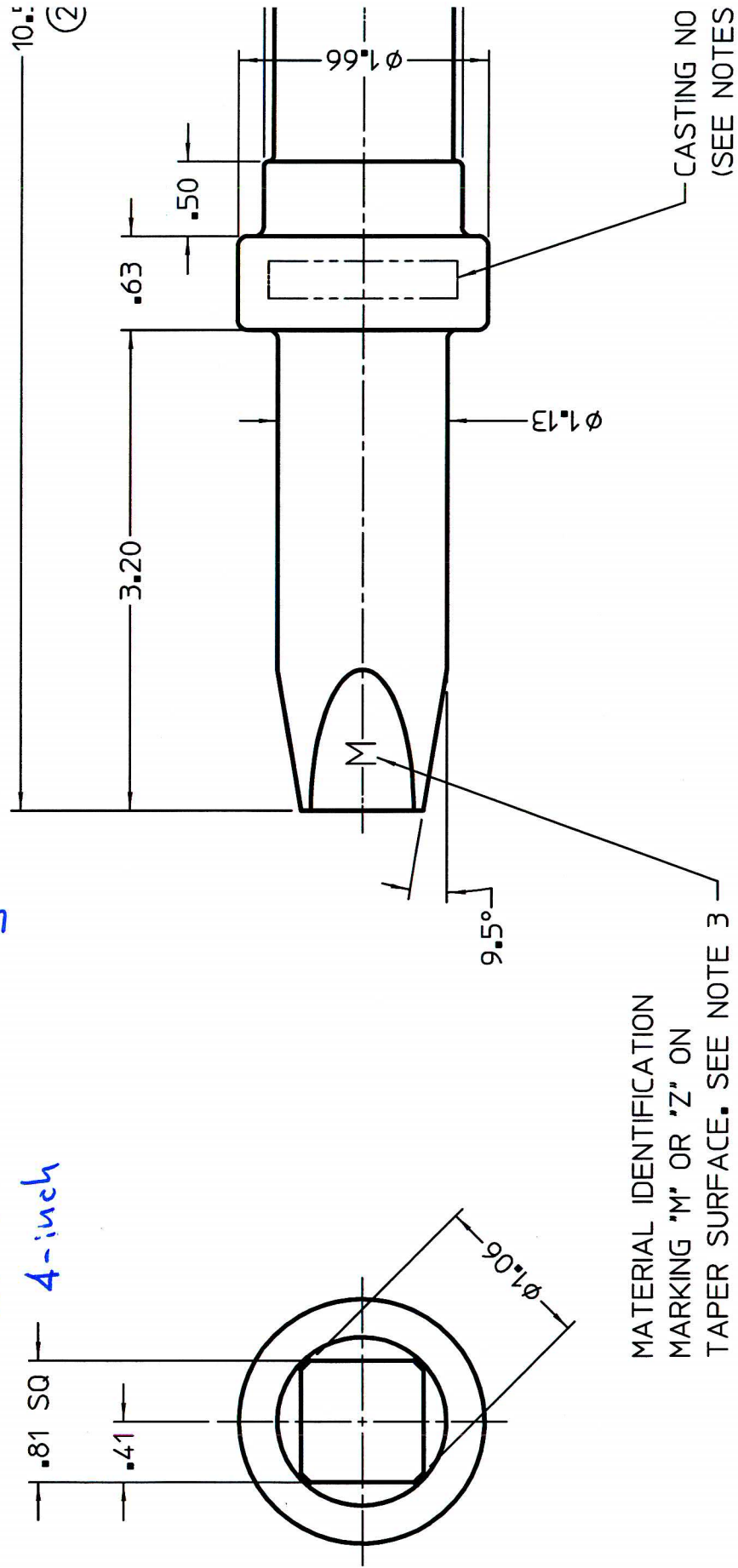
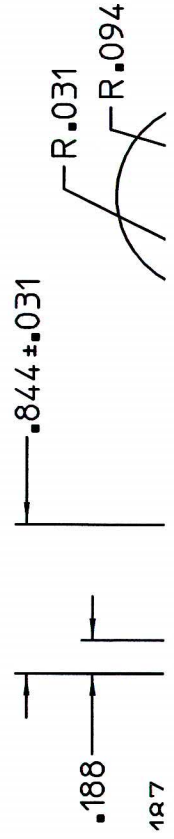
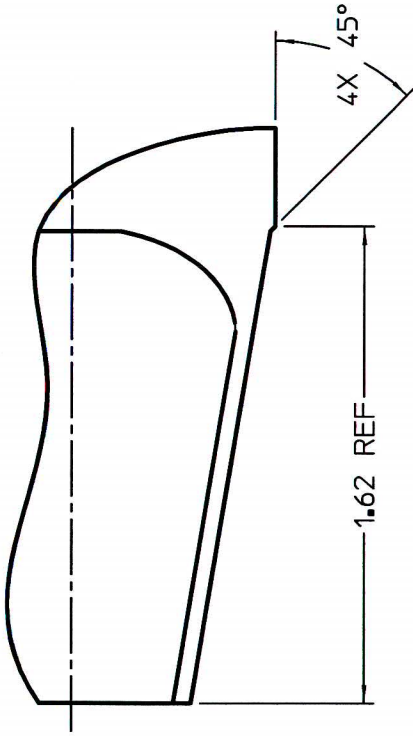


4/17/2009 Tm4
 Portion of 8006843
 2504-1 Stem Casting
 4-inch



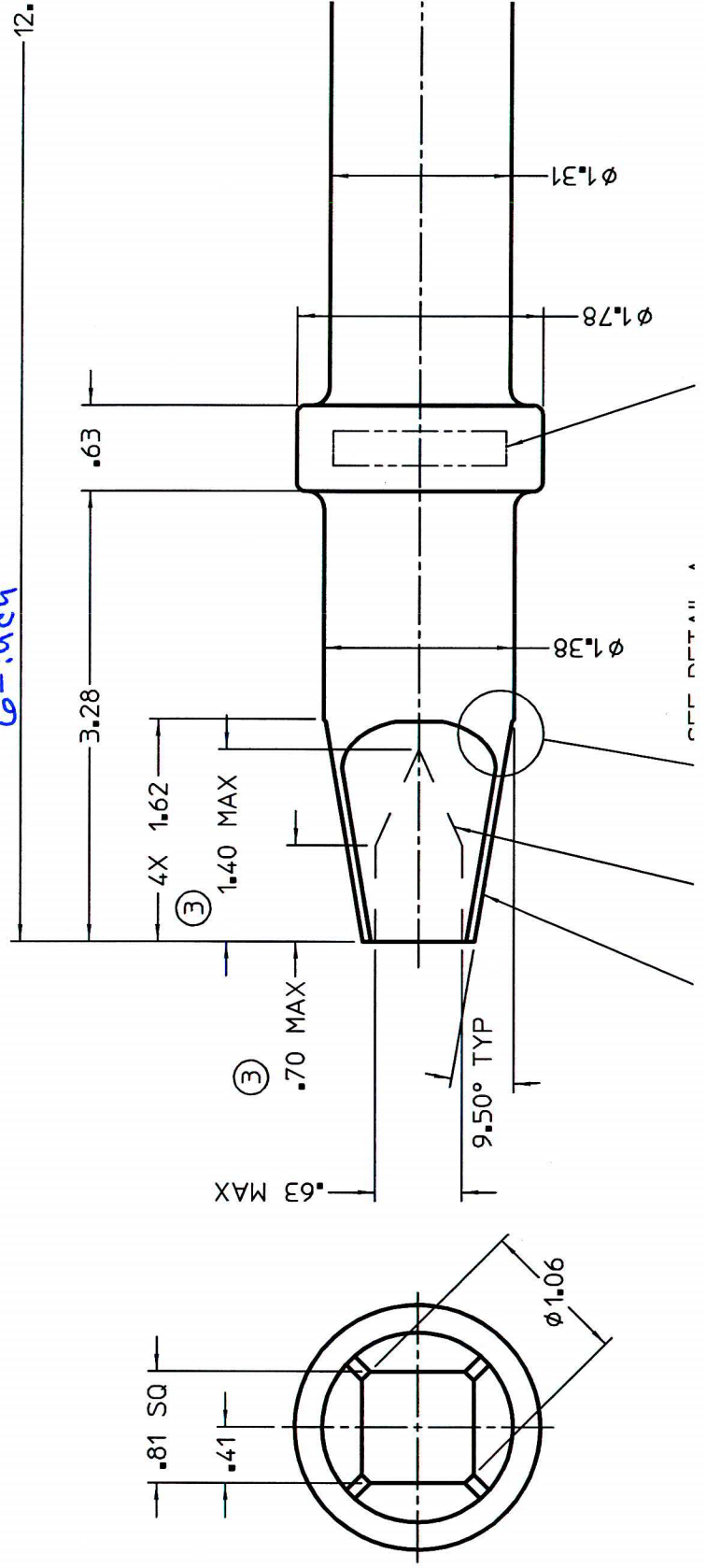
Portion of 8006845
2504-1 Finished Stem
4-inch





DETAIL A

4/17/2009 Tm4
 Portion of 3006100
 2506-1 Stem Casting
 6-inch

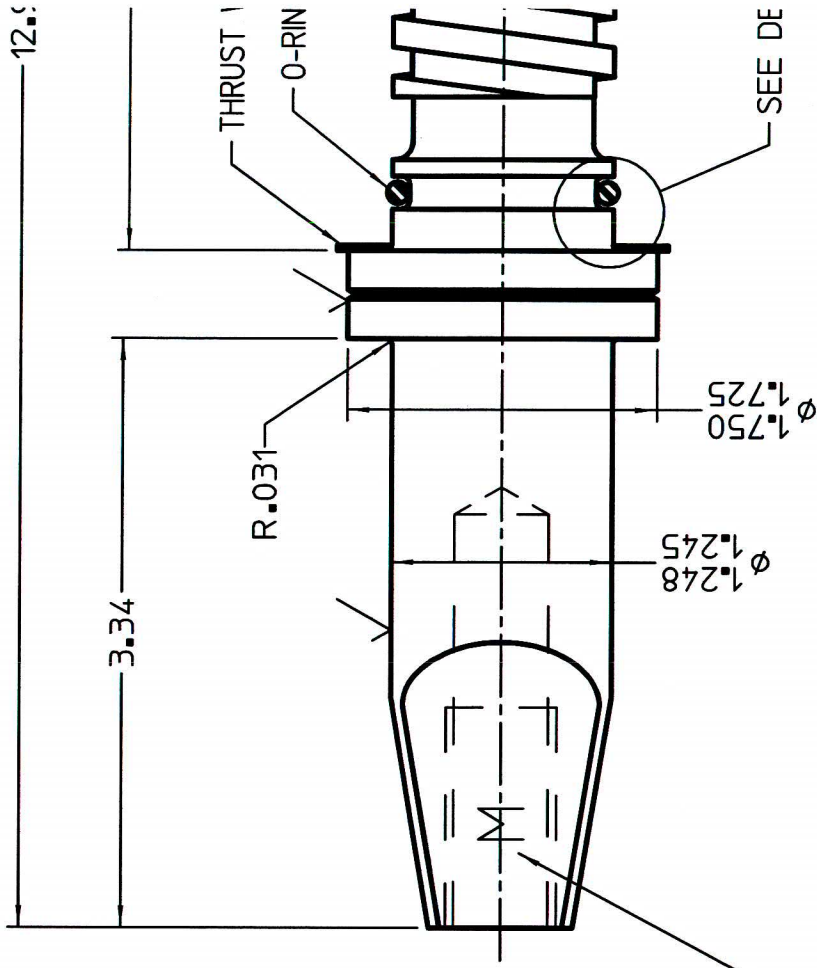
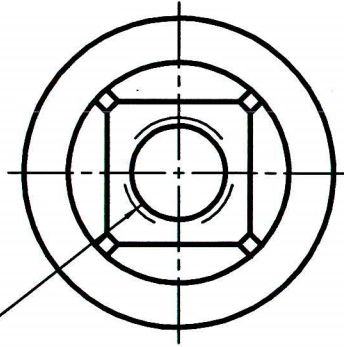


BREAK SHARP CORNER

DETAIL A

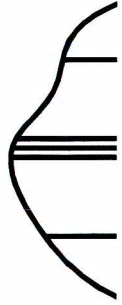
O-RING GROOVE

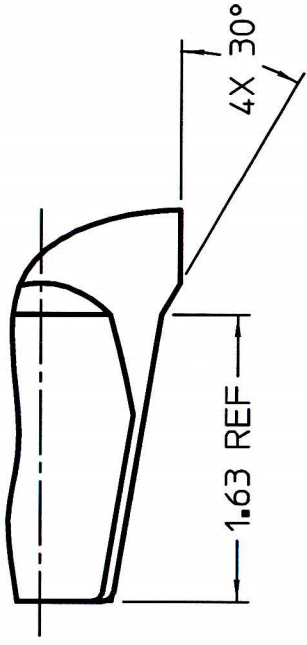
5/8-11 UNC-2B X 1.25 MIN DEEP
(17/32 DRILL REF X 2.50 MAX DEEP TO POINT)



4/17/2009 TMA
Partion of 8006102
2506-1 Finished Stem
6-inch

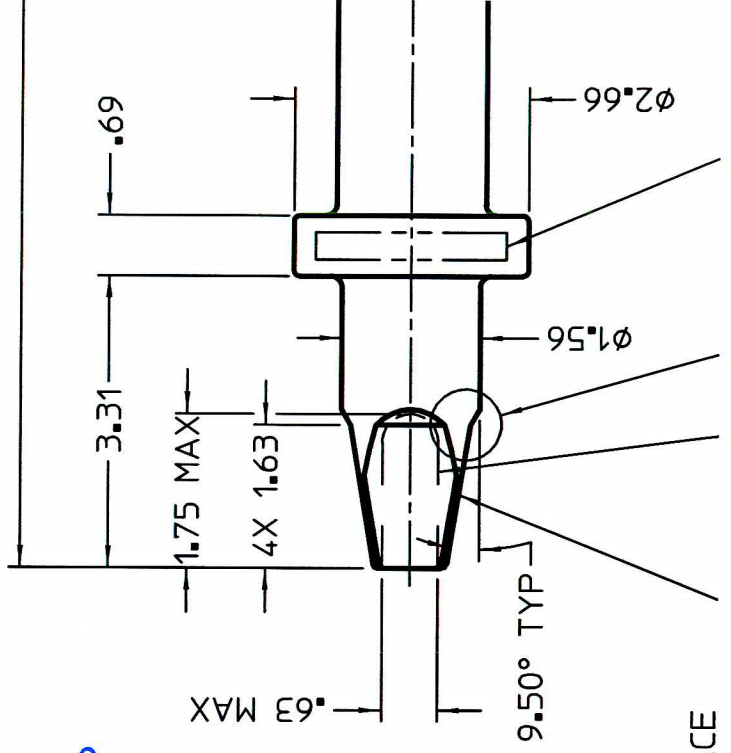
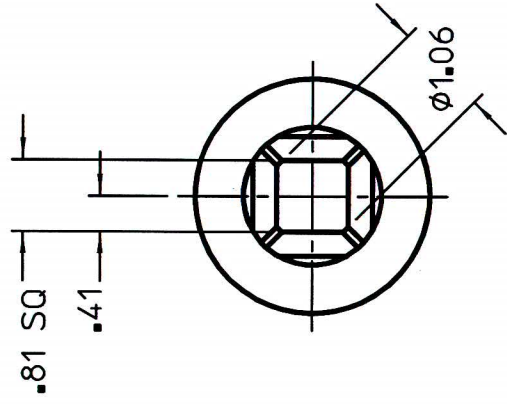
"M" MARKS CASTING 8006100 (MN BRONZE, M 2422)
"Z" MARKS CASTING 8006101 (NDZ-S BRONZE, M 2415)
(REF)





DETAIL A

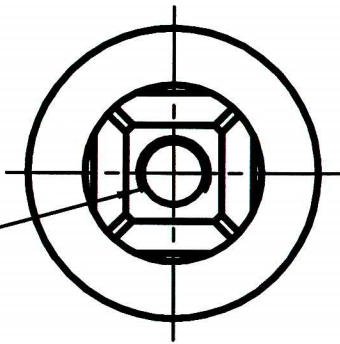
4/17/2009 Thwt
 Partion of 8006218
 2512-1 Stem Casting
 12-inch



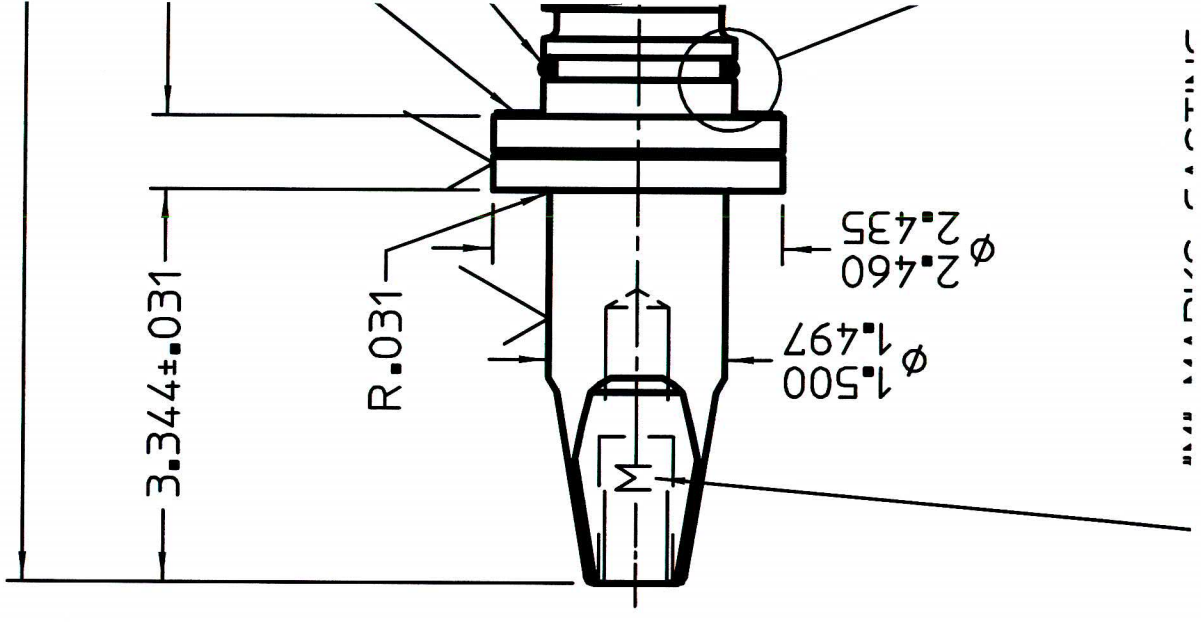
TAPER SURFACE

U/L 1 AIL A O-RING GROOVE

5/8-11 UNC-2B X 1.25 MIN DEEP
(17/32 DRILL REF X 2.50 MAX DEEP TO POINT)



4/17/2009 TMD
Portion of 8006220
2512-1 Finished Stem
12-inch

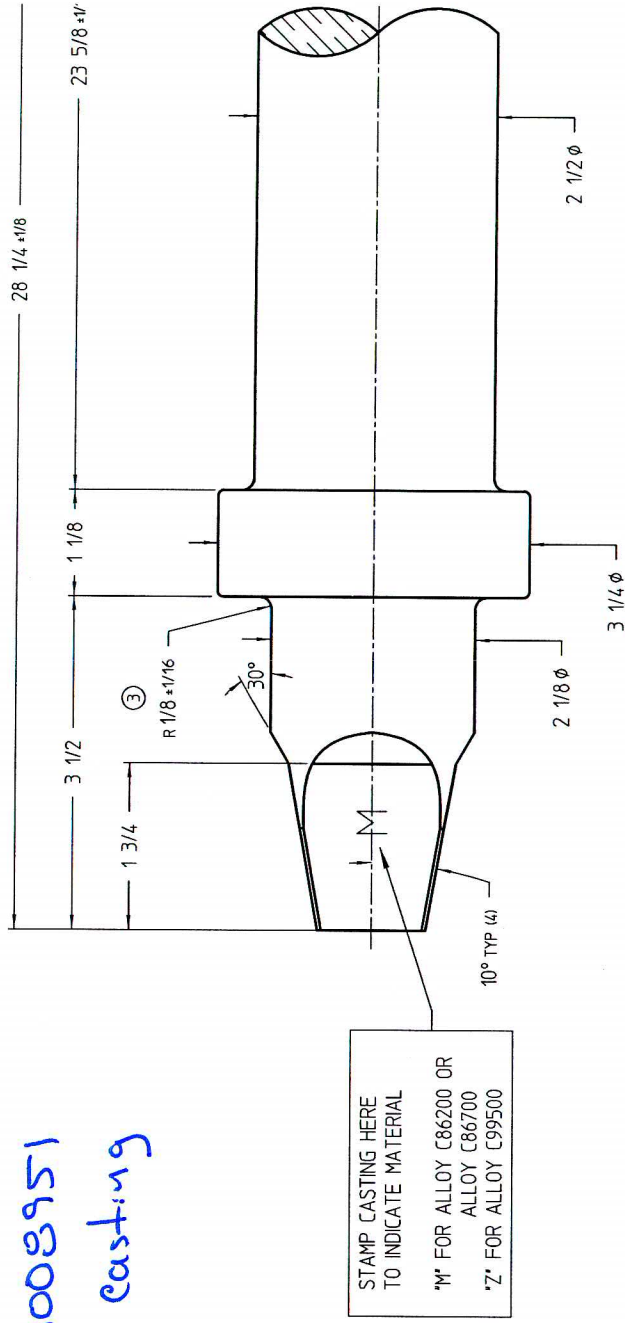
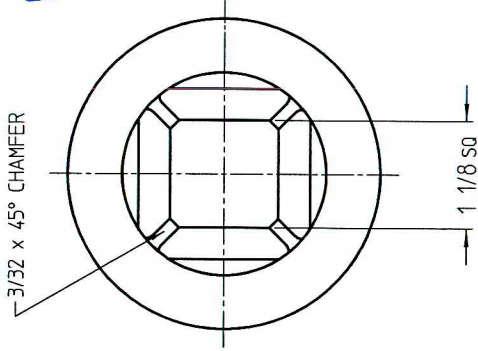


4/17/2009 Tm4

Portion of 2003951

2518 stem casting

10-inch



DETAIL A
(O-RING GROOVE)

— BREAK SHARP CORNER

2518 Finished
18-inch

DRILL 17/32 X 2.00 DEEP
TAP 5/8-11 UNC-2 X 1.25 DEEP

1.13 sq
REF

